

PRINTRONIX®

User's Manual



*The Printronix P5000 series of Line Matrix Printers
P5005B™, P5205B™, P5010™, P5210™, P5215™,
P5220™*

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User's Manual

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P5220™*

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Table of Contents

1	Introduction	11
	Printer Overview	11
	The Printer Family	11
	Conventions In This Manual.....	14
	Warnings And Special Information.....	14
	Related Documents.....	15
	Graphics Enhancements.....	16
	Taking Care Of Your Printer.....	16
	Protocols And Emulations	17
2	Setting Up The Printer	19
	Before You Begin	19
	Power Requirements	19
	Select A Site	20
	Printer Dimensions	21
	Printer Component Locations	24
	Remove Packing Materials.....	26
	Adjust The Paper Supports	31
	Release The Paper Chains (Cabinet Models).....	32
	Remove Tags.....	33
	Attach The Output Basket (Pedestal Models)	35
	Remove The Shipping Restraints From The SureStak Power Paper Stacker	35
	Connect The Interface And Power Cables	38
	Cabinet Models	38
	Pedestal Models.....	41
	Interface Connections	42



Table of Contents

Install Basic Components	44
Attach The Control Panel Overlays.....	44
Load The Ribbon	45
Load The Paper	48
Install Optional Components	53
SureStak Power Paper Stacker	53
Quick Access Cover (Pedestal Models).....	59
Set The Top-of-Form	60
Procedure	60
3 Operating The Printer	63
Powering On The Printer	63
Operating Modes	63
The Control Panel.....	64
Control Panel Keys	65
Operational Procedures.....	70
Reloading Paper	70
Unloading Paper	81
Replacing The Ribbon	84
Canceling A Print Job	87
4 The Configuration Menus.....	89
Configuration Overview	89
Changing And Saving Parameter Settings.....	90
Default And Custom Configurations.....	90
Navigating The Menus	91
Changing Parameters Example	92
Saving Your New Configuration	94
Optimizing Print Quality.....	97
Optimizing Print Speed	98
Main Menu	99
CONFIG. CONTROL	101
ACTIVE IGP EMUL	104

Table of Contents

IGP/PGL Emulation	105
Features	105
Configuring The Emulation With The Control Panel ...	107
IGP/PGL Submenu	108
IGP/VGL Emulation	120
Features	120
Configuring The Emulation With The Control Panel ...	121
IGP/VGL Submenu	122
EMULATION.....	136
Coax/Twinax (CTHI) Emulation	137
Standard.....	137
Simple Prot Conv	138
Coax Emulation.....	139
Twinax Emulation.....	150
SPC Coax Params	157
SPC Twx Params.....	161
LinePrinter Plus Emulation	164
P-Series Emulation	172
P-Series XQ Emulation	178
Serial Matrix Emulation	182
Proprinter XL Emulation	186
Epson FX Emulation	190
ANSI Emulation	194
IPDS Emulation	203
MAINT / MISC	209
HOST INTERFACE	218
IEEE 1284 Parallel (Bidirectional) Submenu.....	219
Auto Switching Submenu	220
Centronics (Parallel) Submenu	222
Dataproducts (Standard & Long Lines) Submenu	225
Serial Submenu.....	228
Ethernet Submenu	236



Table of Contents

ETHERNET PARAMS	237
PRINTER CONTROL	241
DIAGNOSTICS.....	245
RIBBONMINDER.....	249
5 Interfaces	255
Overview.....	255
Dataproducts Long Lines Interface.....	256
Dataproducts Long Lines Interface Signals	257
Dataproducts Parallel Interface	258
Dataproducts Parallel Interface Signals.....	259
Centronics Parallel Interface	260
Centronics Parallel Interface Signals	261
IEEE 1284 Parallel Interface	262
Compatibility Mode.....	262
Nibble Mode.....	262
Byte Mode.....	262
Signals	263
Terminating Resistor Configurations.....	266
RS-232 And RS-422 Serial Interfaces.....	268
RS-232	268
RS-422	269
6 Troubleshooting	271
Cleaning Requirements	271
Exterior Cleaning	271
Interior Cleaning.....	272
Diagnosing Problems	274
Bar Code Verification	274
Printing A Hex Dump.....	275
Fault Messages.....	276

Table of Contents

A	Printer Specifications.....	289
	Ribbon Specifications	289
	Paper Specifications	290
	Printer Dimensions	292
	Environmental Characteristics	293
	Electrical Characteristics	294
	Interfaces	296
	Printing Rates	296
B	Demand Printing.....	297
	Overview.....	297
	Simple Tear	297
	Form Saver Mode.....	300
C	ASCII Character Set.....	303
D	Communication Notices	305
	Federal Communications Commission (FCC) Statement	305
	Canadian Department of Communications Compliance Statement.....	306
	European Community (EC) Conformity Statement	306
	German Conformity Statement	306



Table of Contents

1

Introduction

Printer Overview

This chapter provides a general overview of your printer and the conventions used within this manual.

The Printer Family

The Printronix® P5000 series consists of 500, 1000, 1500, and 2000 lines per minute (lpm) models and are packaged in various configurations. All of the models offer software versatility and the latest refinements in line matrix printing technology. The print mechanisms are housed in sound-insulated cabinets which make the printer family among the quietest printers in the world. Additionally, your printer has a flexible architecture that allows you to add new features and emulations as they become available.

Chapter 1 Printer Overview

LinePrinter Plus® is the standard emulation. LinePrinter Plus includes the Epson® FX-1050, Printronix P-Series, P-Series XQ, Serial Matrix and Proprinter® III XL emulations. Coax/Twinax, IPDS™, ANSI® and the IGP®/PGL® and IGP/VGL graphics enhancement emulations are available as optional upgrades. No matter what emulation is installed, your printer is easy to use. The message display and lights on the control panel communicate with you directly and clearly. You can select every function on your printer at the control panel, or you can send commands from the host computer.

The printer combines the use of Flash, RAM, and nonvolatile RAM for program execution. The Flash is used for all program, font, and emulation storage. New fonts, emulations, or program updates can be downloaded to Flash memory via the parallel or serial interface, or through the PrintNet® interface. The RAM is used for buffers, print image storage, and execution variables. The non-volatile RAM stores configuration, statistics, and internal parameters.

The printer model numbers indicate printing speed and physical configuration.

- Model numbers beginning with P50 indicate pedestal models. Model numbers beginning with P52 indicate cabinet models. The final two digits in the model number refer to the printer's maximum speed in lines per minute (lpm): 05 for 500 lpm, 10 for 1000 lpm, 15 for 1500 lpm, and 20 for 2000 lpm.
- The P5X05B-12 models are 500 lpm models with 12 MIL (0.012 inch) tips on the print hammers instead of the normal 16 MIL (0.016 inch). This allows the printing of higher resolution graphics and barcodes.
- The P52XX-SS models have the SureStak™ Power Stacker option installed.
- The P50XX-QA models are pedestal models with the QuickAccess Cover installed.

The Printer Family

Refer to the following table for a complete listing of model numbers and options.

Table 1. The P5000 Series Printers

Model Number	Print Speed	Pedestal	Cabinet	Hammer Bank	Quick Access	Power Stacker
P5005B	500 lpm	✓		Standard		
P5005B-12	500 lpm	✓		12 MIL tips		
P5005B-QA	500 lpm	✓		Standard	✓	
P5005B-12-QA	500 lpm	✓		12 MIL tips	✓	
P5205B	500 lpm		✓	Standard		
P5205B-12	500 lpm		✓	12 MIL tips		
P5010	1000 lpm	✓		Standard		
P5010-QA	1000 lpm	✓		Standard	✓	
P5015	1500 lpm	✓		Standard		
P5210	1000 lpm		✓	Standard		
P5210-SS	1000 lpm		✓	Standard		✓
P5215	1500 lpm		✓	Standard		
P5215-SS	1500 lpm		✓	Standard		✓
P5220	2000 lpm		✓	Standard		Available as Option

Conventions In This Manual

All uppercase print indicates control panel keys.

Example: Press the CLEAR key, then press the ON LINE key.

Quotation marks (“ ”) indicate messages on the Liquid Crystal Display (LCD).

Example: Press the ON LINE key. “OFFLINE” appears on the LCD.

The + (plus) symbol represents key combinations.

Example: “Press ▲ + ▼” means press the ▲ (UP) key and the ▼ (DOWN) key at the same time.

Warnings And Special Information

Read and comply with all information highlighted under special headings:

WARNING A warning notice calls attention to a condition that could harm you.

WARNUNG

Ein Warhinweis dieser Art weist auf Verletzungsgefahr hin.

AVISO

Las notas de aviso llaman la atención sobre una condición que puede causar lesiones.

ATTENTION

Attire votre attention sur une opération pouvant présenter un danger.

AVVERTENZA

Un’indicazione di avvertenza segnala una condizione di pericolo suscettibile causare lesioni all’operatore.

CAUTION A caution notice calls attention to a condition that could damage the printer.

Related Documents

- *Maintenance Manual* — Explains how to maintain and repair the line matrix printer at the field service level of maintenance.
- *Coax/Twinax Programmer's Reference Manual* — Covers the host control codes and character sets for the Coax and Twinax emulations.
- *Coax/Twinax Programmer's Reference Manual for the Simple Protocol Converter Option* — Covers the host control codes and character sets for the Coax and Twinax Simple Protocol Converter emulations.
- *LinePrinter Plus Programmer's Reference Manual* — Covers the host control codes for the LinePrinter Plus emulation.
- *IGP/PGL Programmer's Reference Manual* — Provides information used with the optional IGP Printronix emulation enhancement feature.
- *IGP/VGL Programmer's Reference Manual* — Provides information used with the optional Code V™ emulation enhancement feature.
- *ANSI Programmer's Reference Manual* — Provides host control codes and character sets for the ANSI emulation.
- *IPDS Twinax Emulation Programmer's Reference Manual* — Provides an overview of Intelligent Printer Data Stream™ (IPDS) features, commands, and diagnostics.
- *Character Sets Reference Manual* — Information about and examples of the character sets available in line matrix printers.
- *Network Interface Card User's Manual* — Information about network protocols, configuration, and operation.

Graphics Enhancements

The IGP/PGL and IGP/VGL emulations allow you to create and store forms, generate logos, bar codes, expanded characters, and create other graphics. Alphanumeric and bar code data are added as the form is printed.

These emulations are available as factory-installed or field-installed options. For more information, contact your authorized service representative.

Taking Care Of Your Printer

Your printer will produce high print quality jobs if it is well taken care of. Periodic cleaning, handling the printer properly, and using the correct printer supplies such as paper and ribbons ensures optimum performance. Chapter 6 explains how to clean the printer, and printer supplies are listed in Appendix A.

Whenever it is necessary to service the printer, remember these important maintenance concepts:

- Use only the ribbons specified in Appendix A. Use of incorrect ribbons can lead to ink migration problems, degraded print quality, and expensive damage to the printer.
- Incorrect closure of the forms thickness lever can lead to smearing, degraded print quality, paper jams, and damage to the platen and shuttle assembly. Never close the forms thickness lever too tightly.

Protocols And Emulations

A *protocol* is a set of rules governing the exchange of information between the printer and its host computer. These rules consist of codes that manipulate and print data and allow for machine-to-machine communication. A printer and its host computer must use the same protocol. As used in this manual, protocol and emulation mean the same thing.

Most impact printers use single ASCII character codes to print text, numbers, and punctuation marks. Some characters, both singly and in groups of two or more, are defined as control codes. Control codes instruct the printer to perform specific functions, such as underlining text, printing subscripts, setting page margins, etc. The main difference between most printer protocols is in the characters used to create control codes and the ways in which these characters are formatted.

When the printer executes the character and control codes of a particular printer protocol, it is “emulating” that printer. If the printer uses the Proprinter XL protocol, for example, it is emulating an IBM[®] Proprinter XL printer. If the printer is using the Epson FX printer protocol, for example, it is in Epson FX emulation mode.

Chapter 1 Printer Overview

2

Setting Up The Printer

Before You Begin

Read this chapter carefully before installing and operating the printer. The printer is easy to install. However, for your safety and to protect valuable equipment, perform all the procedures in this chapter in the order presented.

Power Requirements

The printer must be connected to a power outlet that supplies 88 to 135 Volts AC or 178 to 271 Volts AC at 50 to 60 Hz. The printer automatically senses and adjusts itself to conform to the correct voltage range.

Primary circuit protection is provided by the power switch, which is also a circuit breaker. Consult an electrician if printer operation affects local electrical lines. See “Electrical Characteristics” on page 294 for additional power specifications.

IMPORTANT Printer power should be supplied from a separate AC circuit protected at 10 amperes for 100 - 120 volts or 5 amperes for 200 - 240 volts at 50 or 60 Hertz.

Select A Site

Select a printer site that meets all of the following requirements:

- Permits complete opening of the printer cover and doors.
- For cabinet models, allows at least three feet of clearance behind the printer. (This permits air to circulate freely around the printer and provides access to the paper stacking area.)
- Has a standard power outlet that supplies 88-135 Volts AC or 178-270 Volts AC power, at 47 to 63 Hz.
- Is relatively dust-free.
- Has a temperature range of 10° C to 40° C (50° F to 104° F) and a relative humidity from 15% to 90% non-condensing.
- Is located within the maximum allowable cable length to the host computer. This distance depends on the type of interface you plan to use, as shown in Table 2.

Table 2. Maximum Interface Connection Cable Length

Interface Type	Maximum Cable Length
Centronics Parallel	5 meters (15 feet)
Dataproducts Parallel	12 meters (40 feet)
IEEE 1284 Parallel	10 meters (32 feet)
Serial RS-232	15 meters (50 feet)
Serial RS-422	1220 meters (4000 feet)
Dataproducts Long Line	150 meters (492 feet)
Coax	1500 meters (4920 feet)
Twinax	1500 meters (4920 feet)
Twinax (shielded cable)	1500 meters (4920 feet)
Twisted Pair / Type 3	300 meters (985 feet)
Ethernet 10/100Base-T	100 meters (328 feet)

Printer Dimensions

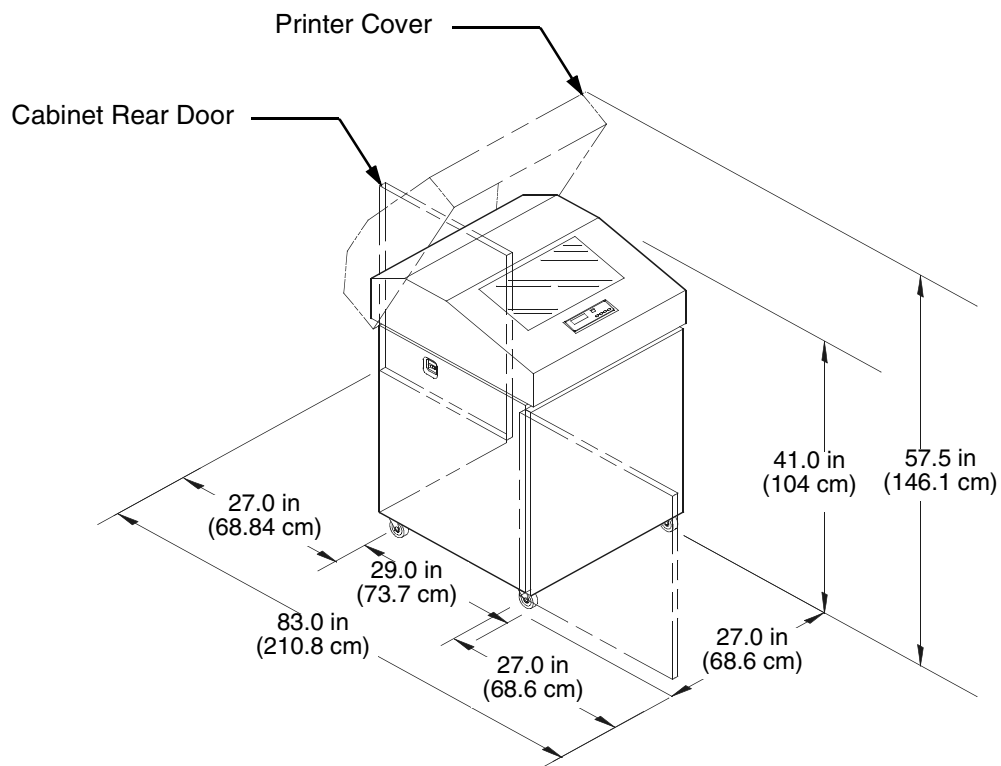


Figure 1. Printer Dimensions - Cabinet Model

Chapter 2 Printer Dimensions

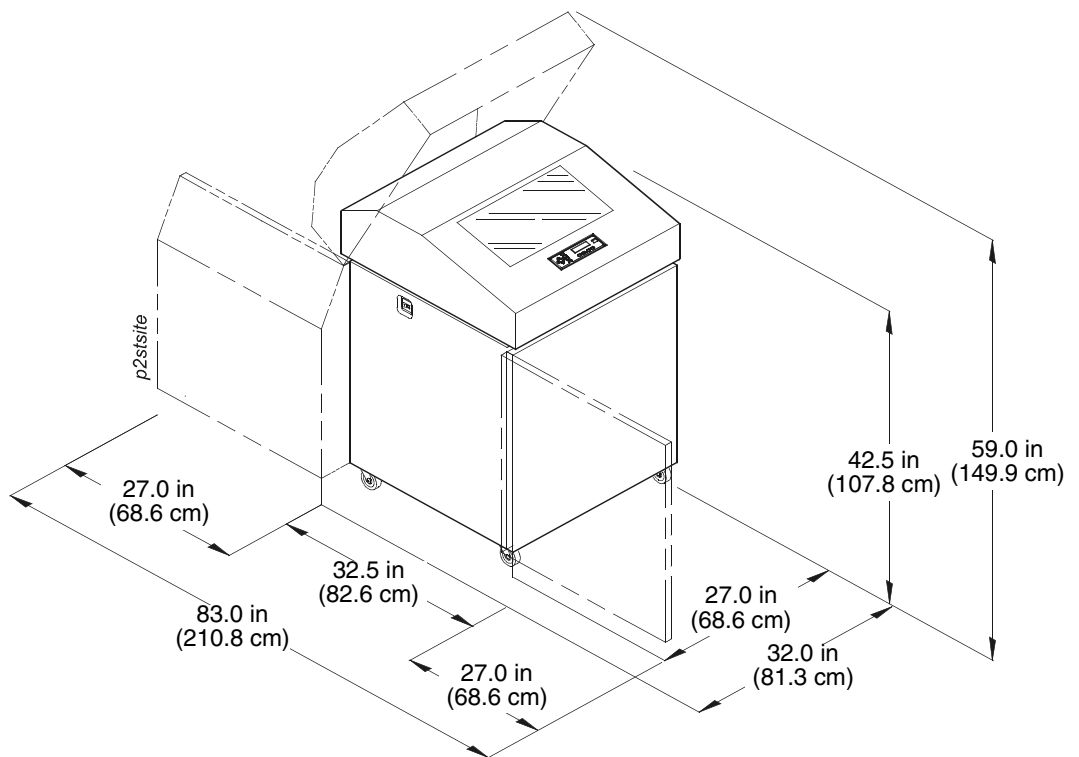


Figure 2. Printer Dimensions - Cabinet Model with Paper Stacker

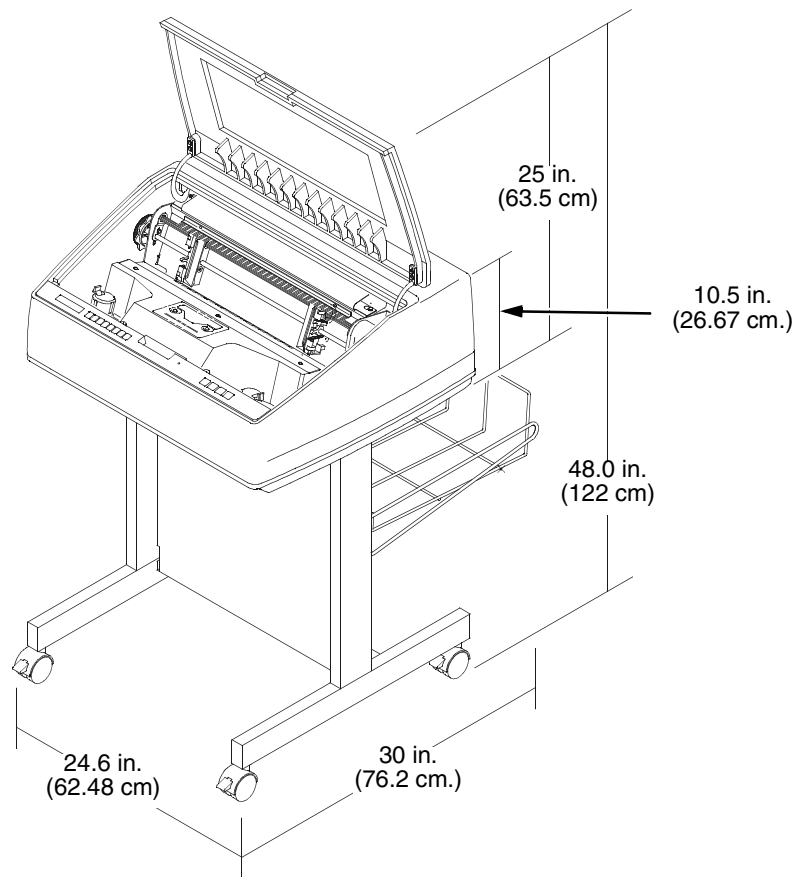


Figure 3. Printer Dimensions - Pedestal Model

Printer Component Locations

Familiarize yourself with the names and locations of the printer components, shown in Figure 4 and Figure 5 before continuing with the rest of the installation procedures.

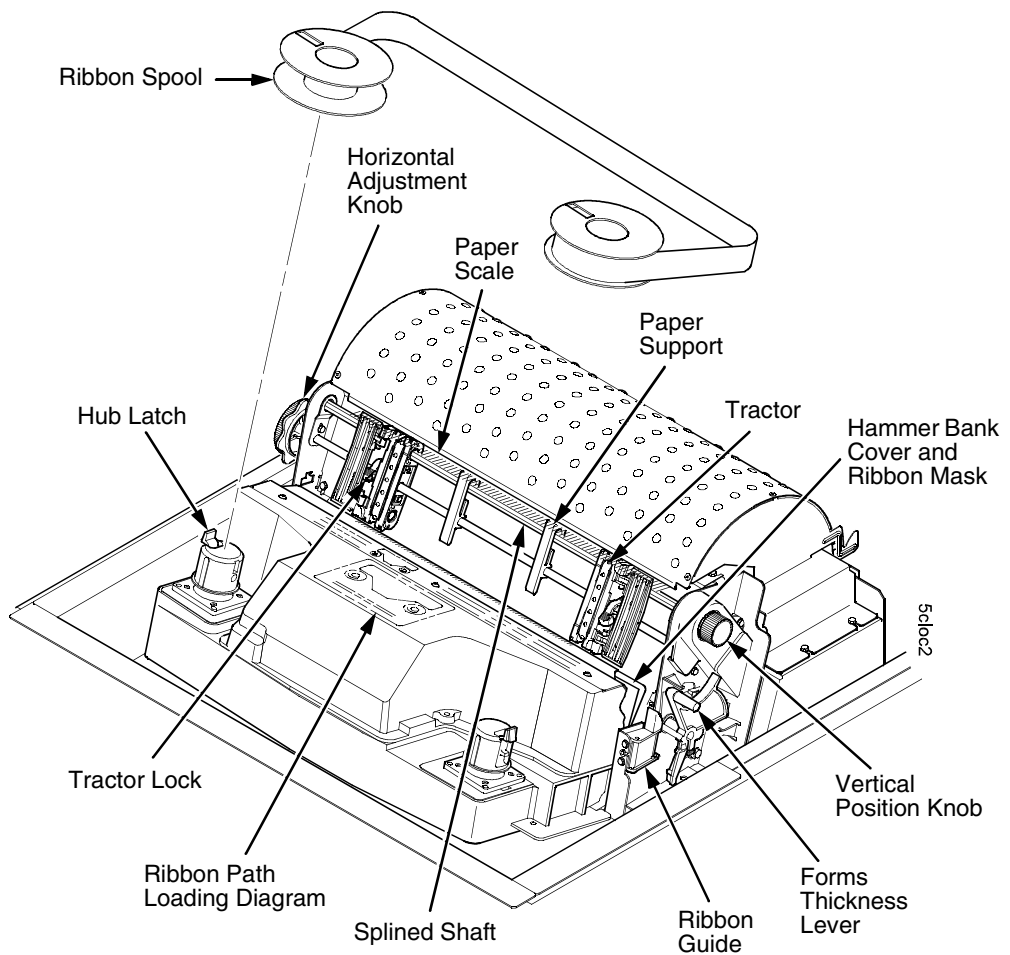


Figure 4. Printer Component Locations - P5000 Series Models

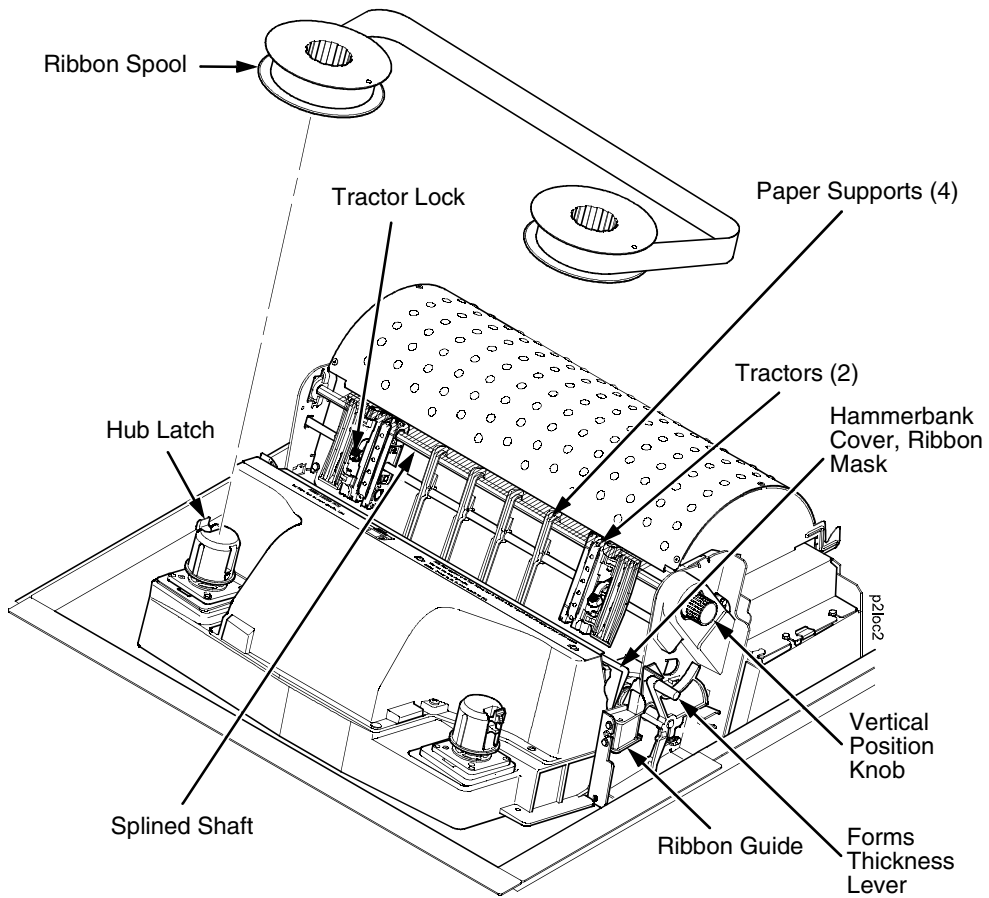


Figure 5. P5220 Printer Components

Remove Packing Materials

CAUTION To avoid shipping damage, reinstall the shipping restraints whenever you move or ship the printer.

Save the cardboard packing, foam blocks, and bubble wrap along with the other packing materials in case you need to move the printer. If it is necessary to move the printer, reinstall the shipping restraints, reversing the steps in this section.

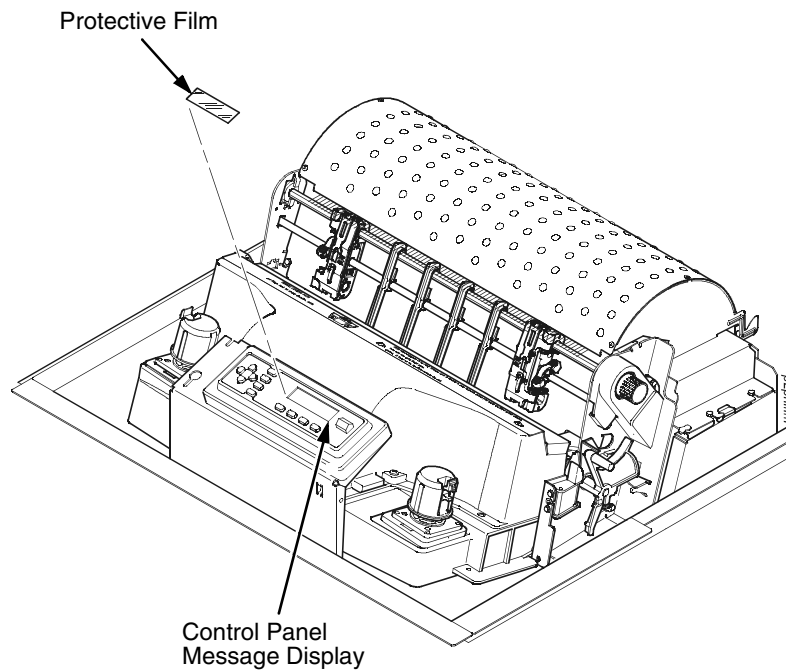


Figure 6. Removing the Protective Film

1. Raise the printer cover.
2. Peel the tape off carefully and lift the protective film off the control panel message display.

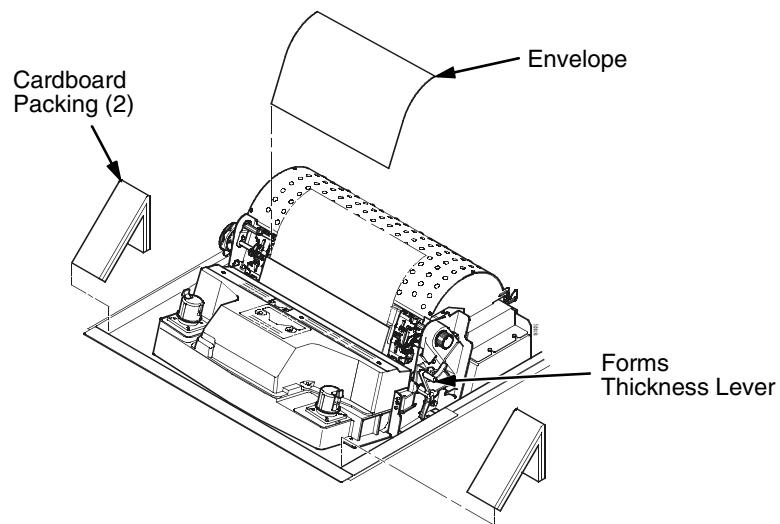


Figure 7. Removing the Sample Configuration Printout - P5000 Models

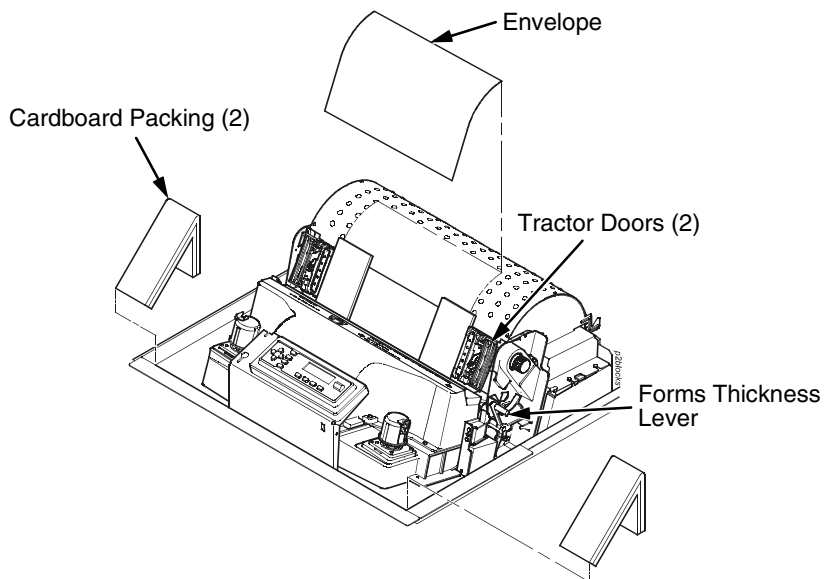


Figure 8. Removing the Sample Configuration Printout - P5220 Models

Chapter 2 Remove Packing Materials

3. Remove the cardboard packing.
4. Open the tractor doors.
5. Push the tractor locks down.
6. Slide the tractors outward as far as they will go.
7. Raise the forms thickness lever to the fully open position.
8. Remove the envelope containing the sample configuration printout.
9. Store the envelope in the pouch attached to the left interior side of the cabinet.

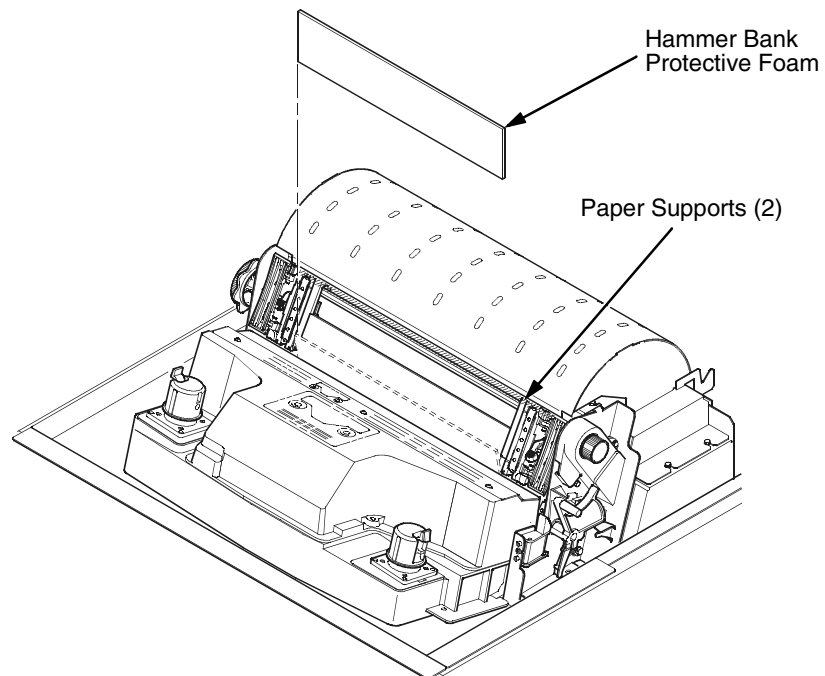


Figure 9. Removing the Hammer Bank Protective Foam - P5000 Series Models

P5000 Series Models:

10. Slide the paper supports outward as far as they will go.
11. Lift the hammer bank protective foam.
12. Remove the hammer bank protective foam between the ribbon mask and the platen.

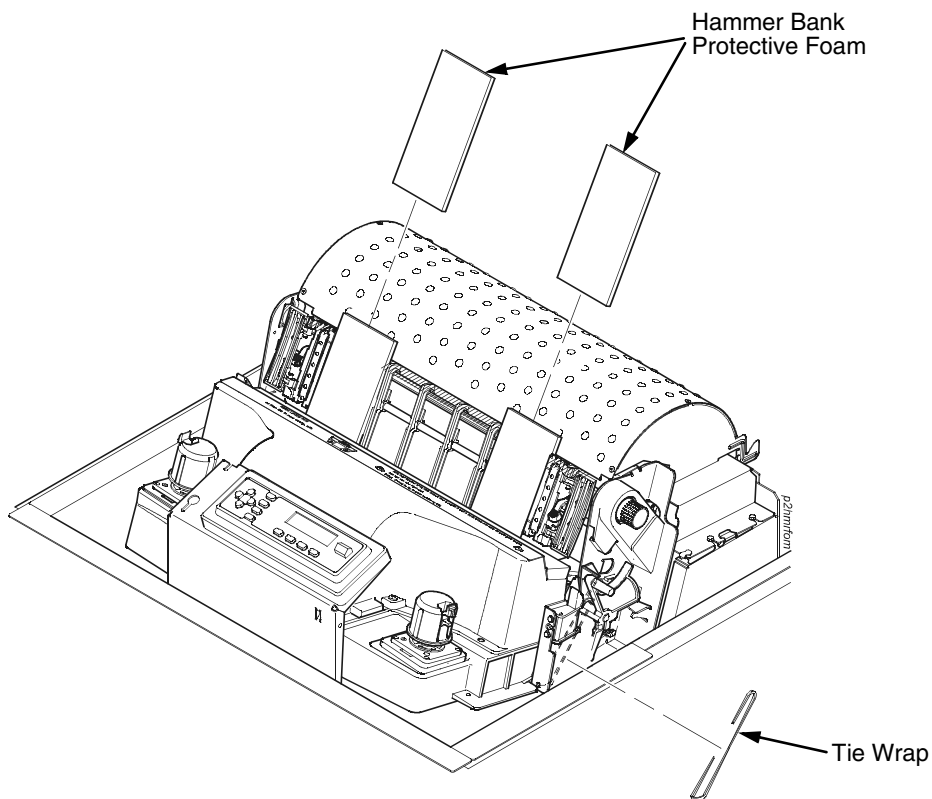


Figure 10. Removing the Hammer Bank Protective Foam - P5220 Model

P5220 Model:

13. Cut the tie wrap and remove it from the side plate.
14. Lift the hammer bank protective foam and remove it from between the ribbon mask and the platen.

