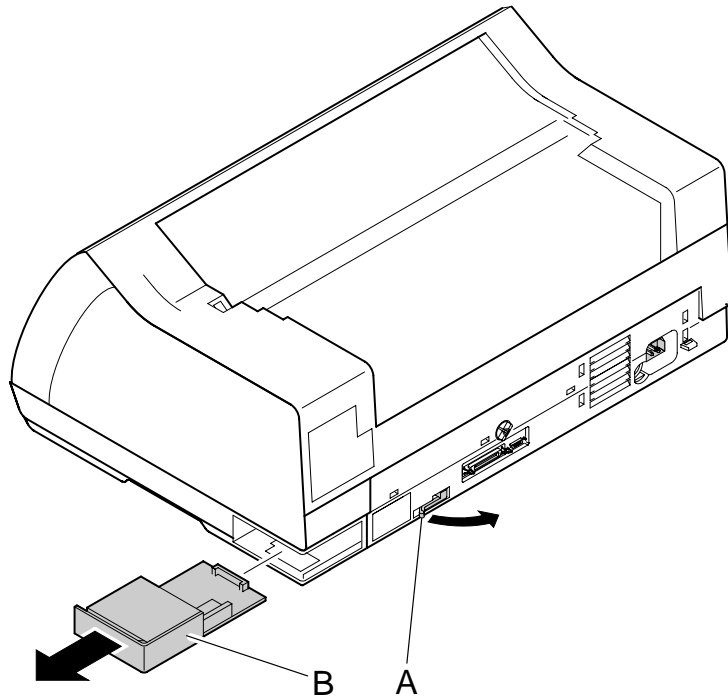**5.3
Replacing
Electronic Parts**

**5.3.1
Replacing
Optional Interface**
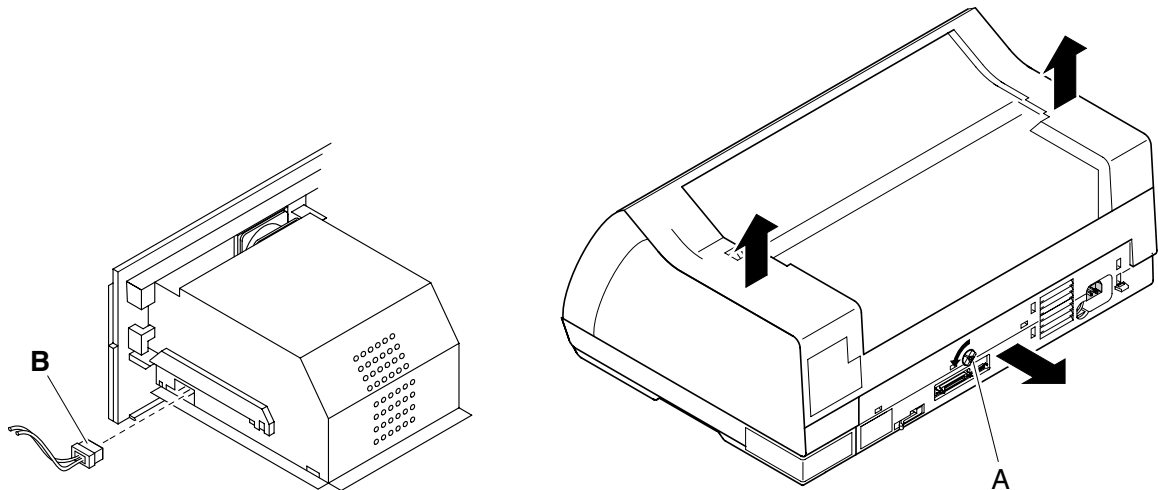
– Push lever "A" in right direction (view from the rear)
– Take the Interface cover and pull it in left direction "B"

B   A

Attention:
Do not buckle the spring inside the board space of the bottom case when you
assemble the interface board again.

5.3.2
Replacing Main
Board

– **Disconnect Mains Voltage.**
– Run steps 5.3.1 and 5.3.2.
– Remove Top Case (see section 5.1.1).
– Turn the lock "A" on the back of the printer indicated by the arrow.
– Pull slightly the board half out of the Bottom Case.
– Disconnect Mains Voltage connector "B".
– Remove board.