Chapter 2 Remove Packing Materials

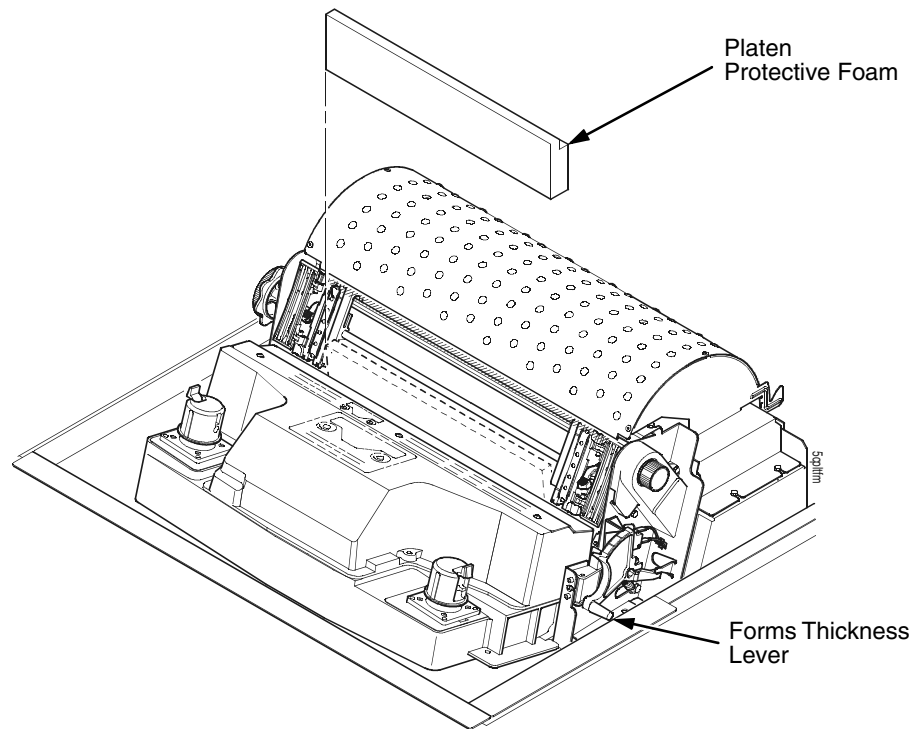


Figure 11. Removing the Platen Protective Foam - P5000 Series Models

15. Rotate the forms thickness lever downward to position "A."
16. Rotate the platen protective foam toward the front of the printer and out from under the support shaft.

NOTE: The P5220 printer models do not have a platen protective foam.

Adjust The Paper Supports

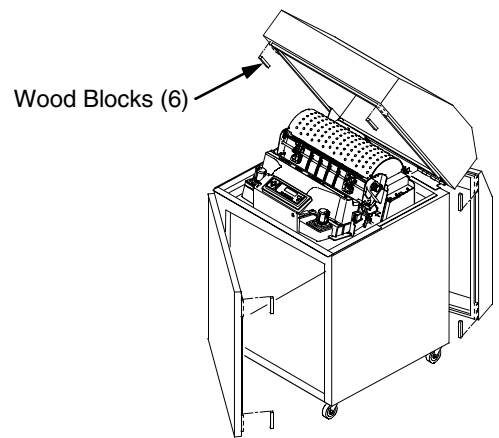


Figure 12. Removing the Six Wood Blocks - P5220 Model

17. Remove the six wood blocks.

NOTE: Make sure the tape securing the wood blocks is removed entirely.

Adjust The Paper Supports

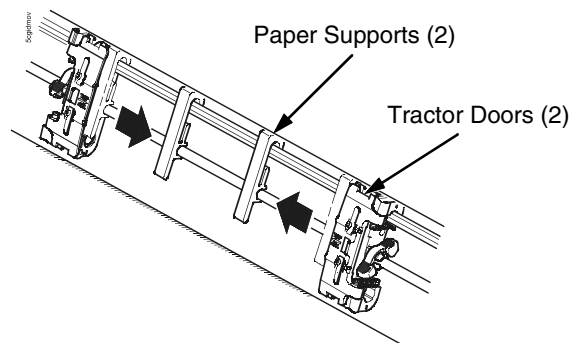


Figure 13. Adjusting Paper Supports - P5000 Series Models

Slide the paper supports inward until they are approximately four inches from the tractor doors.

Release The Paper Chains (Cabinet Models)

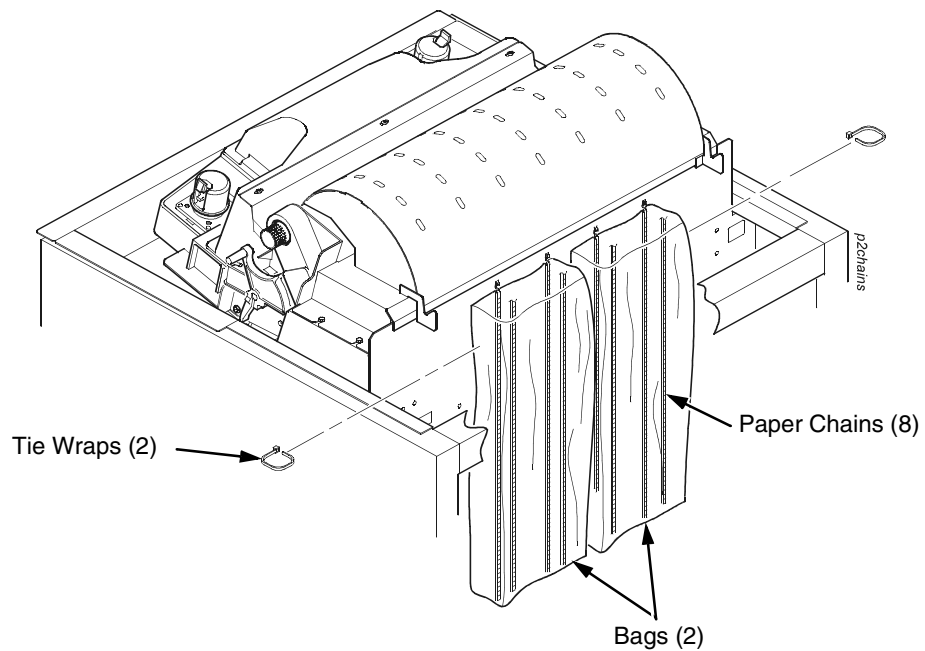


Figure 14. Releasing the Paper Chains

NOTE: If you have the power paper stacker installed, skip this procedure and go to “Remove The Shipping Restraints From The SureStak Power Paper Stacker” on page 35.

1. Open the cabinet rear door.
2. Cut the tie wraps and release the paper chains from the bags at the top rear of the printer frame. Remove the tie wraps and bags.
3. Make sure each chain hangs freely with no kinks or knots.

Remove Tags

Cabinet Models

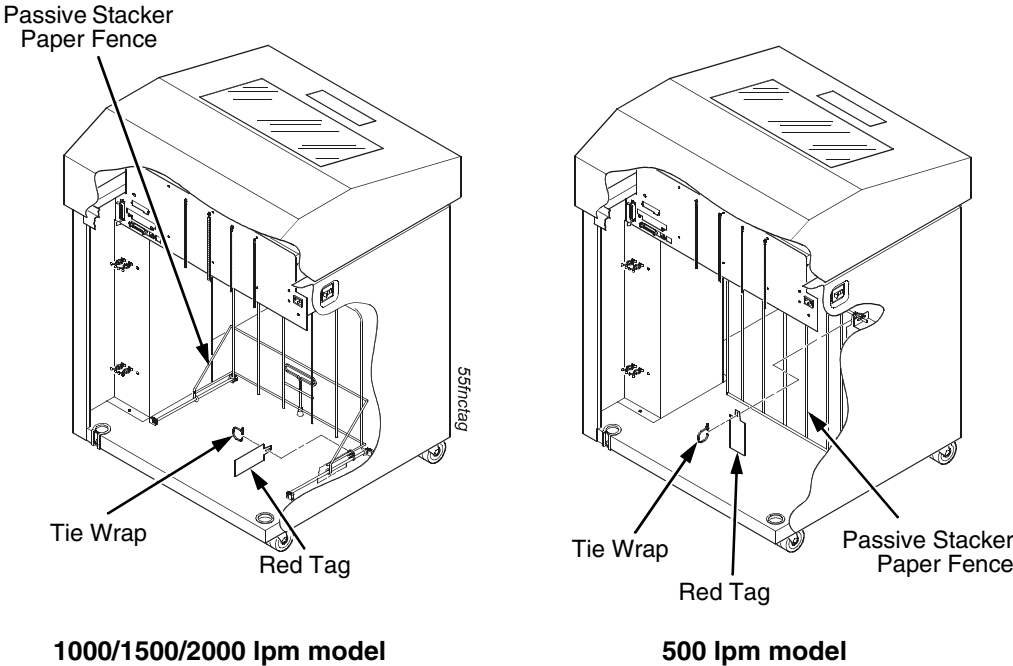


Figure 15. Removing Tags from the Cabinet Models

NOTE: If you have the power paper stacker installed, skip this procedure and go to “Remove The Shipping Restraints From The SureStak Power Paper Stacker” on page 35.

1. Remove the tie wrap attached to the passive stacker paper fence. The tie wrap is marked with a large, red tag.
2. Close the cabinet rear door.

Pedestal Models

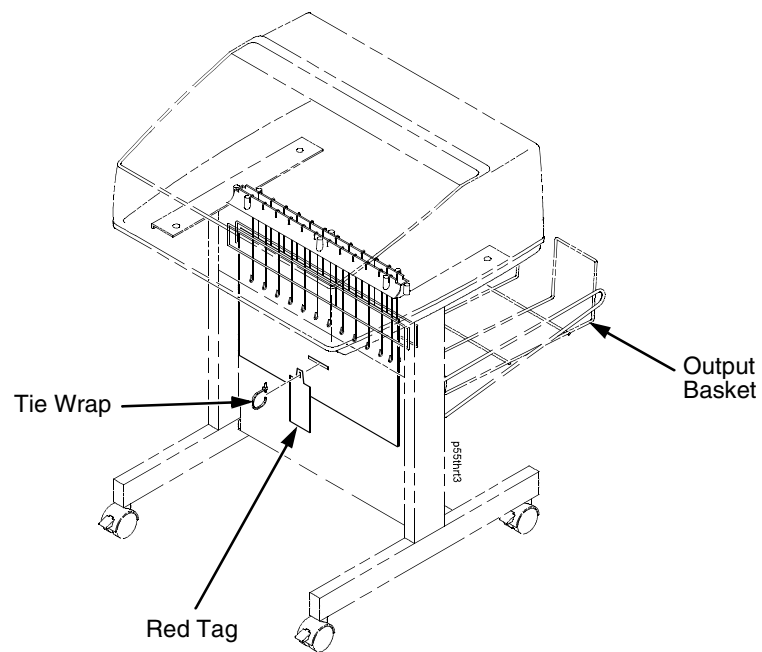


Figure 16. Removing the Tie Wrap from the Pedestal Model

3. Remove the tie wrap attached to the output basket. It is marked with a large, red tag.

Attach The Output Basket (Pedestal Models)

Attach The Output Basket (Pedestal Models)

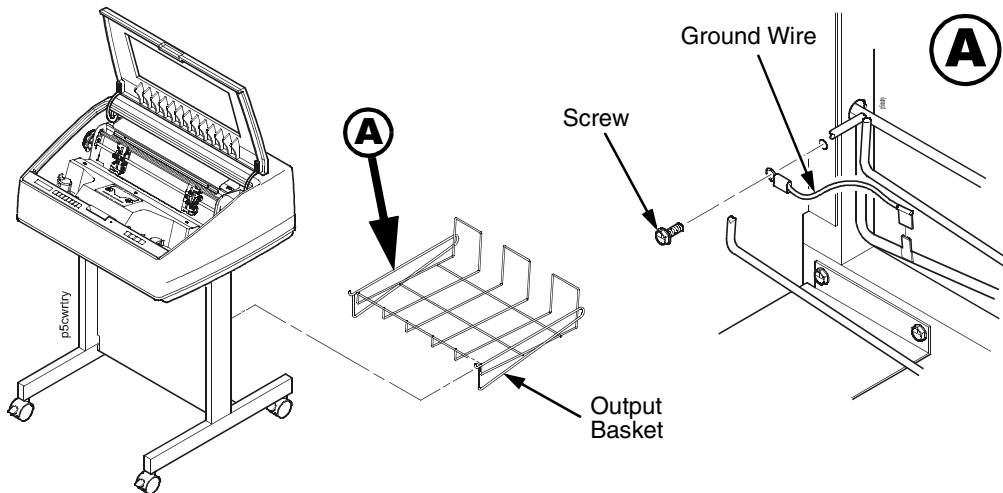


Figure 17. Attaching the Output Basket to the Pedestal Model

1. Place the output basket in the holes in the back of the printer.
2. Screw the ground wire attached to the output basket to the printer.

Remove The Shipping Restraints From The SureStak Power Paper Stacker

This section applies only to printers with the power stacker installed.

Special packaging protects the power stacker mechanisms from damage during shipment. This section describes how to remove the shipping restraints before you operate the printer.

Save the packaging materials. You will need to reinstall them if you decide to move or ship the printer. To reinstall the packaging materials, reverse the steps in this section.

Chapter 2 Remove Packing Materials

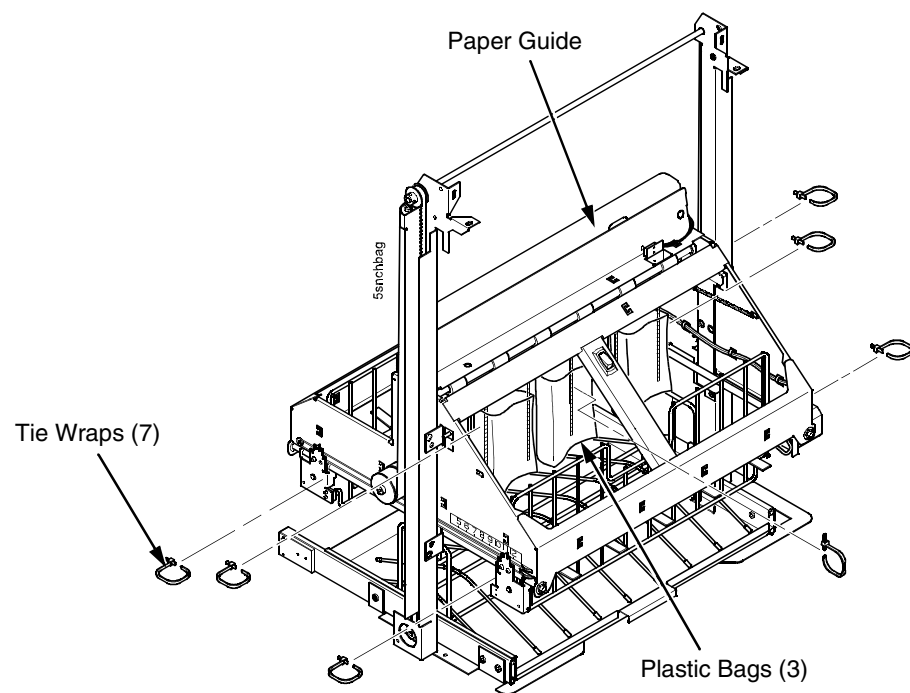


Figure 18. Removing the Shipping Restraints

1. Open the rear door panel.
2. Remove the seven tie wraps.
3. Raise the paper guide to its highest position by hand.
4. Remove the plastic bags from the paper chains.

Remove The Shipping Restraints From The SureStak Power Paper Stacker

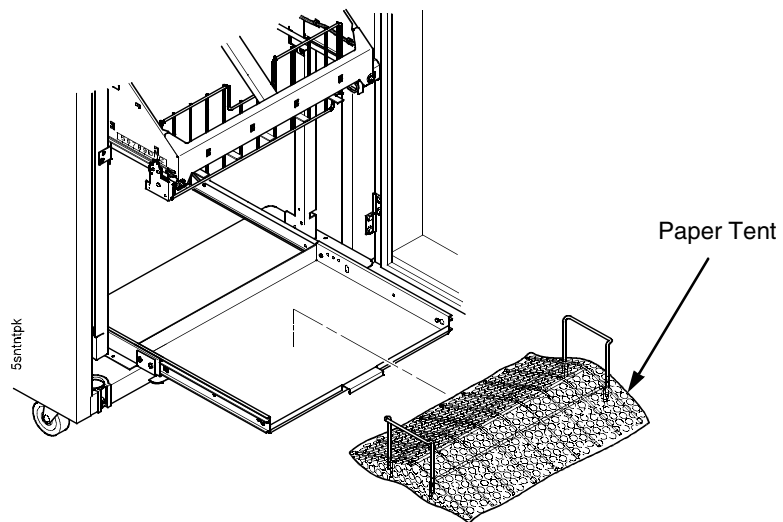


Figure 19. Replacing the Paper Tent

5. Remove, unwrap, and replace the paper tent onto the pull-out drawer.

Connect The Interface And Power Cables

Before you connect the interface and power cables, make sure the voltage source at the printer site conforms to the requirements specified in “Power Requirements” on page 19.

Cabinet Models

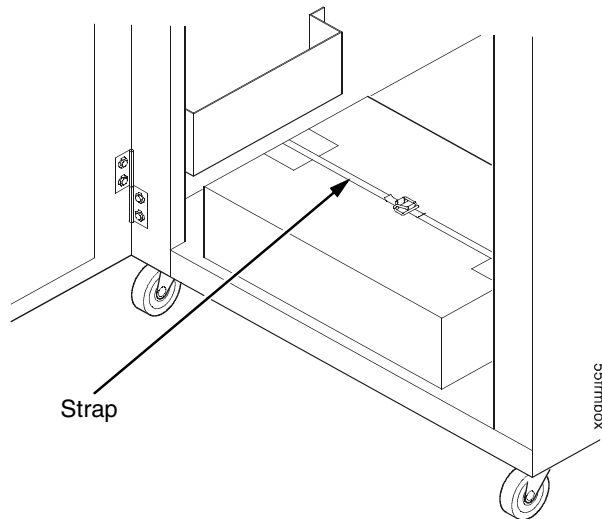


Figure 20. Unpacking Printer Accessories

1. Make sure the printer power switch is set to O (Off).
2. Open the cabinet front door and cut the strap that secures a box which contains the power cord, printer ribbon, control panel overlay labels, and documentation.
3. Open the box and remove the power cord, overlays, and documentation.

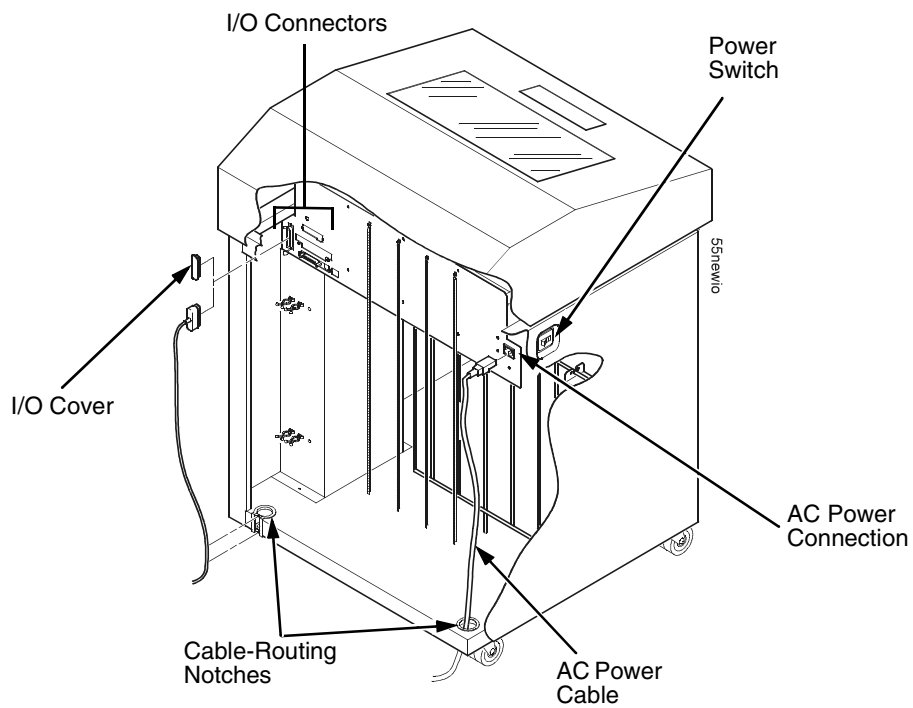


Figure 21. Interface and Power Locations

4. Open the cabinet rear door, and remove the I/O cover from the selected I/O connector.
5. Locate the cable routing notch in the lower left corner of the back of the cabinet.

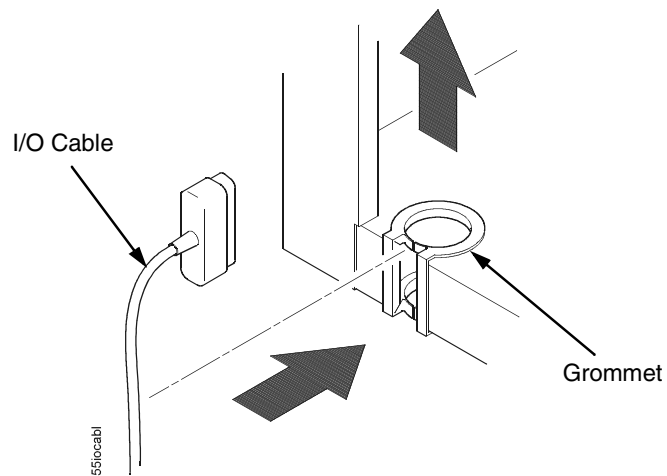


Figure 22. Routing the I/O Cable

6. Hold the I/O cable below its connector and gently push the cable through the opening in the grommet seated in the notch.
7. Pull the cable up through the notch until it reaches the I/O plate. Attach the cable connector to the printer interface connector previously selected in step 4 of this section.
8. Secure the cable to the printer using the upper and lower standoffs.
9. Guide the power cord up through the hole in the lower right back corner of the cabinet (see Figure 21). Thread the power cord inside the bracket where the gas spring is attached.
10. Plug the power cord into the printer AC power connector, then into the AC power outlet.

Pedestal Models

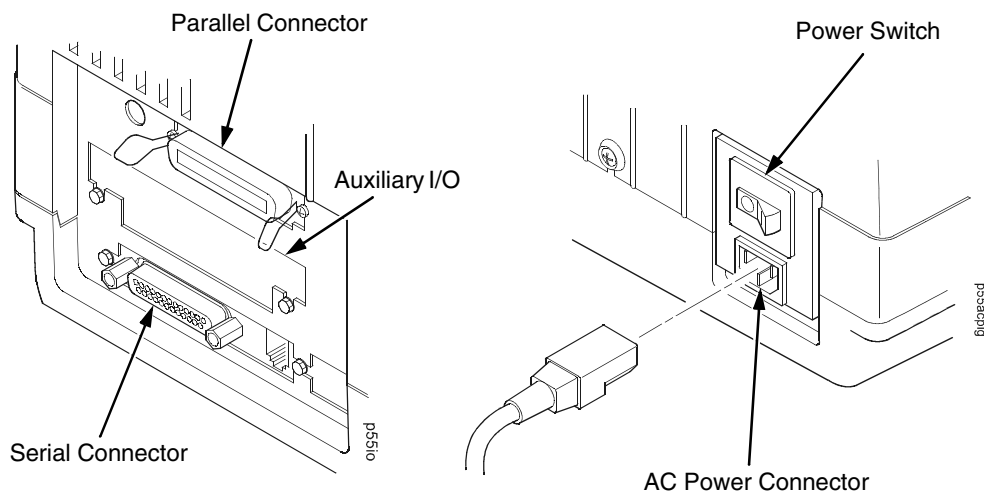


Figure 23. Attaching the I/O Cable Connector and AC Power Connector

1. Make sure the printer power switch is set to O (Off).
2. Remove the cover from the I/O connector you have selected.
3. Attach the I/O cable connector to the printer interface connector.
4. Plug the power cord into the printer AC power connector, then into the AC power outlet.

Interface Connections

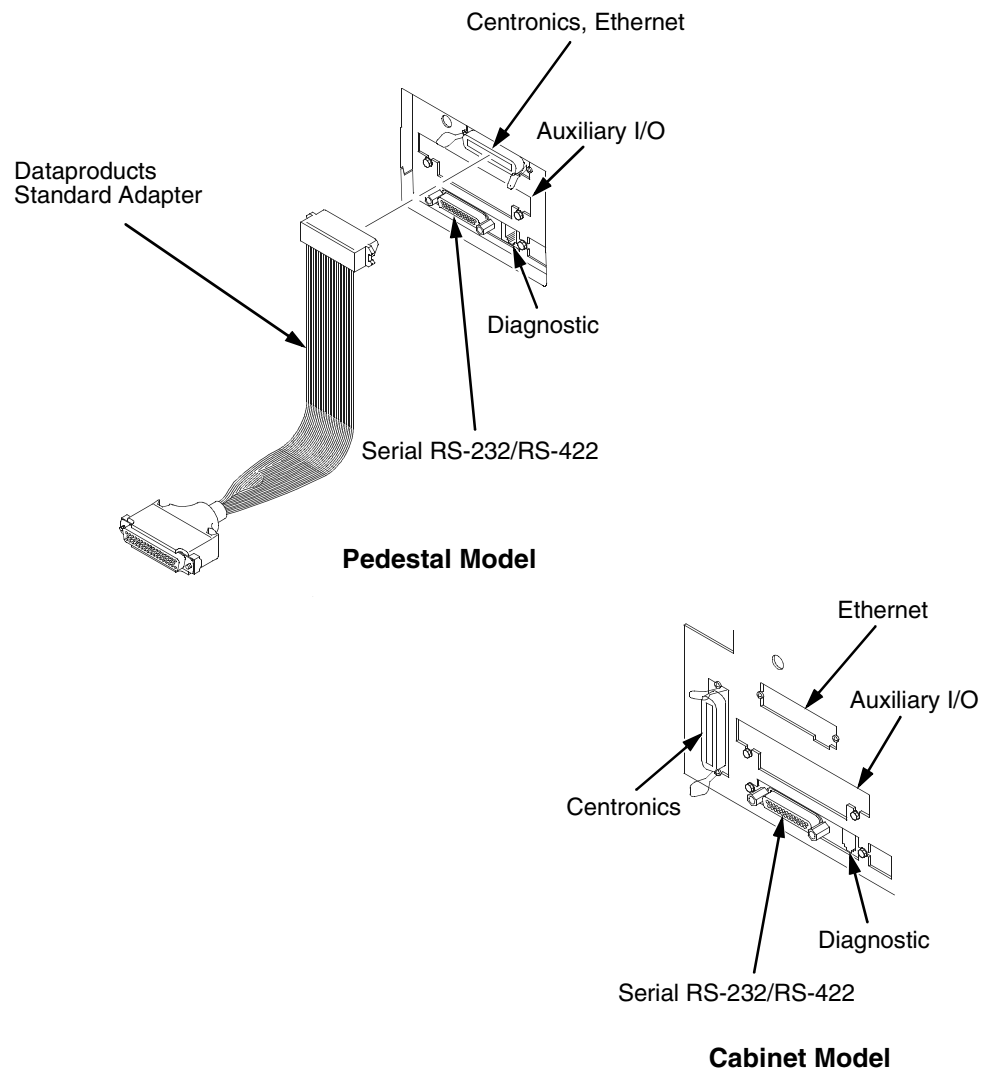


Figure 24. Standard Interfaces

NOTE: Centronics is not present on Network-based models.

Interface Connections

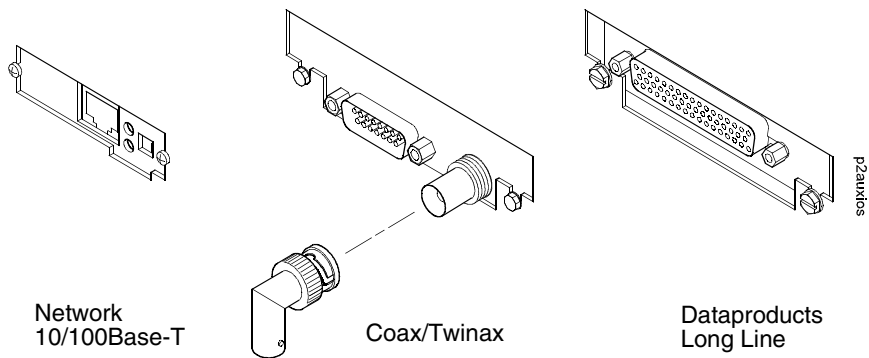


Figure 25. Optional Interfaces for the Auxiliary I/O

1. Remove the cover from the I/O connector you have selected.
2. Attach the I/O cable connector to the printer interface connector.
3. Guide the AC power cable up through the hole in the lower right back corner of the cabinet (see Figure 21.)
4. Thread the power cable inside the bracket where the gas spring is attached.
5. Plug the power cable into the printer AC power connector, then into the AC power outlet.

Install Basic Components

The following procedures describe how to attach the printed overlays to the control panel and install the printer ribbon and paper.

Attach The Control Panel Overlays

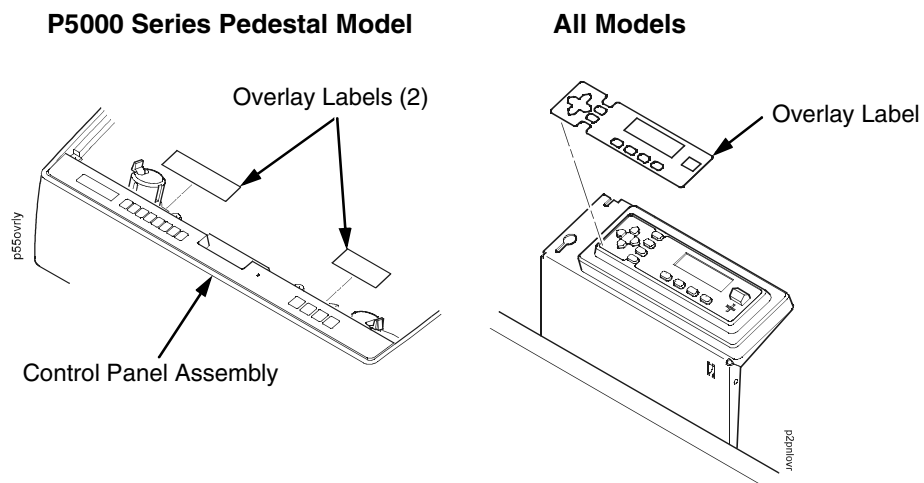


Figure 26. Attaching Control Panel Overlays

1. Choose the overlay labels in the appropriate language.
2. **Cabinet models:** Open the printer cover, peel the protective backing off the overlay, and press the overlay into place.
3. **Pedestal models:** Open the printer cover and insert the overlay labels by sliding them behind the control panel assembly in the appropriate place.

Load The Ribbon

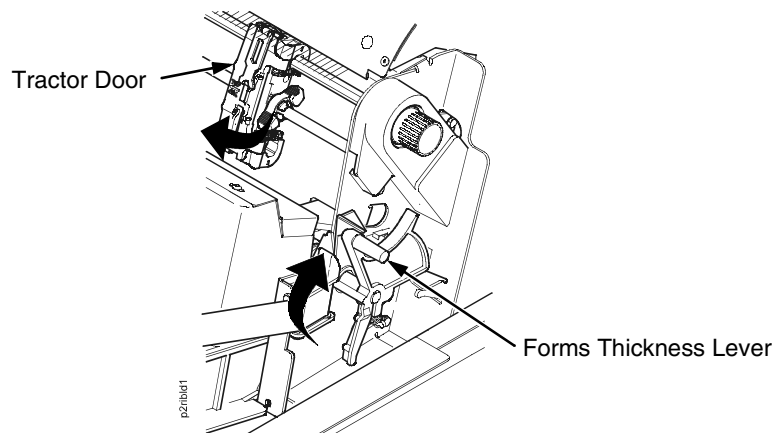


Figure 27. Preparing to Load the Ribbon

1. Open the printer cover.
2. Raise the forms thickness lever as far as it will go.
3. Close the tractor doors.

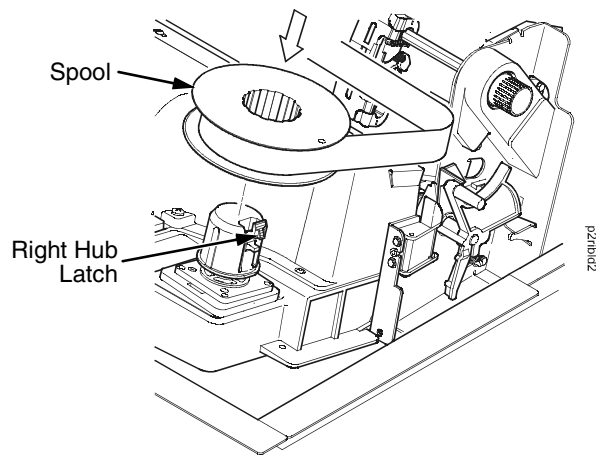


Figure 28. Loading the Ribbon

4. Squeeze the right hub latch and place the full spool on the right hub. Be sure the ribbon feeds off the outside of the spool.
5. Press the spool down until the hub latch snaps into place.

NOTE: The “Clean Hands” ribbon, identified by a long metallic leader, enables you to install the ribbon without getting ink on your hands.

Load The Ribbon

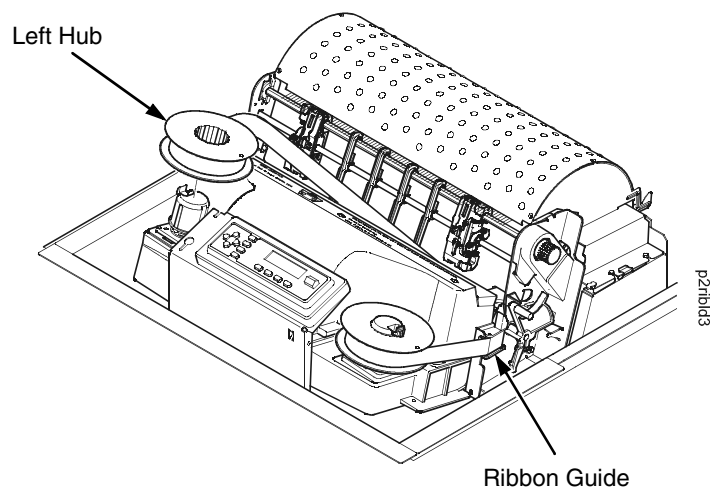


Figure 29. Threading the Ribbon around the Ribbon Guide

6. Thread the ribbon around the ribbon guide and along the ribbon path. Be sure to thread the ribbon between the hammer bank cover and the ribbon mask. (See page 24.)
7. Place the empty spool on the left hub.
8. Press the spool down until the hub latch snaps into place.
9. Turn the left spool by hand to make sure the ribbon tracks correctly in the ribbon path and around the ribbon guides.

NOTE: The P5220 printer automatically winds the leader onto the spool, once the printer is set online and the next print job is received.

Load The Paper

When you start this procedure, verify that the printer cover is open, the forms thickness lever is raised, and the tractor doors are open. (See “Printer Component Locations” on page 24.)

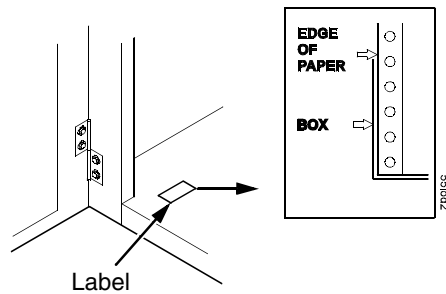


Figure 30. Aligning the Paper Supply

1. Align the paper supply with the label on the floor. Make sure the paper pulls freely from the box.

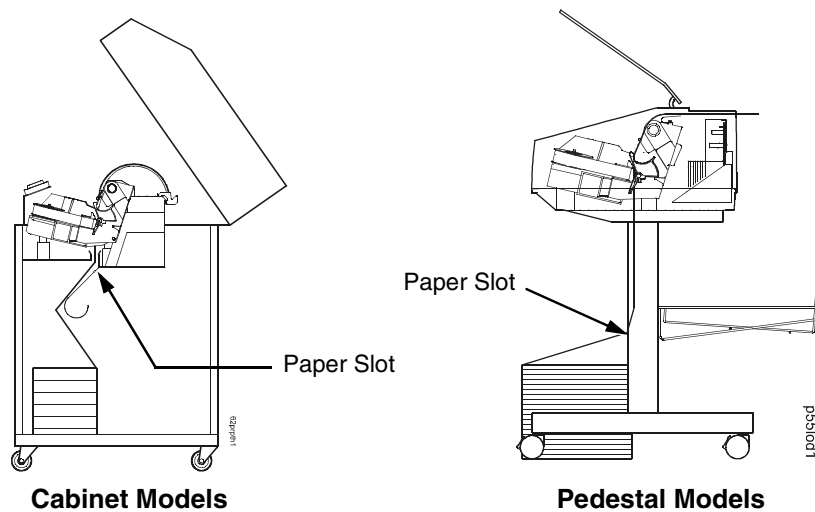


Figure 31. Feeding the Paper Through the Paper Slot

Load The Paper

2. Feed the paper up through the paper slot. Hold the paper in place with one hand (to prevent it from slipping down through the paper slot) while pulling it through from above with your other hand.

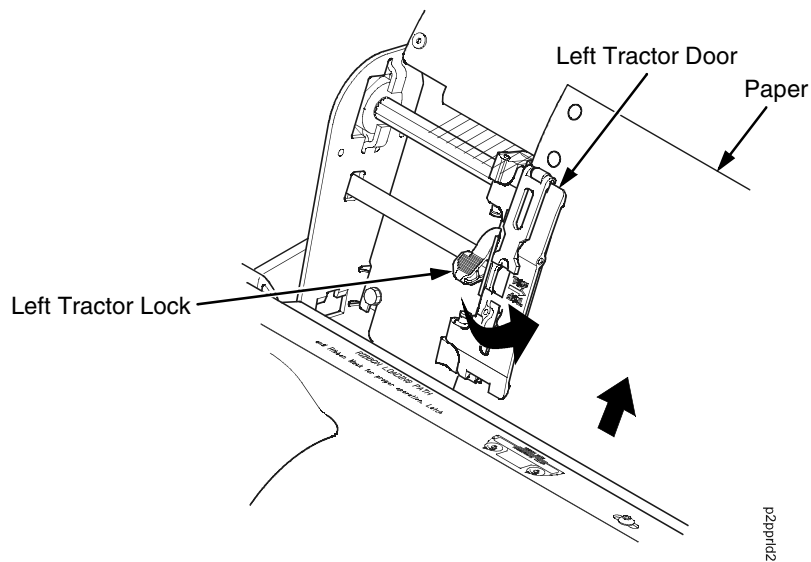


Figure 32. Loading Paper onto the Left Tractor Sprockets

3. Pull the paper above and behind the ribbon mask, which is a silver metal strip with a clear plastic edge protector.
4. Load the paper on the left tractor sprockets.
5. Close the tractor door.

Chapter 2 Install Basic Components

CAUTION To avoid damage to the printer caused by printing on the platen, always position the left tractor unit directly to the left of the “1” mark on the paper scale.

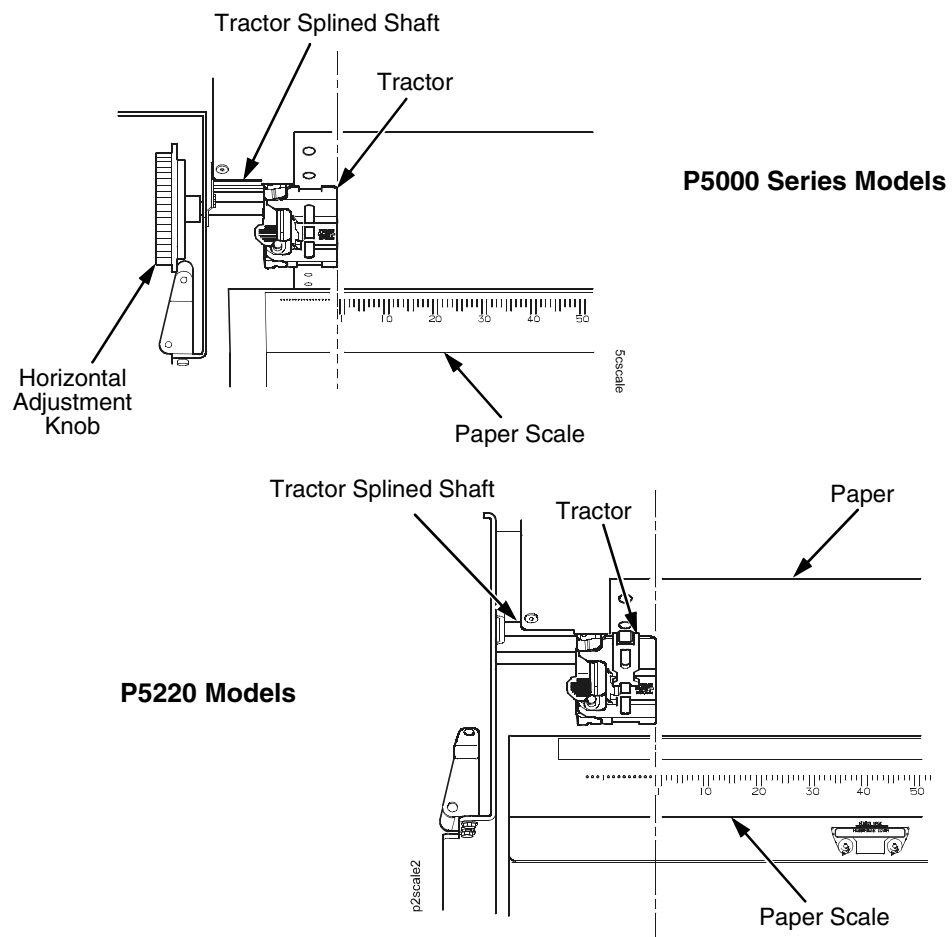


Figure 33. Using the Paper Scale as a Guide

Load The Paper

6. If adjustment is necessary:
 - a. Unlock the left tractor.
 - b. Slide the tractor until it is directly to the left of the number "1" on the paper scale and lock it. You can also use the paper scale to count columns.
7. For the P5000 Series models:

After both tractors are secured, use the horizontal adjustment knob to make fine horizontal paper adjustments.

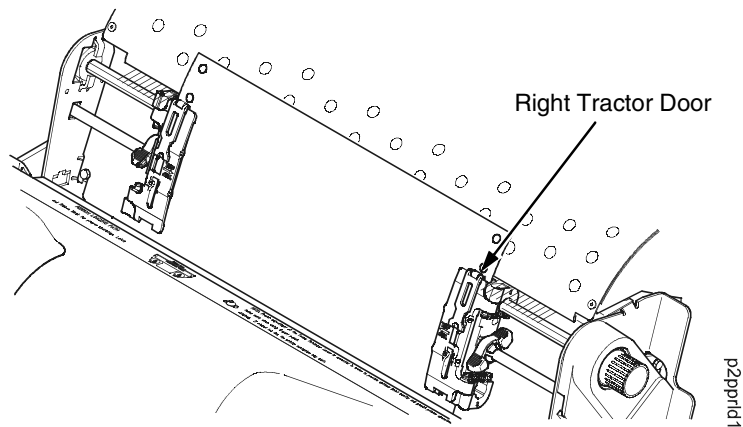


Figure 34. Loading the Paper onto the Right Tractor Sprockets

8. Unlock the right tractor.
9. Load the paper onto the right tractor sprockets.
10. Close the tractor door.
11. Make sure the leading edge of the first sheet of paper is parallel to the tractor splined shaft. If the paper is misaligned, reload it onto the tractor sprockets until its edge is parallel to the splined shaft.
12. Slide the right tractor to remove paper slack or to adjust for various paper widths.
13. Lock the tractor.

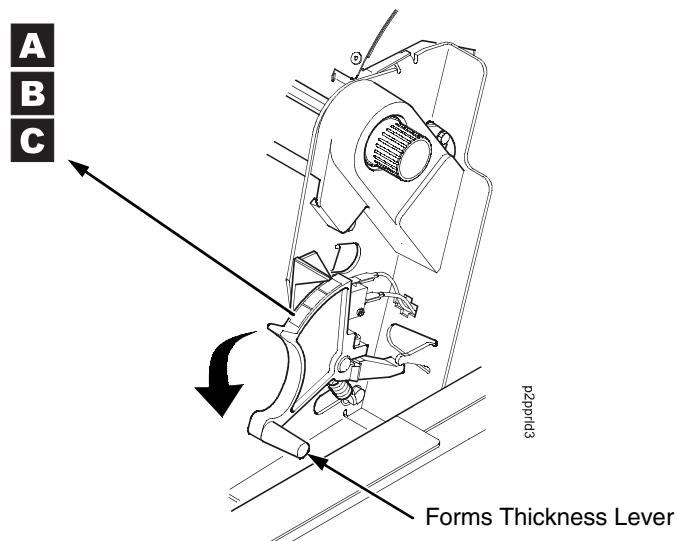


Figure 35. Set the Forms Thickness Lever based on the Paper Thickness

14. Lower the forms thickness lever, and set it to match the paper thickness. (The A-B-C scale corresponds approximately to 1-, 3-, and 6-part paper thickness.)

NOTE: Do not set the forms thickness lever too tightly; excessive friction can cause paper jams, ribbon jams (with potential for ribbon damage), smeared ink, or wavy print.

15. For pedestal models with the Quick Access Cover, see Figure 31 on page 48 for paper exiting options. For all other pedestal models, manually feed the paper through the rear paper exit by using the vertical position knob.

NOTE: For cabinet models with the power paper stacker installed, go to “SureStak Power Paper Stacker” in the next section. For all other cabinet models, go to “Set The Top-of-Form” on page 60.

Install Optional Components

The following procedures describe how to set up certain optional features: the optional SureStak Power Paper Stacker for cabinet models and the Quick Access Cover for pedestal models.

NOTE: If your printer does not have either of these options, go to “Set The Top-of-Form” on page 60.

SureStak Power Paper Stacker

This section explains how to set up and use the optional SureStak Power Paper Stacker. The SureStak Power Paper Stacker mechanically directs the paper from the printer to the paper stacker.

Power Paper Stacker Component Locations

Familiarize yourself with the names and locations of the components, shown in Figure 36, before operating the paper stacker.

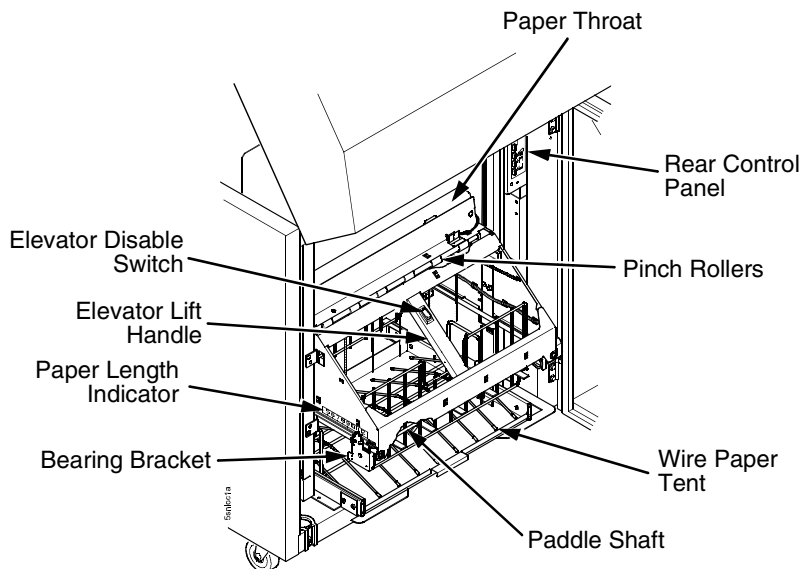


Figure 36. Power Stacker Component Locations

Setting Up The Power Paper Stacker

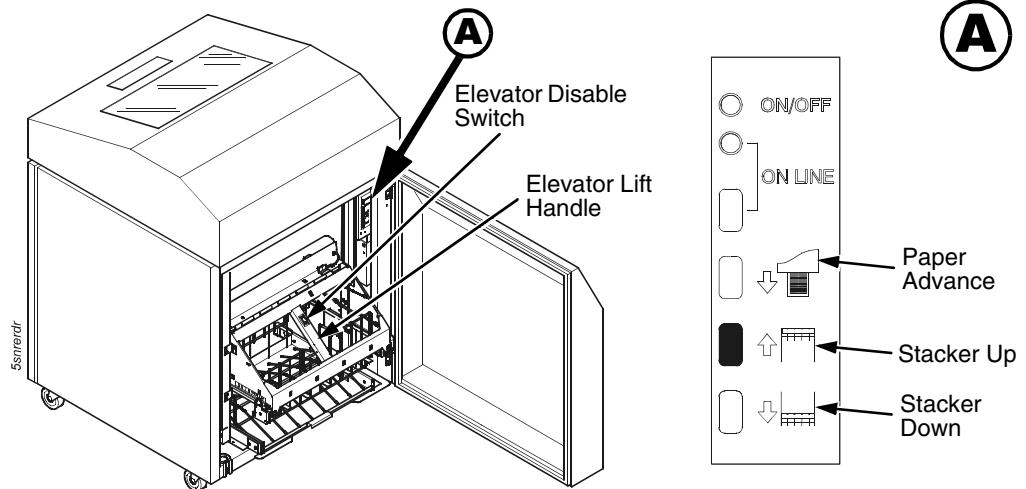


Figure 37. Use the Rear Control Panel to Set Up the Power Stacker

1. Set the power switch to I (On).
2. Using the rear control panel, press ON LINE to take the printer offline.
3. Grasp the elevator lift handle and press the elevator disable switch, while raising the elevator to the top of its travel.

SureStak Power Paper Stacker

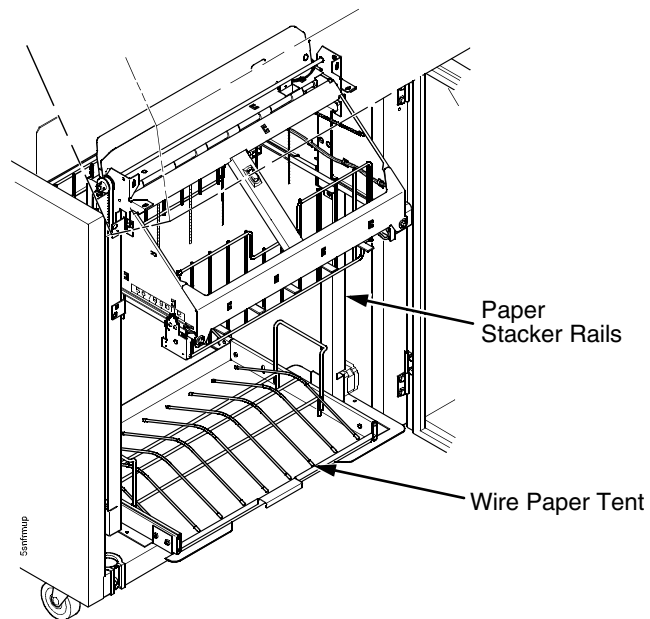


Figure 38. Power Stacker Components

4. Make sure the wire paper tent is fitted in the pull out paper tray in the base of the stacker.

Chapter 2 Install Optional Components

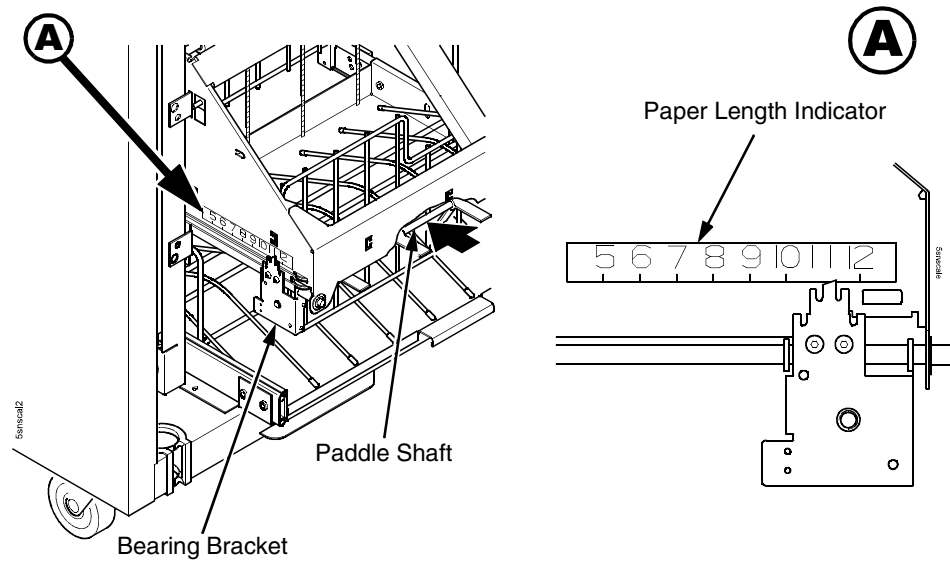


Figure 39. Setting the Paper Length

5. Set the desired paper length (5-12 inch range), as follows:

Grasping the paddle shaft, push or pull towards the front or the rear of the printer, setting the desired paper length by aligning the indicator notch on the bearing bracket with the paper length indicator.

Loading And Starting The Power Paper Stacker

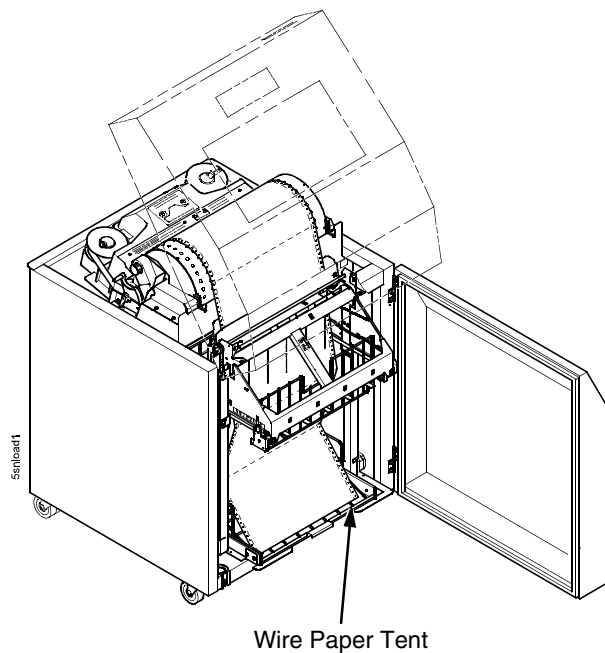


Figure 40. Stacking Sheets of Paper on the Wire Paper Tent

1. Using the rear control panel, press the PAPER ADVANCE key and hand feed the paper in the paper throat. Continue to advance the paper until it reaches the wire tent and there is an excess of 3-5 pages in the stacker. Be certain the paper passes through the paper stacker throat.
2. Stack the 3-5 sheets of paper on top of the wire paper tent, making sure the paper lies with the natural fold.

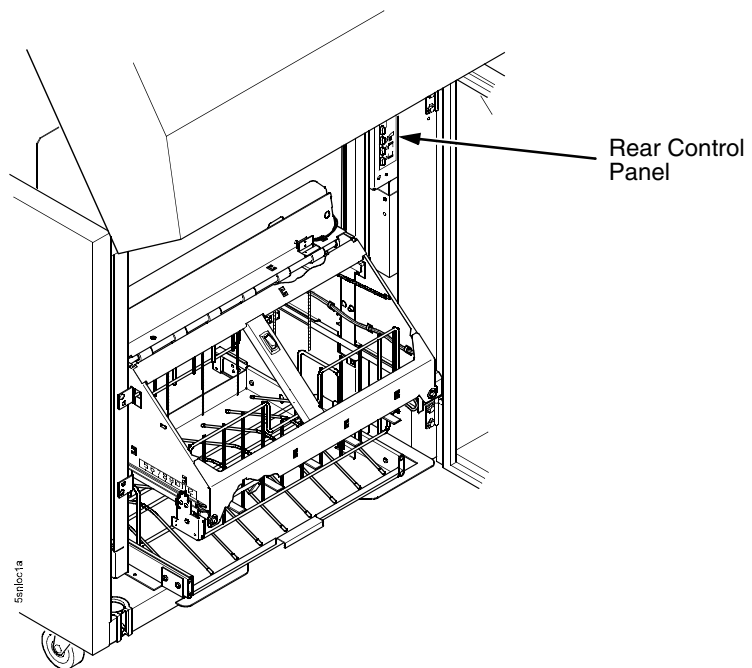


Figure 41. Returning the Stacker Frame to its Proper Position

3. Press the ON LINE key, from either the front or rear control panel, to put the printer in the online state. The stacker frame then returns to its proper position for printing.
4. Check that the paper is still centered between the paper guides.
5. Close the cabinet rear door.
6. You are now ready to print. Go to “Set The Top-of-Form” on page 60.

Quick Access Cover (Pedestal Models)

Quick Access Cover (Pedestal Models)

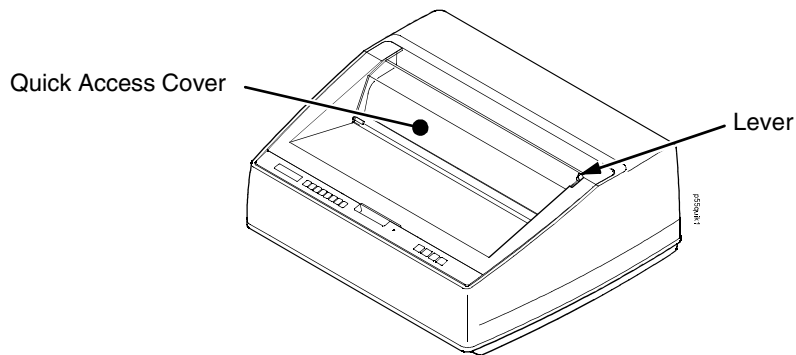
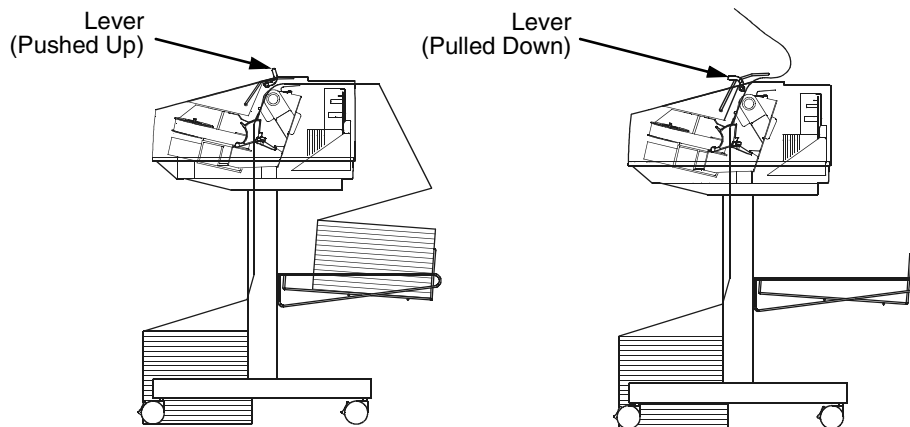


Figure 42. The Quick Access Cover on the Pedestal Model



Paper Exiting the Rear of Printer

Paper Exiting the Top of Printer

Figure 43. Paper Exit Options

If your pedestal model is equipped with the quick access cover, you may choose how the paper exits the printer. Pushing the lever up on the quick access cover allows the paper to exit the rear of the printer similar to a regular pedestal model. Pulling the lever down allows the paper to exit the top of the printer for demand printing.

Set The Top-of-Form

Every time you load paper, you must tell the printer where the top-of-form (TOF) is. This procedure must be performed the first time paper is introduced into the printer, and every time new paper is loaded.

Procedure

1. Be sure the forms thickness lever is lowered. If the printer is off, set the power switch to I (On).
2. Press ON LINE to place the printer in offline mode. The LCD will then display "OFFLINE / CONFIG. CONTROL."
3. Press PAPER ADVANCE several times to ensure the paper feeds properly beyond the tractors and over the lower paper path. Ensure the paper folds properly in the stacking area.

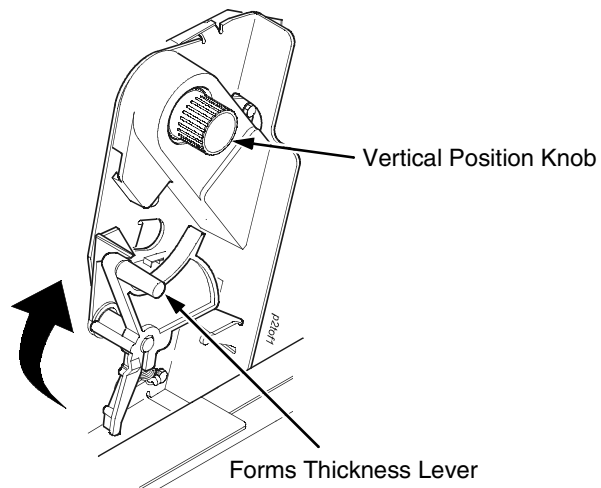


Figure 44. Raising the Forms Thickness Lever

4. Raise the forms thickness lever as far as it will go. This allows you to turn the vertical position knob freely to align the top-of-form.

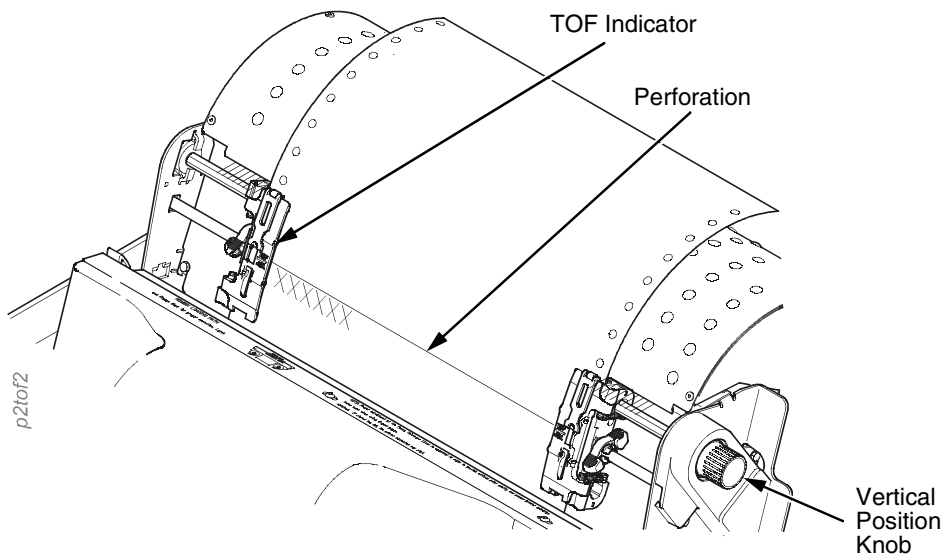


Figure 45. Aligning the First Print Line with the TOF Indicator

5. Locate the TOF indicator. It is a small tab located on both the right and left tractor doors.
6. Turn the vertical position knob to align the top of the first print line with the TOF indicator. For best print quality, it is recommended that the top-of-form be set at least 1/2 inch below the perforation.

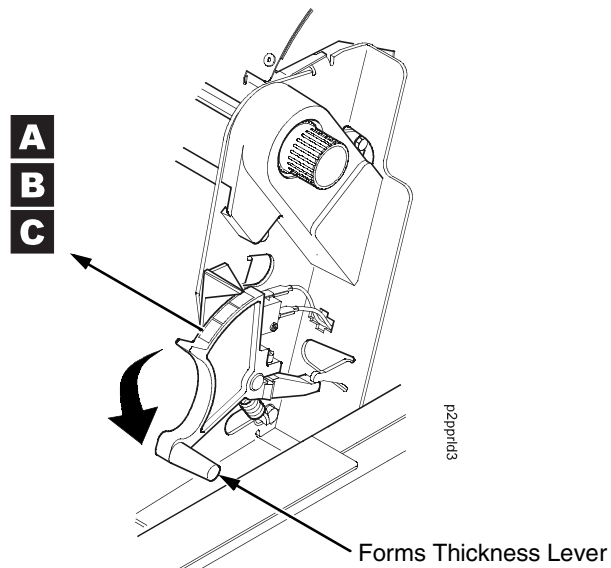


Figure 46. Matching the Forms Thickness Lever to the Paper Thickness

7. Lower the forms thickness lever. Set it to match the paper thickness. (The A-B-C scale corresponds approximately to 1-, 3-, and 6-part paper thickness.)

NOTE: Do not set the forms thickness lever too tightly; excessive friction can cause paper jams, ribbon jams with potential for ribbon damage, smeared ink, or wavy print.

8. Press CLEAR to remove any fault messages (such as "LOAD PAPER") from the message display.
9. Press SET TOF. The top-of-form position you have set moves down to the print position.
10. Press ON LINE to place the printer in online mode.

3

Operating The Printer

Powering On The Printer

When you power on the printer, it executes a self-test. The default power-up state is online. When the self-test completes and the software has initialized successfully, the status indicator light turns on, indicating the printer is online. The default value of the type of emulation you have installed appears in the display.

If there is a fault during the self-test, the status indicator flashes and a specific fault message appears on the display (such as “LOAD PAPER”). The alarm also sounds if it is configured to do so. See “LCD Message Troubleshooting Table” on page 277 for information on fault messages and solutions.

Operating Modes

Online. In online mode, the printer can receive and print data sent from the host. Pressing the ON LINE key toggles the printer from offline to online mode. The status indicator is lit in online mode.

Offline. In offline mode, you can perform operator functions, such as loading paper and setting top-of-form. You can also move within the printer configuration menus. Pressing the ON LINE key toggles the printer from online to offline mode. The status indicator is off in offline mode.

Fault. In fault mode, a condition exists which must be cleared before printing can continue. The status indicator flashes, the alarm beeps (if configured to sound), and a descriptive fault message displays.

Chapter 3 The Control Panel

The current operating mode can be selected via control panel keys or can result from routine operations such as powering on the printer.

The Control Panel

Figure 47 shows the keys, displays, and indicators as they appear on the control panel. The following section provides the descriptions, and functions of the control panel keys.

Key combinations are indicated with the plus (+) sign. For example, “Press ▲ + ▼” means to press the ▲ key and the ▼ key at the same time.

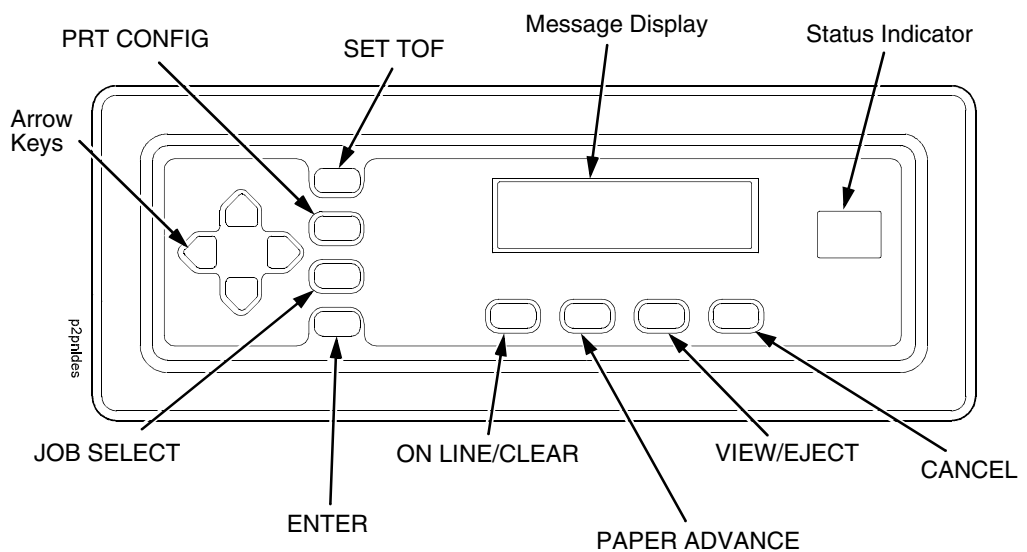


Figure 47. Control Panel, Cabinet Model

Control Panel Keys

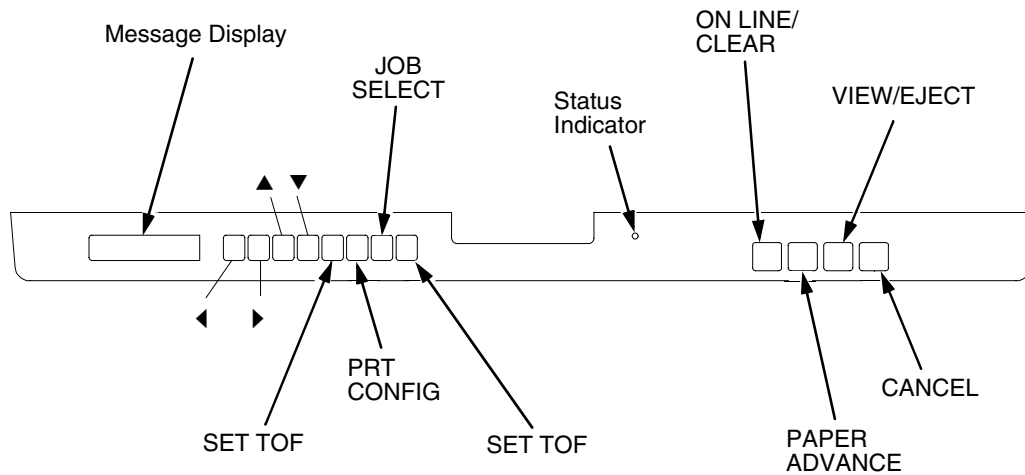


Figure 48. Control Panel, Pedestal Model

Control Panel Keys

ON LINE / CLEAR

Toggles the printer between online and offline modes. If a fault condition exists, pressing this key will clear the fault message and return the printer from fault mode to offline mode.

NOTE: If the fault condition is not corrected *before* pressing this key, the fault message will reappear when attempting to place the printer online.

PAPER ADVANCE

Performs advance to top-of-form or line feed, depending on how long the key is pressed. Pressing this key quickly will perform a line feed. Holding the key down for more than 1/2 second will advance the paper to the next top-of-form. In online mode, only an advance to the next top-of-form will occur.

- If there is data in the printer buffer, the data will print and then the paper will move to the next top-of-form.
- In the fault state, PAPER ADVANCE does not advance the paper to the next top-of-form; instead, it will slew the paper 11 inches.

VIEW / EJECT

Executes the view or eject function, depending on how long the key is pressed. When the VIEW/EJECT key is pressed quickly, the view function is executed. When it is held down for longer than 1/2 second, the eject function is executed.

View Function — Press and release VIEW/EJECT quickly to move the last data printed to the tractor area for viewing. While in the view state, the ▲ or ▼ keys can be pressed to adjust the paper up or down in 1/72 inch increments. Press VIEW/EJECT a second time to move back to the adjusted print position.

Eject Function — In offline mode, holding VIEW/EJECT down for longer than 1/2 second will invoke the eject function. The amount of paper advanced is determined by the eject mode selected in the configuration menu; the standard setting will slew the paper two 11-inch pages. See page 212 for a detailed description of each of the eject functions.

NOTE: Pressing ON LINE also moves the paper back to the adjusted print position and returns the printer to online mode. If you press PAPER ADVANCE while in view or eject function, the paper will return to the adjusted print position and then perform the paper advance motion.