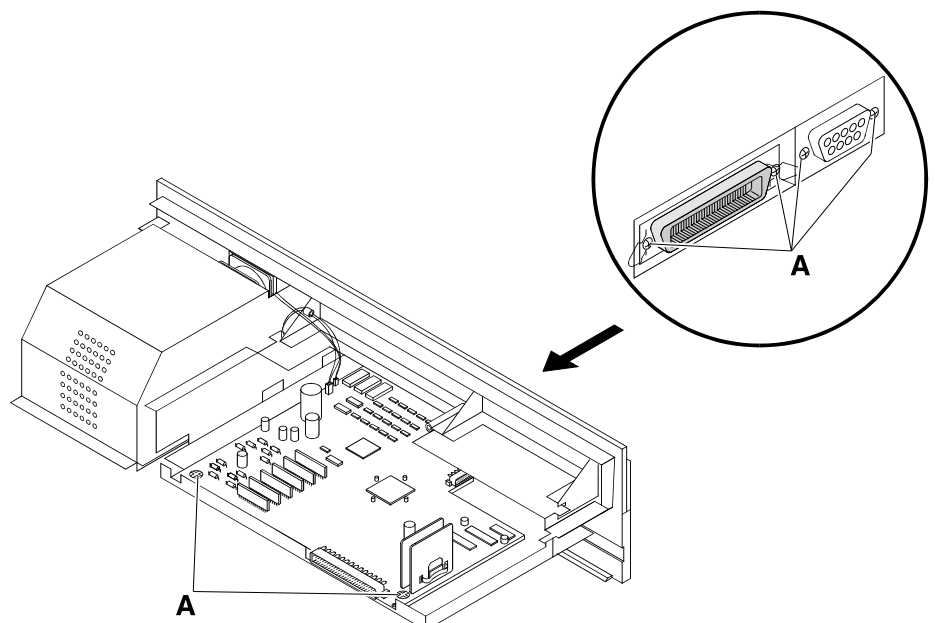**Caution (T2170/T2280 only):**
After replacing the main board make sure to calibrate the temperature of the printhead (see chapter 6 "Adjustments").

Caution:
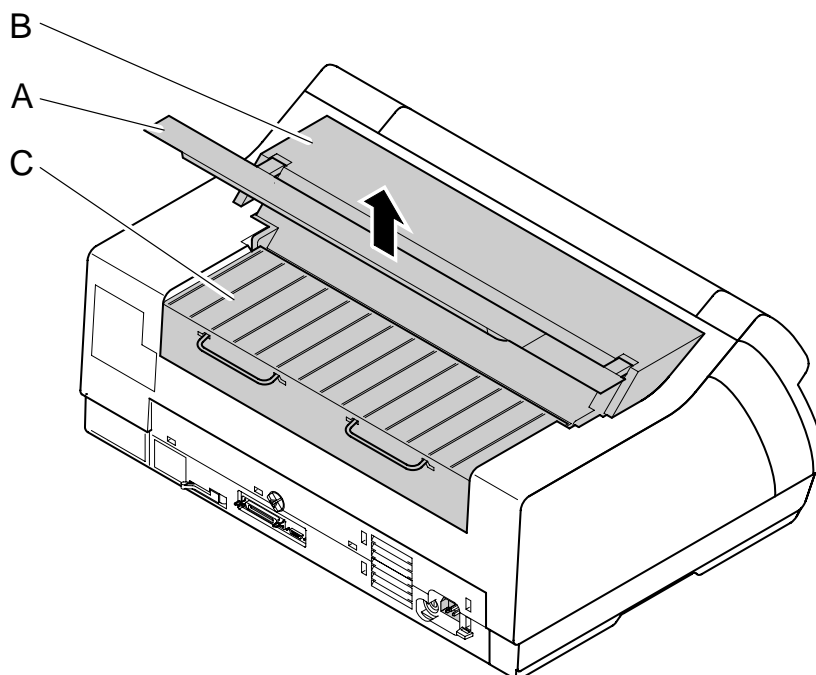Adjust also the AGA (see chapter 6 "Adjustments").