CANCEL

In offline mode, this key cancels all data in the print buffer, if enabled in “MAINT / MISC” on page 209. The print buffer is cleared without printing any of the data and the current paper position is set as the top-of-form. If this function is disabled, the CANCEL key will be ignored.

NOTE: Use of this key will cause loss of data.

SET TOF

Sets the top-of-form on the printer. This key is active only when the printer is offline and will not operate if the printer is in a fault condition. The paper moves down to the print position and aligns to the top-of-form. See page 60 for the complete top-of-form setting procedure.

NOTE: If there is any data in the buffer, the paper will move to the last print position.

PRT CONFIG

In offline mode, PRT CONFIG prints the current printer configuration. This key requires a confirmation with the ENTER key; pressing any other key will exit from this function. See “The Configuration Menus” on page 89 for an explanation of configuration menus.

JOB SELECT

In offline mode, JOB SELECT allows you to change the active configuration without having to navigate the configuration menu. When pressed, the display reads “Load Config” and the name or number of the currently loaded configuration. Press JOB SELECT again until the configuration you want to load displays. Press ENTER and “Loading Saved Configuration” displays. The selected configuration is loaded into memory and becomes the active configuration. Press ON LINE twice to return to online mode.

ENTER

When navigating the configuration menus, ENTER selects the currently displayed option value as the active value. An asterisk (*) appears next to the active value on the display. ENTER is also used for starting and stopping printer tests and generating a configuration printout.

NOTE: The ENTER key must be unlocked in order to function. See UP + DOWN, below. The ENTER key lock and unlock function can be configured to be a key combination other than ▲ + ▼ (see page 214).

UP or DOWN (▲ or ▼)

Moves up or down between levels in the configuration menus and makes vertical forms adjustment. After pressing VIEW, press ▲ or ▼ to adjust the paper up or down in 1/72 inch increments for fine vertical forms alignment. When the printer is in offline mode, press ▲ or ▼ to move through levels in the configuration menus.

UP + DOWN (▲ + ▼)

Locks and unlocks the ENTER key.

NOTE: The ENTER key lock and unlock function can be configured to be a key combination other than ▲ + ▼ (see page 214).

PREV or NEXT (◀ or ▶)

Moves between the options on the current level of configuration menu. In the configuration menu, press ◀ to scroll backward or press ▶ to scroll forward through the menu selections on the same level.

PREV + NEXT (◀ + ▶)

When both keys are pressed simultaneously, the printer will reset to the power-up configuration and reset its internal state.

▲ + ON LINE (IPDS Emulation only)

In offline mode, press ▲ + ON LINE. If there is data in the printer buffer, the printer will be placed in online mode, print one page, and return to the offline mode. This action can be repeated until the end of a print job. Only one page prints each time you press ▲ + ON LINE. If there is no data in the printer buffer, the printer is placed in online mode.

In the fault state, ▲ + ON LINE does not work.

▲ + PAPER ADVANCE (IPDS Emulation only)

In offline mode, press ▲ + PAPER ADVANCE. The printer will perform a reverse linefeed. If you hold down the ▲ + PAPER ADVANCE keys for longer than 1/2 second, the printer moves to the previous top-of-form position. If there is data in the printer buffer, the data does not print.

In the fault state, ▲ + PAPER ADVANCE does not work.

▲ + VIEW (IPDS Emulation only)

In offline mode, press ▲ + VIEW. If there is data in the IPDS printer buffer, the printer will be placed in online mode, print one line, and return to offline mode. This action can be repeated until the end of the job. This function prints only one line of text. If the data is not text, only 1/6 inch prints. If there is no data in the printer buffer, the printer is placed in online mode for one second and then returns to offline mode.

In the fault state, ▲ + VIEW does not work.

Operational Procedures

This section contains routine printer operating procedures including:

- reloading paper;
- unloading paper;
- replacing ribbon;
- canceling a print job.

Reloading Paper

Do this procedure when “LOAD PAPER” displays. (This message occurs when the last sheet of paper passes through the paper slot.) This procedure reloads paper without removing the last sheet of the old paper supply, while retaining the current top-of-form setting.

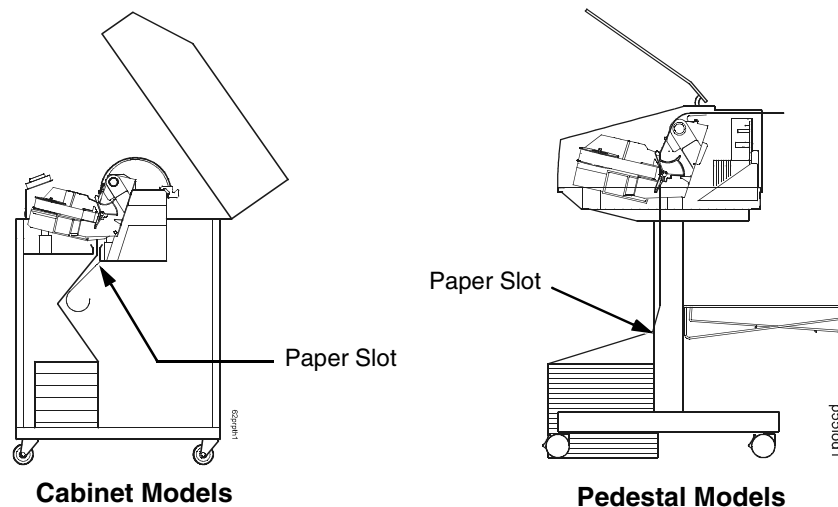


Figure 49. Paper Slot Location

Reloading Paper

1. Raise the printer cover. Raise the forms thickness lever as far as it will go. (See Figure 5 on page 25 for the location of the lever.)
2. Press CLEAR to turn off the alarm. Do not open the tractor doors or remove the existing paper.
3. For cabinet models, open the front door. Align the paper supply with the label on the floor. Ensure the paper pulls freely from the box.
4. Feed the paper up through the paper slot (see Figure 49). It may be easier to feed one corner of the new paper up through the slot first. When this corner can be grasped from the top, rotate the paper back to the normal position.

NOTE: If you are using thick, multi-part forms and are unable to load the new paper over the existing paper, go to step 14.

5. Hold the paper to prevent it from slipping down and through the paper slot.

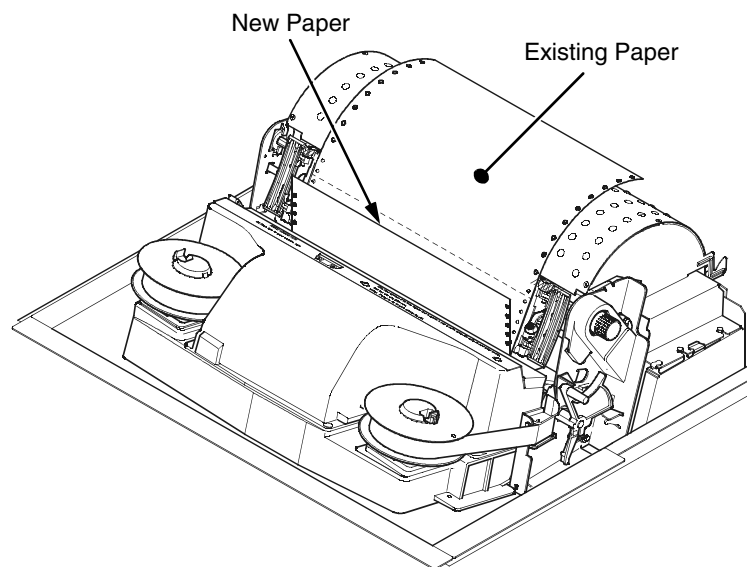


Figure 50. Loading New Paper into the Printer

6. Pull the new paper above and behind the ribbon mask, but in front of the existing paper. The ribbon mask location is shown on the ribbon path diagram. If necessary, gently press the existing paper back.
7. Align the top edge of the new paper with the top perforation of the existing paper.
8. Load the new paper over the existing paper. Open and load the tractors one at a time to prevent the paper from slipping.

NOTE: Make sure that the top edge of the new paper lines up with the top horizontal perforation of the last page.

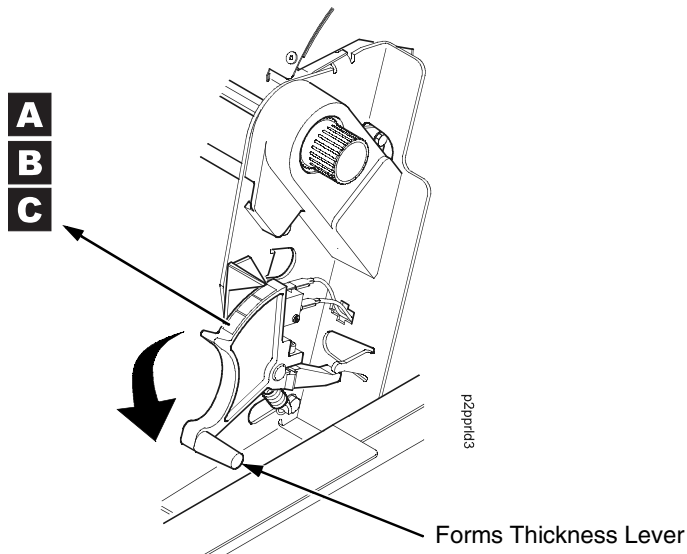


Figure 51. Setting the Forms Thickness Lever

9. Lower the forms thickness lever. Set it to match the paper thickness. (The A-B-C scale corresponds approximately to 1-, 3-, and 6-part paper thickness.)

NOTE: Do not set the forms thickness lever too tightly; excessive friction can cause paper jams, ribbon jams with potential for ribbon damage, smeared ink, or wavy print.

10. Press CLEAR to remove the "LOAD PAPER" fault message from the display.
11. Press PAPER ADVANCE several times to make sure the paper feeds properly beyond the tractors and over the lower paper guide. Feed sufficient paper to ensure the paper stacks correctly.
12. Close the printer cover. Close the cabinet front door.
13. Press ON LINE to place the printer in online mode and resume printing.

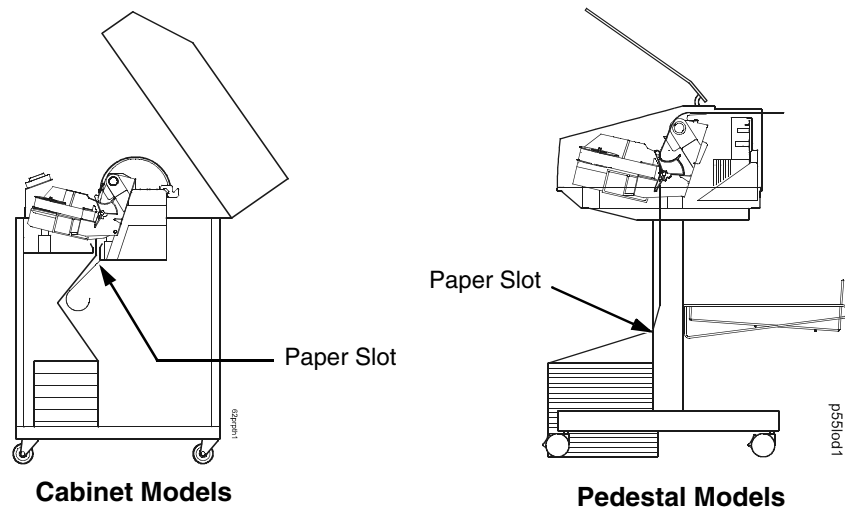


Figure 52. Paper Slots on the Cabinet Model

NOTE: Perform steps 13 through 28 only if you are unable to load the new paper over the existing paper in step 5.

14. Open both tractor doors.
15. Remove the old paper from the tractors. Allow the paper to fall into the paper supply area.
16. Feed the new paper up through the paper slot. Hold the paper to prevent it from slipping down through the paper slot.

Reloading Paper

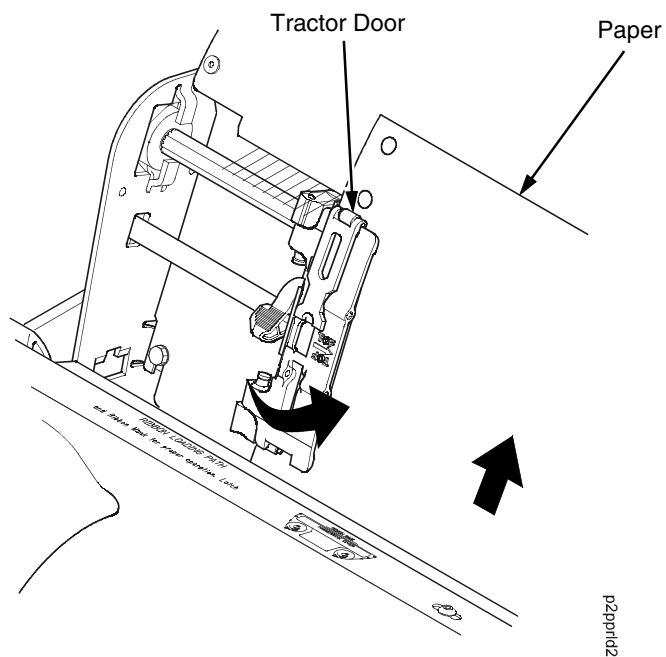


Figure 53. Loading Paper on the Left Tractor

17. Pull the paper above and behind the ribbon mask. (The ribbon mask location is shown on the ribbon path diagram.)
18. Load the paper on the left tractor.
19. Close the tractor door.

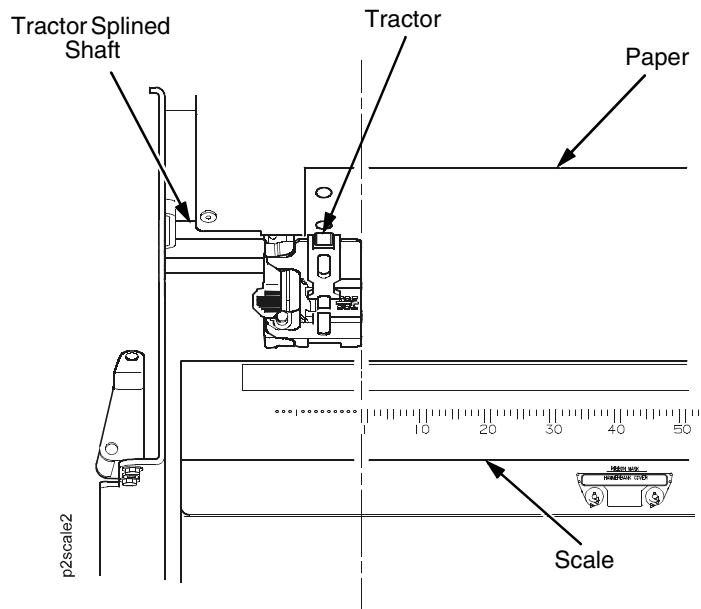


Figure 54. Positioning the Left Tractor to Avoid Damage

CAUTION To avoid damage to the printer caused by printing on the platen, always position the left tractor unit directly to the left of the “1” mark on the paper scale.

20. Normally, you should not need to adjust the position of the left tractor. If adjustment is necessary, unlock the left tractor. Slide the tractor until it is directly to the left of the number “1” on the paper scale and lock it. (You can also use the paper scale to count columns.)

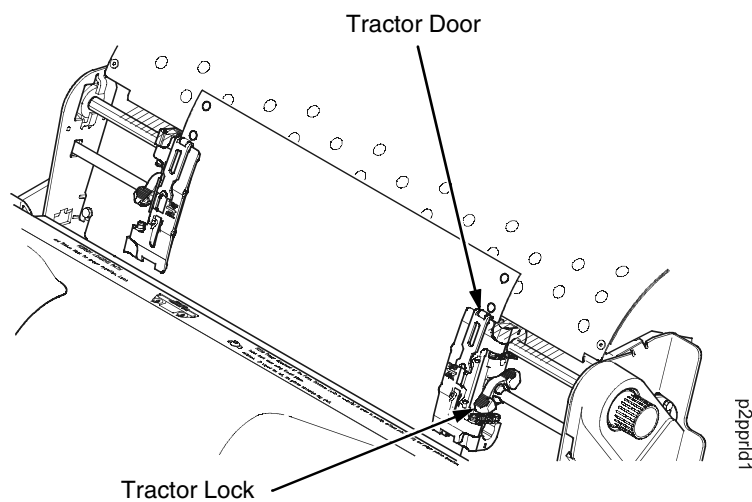


Figure 55. Loading Paper onto the Sprockets

21. Unlock the right tractor.
22. Load the paper onto the sprockets and close the tractor door. If necessary, slide the right tractor to remove paper slack or to adjust for various paper widths. Then, lock the tractor.

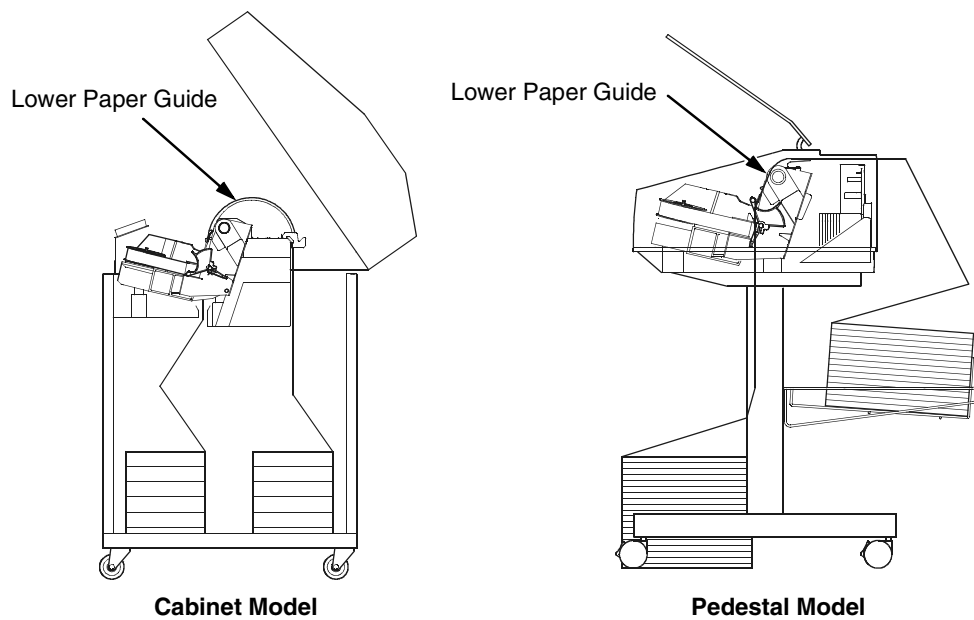


Figure 56. Using the Paper Guide to Orient the Paper

23. On pedestal models:

Using the vertical position knob to move the paper up, guide the paper over the lower paper guide and through the slot in the top cover. For pedestal models with the Quick Access Cover, refer to “Quick Access Cover (Pedestal Models)” on page 59 for paper exiting options.

24. Press PAPER ADVANCE several times to make sure the paper feeds properly beyond the tractors and over the lower paper guide. Feed sufficient paper to ensure the paper stacks correctly.

25. On cabinet models:

Open the cabinet rear door. Make sure the paper is aligned with the label in the output area (inside the cabinet). Close the front and rear doors.

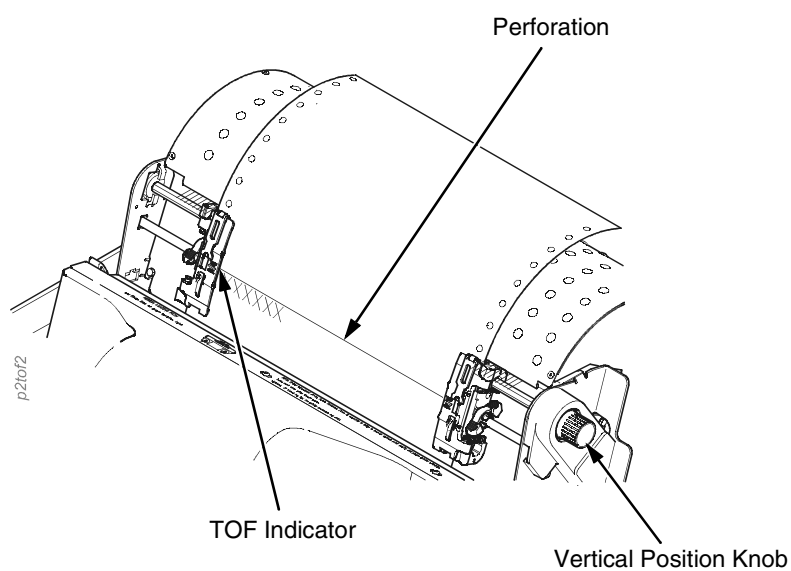


Figure 57. Aligning the Perforation with the TOF Indicator

26. Align the top of the first print line with the TOF indicator on the tractor by rotating the vertical position knob. For best print quality, set the top-of-form at least 1/2 inch below the perforation.

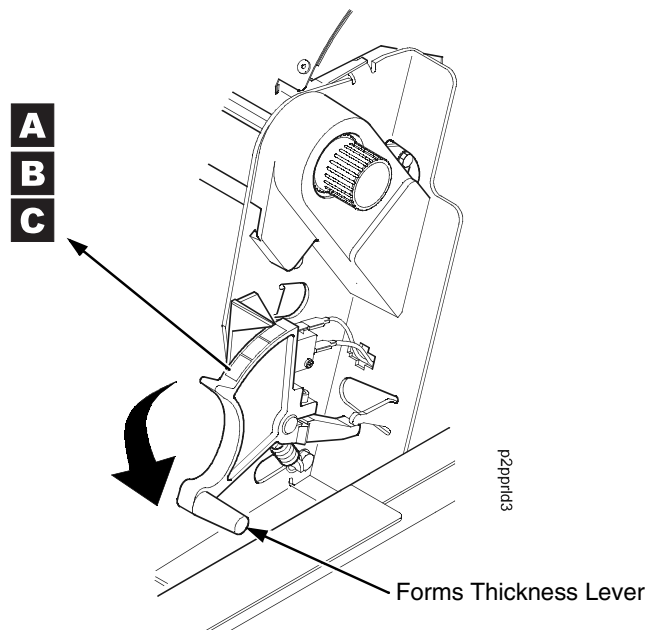


Figure 58. Adjusting the Forms Thickness Lever

27. Lower the forms thickness lever. Set it to match the paper thickness. (The A-B-C scale corresponds approximately to 1-, 3-, and 6-part paper thickness. Adjust until you have the desired print quality.)
28. Press CLEAR to clear any fault messages (such as "LOAD PAPER") from the LCD.
29. Press SET TOF. The top-of-form you have set moves down to the print position. If there is data in the buffer, the paper moves forward to the last print position on the next page.
30. Press ON LINE and close the printer cover.

Unloading Paper

1. Press ON LINE to place the printer in offline mode and open the printer cover.
2. For cabinet models, open the cabinet rear door. For models with the power stacker installed, press the STACKER UP key on the rear control panel.

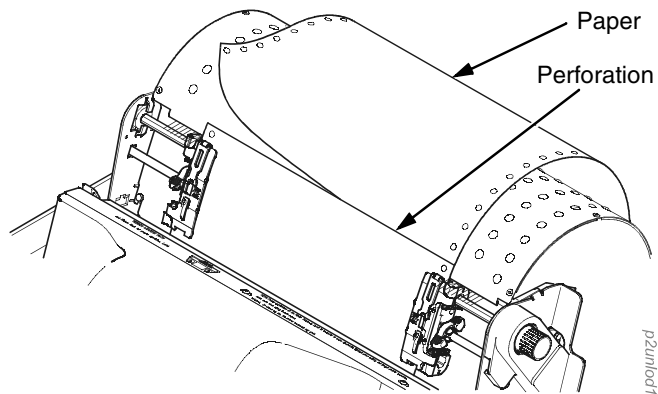


Figure 59. Unloading the Paper from the Printer

3. Tear off the paper at the perforation.
4. Allow the paper to fall to the back of the printer and into the paper stacking area.
5. For pedestal models, remove the stacked paper from the paper tray.

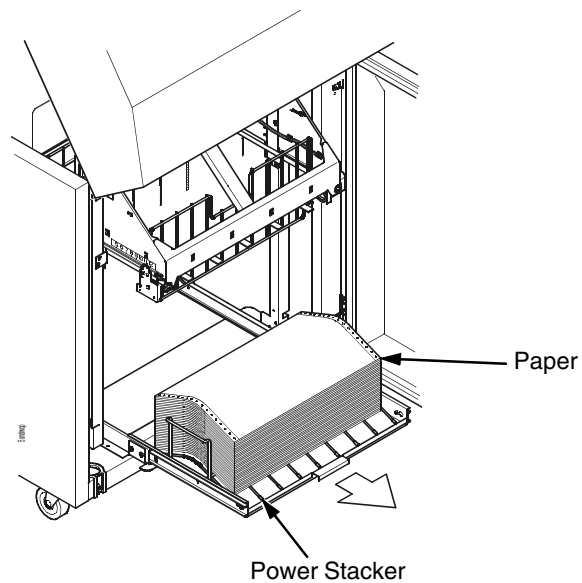


Figure 60. Removing Stacked Paper from the Printer

6. For cabinet models, remove the stacked paper from the rear cabinet floor. For cabinet models with the power stacker installed, remove the paper from the wire paper tent and press the STACKER DOWN key to lower the stacker mechanism.
7. Close the cabinet rear door.

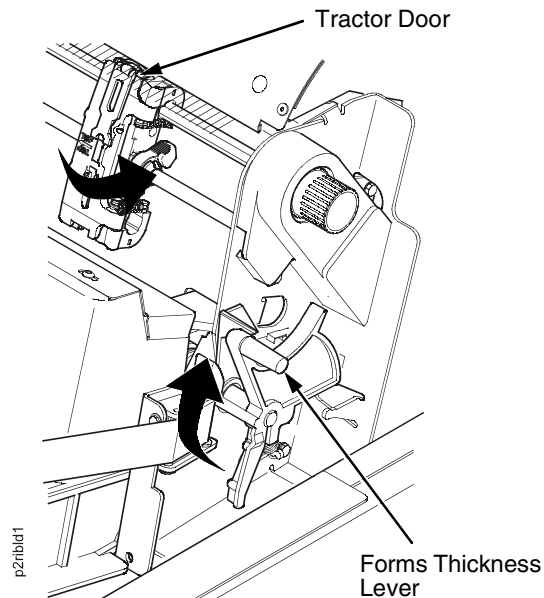


Figure 61. Completely Removing the Paper

8. To completely remove the paper from the printer:
 - a. Raise the forms thickness lever as far as it will go and open both tractor doors.

CAUTION

Be careful when pulling any paper backward through the paper path, especially when using a label stock. If you are not careful, labels can detach and adhere to the printer within the paper path, where only an authorized service representative can remove them.

- b. Open the cabinet front door.
- c. Gently pull the paper down through the paper slot. Allow the paper to fall into the paper supply area.
- d. Remove the paper from the paper supply area.

Replacing The Ribbon

1. Press ON LINE to place the printer in offline mode.
2. Open the printer cover.

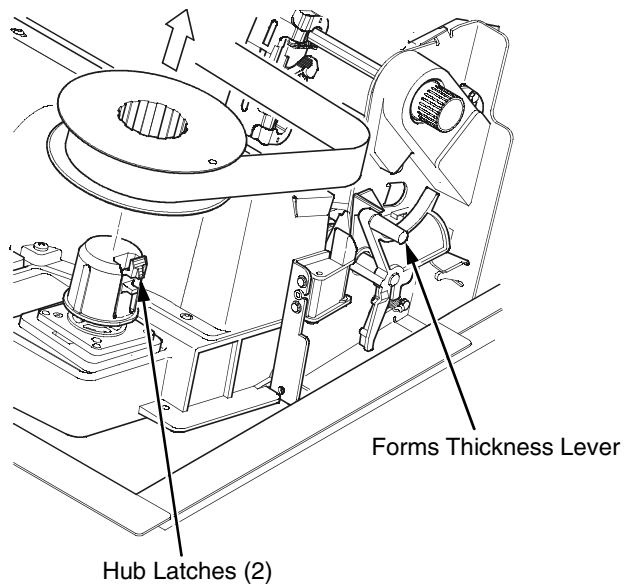


Figure 62. Removing the Old Ribbon

3. Remove the old ribbon:
 - a. Raise the forms thickness lever as far as it will go.
 - b. Press in on the hub latches and lift the ribbon spools off the hubs.
 - c. Lift the ribbon out of the ribbon path.
4. Discard the old ribbon.
5. If necessary, clean the interior of the printer. (See “Cleaning Requirements” on page 271.)

Replacing The Ribbon

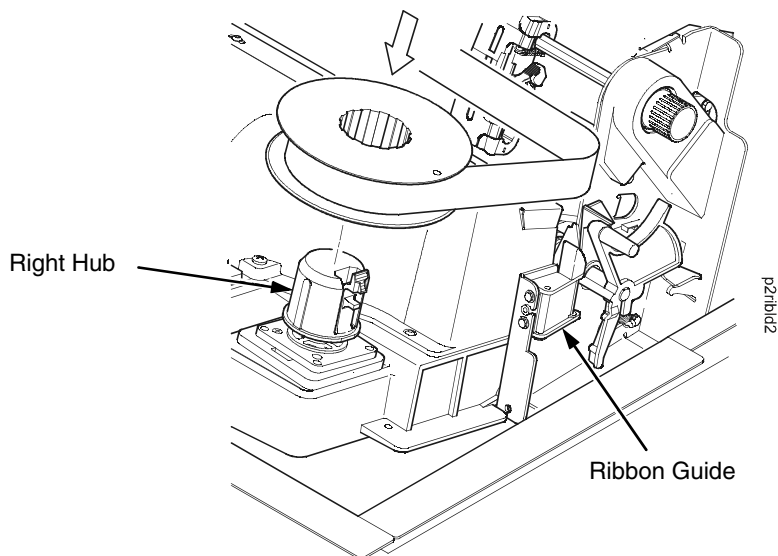


Figure 63. Installing a New Ribbon

6. Install the new ribbon:
 - a. With the ribbon to the outside, place the full spool on the right hub.
 - b. Press down on the spool until the hub latch snaps in place.

NOTE: If you are installing a “Clean Hands” ribbon (identified by a long metallic leader), the leader will enable you to install the ribbon without getting ink on your hands.

- c. Thread the ribbon around the ribbon guide and along the ribbon path. Be sure to thread the ribbon between the hammer bank cover and the ribbon mask.

IMPORTANT

The ribbon must not be twisted. A twisted ribbon can lower print quality, shorten ribbon life, or cause paper jams.

- d. Place the empty spool on the left hub.
 - e. Press down on the spool until the hub latch snaps into place.

Chapter 3 Operational Procedures

- f. Hand turn the empty spool to make sure the ribbon tracks correctly in the path and ribbon guides.
- g. If you installed a “Clean Hands” ribbon, continue to rotate the empty spool until inked ribbon begins to wind on the empty spool.

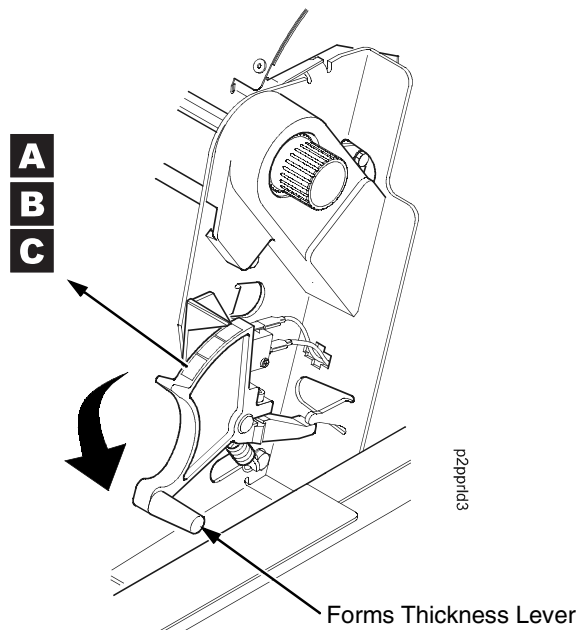


Figure 64. Setting the Forms Thickness Lever

7. Lower the forms thickness lever and set it to match the paper thickness. (The A-B-C scale corresponds approximately to 1-, 3-, and 6-part paper thickness.)

NOTE: Do not set the forms thickness lever too tightly; excessive friction can cause paper jams, ribbon jams with potential for ribbon damage, smeared ink, or wavy print.

8. Close the printer cover.
9. Press ON LINE to return the printer to online mode.

Canceling A Print Job

The procedure to cancel a print job depends on the printer emulation and your application software. Contact your system administrator for additional information.

1. If the printer is online, press ON LINE to place the printer in offline mode.
2. From the host system, stop the print job.

NOTE: If the print job is not stopped from the host system before pressing CANCEL, the print job continues with data missing when the printer returns to online mode. Exercise caution to prevent unwanted data loss occurrences, as this function deletes unprinted data in the printer. This function is active only in offline mode; the purpose of this function is to eliminate the necessity of printing unwanted data when print jobs are canceled.

3. Press CANCEL.

NOTE: You may need to enable the Cancel option on the front panel.

4. Set the top-of-form (see “Set The Top-of-Form” on page 60).

Chapter 3 Operational Procedures

4

The Configuration Menus

Configuration Overview

To print data, the printer must respond correctly to signals and commands received from the host computer. Configuration is the process of matching the printer's operating characteristics to those of the host computer and to specific tasks, such as printing labels or printing on different sizes of paper. The characteristics which define the printer's response to signals and commands received from the host computer are called configuration parameters.

You can configure the printer using the configuration menus and the control panel or by sending control codes in the data stream from a host computer attached to the printer. This chapter provides an introduction to configuring the printer and includes the configuration menus available (depending on which emulation you have installed in the printer).

IMPORTANT

Configuration directly affects printer operation. Do not change the configuration of your printer until you are thoroughly familiar with the procedures in this chapter.

Changing And Saving Parameter Settings

You may change a printer parameter setting, such as line spacing or forms length, either by pressing keys on the control panel or by sending emulation control codes in the data stream from a host attached to the printer. The control panel allows you to configure the printer's resident set of configuration menus. An example procedure for using the control panel to change parameter settings begins on page 92.

When control codes are sent from a host attached to the printer, they override control panel settings. For example, if you set the line spacing to 6 lpi with the control panel, and application software later changes this to 8 lpi with a control code, the control code overrides the control panel setting.

The parameter settings that you have changed using the menus and control codes can be permanently stored in the printer's memory if you use the "Save Config." menu option. If you do not save your changes, they will be lost when the printer is powered off.

You may also save your new configurations using the PTX_SETUP command host control code. See your *LinePrinter Plus Programmer's Reference Manual* for details.

Default And Custom Configurations

A configuration consists of a group of parameter settings, such as line spacing, forms length, etc. Your printer provides a fixed default configuration and allows you to define several custom configurations for use with particular print jobs.

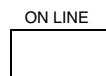
The factory default configuration can be loaded, but it cannot be altered.

Eight configurations can be modified for unique print job requirements. The "Save Config." option allows you to save eight groups of parameter settings in memory as custom configurations numbered from 1 through 8. An explanation on how to save a set of parameter values as a custom configuration using the "Save Config." menu option begins on page 94.

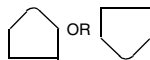
Navigating The Menus

To manipulate configurations review the following instructions about navigating through the menus.

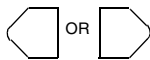
You must be offline to move within the menus.



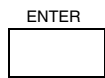
Press to toggle between ONLINE and OFFLINE.



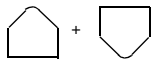
Press to move up or down through the menu levels.



Press to scroll through the available choices on a chosen level.



Press to confirm selection.

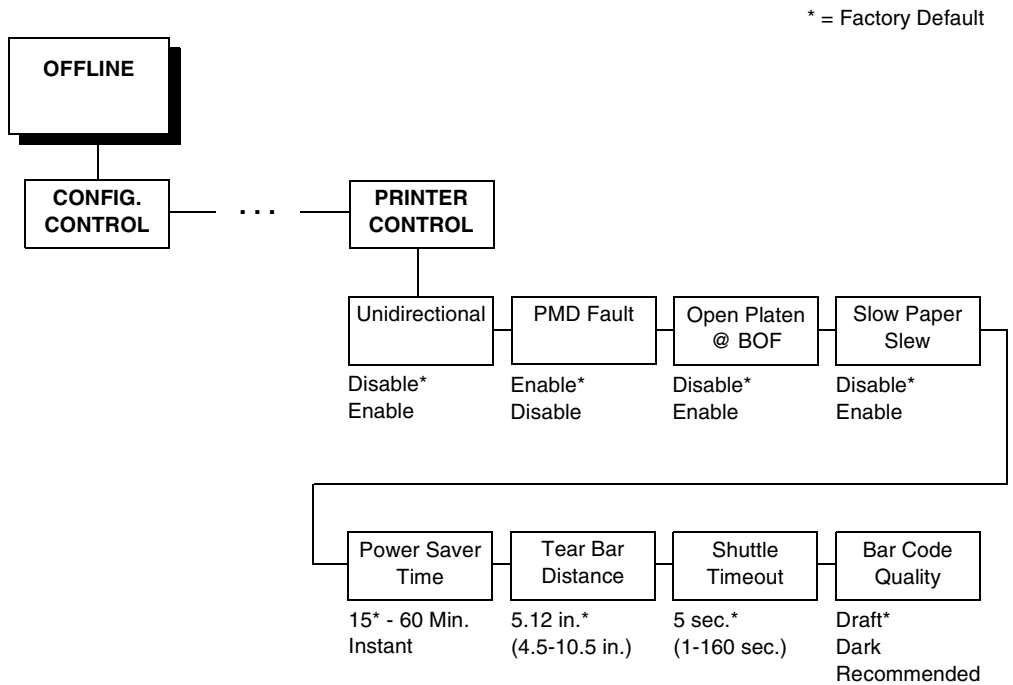


Press to lock and unlock the ENTER key. The ENTER key is locked by default to prevent you from accidentally changing the printer configuration. The lock and unlock function can be configured to be other than ▲ + ▼ (See "Set Lock Key" on page 214.)

When the printer is online, the LCD displays ONLINE on the first line and the type of emulation on the second line. If the host interface is set to Auto Switching, the second line of the LCD also shows the active port and the type of emulation.

To experiment with navigating the menus, use the example on the next page as a tutorial.

Changing Parameters Example










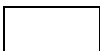





A configuration consists of several parameters. The default factory configuration has a starting set of parameters. In the configuration menu above, and in all the configuration menus in this chapter, the factory default values are indicated by an asterisk (*).






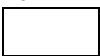
Your print jobs may require parameter values which vary from the default settings. This section provides an example procedure for changing individual parameter values.

The following procedure shows how to change and save the settings for the Slow Paper Slew and Power Saver options. Use these guidelines to navigate the configuration menus and change other parameters.

Changing Parameters Example

Step	Press	LCD	Notes	
1.	Make sure the printer is on. Raise the printer cover.			
2.	ON LINE 	OFFLINE CONFIG. CONTROL	Allows you to make configuration changes.	
3.	 + 	ENTER SWITCH UNLOCKED		
		OFFLINE CONFIG. CONTROL		
4.	 UNTIL	OFFLINE PRINTER CONTROL		
5.		PRINTER CONTROL Unidirectional		
6.	 UNTIL	PRINTER CONTROL Slow Paper Slew		
7.		Slow Paper Slew Disable*		
8.	 OR 	Slow Paper Slew Enable		Cycle through the choices.
9.	ENTER 	Slow Paper Slew Enable*		The * indicates this choice is active.
10.		PRINTER CONTROL Slow Paper Slew		
11.	 UNTIL	PRINTER CONTROL Power Saver Time		
12.		Power Saver Time 15 Minutes*		

Chapter 4 Configuration Overview

Step	Press	LCD	Notes
13.	 OR 	Power Saver Time 30 Minutes	Press until the desired parameter displays.
14.	ENTER 	Power Saver Time 30 Minutes*	The * indicates this choice is active.
15.	 + 	ENTER SWITCH LOCKED	Locks the ENTER key.
16.	ON LINE 	ONLINE LinePrinter+	Places the printer in online mode.
17. Close the printer cover. The printer is ready for operation.			

The parameters you have changed will remain active as long as the printer is on. When you turn off the printer, the parameters will be erased from memory unless you save them in a configuration. If you do not save the configuration, the printer will revert to the default values next time the printer is powered on.

Saving Your New Configuration


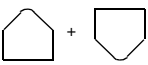

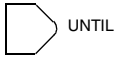

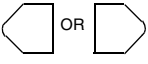

Once you have changed all of the necessary parameters, you can save them as a configuration that can be stored and loaded later for future use. If you do not save your configuration before you power off the printer, all of your parameter changes will be erased. The Save Config. option allows you to save up to eight configurations to meet different print job requirements.

Saving Your New Configuration

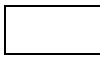





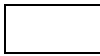



Once you have saved a custom configuration using this option, it will not be lost if you power off the printer. You can load a configuration for a specific print job (see “Load Config.” on page 101). You can also modify and resave it. You may want to print your configurations (see “Print Config.” on page 102) and store them in a safe place, such as inside the printer cabinet.

If the Protect Configs. parameter is enabled and you try to resave an existing configuration, the new configuration will not be saved until the existing configuration has been deleted (see page 102).

NOTE: Once you change active emulations, any changes to the previously selected emulation will be gone unless they have been saved.

Step	Press	LCD	Notes
1.	Make sure the printer is on. Raise the printer cover.		
2.	ON LINE 	OFFLINE CONFIG. CONTROL	Allows you to make configuration changes.
3.		ENTER SWITCH UNLOCKED	
		OFFLINE CONFIG. CONTROL	
4.		CONFIG. CONTROL Load Config.	
5.	 UNTIL	CONFIG. CONTROL Save Config.	
6.		Save Config. 1*	
7.	 OR 	Save Config. 2	

Chapter 4 Configuration Overview

Step	Press	LCD	Notes
8.	ENTER 	Save Config. 2*	The * indicates this choice is active.
NOTE: We recommend that you print the configuration. To print the configuration go to Step 9. To skip this procedure and resume printer operation, go to Step 14.			
9.		CONFIG. CONTROL Save Config.	
10.	 UNTIL	CONFIG. CONTROL Print Config.	
11.		Print Config. Current	
12.	 OR 	Print Config. 2	Press until the desired parameter displays.
13.	ENTER 	OFFLINE CONFIG. CONTROL	The selected configuration is printed.
14.	 + 	ENTER SWITCH LOCKED	Locks the ENTER key.
15.	ON LINE 	ONLINE LinePrinter+	
16.	Close the printer cover. If you printed out the configuration, store it in a safe place. The printer is ready for operation.		

Optimizing Print Quality

LP+, IGP/PGL, and IGP/VGL Emulations

You can optimize print quality for darker and sharper barcodes and characters. Doing so, however, will decrease the printer speed.

To optimize print quality, you can change the values of the following configuration parameters:

- **Bar Code Quality (Printer Control menu):** Select “Dark” or “Recommended.” Recommended prints the darkest images, but at the slowest speed. Dark prints at a faster speed than Recommended, but the characters are not as dark. (See page 99 for the Configuration Main Menu, and see page 243 for a written description of Bar Code Quality.)
- **Print Quality (IGP/PGL emulation):** Select “Best” or “High.” Best prints the darkest images, but at the slowest speed. High prints at a faster speed than Best, but the characters are not as dark. (See page 108 for the IGP/PGL Configuration Menu, and see page 117 for a written description of Print Quality.)
- **Print Quality (IGP/VGL emulation):** Select “High.” (See page 122 for the IGP/VGL Configuration Menu, and see page 127 for a written description of Print Quality.)
- **Print Line Select (Printer Control menu):** Select “Bar Code Detect”, “Dual,” “Single,” (Upper or Lower), “Alt Print Line,” or “Graphics Detect”.

Optimizing Print Speed

LP+, IGP/PGL, and IGP/VGL Emulations

The printer has been configured at the factory for optimal print speed. To optimize print quality instead, you can change values for specific configuration parameters such as Barcode Quality and Print Quality. Doing so, however, will decrease the printer speed.

If you have optimized the printer for print quality, you can change it back to optimal speed by selecting the factory default values as follows:

- **Bar Code Quality (Printer Control menu):** Select “Draft.” (See page 99 for the Configuration Main Menu, and see page 243 for a written description of Bar Code Quality.)
- **Print Quality (IGP/PGL emulation):** Select “Dataprocessing.” (See page 108 for the IGP/PGL Configuration Menu, and see page 117 for a written description of Print Quality.)
- **Print Quality (IGP/VGL emulation):** Select “Dataprocessing.” (See page 122 for the IGP/VGL Configuration Menu, and see page 127 for a written description of Print Quality.)
- **Print Line Select (Printer Control menu):** Select “Dual” or “Bar Code Detect.” (See page 241 for the Printer Control Menu, and see page 244 for a written description of Print Line Select.)

Coax/Twinax Emulation

You can increase print speed by selecting the Enable mode for the Early Print Complete configuration parameter in the Coax/Twinax Emulation. However, if an error occurs while in Enable mode, you may lose data. For more information, refer to “Early Print Complete” on page 142. (For the Coax/Twinax Emulation menu, refer to page 137.)

Main Menu

¹ If installed

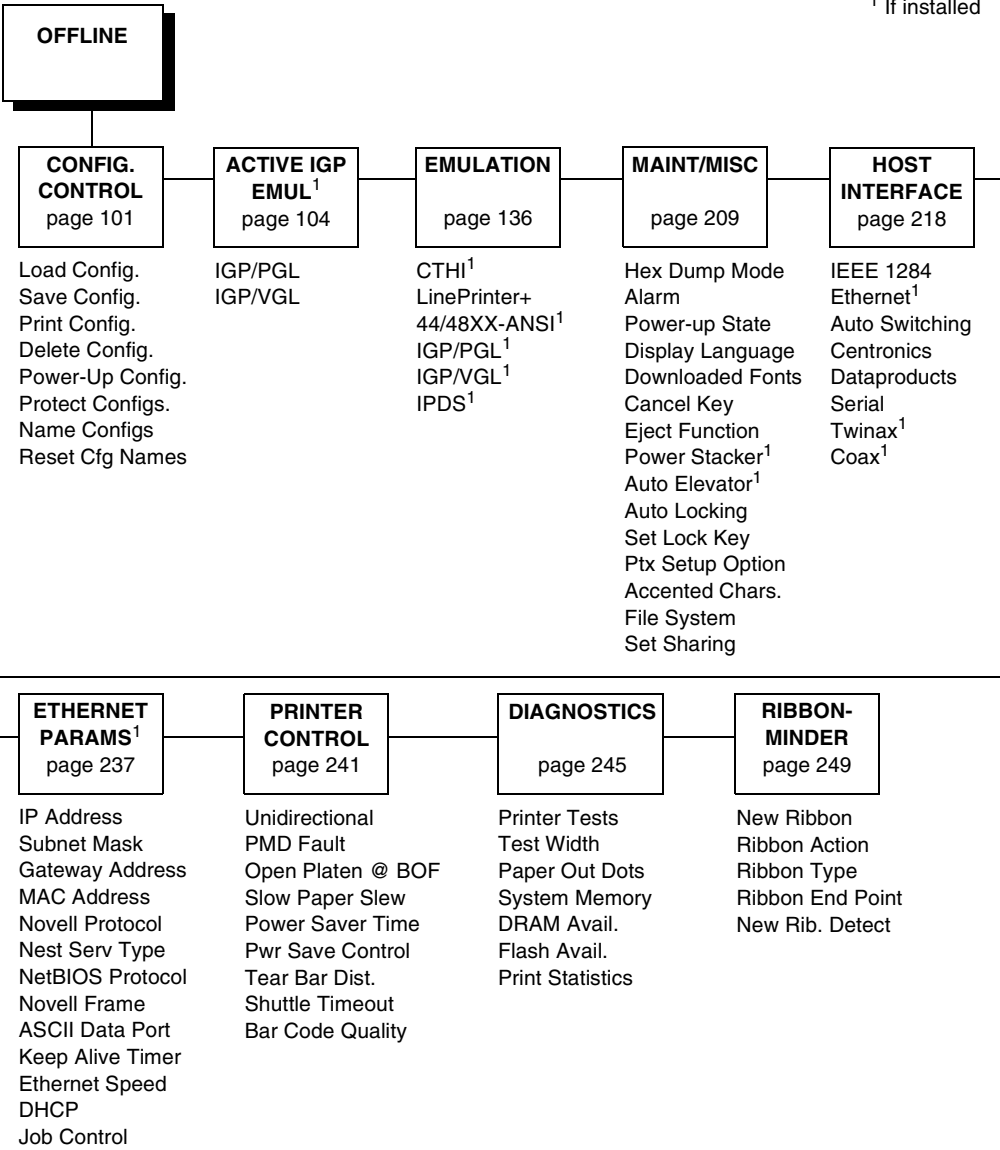


Figure 65. Main Menu Configuration

Chapter 4 Configuration Overview

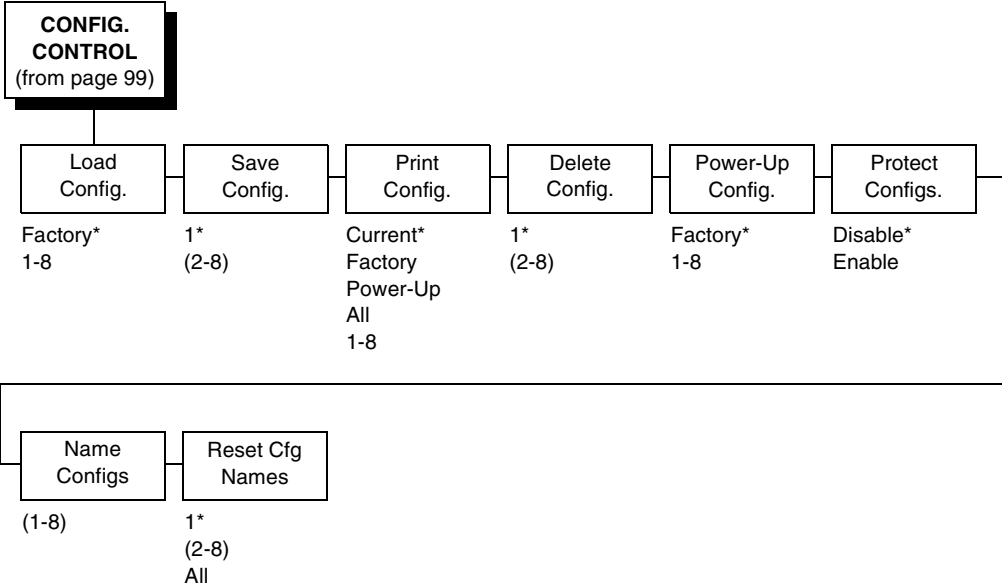
Brief descriptions follow for the first-level configuration menu options:

- **CONFIG. CONTROL** — These options allow you to save, print, load, delete, name, and reset entire sets of configuration parameters.
- **ACTIVE IGP EMUL** — This menu allows you to select the PGL or VGL emulation from the menu if IGP is installed.
- **EMULATION** — This menu allows you to configure the options which are available for the current operating (active) emulation. For example, if LinePrinter+ is the active emulation, then the LinePrinter+ emulation options can be configured using this menu.
- **MAINT / MISC** — These options provide miscellaneous functions, such as printing a hex dump, selecting a display language, setting the lock key, and choosing whether the printer will power up in offline or online mode.
- **HOST INTERFACE** — These options allow you to select either the Serial RS-232, Serial RS-422, Centronics[®] parallel, Dataproducts[®] parallel and Long Lines, Ethernet[™], IEEE[®] 1284 parallel, Auto Switching, Coax or Twinax interface for the printer. This menu also allows you to configure several parameters for each interface.
- **ETHERNET PARAMS** — This option allows you to view and change the IP Address, Gateway Address, and Subnet Mask. The MAC Address can also be viewed.
- **PRINTER CONTROL** — These options allow you to select several operating parameters for the printer, such as the speed at which paper will advance when slewing.
- **DIAGNOSTICS** — These options include the diagnostic tests, system memory, and statistics of the printer.
- **RIBBONMINDER** — The options in this submenu allow you to enable the RibbonMinder[™] feature and set its parameters.

CONFIG. CONTROL

The CONFIG. CONTROL menu allows you to control your printer's configurations according to the specifications necessary for your print jobs.

* = Factory Default



Load Config.

The printer can store numerous configurations in memory. This parameter allows you to select and load a specific configuration.

Save Config.

This option allows you to save up to eight configurations to meet different print job requirements. This eliminates the need to change the parameter settings for each new job. The configurations are stored in memory and will not be lost if you turn off the printer. If the Protect Configs. parameter is enabled, the new configuration will not be saved unless the existing configuration has been deleted first. The factory default configuration cannot be changed. See “Saving Your New Configuration” on page 94 for details.

Print Config.

This option is used to print a listing of various stored printer configurations. Store printouts of your configurations in a safe place for quick referral.

Delete Config.

You can delete one or all of your eight customized configurations. The factory default configuration cannot be deleted.

Power-Up Config.

You can specify which of the nine configurations (Factory or 1-8) will be the power-up configuration.

Protect Configs.

You can specify whether or not a new configuration should overwrite an existing configuration when you activate the Save Configs. parameter. When disabled (default), the new configuration will overwrite the existing configuration. When enabled, the new configuration will *not* overwrite the existing configuration, and the message “CONFIG. EXISTS / Delete First” displays.

Name Configs

You may specify a 15-character name which can be used to refer to a configuration. The name you enter for a configuration will be used in the Load Config., Save Config., Print Config., Delete Config., and Power-Up Config. menus. The name can only be cleared by using the Reset Cfg Names menu.

When you move into the Name Configs. menu, the top line of the display shows the current configuration name. The second line of the display is initially the same as the top line. You can modify the second line of the display without affecting the top line until the ENTER key is pressed, which sets the modified name.

Press the UP or DOWN (▲ or ▼) keys to cycle through the values available for that character at the cursor location. Press the NEXT (►) key to move to the next character to be modified. Press the PREV key (◀) to go back to a character you have already modified. Continue until you have entered the name you want to give to this configuration, then press ENTER to save. The name you entered will now represent this configuration on the printer's front panel. To exit this menu without saving, press any key other than the ENTER key. The configuration name will revert to the last saved value.

Reset Cfg Names

You can reset specific configuration names back to the default value of the configuration number.

ACTIVE IGP EMUL

* = Factory Default

**ACTIVE IGP
EMUL**
(from page 99)

IGP/PGL*
IGP/VGL

This ACTIVE IGP EMUL function allows you to activate either the PGL or the VGL emulation. There are two methods for selecting the desired emulation. The first is by selecting the emulation directly from the printer menu. The second is by sending a host command which will switch the emulation automatically (see the appropriate Programmer's Reference Manual for details).

When changing from one IGP emulation to the other, the printer will load the power-up configuration and the new emulation parameters. Any configuration settings performed before selecting these emulations that are not saved in NVRAM will be lost.

IMPORTANT To configure an IGP emulation, the IGP emulation must be selected in the ACTIVE IGP EMUL menu. The IGP emulation that is not selected will not appear in the EMULATION menu (see "Main Menu" on page 99).

IGP/PGL Emulation

The PGL emulation is the software based Intelligent Graphics Processor (IGP) for the line matrix family of printers. It is based upon, and is compatible with, the IGP-100/200/400 board using the PGL. The IGP graphics processing features are detailed below.

Features

On-Line Form and Label Generation makes it easy to create forms or labels with a “preprinted” look for each application. IGP programs control all graphic functions, dramatically reducing host computer programming and processing time.

Graphic capabilities include boxes, vertical and horizontal lines with user-selectable thickness, logos, and special alphanumeric print features. Forms and graphic designs can be duplicated horizontally and vertically.

Alphanumeric data can appear as prepositioned “fixed” information (entered when the form is created), be overlaid onto the form (positioned in a specific location after the form is created), or can be dynamically merged with the form.

Selectable Barcodes provide you with the appropriate barcode for your application using standard wide-to-narrow ratios. A wide selection of barcodes is available: Code 39, Interleaved 2 of 5, UPC-A, UPC-E, MSI A through D, Code 128 Subset A, B, and C, EAN/UCC-128, EAN 8, EAN 13, POSTNET, PostBar, Royal Mail, and PDF417. UPC and EAN barcodes can specify add-on data.

Expanded and Compressed Character Print attract attention where needed. Alphanumeric height and width are controlled independently for a wide range of character sizes up to 113 times the standard character size (up to 11.3 inches wide and tall). Compressed print sizes of 10, 12, 13, 15, 17, and 20 characters per inch (cpi) are available.

Logos are created using alphanumeric commands and add many print and shading features for a “customized” appearance to forms, reports, and labels.

Chapter 4 IGP/PGL Emulation

Rotated Alphanumerics permit new concepts in form design. Normal, expanded, and compressed character strings can be rotated 90 degrees clockwise or counterclockwise, or they can be printed upside down.

Reversed Print permits highlighting and contrasting by printing white characters on a dark background.

Automatic Increment/Decrement Capability allows batch form processing. Individual alphabetic, numeric, and barcode data fields can be identified and automatically incremented or decremented by any amount, beginning from a specified reference point.

Scaling Capability permits graphic elements, such as corners or boxes, to retain their physical shapes and sizes when printed in a horizontal and vertical density other than the base density of 60 x 72 dpi.

Multinational Character Sets provide many international character sets, each 96 characters in length. This feature also allows you to create your own character sets using characters defined and stored in memory.

Extended Character Sets provide 33 extended character sets, also containing 96 characters in length. These are also stored in memory.

Configuring The Emulation With The Control Panel

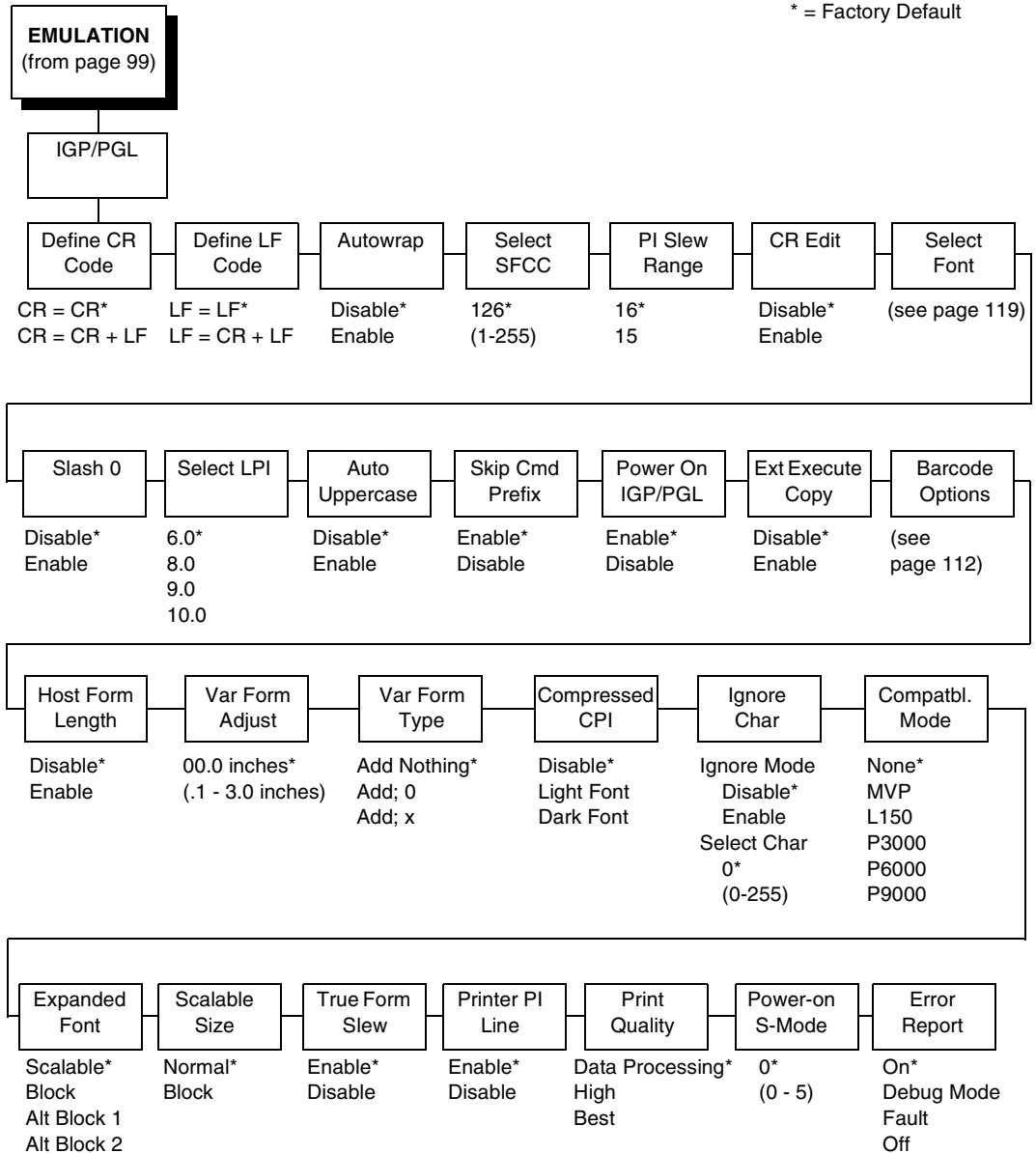
You can select PGL default parameters directly from the control panel or by control codes as explained in the *IGP/PGL Programmer's Reference Manual*. The PGL parameters are described on the following pages. Parameters marked with an asterisk (*) indicate the default value. The printer must be offline to enter the configuration structure.

Pressing an invalid key to enter a parameter value may move you to another level in the configuration or exit the configuration menu completely. Configure the IGP/PGL according to your specific requirements.

IMPORTANT **BEFORE** you reconfigure the IGP/PGL, print a configuration sheet to see all of the current settings.

Chapter 4 IGP/PGL Emulation

IGP/PGL Submenu



Define CR (Carriage Return) Code

This parameter forces the printer to insert an automatic Line Feed code into the data stream whenever a Carriage Return code occurs. This is to be used only if the host computer does not send line feeds to the printer.

- **CR = CR.** Does not perform a line feed. The next print position will be print position 1 of the current line.
- **CR = CR + LF.** Performs an automatic line feed. The next print position will be print position 1 of the next line.

Define LF (Line Feed) Code

This parameter forces the printer to insert an automatic Carriage Return code into the data stream whenever a Line Feed code occurs. This can be used in most installations, but it is required if the host computer does not send carriage returns to the printer.

- **LF = LF.** Does not perform an automatic carriage return. The next print position will be the current print position of the next line.
- **LF = CR + LF.** Performs an automatic carriage return. The next print position will be print position 1 of the next line.

Autowrap

This parameter determines if text will wrap to the next line when the line of text exceeds the right margin.

- **Disable.** Truncates the text beyond the right margin until a CR or CR + LF is received.
- **Enable.** Automatically inserts a CR + LF after a full print line.

Select SFCC

You can specify which hex code (1-255) will be used as the Special Function Control Code (SFCC). The factory default setting is 126. The SFCC denotes that the following data is a PGL command.

PI Slew Range

You can specify how many lines the paper will feed.

- **15.** A paper slew of 1-15 will move 1-15 lines. A paper slew of 0 will move 1 line.
- **16.** A paper slew of 0-15 will move 1-16 lines.

CR Edit

This parameter determines if a carriage return will be followed by a line feed.

- **Disable.** The printer ignores all carriage returns that are not followed by line feeds.
- **Enable.** The printer processes all carriage returns, even for those that are not followed by line feeds.

Select Font

Select Font specifies which language is currently selected for use with the PGL. Refer to “IGP/PGL Font Set Menu” on page 119 for available selections.

Slash 0

This parameter allows you to print the numeral “0” with or without the slash. This option applies to all character sets except OCR A and OCR B.

- **Disable.** Zero is printed without a slash.
- **Enable.** Zero is printed with a slash.

Select LPI

This is the number of lines to be printed per inch. For example, at 6 lpi there is 1/6 inch from the top of one print line to the top of the next print line.

Auto Uppercase

This parameter enables the printer to print text in all uppercase when using the ALPHA command.

- **Disable.** The printer will print text in upper and lowercase.
- **Enable.** The printer will print text in uppercase only.

Skip Cmd Prefix

This parameter determines if the printer will print any data before a PGL command is received.

- **Enable.** The printer ignores all data on the current line before an IGP command.
- **Disable.** The printer will print all data on the current line before an IGP command.

Power On IGP/PGL

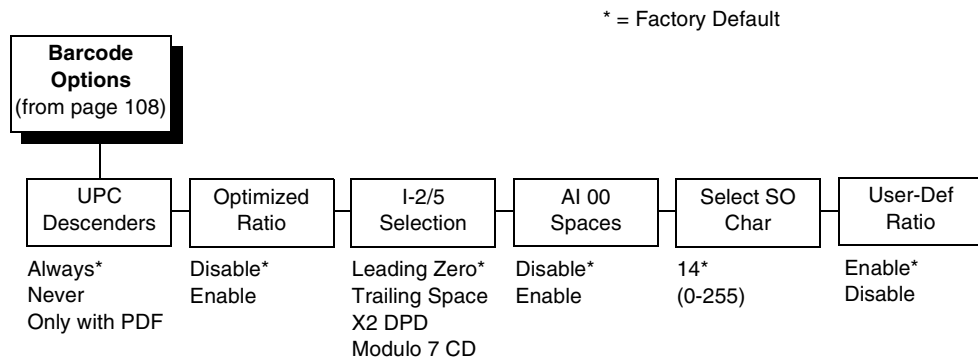
You can set the IGP feature so that it is enabled or disabled when the printer is powered on.

- **Enable.** The PGL is enabled when the printer is powered on. (The PGL feature is initialized in the Normal mode.)
- **Disable.** The PGL is disabled when the printer is powered on. (The PGL feature is initialized to the Quiet mode.)

Ext Execute Copy

- **Disable.** Dynamic data and overlay data are not allowed if the optional Form Count parameter (number of forms to print) is specified as part of the Execute command. (This setting is IGP-100 compatible.)
- **Enable.** Only dynamic data is allowed within a form in which the Form Count parameter is specified in the Execute command. In this case, the exact same form (with identical dynamic data, etc.) is printed for the Form Count. However, incremental data is not incremented since the page that is printing is exactly the same. Also, each form is printed on a separate page.

Chapter 4 IGP/PGL Emulation



Barcode Options

The following sub-options help define specific options regarding barcode printing.

UPC Descenders

This parameter allows you to print barcode descenders when human readable data is not present in the UPC/EAN barcodes.

- **Always.** UPC/EAN barcodes are printed with descenders, even if there is no human readable data.
- **Never.** UPC/EAN barcodes are printed without descenders if there is no human readable data.
- **Only with PDF.** UPC/EAN barcodes are printed with descenders only when the PDF command is present.

Optimized Ratio

This option selects different barcode ratios for certain barcodes including Code 39 and I-2/5. It is included for compatibility with the IGP-X00 printers.

- **Disable.** Use standard barcode ratios.
- **Enable.** Select the alternate barcode ratios.

I-2/5 Selection

This option is added to be compatible with a special IGP-X00 customization. Usually, if I-2/5 barcodes have an odd number of digits, a leading zero is inserted in front of the data. However, this special IGP-X00 customization gives you the option of adding a space character at the end of the barcode instead.

- **Leading Zero.** A leading zero is inserted in front of the data.
- **Trailing Space.** A space is inserted at the end of the data.
- **X2 DPD.** When selected, an I-2/5 barcode with an X2 magnification will use the specially configured ratios 3:3:6:5 rather than 3:6:9:12 for compatibility issues.
- **Modulo 7 CD.** The I-2/5 barcode uses a modulo 7 check digit instead of the default modulo 10 check digit.

AI 00 Spaces

This option is designated for EAN/UCC-128 barcodes whose application identifier (AI) is 00.

- **Disable.** The printable data field is printed with the AI enclosed in parentheses. This is the standard EAN/UCC-128 format.
- **Enable.** The printable data field is printed with the UCC fields separated by spaces. This option is IGP-X00 compatible.

Select SO Char

Allows you to specify a decimal code from 0 through 255 to be used in place of SO (Shift Out) as the control code. This allows access for the alternate set of control function characters. See the description of the Code 128 barcodes in the *IGP/PGL Programmer's Reference Manual* for details.

User-Def Ratio

- **Enable.** User-defined ratios are accepted for barcodes. This is the default.
- **Disable.** User-defined ratios are ignored and the magnification X1 is used in its place.

Host Form Length

Determines whether the form length specified in the CREATE command changes the form length designated in the LP+ menu (see “LinePrinter Plus Emulation” on page 164) when the form is printed by the EXECUTE command.

- **Disable.** The LP+ form length is unaffected by the form being printed.
- **Enable.** The LP+ form length changes to match the length of the PGL form being printed.

Var Form Adjust

(Ranges from 0 - 30). Default is 0. This menu value is tenths of inches. The value of this menu specifies the amount of distance to add to PGL forms that have variable form lengths. Variable length forms are forms that are defined by using a “;0” in the CREATE statement: ~CREATE;FORM;0. Variable form lengths are defined by the contents within the form - the form is only as long as necessary to print the form. Changing this menu value adds additional lengths to the form (in tenths of inches). Again, this only applies to forms that use the “;0” variable length forms.

Var Form Type

This menu option applies only to the host command, CREATE;NAME or CREATE;NAME;DISK. The option also applies to the host command CREATE;NAME followed by ;0, ;X or a form length number that always overrides the menu option.

- **Add Nothing.** Default. No action.
- **Add; 0.** When selected, the form length ends at the longest printed element. Same as CREATE;NAME;0.
- **Add; X.** When selected, the form length is the same as the physical page length.

Compressed CPI

This parameter allows you to choose a compressed character (60% shorter) for 17 or 20 cpi instead of the normal height character.

- **Disable.** The PGL does not use compressed 17 or 20 cpi font.
- **Light Font.** Uses the standard compressed 17 or 20 cpi font.
- **Dark Font.** Uses a darker compressed 17 or 20 cpi font compatible with the IGP-X00 printers.

Ignore Char

Ignore Mode

This parameter instructs the PGL to ignore the character selected under the Select Character menu.

- **Disable.** The PGL does not ignore any characters.
- **Enable.** The PGL ignores the characters specified in the Select Character menu.

Select Char

Instructs the PGL which decimal character (0-255) to ignore from the host.

Compatbl. Mode

This option instructs the PGL to behave similarly to older versions of the IGP with respect to certain commands.

All new users with new applications should select the "None" option. Selecting this mode insures the printer will behave as described in this manual.

When replacing an older product operating with an existing application, especially those using the PMODE and SMODE commands, you may need to select a compatibility mode. In this case, select the printer model number option that most closely matches the printer being replaced.

Expanded Font

This option defines the type of expanded characters the PGL will select:

- **Scalable.** These expanded characters have rounded edges.
- **Block.** These are block characters compatible with the IGP-X00 printers.
- **Alt Block 1 / Alt Block 2.** Reserved block sets used only for compatibility purposes.

Scalable Size

- **Normal.** Controls the size of scalable characters to be either normal size (as set by the user) or adjusted to match the size of block fonts. This is the default.
- **Block.** Adjusts the size of scalable characters to exactly match its block font alternative.

True Form Slew

This option is related to slewing within forms when using the PMODE command. Customers with new applications are advised to keep this option enabled.

- **Enable.** Form length is accurate according to the form length parameter in the CREATE command.
- **Disable.** Form length is IGP-X00 compatible when using PMODE.

Printer PI Line

This option enables the IGP to send PI instructions to the printer to slew the form.

- **Enable.** Send the PI instructions to the printer (LinePrinter Plus) during form slew. This is IGP-X00 compatible.
- **Disable.** Do not send PI instructions to the printer. LFs are sent instead.

Print Quality

- **High.** The emulation prints at 120 x 72 dpi, but all alphanumerics and barcodes are automatically printed in dark mode.
- **Best.** The emulation prints at 120 x 144 dpi and dark mode, which produces a higher resolution, better-looking print image.
- **Data Processing.** The emulation prints at 60 x 72 dpi and lets you choose between normal alphanumerics and barcodes and dark mode alphanumerics and barcodes. This mode should be set if you want the highest speed.

Power-on S-Mode

This option instructs the PGL to behave similarly to older versions of the IGP with respect to certain commands.

All new users with new applications should select “0,” the default option. Selecting this mode insures the printer will behave as described in this manual.

Power on S-Mode sets the printer in an SMODE compatibility state at power-up. The default is 0 (disabled, no power-on mode). To use this feature, select a mode from 1 through 5, which puts IGP/PGL in an SMODE state according to the compatibility mode set. If the compatibility mode set is None, then MVP is assumed by default.