5.3.3
Dismount Main
Electronic

– Run step 5.3.2.
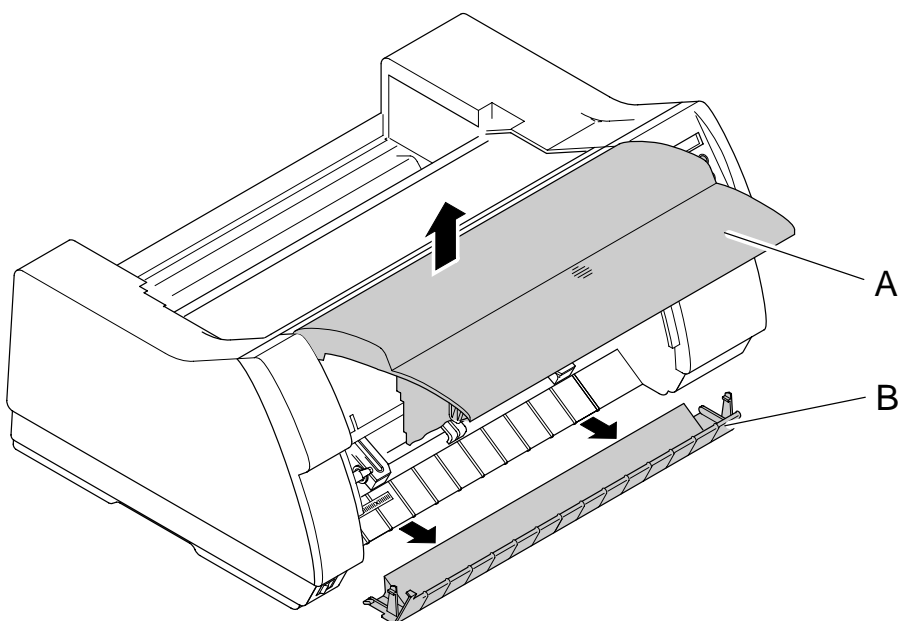– Open the according screws "A".

**5.1
Replacing
Casing**

**5.1.1
Replacing Top
Case**

– First remove noise preventer "A".
– Remove Top Cover "B" and Rear Cover "C".

– Remove the front cover „A".
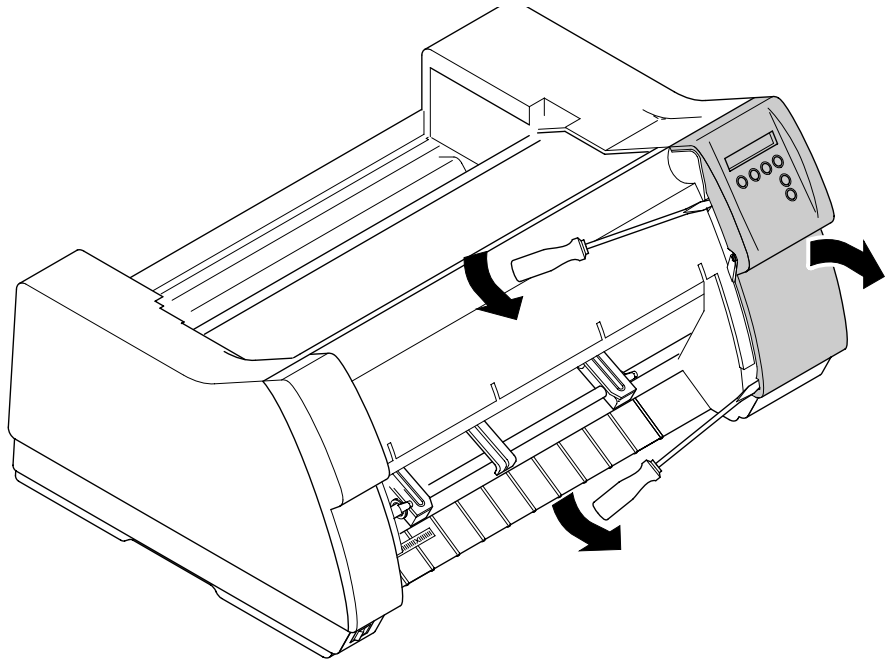– Remove the bottom cover tractor 1 „B".