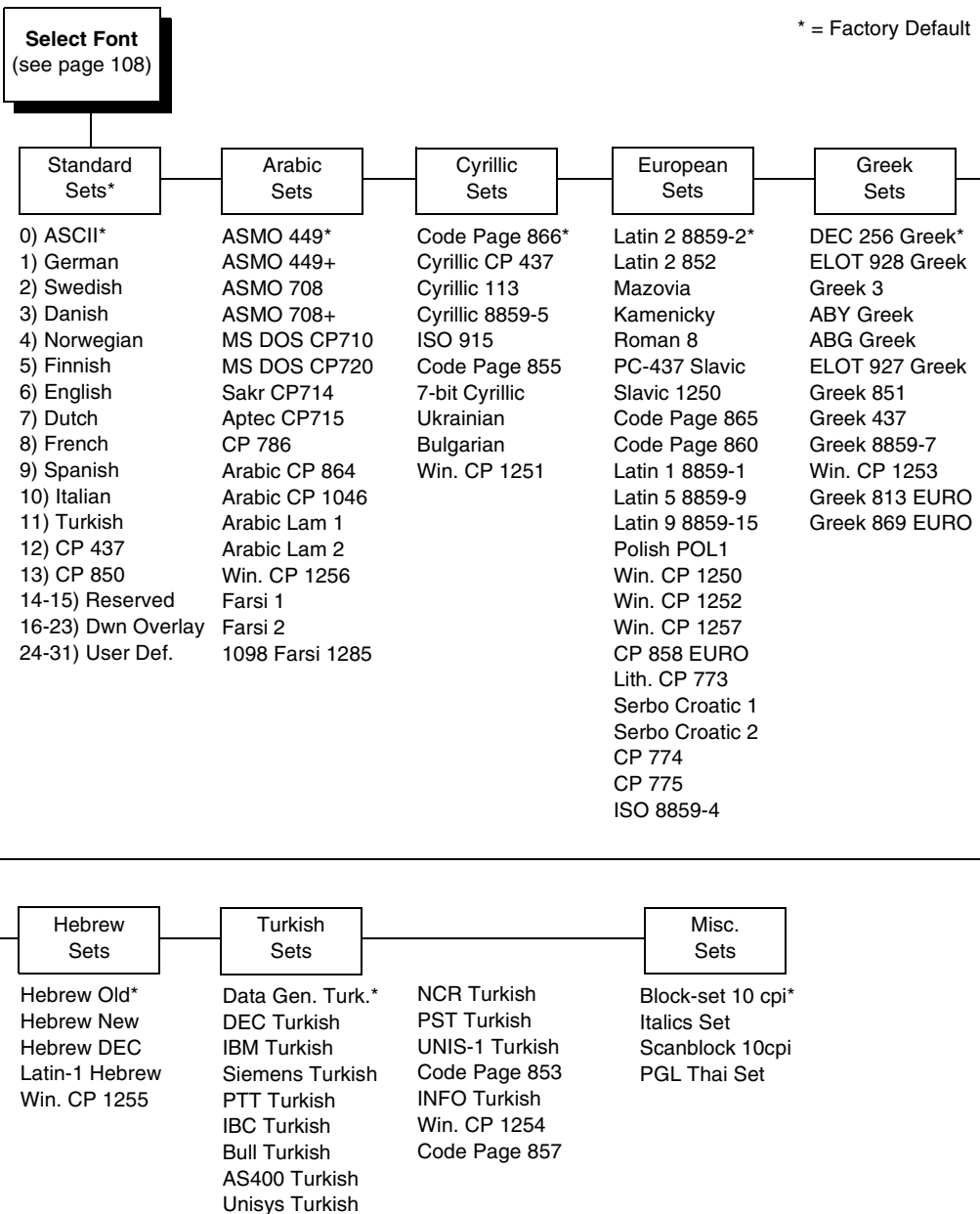
For more information, see the *IGP/PGL Programmer's Reference Manual*.

Error Report

Sets the error reporting capability for IGP/PGL forms.

- **On.** Form boundary error checking reported. Any element which falls off the current page is reported as an error.
- **Debug Mode.** The printer is put in debug mode whenever a form is defined in Create Form mode. Each line of the Create Form is printed along with an error if one occurred. This is the same functionality as if there were a slash (/) entered before the Create Form Name.
- **Fault.** When an error occurs, the error is printed and the message "IGP/PGL ERROR" appears on the printer front panel. The printer then stops printing and goes offline. The error must be cleared before the printer can resume normal operation.
- **Off.** No form boundary checking. Graphic elements appear clipped if they are beyond the page boundaries.

IGP/PGL Font Set Menu



IGP/VGL Emulation

Code V Graphics language (VGL) is an Intelligent Graphics Printing (IGP) software emulation designed for your Line Matrix printer. The IGP Code V emulation of the QMS[®] Code V Version II programming language produces online forms, barcodes, and alphanumeric text-generation. The graphics processing features are detailed below.

Features

OnLine Form and Label Generation makes it easy to create forms or labels with the “preprinted” look for each application. VGL programs control all graphics functions, dramatically reducing host computer programming and processing time. Graphics capabilities include boxes, vertical and horizontal, solid and dashed lines with a variety of thickness, logos, and special alphanumeric print features.

Variable Barcodes allow the barcode for your application to print with standard or user-defined ratios in vertical or horizontal orientations. Available barcodes are Codabar, Code 39, Code 93, Code 128 with Subsets A, B, and C, and Code EAN/UCC 128, EAN 8, EAN 13, Interleaved 2 of 5, MSI, UPC-A, UPC-E, POSTNET, PostBar, Royal Mail, and UPC Shipping. POSTNET is available only in the horizontal direction. A dark print mode is included for darker, high-contrast barcodes. The IBARC barcode command prints barcodes in four orientations: horizontal, rotated 90, rotated 180, or rotated 270 degrees.

Expanded and Compressed Print draws attention where needed. Alphanumeric height and width are controlled independently for a tremendous range of character sizes up to 9.9 inches wide and tall. Several compressed print sizes are available: 12, 13.33, 15, 17.65, and 20 (dpi), permitting up to 170 columns in an 8.5 inch printed area (20 dpi).

Rotated Alphanumerics permit new concepts in form design. Normal, expanded, and compressed character strings can be rotated 90 degrees clockwise, counterclockwise, or printed upside down.

Configuring The Emulation With The Control Panel

Logos are easily created using alphanumeric commands and a variety of print and shading features, which provides a “customized” appearance for forms, reports, and labels. The registered trademark, copyright, TUV[®], GS-Mark, UL[®], and CSA[®] symbols are provided as standard designs on the VGL, and you can also define custom symbols.

Reverse and Shaded Print permit highlighting and contrasting by printing white characters on a dark background or white characters on a gray, shaded background. Various levels or patterns of gray shading and reverse printing may combine with the many other print features to create distinctive designs.

Automatic Increment/Decrement Capability allows batch form processing. Individual alphabetic, numeric, and barcode data fields can be identified and automatically incremented or decremented by any amount, beginning from a specified reference point.

Standard Character Sets provide you with many different character sets. Based on the Multinational Character Set, you can create your own character sets using characters defined and stored in flash memory.

Configuring The Emulation With The Control Panel

You can select VGL default parameters directly from the control panel or by control codes as explained in the *IGP/VGL Programmer's Reference Manual*. The VGL parameters are described on the following pages. Parameters marked with an asterisk (*) indicate the default value. The printer must be offline to enter the configuration structure.

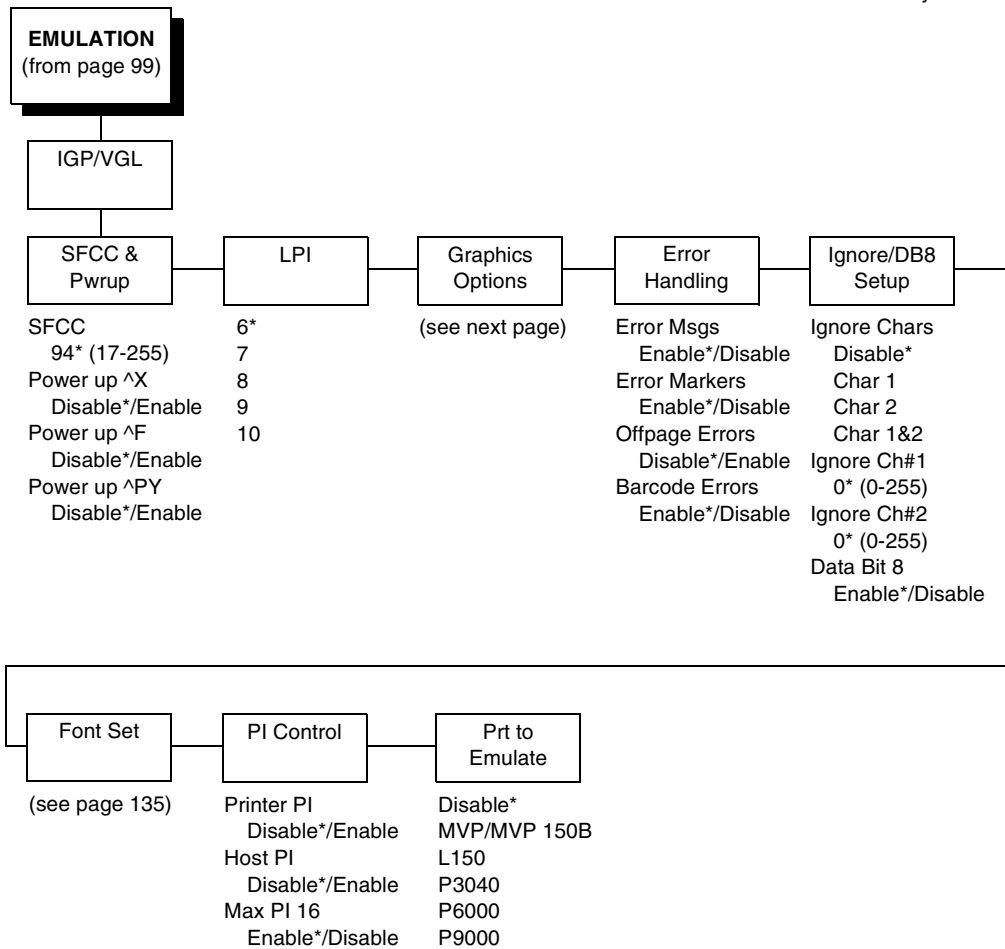
IMPORTANT **BEFORE you reconfigure the IGP/VGL, print a configuration sheet to see all of the current settings.**

Pressing an invalid key to enter a parameter value may move you to another level in the configuration menu or exit the menu completely.

Chapter 4 IGP/VGL Emulation

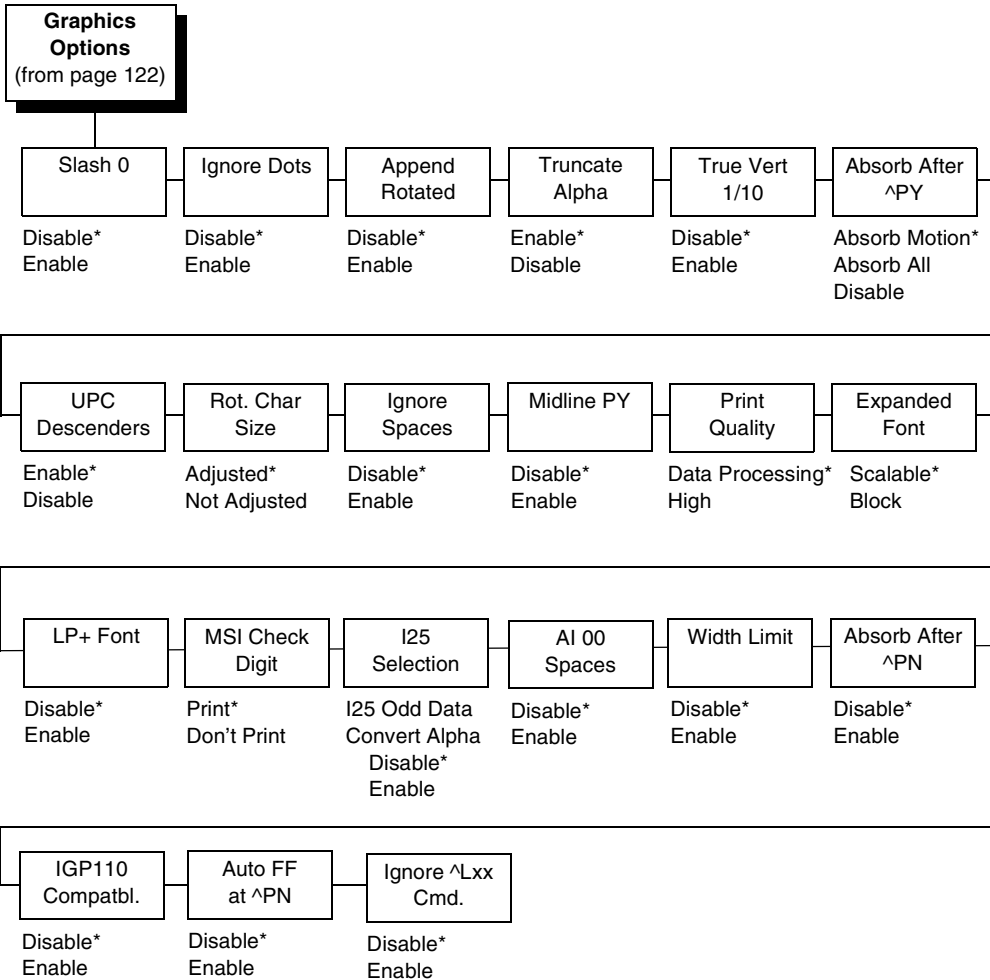
IGP/VGL Submenu

* = Factory Default



IGP/VGL Submenu

* = Factory Default



SFCC & Pwrup

This option has several sub-options which define the SFCC and power-up configuration used with VGL.

SFCC

This option selects the Special Function Control Code. The default value is the caret ^ (decimal 94). Valid values are 17 through 255. Throughout this manual, the caret is used as the SFCC. Run a configuration printout to determine the currently selected SFCC.

Power Up ^X

- **Disable.** The default.
- **Enable.** Selects the ignore mode as the power-up default and selects the graphics mode ^PY as the power-up default. All characters are ignored until a ^A command is received.

Power Up ^F

- **Disable.** The default.
- **Enable.** Selects free format mode as the power-up default and selects the graphics mode ^PY as the power-up default. Free format causes the VGL to ignore carriage returns, line feeds, and all characters below hex 20 sent from the host.

Power Up ^PY

- **Disable.** The default.
- **Enable.** Selects the graphics mode ^PY as the power-up default.

LPI

The number of lines to be printed per inch. For example, at 6 lpi there is 1/6 inch from the top of one print line to the top of the next print line.

Graphics Options

Following are several options which configure printing output.

Slash 0

This parameter allows you to print the numeral "0" with or without the slash. This option applies to all character sets except OCR-A and OCR-B.

- **Disable.** Zero is printed without a slash.
- **Enable.** Zero is printed with a slash.

Ignore Dots

- **Disable.** The default.
- **Enable.** Causes the VGL to expect position values to be specified in only 1/10ths of an inch. If the dot position is also given, it is treated as text.

Append Rotated

- **Disable.** Logos and alphanumeric strings are treated as separate elements.
- **Enable.** Appends logos to an alphanumeric string rotated in a clockwise, counterclockwise, or inverted orientation.

Truncate Alpha

When enabled, this parameter prevents the printing of Error 48 (Element Off Page Error) if alphanumeric data, including spaces, extends beyond the right side of the form.

True Vert 1/10

- **Enable.** A vertical 1/10 inch parameter is used as 1/10 inch. Rounding occurs to the nearest 1/72 inch. This can cause vertical moves that have the same value to differ by $\pm 1/72$ inch.
- **Disable.** A vertical 1/10 of an inch parameter is used as 7/72 of an inch. The absolute move is slightly smaller than expected. For example, a one-inch move would be 70/72 of an inch. Vertical moves that have the same value are identical in length.

Absorb After ^PY

- **Absorb Motion.** The first paper motion following a ^PY command is ignored.
- **Absorb All.** The system ignores all the data and terminator until a host generated motion terminator is detected.
- **Disable.** System terminators following a graphics command are sent to the printer and result in paper motion.

UPC Descenders

- **Enable.** UPC/EAN barcodes are printed with descenders, even if there is no human readable data.
- **Disable.** UPC/EAN barcodes are printed without descenders if there is no human readable data.

Rot. Char Size

- **Adjusted.** Rotated (clockwise/counterclockwise), expanded characters have a different size than an unrotated character with the same size parameters.
- **Not Adjusted.** Rotated, expanded characters are the same size as unrotated characters with the same size parameters.

Ignore Spaces

- **Disable.** Trailing spaces are not deleted from alphanumeric elements in a graphics pass.
- **Enable.** Trailing spaces are deleted from alphanumeric elements in a graphics pass.

Midline PY (includes ^PN)

- **Disable.** The Graphics mode Enable command, ^PY, must be the first three characters of a line.
- **Enable.** The ^PY or ^PN can occur anywhere in a line.

Print Quality

- **High.** ALPHA text and barcodes are printed in dark mode at 120 x 72 dpi.
- **Data Processing.** ALPHA text and barcodes are printed in normal mode at 60 x 72 dpi. This mode should be set if the highest speed is desired.

Expanded Font

- **Scalable.** These expanded characters have rounded edges.
- **Block.** These are block characters compatible with IGP-X10 printers.

LP+ Font

- **Disable.** The IGP/VGL uses its default half-dot font, which is slightly different from the standard bitmap font used by LP+ at 12, 13, 15 and 17 cpi.
- **Enable.** The IGP/VGL uses the same font as used by LP+ at all cpi.

MSI Check Digit

- **Print.** The check digit is appended at the end of the printable data field for MSI barcodes.
- **Don't Print.** The check digit for MSI barcodes does not print.

I25 Selection

- **I25 Odd Data.** When an odd number of data is provided, the default setting, Leading Zero, will add a zero to the beginning of the bar code data. The setting, Check Digit, will add a check digit to the end of the bar code data so that the results add up to an even number of data.
- **Convert Alpha.** Disable is the default. When enabled, each non-digit I25 bar code character will convert to "0."

NOTE: If you use an Interleaved 2/5 barcode that automatically adds the check digit (type code k or l, IBARC type code INT2/5CD or INT2/5CDA), the check digit is added regardless of how this parameter is set.

AI 00 Spaces

This option is designated for EAN/UCC-128 barcodes whose application identifier (AI) is 00.

- **Disable.** The printable data field is printed with the AI enclosed in parentheses. This is the standard EAN/UCC-128 format.
- **Enable.** The printable data field is printed with the UCC fields separated by spaces. This option is IGP-X00 compatible.

Width Limit

- **Enabled.** The system will limit the length and width for expanded characters to a limit shown in Table 3, which displays the maximum width allowed for a specific height in the range of 00 through 40 (0.0 through 4.0 inches).

Table 3. Width Limit Table

Height Param.	Max. Width Allowed	Height Param.	Max. Width Allowed
00	99	21	51
01	99	22	53
02	3	23	56
03	6	24	58
04	8	25	61
05	11	26	63
06	13	27	66
07	16	28	68
08	18	29	71
09	21	30	73
10	23	31	76
11	26	32	78
12	28	33	81
13	31	34	83
14	33	35	86
15	36	36	88
16	38	37	91
17	41	38	93
18	43	39	96
19	46	40	98
20	48		

- **Leading Zero.** When you enter an odd number of data in an Interleaved 2/5 barcode, a leading zero is automatically added to the printable data field.

Chapter 4 IGP/VGL Emulation

- **Check Digit.** When you enter an odd number of data in an Interleaved 2/5 barcode, a check digit is automatically added to the printable data field.

Absorb After ^PN

- **Disable.** All line terminators that follow the ^PN command are sent to the printer and processed.
- **Enable.** The first motion line terminator that follows the ^PN command is ignored.

IGP110 Compatbl.

This option instructs the VGL to behave similarly to the IGP-10 with respect to certain commands. All new users with new applications should select the “Disable” option. Selecting this mode insures the printer will behave as described in this manual.

- **Disable.** The IGP does not emulate the IGP-10 mode.
- **Enable.** The IGP emulates the IGP-10 version.

Auto FF at ^PN

- **Enable.** A form feed will be generated automatically to slew to the top of the next form when the ^PN command is encountered and when the current vertical position is not at top of form.
- **Disable.** A form feed will not be generated automatically when the ^PN command is encountered.

Ignore ^Lxx Cmd.

- **Disable.** This is the default.
- **Enable.** The ^Lxx command will always be ignored.

Error Handling

Following are several options which define how errors are reported.

Error Msgs

- **Enable.** Command syntax is checked and error messages printed when command parameters are incorrect.
- **Disable.** Error checking and error messages are suppressed.

Error Markers

- **Enable.** Prints the following error markers for those elements that print beyond the page boundaries:
 - >> for elements that begin off the right side of the page;
 - << for elements that begin at the indicated position but end off the page;
 - ◆ for elements where the starting position of the command contains an error other than an off-page error.

Offpage Errors

- **Disable.** Does not report errors for elements that start or end beyond the right edge of the page.
- **Enable.** Reports errors for elements that start or end beyond the right edge of the page.

Barcode Errors

- **Enable.** An error message will print when invalid barcode data is encountered.
- **Disable.** VGL will not print an error for illegal barcode data; the barcode will be skipped.

NOTE: When the Barcode Errors option is disabled, the VGL emulation will try to make the best use of invalid data by either truncating extra digits or adding zeros to the end of barcode data to meet minimum data length requirements for some barcodes. Not all errors will be corrected.

Ignore / DB8 Setup

Following are several options which define character filtering and Data Bit 8.

Ignore Chars

- **Disable.** Character filtering is not enabled.
- **Char 1.** Character 1 will be filtered. Select the option “Ignore CH#1” to specify character 1.
- **Char 2.** Character 2 will be filtered. Select the option “Ignore CH#2” to specify character 2.
- **Char 1 & 2.** Characters 1 & 2 will be filtered. Select the options “Ignore CH#1” and “Ignore CH#2” to specify values for these characters.

Ignore CH#1

Specifies character 1 for the character filtering option. Valid decimal values are from 0 through 255.

Ignore CH#2

Specifies character 2 for the character filtering option. Valid decimal values are from 0 through 255.

Data Bit 8

- **Enable.** The PI line is not passed directly from host to printer; all 8 bits are used for data bits, and characters in the hex 80-FF range can be accessed.
- **Disable.** When the host PI line is enabled, Data Bit 8 internally indicates PI line status. To use the PI line, disable Data Bit 8, and enable the Host PI configuration option (under the PI Control option, below).

NOTE: Data Bit 8 is interpreted as either Data Bit 8 or PI signal, but never both. When enabled as Data Bit 8, Data Bit 8 has priority over the PI signal, and all data above hex 7F is used to access character data and not to interpret PI line data.

Conversely, when Data Bit 8 is disabled and the PI signal is used, Data Bit 8 of the data is reserved for use as the PI function, and you cannot access characters in the hex 80-FF range. Therefore, to access characters in the hex 80-FF range, Data Bit 8 must be enabled.

Font Set

The Font Set specifies which language is currently selected for use with the VGL. Refer to “IGP/VGL Font Set Menu” on page 135 for available selections.

PI Control

Printer PI

- **Disable.** The ASCII emulation is configured with the PI line disabled.
- **Enable.** The ASCII emulation is configured with the PI line enabled.

Host PI

- **Disable.** The host does not send PI signals.
- **Enable.** The host sends PI signals. The Data Bit 8 configuration option must be disabled to transmit the PI line to the printer.

Max PI 16

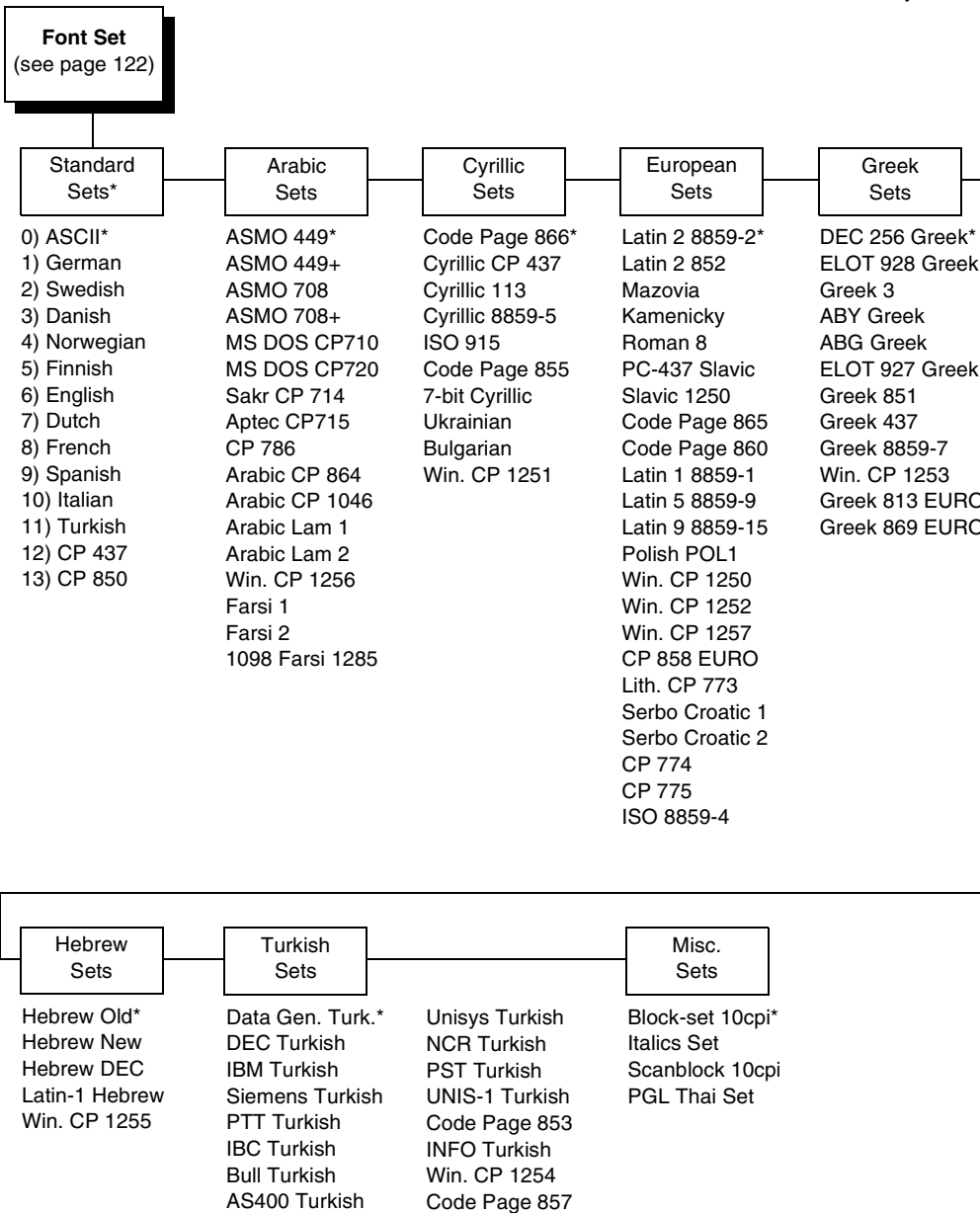
- **Enable.** A paper slew of 0-15 will move 1-16 lines.
- **Disable.** A paper slew of 1-15 will move 1-15 lines. A paper slew of 0 will always move 1 line.

Prt To Emulate

This option allows you to select an earlier model printer/IGP board combination to emulate. When a printer emulation is selected, the scaling command causes the printer to generate a graphic image in the same density as the printer emulation chosen. Five types of printers can be emulated: MVP or MVP 150B, L150, P3040, P6000, and P9000. Once a printer emulation is selected, it remains active until the printer is turned off or another printer emulation is selected. All new users with new applications should select the "Disable" option, which insures the printer behaves as described in this manual. The other compatibility modes are required to emulate the behaviors of older printers which may be inconsistent with the documented VGL functionality. Proper use of this feature requires the printer to be equipped with high resolution hammer bank tips (12 mil).

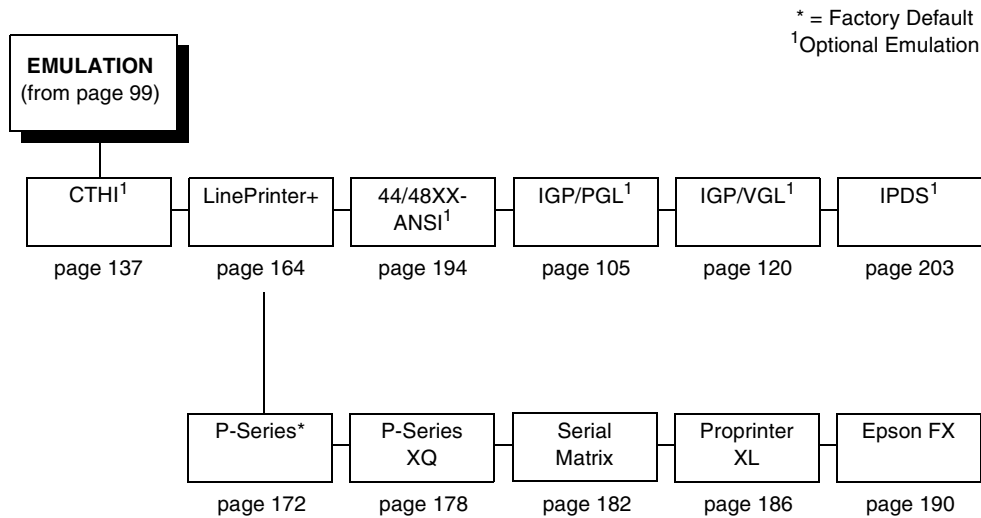
IGP/VGL Font Set Menu

* = Factory Default

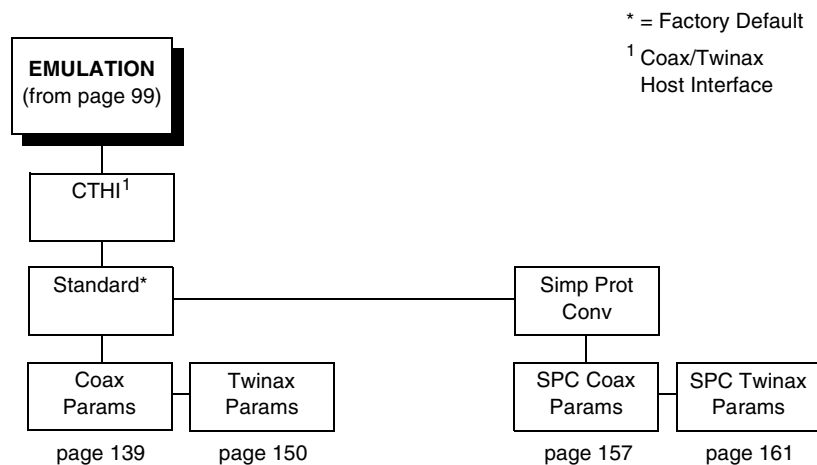


EMULATION

The EMULATION menu allows you to select the emulation to be used with your printer. The Proprinter XL, Epson FX, P-Series, P-Series XQ, and Serial Matrix emulations are all part of LinePrinter+. You can configure options for the active emulation via the EMULATION menu. Emulation options are further described in their corresponding Programmer's Reference Manual.



Coax/Twinax (CTHI) Emulation



Standard

With a standard coax interface, the printer emulates the following IBM coax printer models:

- 3287 Models 1 and 2
- 4234 Model 1

With a standard twinax interface, the printer emulates the following IBM twinax printer models:

- 4234 Models 2 and 12
- 5225 Models 1, 2, 3, and 4

NOTE: The standard Coax/Twinax emulation selection will only be available if Coax or Twinax is selected from the HOST INTERFACE menu. See page 218.

For more information, refer to the *Coax/Twinax Programmer's Reference Manual*.

Simple Prot Conv

The Simple Protocol Converter (SPC) option allows those who use third party add-on Coax or Twinax protocol converters to produce the same output on a Line Matrix printer with the Coax/Twinax (CTHI) capability as done using a non-CT printer with the third party converter interfaces.

The SPC replaces the third party add-on protocol converters attached to older line matrix printers.

The SPC gives the printer the operational ability to connect to any PC, or network system supporting parallel or serial interfaces, and to three different IBM host systems: System 3x, AS/400[®], and 3270 Mainframes.

The SPC will support the following third party models for Twinax: MODE 219, MODE IBM, and MODE PROLINE.

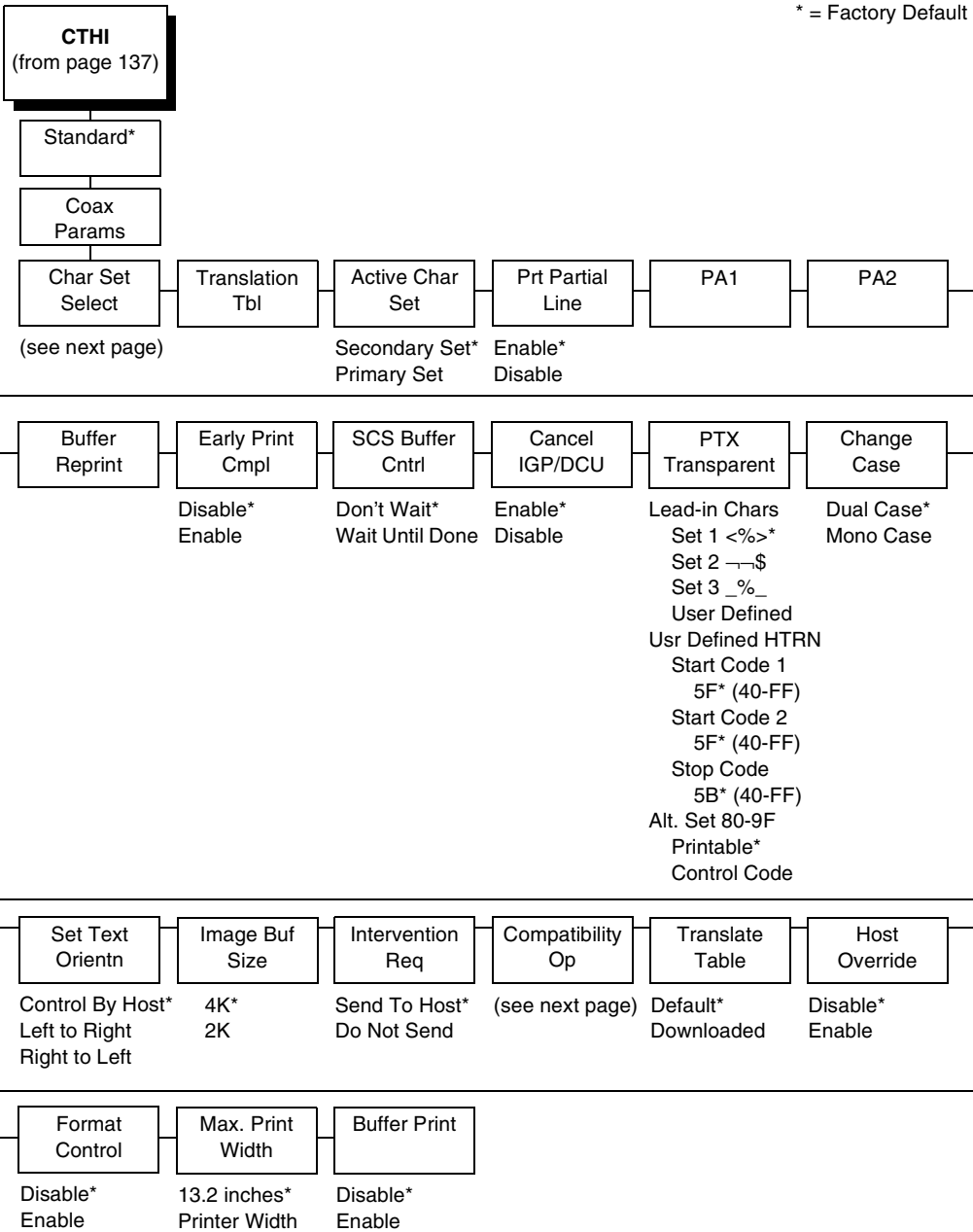
The printer emulations supported by the SPC are Twinax 5225 and Coax 3287. The SPC also provides a range of interfaces available in your line matrix printer: Centronics, Dataproducts, Serial, Coax, and Twinax. Also supported are Epson, Proprinter, P-Series, Serial Matrix, IGP/VGL, and IGP/PGL emulations.

The SPC has the ability to handle multiple print jobs concurrently through Coax/Twinax and Parallel and Serial interfaces. This is accomplished through the Auto Switching feature (see page 220). Because of hardware restrictions, Coax and Twinax cannot be selected together.

For more information, consult the *Coax/Twinax Programmer's Reference Manual* for the Simple Protocol Converter Option.

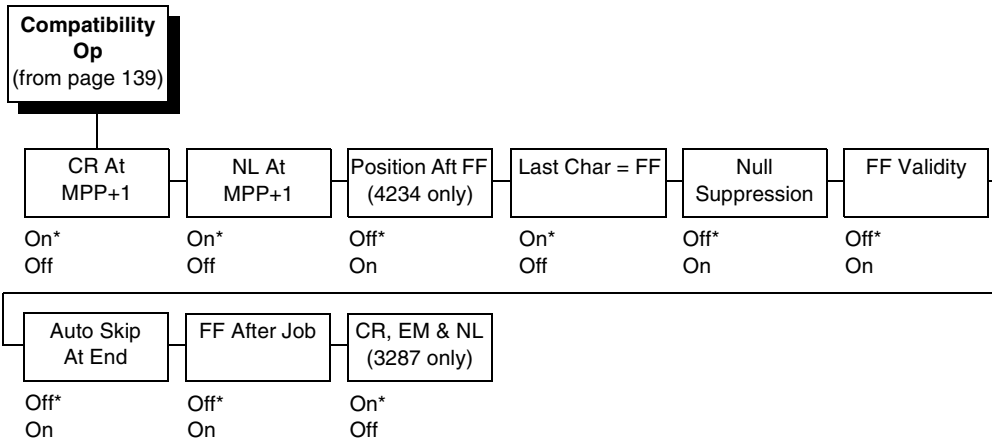
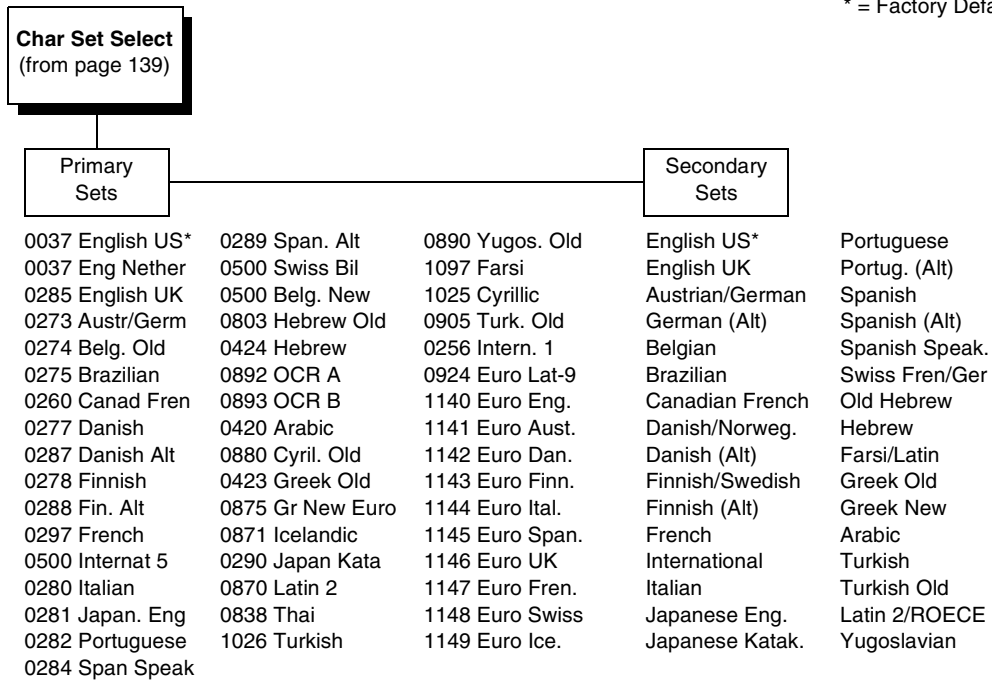
Coax Emulation

* = Factory Default



Chapter 4 Coax/Twinax (CTHI) Emulation

* = Factory Default



Char Set Select

Specifies the print language used by the printer. Character sets are shown in detail in the *Character Sets Reference Manual*.

Translation Tbl

Prints out SCS and DSC/DSE tables of the Coax interface's current character set. This operation is valid only when the Coax interface is selected as the current interface (see "HOST INTERFACE" on page 218).

Active Char Set

Selects which group of character sets (Primary or Secondary) will be active.

Prt Partial Line

- **Enable.** Forces the printer to print if a partial line is in the printer (i.e., line not ending with a LF).
- **Disable.** The last partial line of data will not be printed.

PA1

PA1 is only valid when the printer is in the offline state and the coax Systems Network Architecture Character String (SCS) data stream is active. This function displays the "PA1 ENABLED" message when the ENTER key is pressed and sends a special operator request to the host when the printer is put back in Online mode. Refer to the *Coax/Twinax Programmer's Reference Manual* for more information about SCS.

NOTE: Selecting the PA1 menu item again ("PA1 DISABLED" appears on the operator panel) or selecting the PA2 menu item will reset the pending PA1 function.

PA2

PA2 is only valid when the printer is in the Offline state and the coax SCS data stream is active. This function displays the “PA2 ENABLED” message when the ENTER key is pressed and sends a special operator request to the host when the printer is put back in online mode.

NOTE: Selecting the PA2 menu item again (“PA2 DISABLED” appears on the operator panel) or selecting the PA1 menu item will reset the pending PA2 function.

Buffer Reprint

This option is valid only when the printer is printing in SCS mode. When the ENTER key is pressed, “Buffer Reprint Enabled” is displayed and an Intervention Required status is sent to the host. Pressing ENTER again cancels the Buffer Reprint function and displays “Buffer Reprint Disabled.”

Early Print Cmpl

Allows the printer to send print (order) complete status to the host before the printer is actually done printing all data. This option is valid only when the printer is in DSC/DSE mode.

- **Disable.** The printer will suppress the Early Print Complete response until all printing is complete.
- **Enable.** The printer will send an acknowledgment to the host when it is able to accept more data.

NOTE: When Early Print Complete is enabled and an error occurs, you may lose data.

SCS Buffer Cntrl

This option is used in Coax LU1/SCS mode only.

- **Don't Wait.** The printer does not wait for the job to be printed before sending the print completion to the host.
- **Wait Until Done.** The printer waits for the job to print before sending the print completion to the host.

This option speeds up the LU1 job printing for short jobs. If you select "Don't Wait," there is a risk that you may not be able to recover the print job when the printer has fault.

Cancel IGP/DCU

- **Enable.** Cancels all buffers when a job is put on hold from the host or when the CANCEL key is pressed.
- **Disable.** Does not cancel any internal buffer in the printer when a job is put on hold from the host or when the CANCEL key is pressed.

PTX Transparent

Lead-in Chars

You can enable additional printer features which are not accessible through standard Coax emulations. To access these features, send text commands in the data stream. The commands must have a start and end code. Four sets are available:

- **Set 1.** start code: <%
stop code: >
- **Set 2.** start code: ␣␣
stop code: \$
- **Set 3.** start code: _%
stop code: _
- **User Defined.**

Usr Defined HTRN

This option is used in Twinax SPC emulation. The range is ASCII character. This option allows users to define their own lead-in characters for the Printronix Specific commands. Select a hex value for the following codes for the User Defined option:

- **Start Code 1 5F**
- **Start Code 2 5F**
- **Stop Code 5B**

Alt. Set 80-9F

- **Printable.** Prints data in the range of hex 80 through hex 9F.
- **Control Code.** Interprets data in the range of hex 80 through hex 9F as a control code.

Change Case

Specifies the font as Mono or Dual case. This option is available only in non-SCS mode. The host will be notified of the change when the printer is placed online. Mono Case prints the same as Dual Case if the character set is one of the following “right to left” sets: Katak., Hebrew, Old Hebrew, and Farsi.

SCS (System Network Architecture Character String) mode is controlled by the host computer.

Set Text Orientn

Specifies the direction in which characters are printed on the page. This allows the printer to print languages which are printed right to left instead of left to right.

- **Control By Host.** Allows printers configured as a 4234 to use the “Set Text Orientation” command from the host.
- **Left to Right.**
- **Right to Left.** When a right to left language is selected, the host will be notified of print direction changes when the printer is placed online.

Image Buf Size

Allows you to select 2K or 4K as the image buffer size. This option is valid only when the printer emulates the 3287. For the 4234 emulation, the buffer size is fixed at 4K. A POR status is sent to the host when the printer is placed online.

Intervention Req

- **Send to Host.** The printer sends a signal to the host computer when a printer fault or hold mode time-out occurs.
- **Do Not Send.** No signal will be sent to the host computer.

Compatibility Op

The Compatibility Options allow you to select special printer functions in the non-SCS mode based on the capabilities of the printer emulated.

CR At MPP+1

MPP is Maximum Print Position, which is also known as line length. This option controls a carriage return at the end of a print line and at MPP+1.

- **On.** Produces a carriage return to the first print position of the next line.
- **Off.** Produces a carriage return to the first print position of the current line.

NL At MPP+1

Controls how many lines are skipped when the carriage returns to a new line.

- **On.** Moves to the first print position two lines down from the current position.
- **Off.** Moves to the first print position of the next print line.

Chapter 4 Coax/Twinax (CTHI) Emulation

Position Aft FF (4234 only)

Allows you to select the location of the print position after a form feed command is sent.

- **On.** Sets the printer to print at print position 1 of the first print line on the next form.
- **Off.** Sets the printer to print at print position 2 of the first print line on the next form.

Last Char = FF

Determines the print line position when a form feed command is the last code encountered in the print buffer.

- **On.** Moves to the first print position on the second line of the next form.
- **Off.** Moves to the first print position on the first line of the next form.

NOTE: This option is ignored if Auto Skip At End is on.

If configured as a 3287, and a form feed occurs in the middle of a print buffer, the printer defaults to the first print position on the second line of the next form regardless of the setting of this option.

Null Suppression

- **On.** Treats nulls as blank spaces.
- **Off.** Ignores nulls. The print position does not move.

FF Validity

Determines if the position of a form feed command affects its execution.

- **On.** Allows the printer to perform a form feed command anywhere in the data stream.
- **Off.** Performs a form feed only if it occurs at the first print position in a line or at Maximum Print Position +1. A form feed command at any other position is recognized as a space.

Auto Skip At End

Specifies whether or not to perform an automatic form feed at the end of a print buffer. If form feed is the last character in the print order, the form feed function is supplied by the Auto Skip At End option.

- **On.** Sets the printer to print at print position 1 of the first line of the next form.
- **Off.** Sets the printer to print at print position 1 of the next line.

FF After Job

Determines the print position after an operator-initiated local copy (print screen function).

- **On.** Performs an automatic form feed command unless a form feed was the last one executed. The printer is set to print at print position 1 of the first line on the next form.
- **Off.** Performs an automatic new line command after completing a print buffer (unless a new line, form feed, or carriage return command was the last one executed). The printer is set to print at print position 1 of the next line.

CR, EM, and NL (3287 only)

CR (Carriage Return), EM (Error Message), and NL (New Line) specify that the printer treat the CR, EM, and NL control codes either as spaces or as control codes.

- **On.** Treats the CR, EM, and NL commands as control codes.
- **Off.** Treats the CR, EM, and NL commands as spaces.

Translate Table

Defines which translate table to use for printing.

- **Default.** Translates data by using the default table of the current character set.
- **Downloaded.** Translates data from EBCDIC to internal code by using the downloaded translate table.

Host Override

Determines whether the printer accepts certain commands sent by the host or continues to use the current operator panel settings.

- **Disable.** Allows the following host commands to override operator panel settings: line length, forms length, lines per inch (LPI), characters per inch (CPI), print quality, and text orientation. Note the information appearing on the message display may not match the data stream setting. No values will change upon initial selection of the disable option.
- **Enable.** The operator panel settings override the host commands.

Format Control

Enables the printer to reflect the same spacing as CTPC model printers after absolute and relative move commands are executed.

- **Disable.** Reflects distance, generated by the IGP/VGL feature, IGP/PGL feature, and Hex Transparent control code sequence, in the new position (after horizontal and vertical tabs are executed).
- **Enable.** Does not reflect distance, generated by the IGP/VGL feature, IGP/PGL feature, and Hex Transparent control code sequence, in the new position (after horizontal and vertical tabs are executed).

Max. Print Width

Set the maximum print width at either 13.2 inches or the maximum width of the printer.

Buffer Print

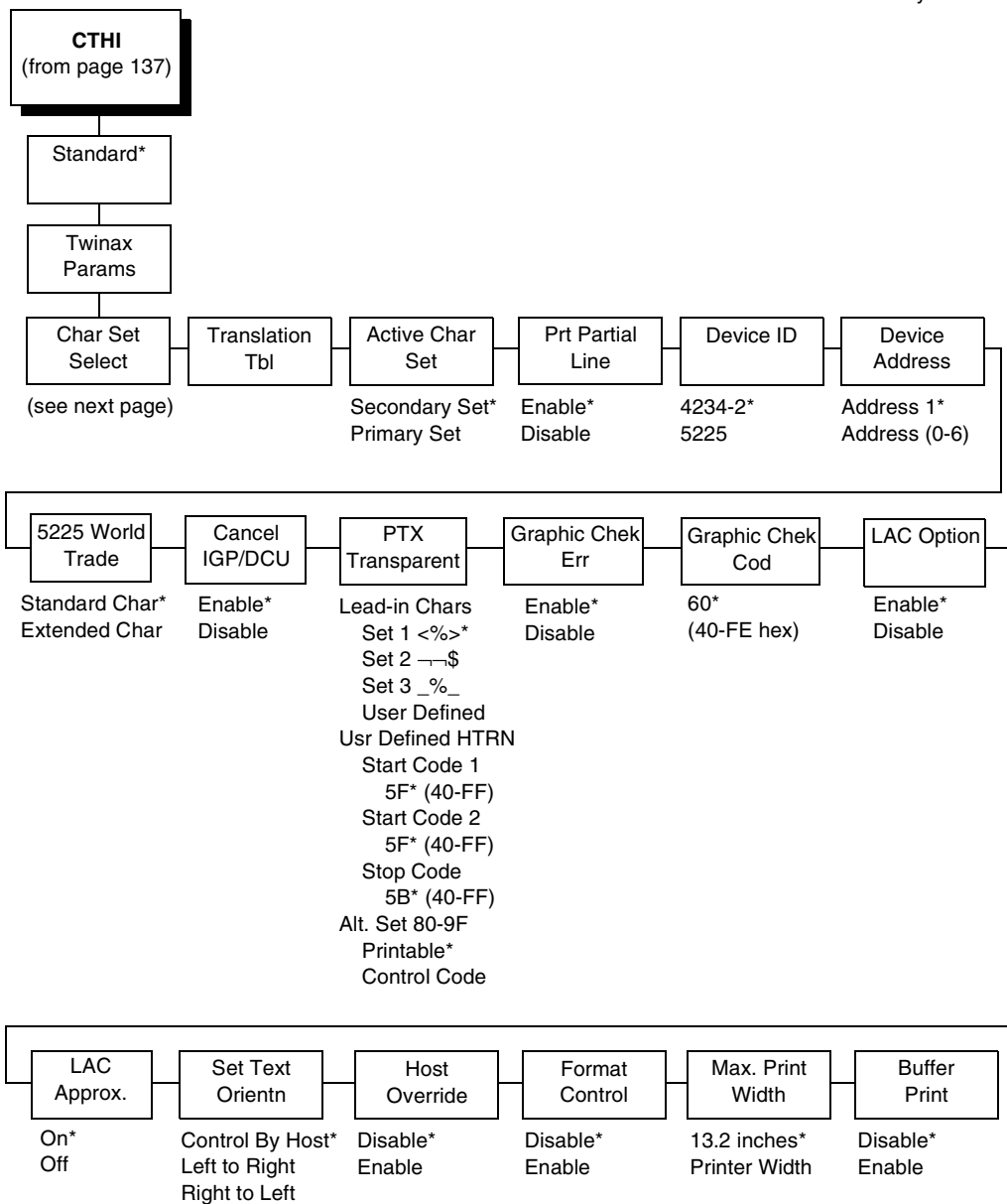
- **Disable.** The printer will print normally.
- **Enable.** The printer prints the EBCDIC data and control codes received from the host as hex values. Refer to page 275 for information on how to obtain a hex code printout.

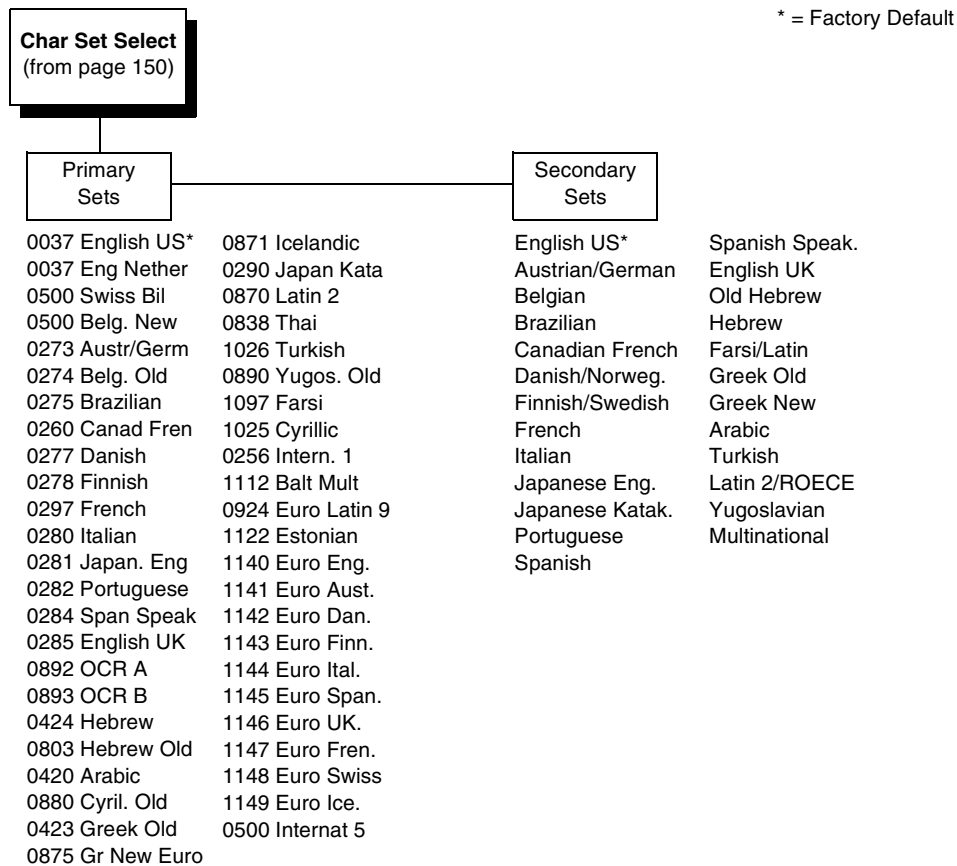
NOTE: Use of this parameter may alter print attributes set by the host computer. A power cycle may be required after changing Buffer Print from enable to disable.

Chapter 4 Coax/Twinax (CTHI) Emulation

Twinax Emulation

* = Factory Default





Char Set Select

Specifies the print language used by the printer. Character sets are shown in detail in the *Character Sets Reference Manual*.

Translation Tbl

Prints out a table of the Twinax interface's current character set. This operation is valid only when the Twinax interface is selected.

Active Char Set

This option selects which group of character sets (Primary or Secondary) will be active.

Prt Partial Line

- **Enable.** Forces the printer to print a partial line (i.e., line not ending with a LF) before moving to the top of form on the next page.
- **Disable.** The last partial line of data will not be printed.

Device ID

This parameter defines the printer emulation as IPDS (the default), 4234-2 or 5225. After the emulation has been changed, a POR status is sent to the host.

Device Address

Allows you to set the device address from 0 through 6. The host directs data and commands on the twinax line to a specific device based on its unique device address. After the address has been changed, a POR status is sent to the host.

5225 World Trade

The 5225 emulation has a standard multinational character set that serves as a base and 14 extended world trade character set assortments.

Cancel IGP/DCU

- **Enable.** Cancels all buffers when a job is put on hold from the host or the CANCEL key is pressed.
- **Disable.** Does not cancel any internal buffer in the printer when a job is put on hold from the host or the CANCEL key is pressed.

PTX Transparent

Lead-in Chars

You can enable additional features that are not available in standard Twinax emulations. To access these features, send text commands in the data stream. The commands must have a start and end code. Three sets (each containing a start and end code) are available:

- **Set 1.** start code: <%
stop code: >
- **Set 2.** start code: ␣␣
stop code: \$
- **Set 3.** start code: _%
stop code: _
- **User Defined**

Usr Defined HTRN

This option is used in Twinax SPC emulation. The range is ASCII character. This option allows users to define their own lead-in characters for the Printronix Specific commands. Select a hex value for the following codes for the User Defined option:

- **Start Code 1 5F**
- **Start Code 2 5F**
- **Stop Code 5B**

Alt. Set 80-9F

- **Printable.** Prints data in the range of hex 80 through hex 9F.
- **Control Code.** Interprets data in the range of hex 80 through hex 9F as a control code.

Graphic Chek Err

Allows overriding of the host setting for the SGEA (Set Graphic Error Action) command. For more information about the SGEA command, refer to the *Coax/Twinax Programmer's Reference Manual*.

- **Enable.** The host setting for the SGEA used by the printer. If the SGEA command is requested to stop on graphic errors, the printer will stop when a graphic error is detected.
- **Disable.** Ignores the SGEA command from the host. The printer does not stop when an error is detected; instead, it substitutes the character selected in the Graphic Chek Code parameter.

Graphic Chek Cod

Specifies the replacement character to print in place of any unprintable character that is received from the host. Choose a hex character from 40 through FE. The character becomes the printer default when:

- the printer is powered off and then powered on;
- an SGEA command specifies to use the operator panel default;
- the Graphic Chek Err parameter is disabled.

LAC Option

Allows the host system to load alternate character images into the printer. This may be used for designing graphics, barcodes, and charts, or for printing in foreign languages.

- **Enable.** Prints the LAC character as defined.
- **Disable.** Ignores the LAC definition from the host and prints from the currently selected character set.

LAC Approx.

A process that reorganizes columns of dots so that clean, readable printing is possible.

- **On.** Converts the emulated character cells to standard cells for the P5220 model.
- **Off.** Converts character cells byte by byte and not by LAC approximation.

Set Text Orientn

Specifies the direction in which characters are printed on the page. This allows the printer to print languages that are printed right to left instead of left to right.

Host Override

Determines whether the printer accepts certain commands sent by the host or continues to use the current operator panel settings.

- **Disable.** Allows the following host commands to override operator panel settings: line length, forms length, lines per inch (LPI), characters per inch (CPI), print quality, and text orientation. Note the information appearing on the message display may not match the data stream setting. No values will change upon initial selection of the disable option.
- **Enable.** The operator panel settings override the host commands.

NOTE: Host margin and tab settings will take precedence whether or not Host Override is enabled.

Format Control

Enables the printer to reflect the same spacing as CTPC model printers after absolute and relative move commands are executed.

- **Disable.** Reflects distance, generated by the IGP/VGL feature, IGP/PGL feature, and Hex Transparent control code sequence, in the new position (after absolute and relative move commands are executed).
- **Enable.** Does not reflect distance, generated by the IGP/VGL feature, IGP/PGL feature, and Hex Transparent control code sequence, in the new position (after absolute and relative move commands are executed).

Max. Print Width

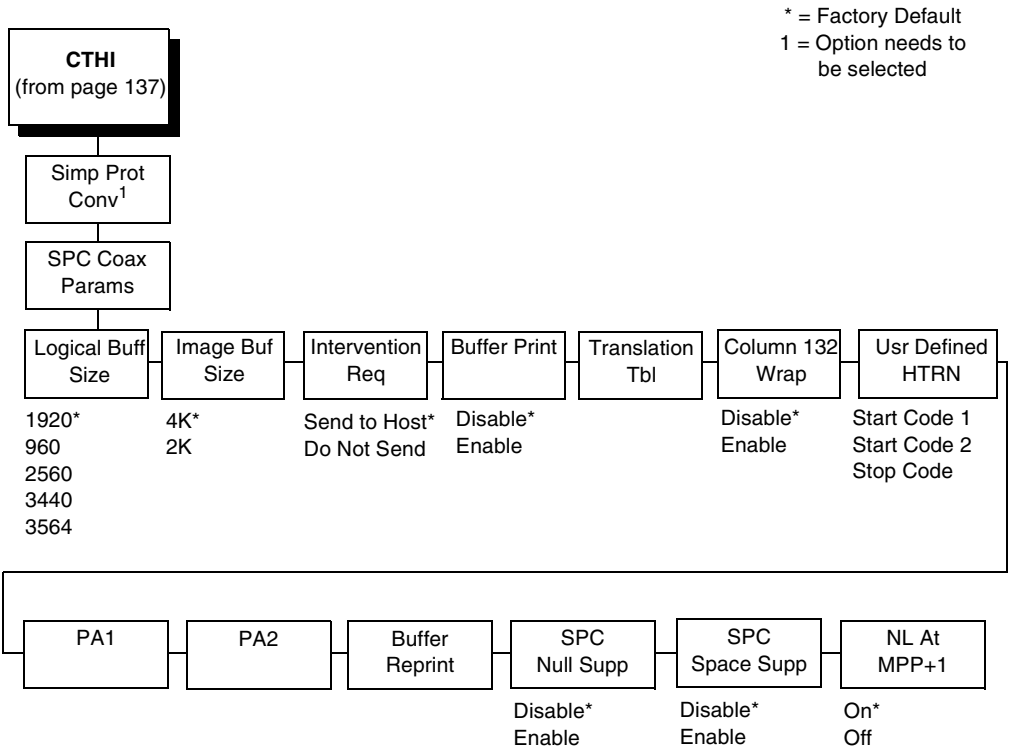
Set the maximum print width at either 13.2 inches or the maximum width of the printer.

Buffer Print

- **Disable.** The printer will print normally.
- **Enable.** The printer prints the EBCDIC data and control codes received from the host as hex values. Refer to page 275 for information on how to obtain a hex code printout.

NOTE: Use of this parameter may alter print attributes set by the host computer. A power cycle may be required after changing Buffer Print from enable to disable.

SPC Coax Params



Logical Buff Size

Refers to the size of the printer buffer, which should be set the same as the host screen (buffer) size. If the host screen size is unknown, use 1920. Do not change this parameter in the middle of a print job.

Image Buf Size

This option refers to the printer base buffer size. This size must be set to a value greater than or equal to the Logical Buffer Size.

Intervention Req

- **Send to Host.** The printer sends a signal to the host computer when the CANCEL key is pressed or a printer fault or hold mode time-out occurs.
- **Do Not Send.** No signal will be sent to the host computer.

Buffer Print

- **Disable.** The printer will print normally.
- **Enable.** The printer prints the EBCDIC data and control codes received from the host as hex values. Refer to page 275 for information on how to obtain a hex code printout.

Translation Tbl

Prints a table of the Coax interface's current character set. This operation is valid only when the Coax interface is selected (see "HOST INTERFACE" on page 218).

Column 132 Wrap

When enabled, this option causes the printer to line wrap at 132 characters despite the current print density, allowing more characters per line.

Usr Defined HTRN

This option is used in Twinax SPC emulation. The range is ASCII character. This option allows users to define their own lead-in characters for the Printronix Specific commands. Select a hex value for the following codes for the User Defined option:

- **Start Code 1 5F**
- **Start Code 2 5F**
- **Stop Code 5B**

PA1

PA1 is only valid when the printer is in the offline state and the Coax Systems Network Architecture Character String (SCS) data stream is active. This function displays the “PA1 ENABLED” message when the ENTER key is pressed and sends a special operator request to the host when the printer is placed online. Refer to the *Coax/Twinax Programmer’s Reference Manual* for more information about SCS.

PA2

PA2 is only valid when the printer is in the OFFLINE state and the Coax SCS data stream is active. This function displays the “PA2 ENABLED” message when the ENTER key is pressed and sends a special operator request to the host when the printer is placed ONLINE.

Buffer Reprint

This option is valid only when the printer is printing in SCS mode. When the ENTER key is pressed, “Buffer Reprint Enabled” is displayed and an Intervention Required status is sent to the host. Pressing ENTER again cancels the Buffer Reprint function and “Buffer Reprint Disabled” is displayed.

SPC Null Supp

- **Disable.** Ignores nulls. The print position does not move.
- **Enable.** Treats nulls as blank spaces.

SPC Space Supp

This option is only available in Coax SPC emulation and is used in LU3/DSC/DSE mode only.

- **Enable.** If the entire line consists of spaces and nulls, the line will be discarded.
- **Disable.** Treats nulls and spaces normally.

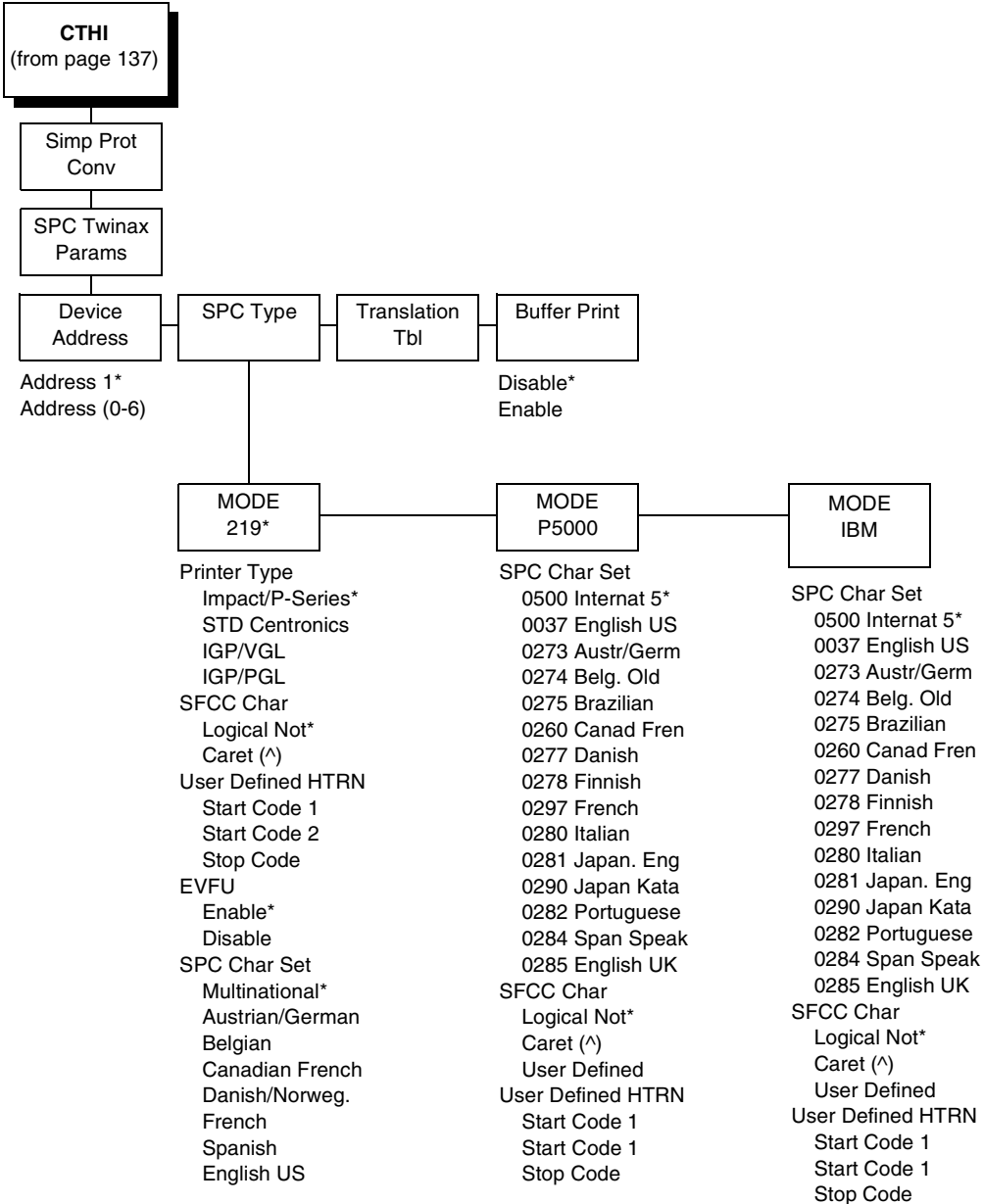
NL At MPP+1

Controls how many lines are skipped when the carriage returns to a new line.

- **On.** Moves to the first print position two lines down from the current position.
- **Off.** Moves to the first print position of the next print line.

SPC Twx Params

* = Factory Default



Device Address

Allows you to set the device address from 0 through 6. The host directs data and commands on the twinax line to a specific device based on its unique device address. After the address has been changed, a POR status is sent to the host.

SPC Type

Allows you to select a specific type of Simple Protocol Convertor (SPC) Twinax emulation: MODE 219 for Model 219 protocol convertor, MODE P5000 for Printronix protocol convertor, and MODE IBM for the IBM protocol convertor.

Printer Type

Determines the SPC Twinax emulation "Mode." When set to Std Centronics, IGP/VGL, or IGP/PGL, the Set Line Density and Set Print Density commands are translated into a Carriage Return (CR), and vertical format commands are ignored unless the EVFU is enabled.

SFCC Char

Determines what character is printed when an EBCDIC Logical Not character $\bar{}$ (Hex 5F) is received from the host.

User Defined HTRN

This option is used in Twinax SPC emulation. The range is ASCII character. This option allows users to define their own lead-in characters for the Printronix Specific commands. Select a hex value for the following codes for the User Defined option:

- **Start Code 1**
- **Start Code 2**
- **Stop Code**

EVFU

- **Enable.** The EVFU parameter allows vertical format control by the host in all four printer type modes.
- **Disable.** Vertical format control is only allowed in IMPACT/P-SERIES mode.

SPC Char Set

Allows you to select the print language character set.

Translation Tbl

Prints out a table of the Twinax interface's current character set. This operation is valid only when the Twinax interface is selected.

Buffer Print

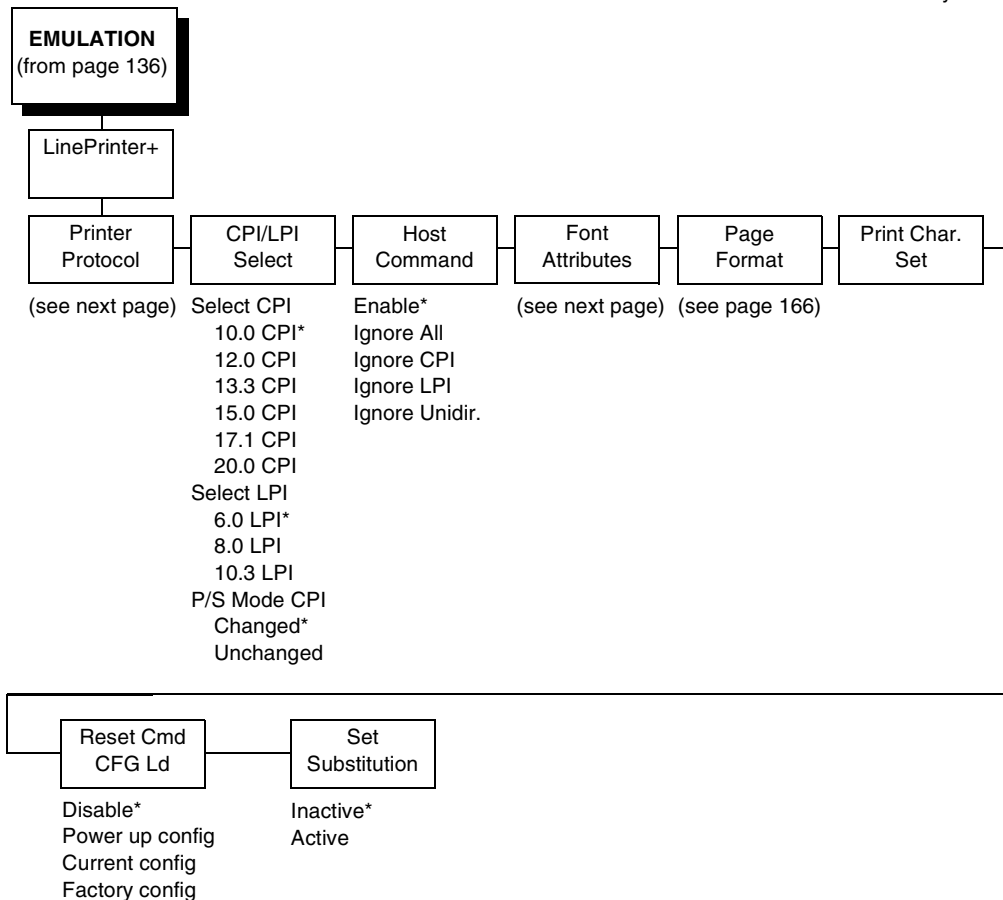
- **Disable.** The printer will print normally.
- **Enable.** The printer prints the EBCDIC data and control codes received from the host as hex values. Refer to page 275 for information on how to obtain a hex code printout.