– Use a screwdriver to unlock the casing aperture as shown in the illustration and remove it.
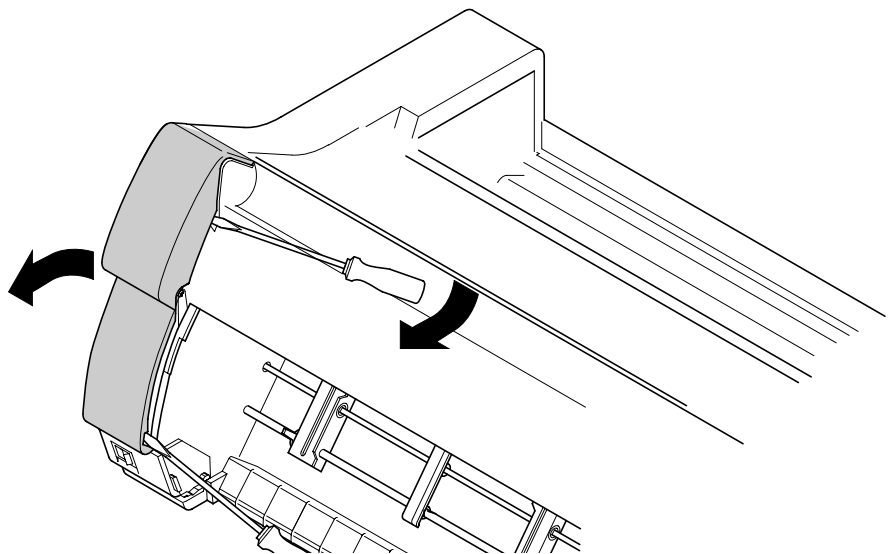
Caution:
Be carefull while doing the above mentioned step. You may damage the panel cable.

– Disconnect the panel cable by pulling it out of the plug. Take caution.
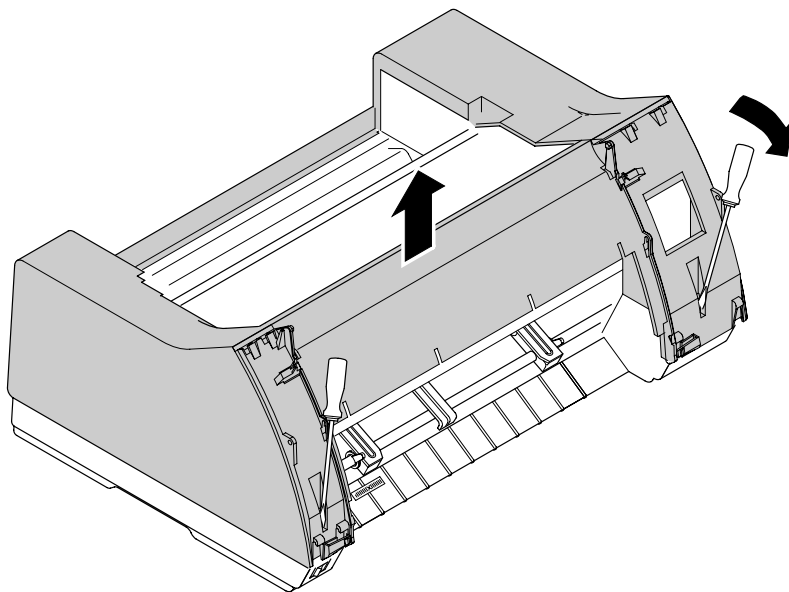

– Use a screwdriver to unlock the casing aperture as shown in the illustration and remove it.

–　Use a screwdriver to unlock the upper casing as shown in the illustration, lift it upward and remove it.

Caution:
Be carefull about the panel cable.

Assembly:

For reassembling the Top Case run the procedure backwards. Use a screwdriver to make sure that the snap lock on the rear side engages correctly on both sides.