Chapter 4 LinePrinter Plus Emulation

LinePrinter Plus Emulation

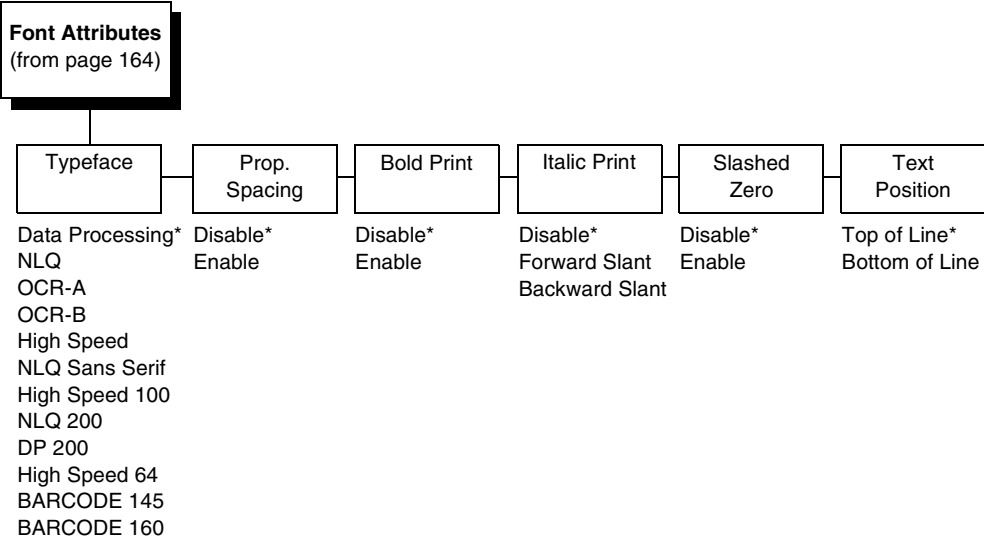
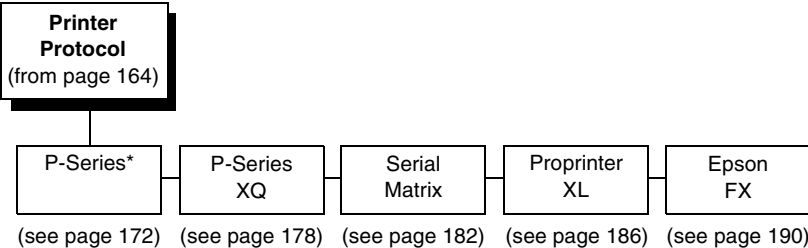
NOTE: When the printer is set to SPC Twx Params or SPC Coax Params, no LP+ menu items will take effect on the same offline. The LP+ Emulation resets when the printer is taken offline.

* = Factory Default



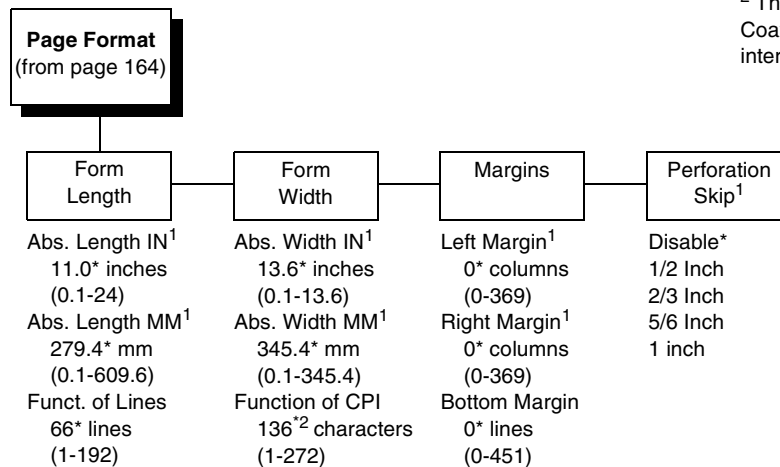
SPC Twx Params

* = Factory Default



Chapter 4 LinePrinter Plus Emulation

* = Factory Default
¹These menus do not appear if the Coax or Twinax host interface is selected. See page 218.
² This value is 132 if the Coax or Twinax host interface is selected.



Printer Protocol

Select the LinePrinter+ protocol you wish to use. Refer to the *LinePrinter Plus Programmer's Reference Manual* for more information.

CPI/LPI Select

This parameter lets you specify the characters per inch (cpi) and lines per inch (lpi) values.

Host Command

This parameter allows you to block certain host commands from being acknowledged by the printer.

- **Enable.** All host commands are acknowledged by the printer.
- **Ignore All.** All host commands are ignored by the printer.
- **Ignore CPI.** All CPI commands sent by the host are ignored by the printer.
- **Ignore LPI.** All LPI commands sent by the host are ignored by the printer.
- **Ignore Unidir.** All Unidirectional commands sent by the host are ignored by the printer.

Font Attributes

Typeface

- **Data Processing.** A general purpose font printing out at 120 dpi horizontally and 72 dpi vertically. The width of the font will vary with each cpi.
- **NLQ.** A high quality font printing at 180 dpi horizontally and 96 dpi vertically. This font has serifs and the width of the font varies with the cpi.
- **OCR-A / OCR-B.** Optical character recognition fonts printing at 120 dpi horizontally and 144 dpi vertically. Both fonts print only at 10 cpi.
- **High Speed.** A draft quality font printing at 120 dpi horizontally and 48 dpi vertically. The width of the font varies with the cpi.
- **NLQ Sans Serif.** A high quality font printing at 180 dpi horizontally and 96 dpi vertically. This font prints without serifs. The width of the font varies with the cpi.
- **High Speed 100.** A draft quality font printing at 100 dpi horizontally and 48 dpi vertically. When chosen from the front panel, it defaults to 10 cpi. The cpi can then be varied, but the width will not change.

Chapter 4 LinePrinter Plus Emulation

- **NLQ 200.** This NLQ font prints at 200 dpi horizontally and 96 vertically. When chosen from the front panel, it defaults to 12 cpi. The cpi can then be varied, but the width will not change.
- **DP 200.** This Data Processing font prints at 200 dpi horizontally and 72 vertically. When chosen from the front panel, it defaults to 12 cpi. The cpi can then be varied, but the width will not change.
- **High Speed 64.** This font prints at 120 dpi horizontally and 64 vertically. When chosen from the front panel, it defaults to 10 cpi. The cpi can then be varied, but the width will not change.
- **BARCODE 145.** This Data Processing font prints at 145 dpi horizontally and 72 vertically. When chosen from the front panel, it defaults to 12 cpi. The cpi can then be varied, but the width will not change.
- **BARCODE 160.** This Data Processing font prints at 160 dpi horizontally and 72 vertically. When chosen from the front panel, it defaults to 13 cpi. The cpi can then be varied, but the width will not change.

Prop. Spacing (Proportional Spacing)

Each printed character is contained inside a character cell. The width of the character cell includes the character and the space around the character.

- **Disable.** Each character cell is printed with the same width. Each column in the printed text will line up.

```
This example is printed with
proportional spacing disabled.
```


- **Enable.** The width of each character cell varies with the width of the character. For example, [i] takes less space to print than [m]. Using proportional fonts generally increases the readability of printed documents, which gives text a typeset appearance.

This example is printed with
proportional spacing enabled.

Bold Print

- **Disable.** Text is printed normally.
- **Enable.** Text is printed with a heavy line thickness.

Italic Print

- **Disable.** Text is printed normally.
- **Forward Slant.** Text is printed with a forward slant.
- **Backward Slant.** Text is printed with a backward slant.

Slashed Zero

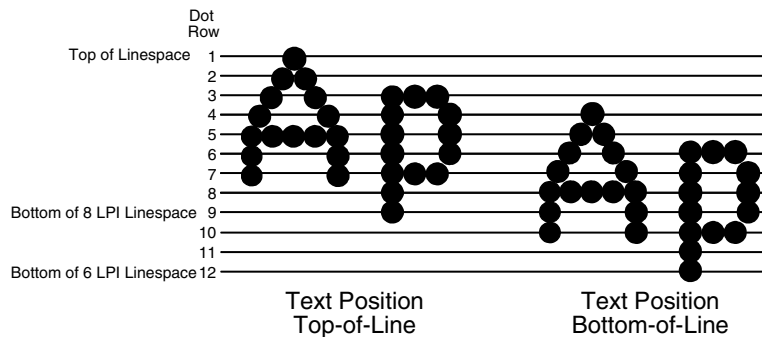
This parameter allows you to print the numeral “0” with or without the slash. This option applies to all character sets except OCR-A and OCR-B.

- **Disable.** Zero is printed without a slash.
- **Enable.** Zero is printed with a slash.

Chapter 4 LinePrinter Plus Emulation

Text Position

Specifies where the text will be positioned in the line space. When set to Top-of-Line, text will be positioned at the top of the line space. When set to Bottom-of-Line, the text will be positioned as if it were at the bottom of a 6 lpi line space. The following example shows both Top-of-Line and Bottom-of-Line text positions:



Page Format

Form Length

Forms length is the number of lines that can be printed on a page. You can set the form length in inches, millimeters (mm), or as a function of the current lpi (lines per inch).

Form Width

The form width can be specified in inches, millimeters, or as a function of the current cpi (characters per inch). The forms width set should not exceed the actual paper width.

Margins

- **Left Margin.** Set in columns. Column zero is defined as the far left edge of the page, and column numbering increments from left to right.
- **Right Margin.** Set in columns. Column zero is defined as the far right edge of the page, and column numbering increments from right to left.
- **Bottom Margin.** Defined in lines, starting from line zero at the bottom of the page and incrementing from the bottom up.

Perforation Skip

- **Disable.** Allows printing on page perforation.
- You may set up a skip-over margin of 1/2 inch, 2/3 inch, 5/6 inch, or 1 inch. For example, a skip-over margin of 1 inch allows a 1 inch margin at the bottom of the page.

Print Char. Set

When this selection is displayed and the ENTER key is pressed, the current character set is printed.

Reset Cmd CFG Ld

When the printer receives a host data stream reset command (ESC @ or ESC[K) in addition to resetting printer variables, the selected configuration is loaded.

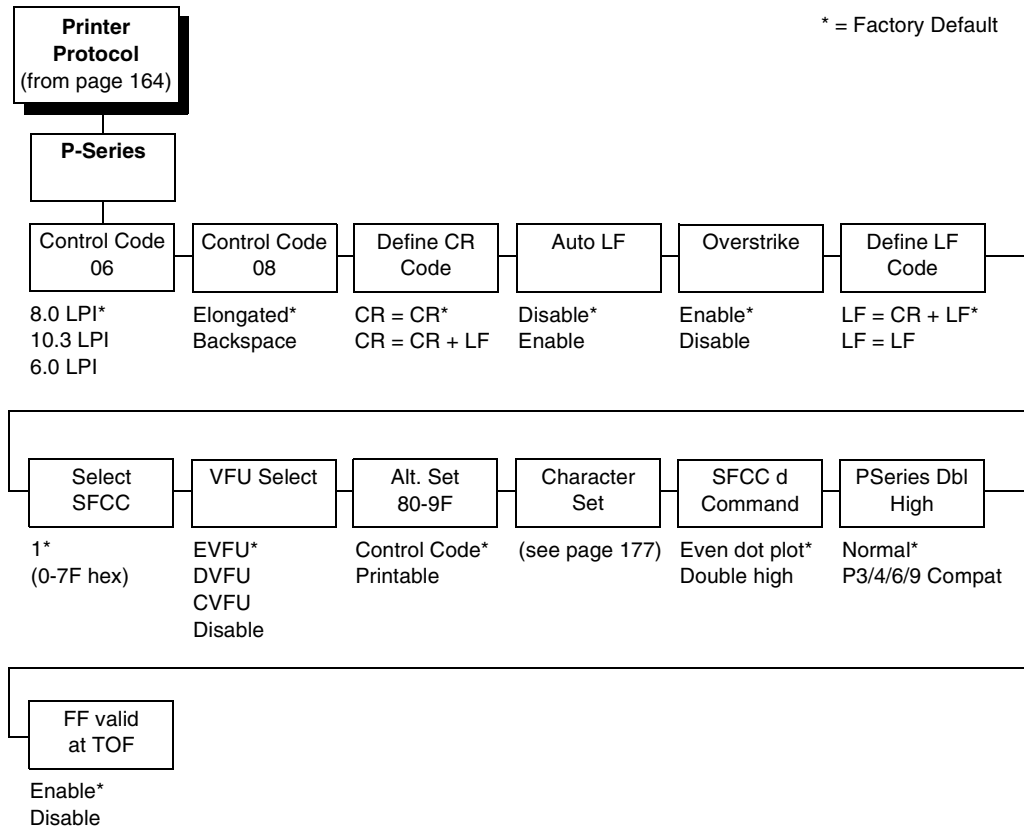
- **Disable.** The active emulation parameters are loaded when the reset command is executed.
- **Power-Up Config.** The power-up configuration is loaded when the reset command is executed.
- **Current Config.** The currently selected configuration is loaded when the reset command is executed.
- **Factory Config.** The factory installed configuration is loaded when the reset command is executed.

Chapter 4 LinePrinter Plus Emulation

Set Substitution

When this option is activated, the character set overlay in RAM is activated. This can also be accomplished through a host command of **SFCC RX**. In either case, a flag is set indicating that the substitution table is active. If the power-up configuration has Ld Set at Pwrup and Set Substitution both enabled, the character set overlay is automatically activated at power-up or during a soft reset. See the *LinePrinter Plus Programmer's Reference Manual* for more information.

P-Series Emulation



Control Code 06

Control Code 06 defines the function of ASCII code hex 06 (ACK). You can select an alternate line spacing of 6, 8, or 10.3 LPI.

Control Code 08

Control Code 08 defines the function of ASCII code hex 08 (BS). You can define the code to output an elongated character or a backspace.

Define CR Code

This option controls the action of the printer when it receives a Carriage Return code (hex 0D) from the host computer. If this feature is enabled, each time the printer receives a carriage return, it inserts an additional Line Feed code (hex 0A) into the data stream. Do not use this feature if the host computer sends Line feeds to the printer.

- **CR = CR.** Does not insert an extra line feed after each carriage return.
- **CR = CR + LF.** Inserts an extra line feed after each carriage return. The next print position will be print position 1 of the next line.

Auto LF

This option defines the printer action when print data is received past the forms width setting.

- **Disable.** Discards any data past the forms width.
- **Enable.** Performs an automatic carriage return and line feed when data is received past the forms width, causing the excess text to print on the next line.

Overstrike

This option enables you to print bold characters.

- **Enable.** Turns on bold print. When enabled, overstrike printing slows down the printer.
- **Disable.** Turns off bold print.

Define LF Code

- **LF = CR + LF.** Forces an automatic carriage return with each line feed command. The next print position is print position 1 of the next line.
- **LF = LF.** Does not perform an automatic carriage return. The next print position will be the current print position of the next line.

Select SFCC

This parameter allows you to select which ASCII codes will function as the Special Function Control Code (SFCC) command delimiter. P-Series codes can use hex 00 through hex 7F. Options include the following:

- ESC (hex 1B)
- SOH (hex 01)
- ETX (hex 03)
- CIRCUMFLEX (hex 5E)—also called caret (^)
- TILDE (hex 7E)—(~)

NOTE: SOH, ETX, and ESC are non-printables. The characters (^) and (~) are printable; however, do not use them as printables in the host data stream if either is chosen as a delimiter because print errors will occur.

VFU Select

Controls how the printer handles vertical formatting.

- **EVFU.** Enables the VFU and selects P-Series compatible Electronic Vertical Format Unit (EVFU).
- **DVFU.** Enables the VFU and selects the Dataproducts compatible Direct Access Vertical Format Unit (DVFU).
- **CVFU.** Enables the VFU and selects the Centronics compatible Direct Access Vertical Format Unit (CVFU).
- **Disable.** Disables all VFU processing.

Alt. Set 80-9F

Determines whether the printer processes ASCII codes hex 80 through hex 9F as control codes or as printable characters.

Character Set

Specifies a character set as shown in the “P-Series Character Set Menu” on page 177. To use one of these sets, choose the desired group heading (such as European Sets) and press ENTER. Then choose the desired set within that group (such as Roman 8) and press ENTER. Both the group and the desired set will be starred to indicate your selection. Character sets are shown in detail in the *Character Sets Reference Manual*.

SFCC d Command

- **Even dot plot.** This option interprets SFCC d Command as even dot plot.
- **Double High.** This option interprets SFCC d Command as double high. Select this option for backward compatibility.

PSeries Dbl High

Allows printing compatibility between current and older model printers.

- **Normal.** This is normal, double-high printing for current model printers.
- **P3/4/6/9 Compat.** Where older printers print two dot rows higher, this option allows for compatibility by raising the print two dot rows to match the current models dot row value (two dot rows lower).

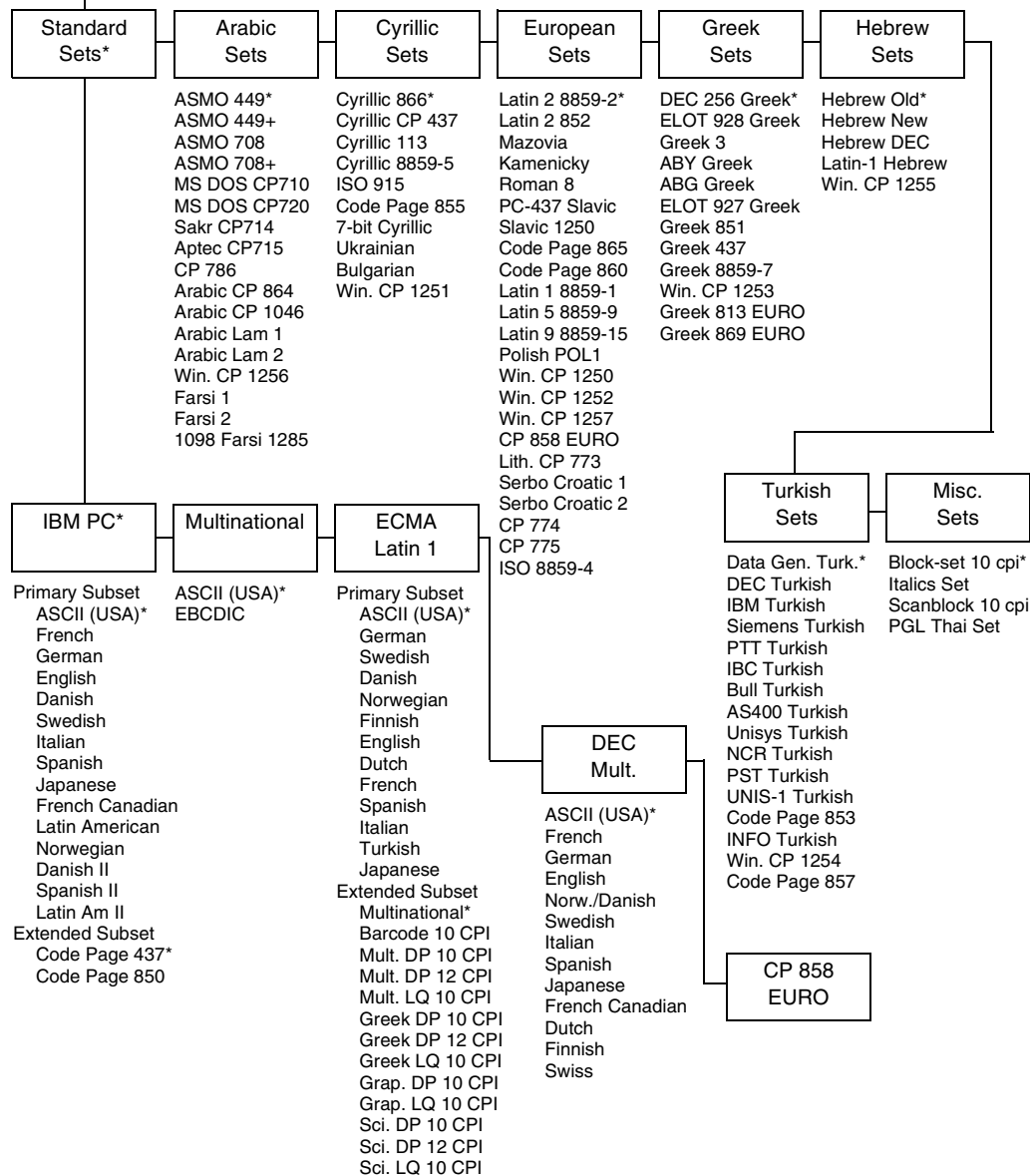
FF Valid at TOF

- **Enable.** Performs a form feed when the host sends a Form Feed command and the printer is at the top of form.
- **Disable.** Will not perform a form feed when the host sends a Form Feed command and the printer is at the top of form.

P-Series Character Set Menu

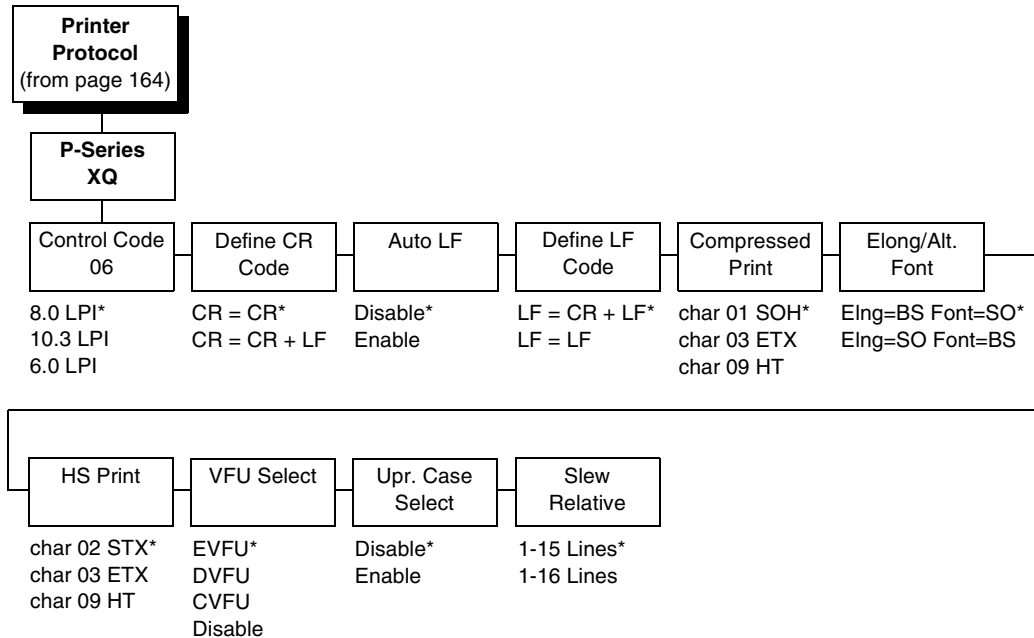
Character Set
(from page 172)

* = Factory Default



P-Series XQ Emulation

* = Factory Default



Control Code 06

Control Code 06 defines the function of ASCII code hex 06 (ACK). You can select an alternate line spacing of 6, 8, or 10.3 LPI.

Define CR Code

This option controls the action of the printer when it receives a Carriage Return code (hex 0D) from the host computer. If this feature is enabled, each time the printer receives a Carriage Return, it inserts an additional Line Feed code (hex 0A) into the data stream. Do not use this feature if the host computer sends line feeds to the printer.

- **CR = CR.** Does not insert an extra line feed after each carriage return.
- **CR = CR + LF.** Inserts an extra line feed after each carriage return. The next print position will be print position 1 of the next line.

Auto LF

This option defines the printer action when print data is received past the forms width setting.

- **Disable.** Discards any data past the forms width.
- **Enable.** Performs an automatic carriage return and line feed when data is received past the forms width.

Define LF Code

- **LF = CR + LF.** Forces an automatic carriage return with each line feed command received. The next print position is print position 1 of the next line.
- **LF = LF.** Does not perform an automatic carriage return when a line feed command is received. The next print position will be the current print position of the next line.

Compressed Print

Controls which host command sets compressed printing.

- Char 01 SOH
- Char 03 ETX
- Char 09 HT

Elong/Alt. Font

Controls which host command sets elongated (double high) fonts and extended character set.

- EIng=BS (hex 08) Font=SO (hex 0E)
- EIng=SO Font=BS

HS Print (High Speed Print)

Controls which host command sets high speed printing.

- Char 02 STX
- Char 03 ETX
- Char 09 HT

VFU Select

Controls how the printer handles vertical formatting. The choices are:

- **EVFU.** Enables the VFU and selects P-Series compatible Electronic Vertical Format Unit (EVFU).
- **DVFU.** Enables the VFU and selects the Dataproducts compatible Direct Access Vertical Format Unit (DVFU).
- **CVFU.** Enables the VFU and selects the Centronics compatible Direct Access Vertical Format Unit (CVFU).
- **Disable.** Disables all VFU processing.

Upr. Case Select

Controls how the printer handles lowercase characters it receives from the host computer. When enabled, all characters will be printed in uppercase.

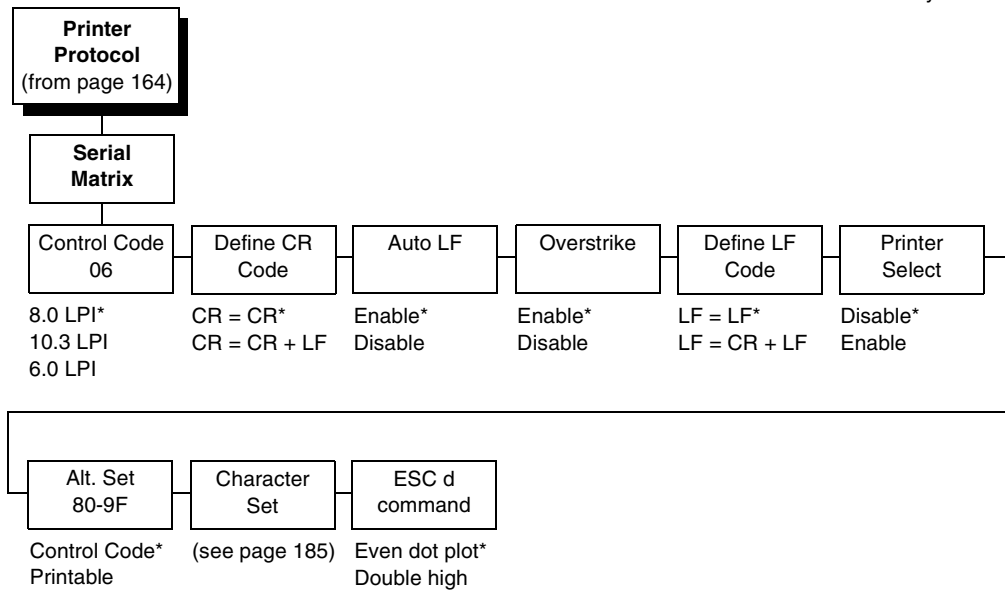
- **Disable.** Prints lowercase characters received from the host computer as lowercase, and prints uppercase characters received from the computer as uppercase.
- **Enable.** Prints lowercase characters received from the host computer as their corresponding uppercase equivalents; uppercase characters received from the computer print as uppercase.

Slew Relative

“Slewing” is rapid vertical paper movement. This parameter determines the number of lines slewed (either 1-15 lines or 1-16 lines) when an EVFU Slew Relative command is received.

Serial Matrix Emulation

* = Factory Default



Control Code 06

Control Code 06 defines the function of ASCII code hex 06 (ACK). You can select an alternate line spacing of 6, 8, or 10.3 LPI.

Define CR Code

This option controls the action of the printer when it receives a Carriage Return code (hex 0D) from the host computer. If this feature is enabled, each time the printer receives a Carriage Return, it inserts an additional Line Feed code (hex 0A) into the data stream. Do not use this feature if the host computer sends line feeds to the printer.

- **CR = CR.** Does not insert an extra line feed after each carriage return.
- **CR = CR + LF.** Inserts an extra line feed after each carriage return. The next print position will be print position 1 of the next line.

Auto LF

The Auto LF option defines the printer action when print data is received past the forms width setting.

- **Enable.** Performs an automatic carriage return and line feed when data is received past the forms width.
- **Disable.** Discards any data past the forms width.

Overstrike

This option enables you to print bold characters.

- **Enable.** Turns on bold print. When enabled, overstrike printing slows down the printer.
- **Disable.** Turns off bold print.

Define LF Code

- **LF = LF.** Does not perform an automatic carriage return when a line feed command is received. The next print position will be the current print position of the next line.
- **LF = CR + LF.** Forces an automatic carriage return with each line feed command received. The next print position is print position 1 of the next line.

Printer Select

- **Disable.** Ignores the ASCII DC1 and DC3 control codes.
- **Enable.** Disables the printer when a DC1 control code is received, and enables the printer when a DC3 control code is received.

Alt. Set 80-9F

- **Control Code.** Interprets data in the range of hex 80 through hex 9F as a control code.
- **Printable.** Prints data in the range of hex 80 through hex 9F.

Character Set

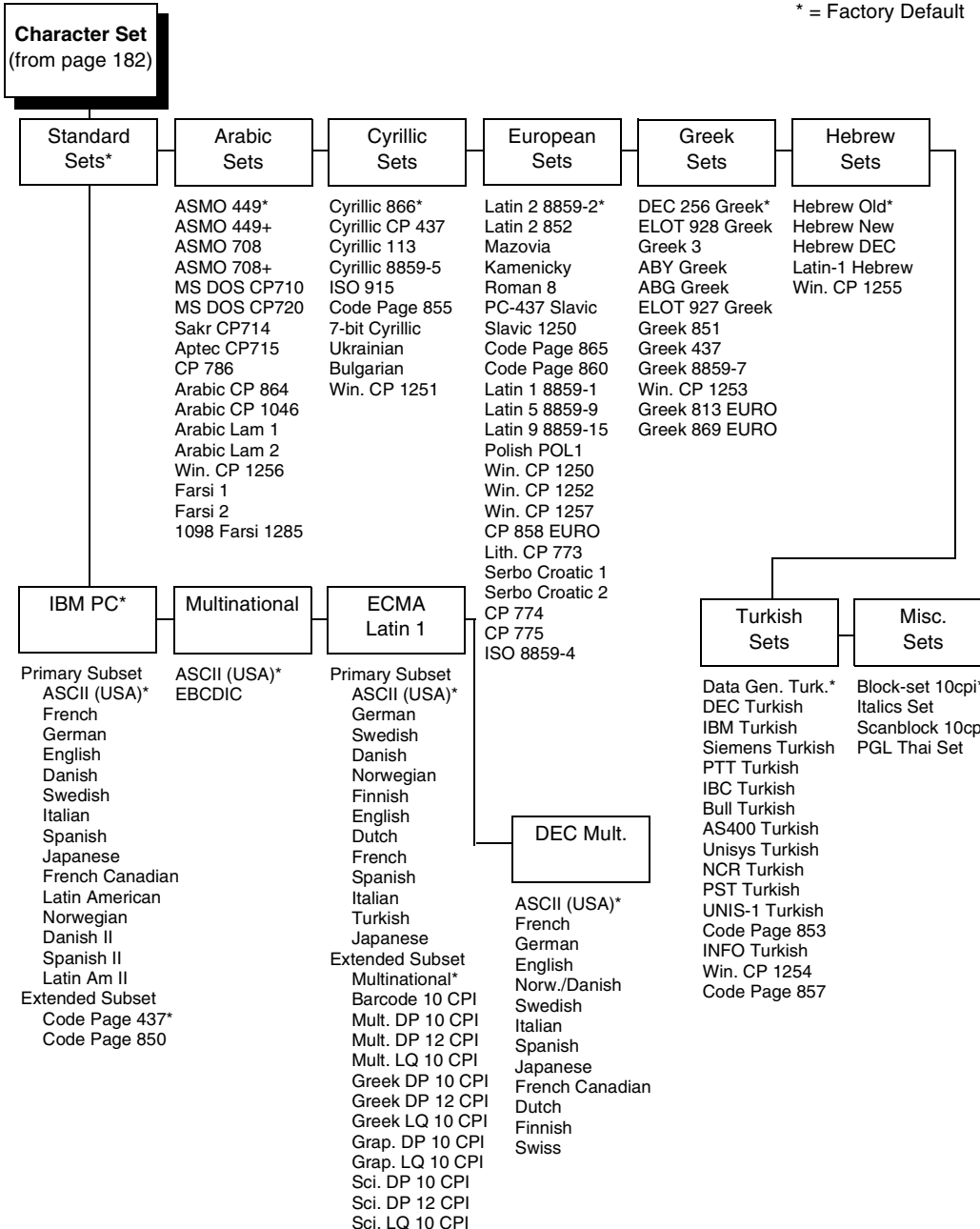
Specifies a character set as shown in the “Serial Matrix Character Set Menu” on page 185. To use one of these sets, choose the desired group heading (such as European Sets) and press ENTER. Then choose the desired set within that group (such as Roman 8) and press ENTER. Both the group and the desired set will be starred to indicate your selection. Character sets are shown in detail in the *Character Sets Reference Manual*.

ESC d command

- **Even dot plot.** Interprets the ESC d command as even dot plot.
- **Double high.** Interprets the ESC d Command as double high. Select this option for backward compatibility.

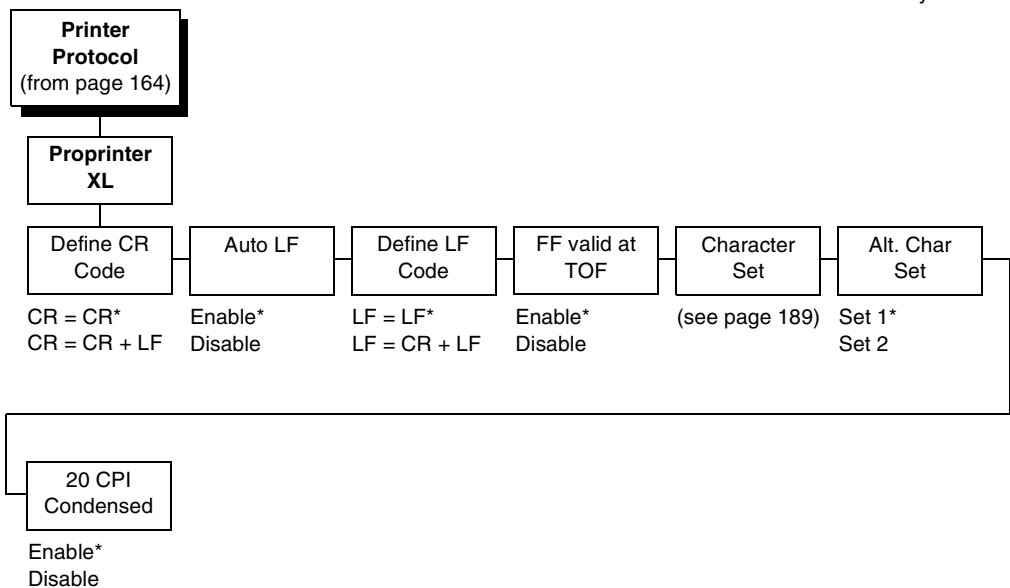
Serial Matrix Character Set Menu

* = Factory Default



Proprinter XL Emulation

* = Factory Default



Define CR Code

This option controls the action of the printer when it receives a Carriage Return code (hex 0D) from the host computer. If this feature is enabled, each time the printer receives a Carriage Return, it inserts an additional Line Feed code (hex 0A) into the data stream. Do not use this feature if the host computer sends line feeds to the printer.

- **CR = CR.** Does not insert an extra line feed after each carriage return.
- **CR = CR + LF.** Inserts an extra line feed after each carriage return.

Auto LF

This option defines the printer action when print data is received past the forms width setting.

- **Enable.** Performs an automatic carriage return and line feed when data is received past the forms width.
- **Disable.** Discards any data past the forms width.

Define LF Code

- **LF = LF.** Does not perform an automatic carriage return when a Line Feed command is received. The next print position will be the current print position of the next line.
- **LF = CR + LF.** Forces an automatic carriage return with each Line Feed command received. The next print position is print position 1 of the next line.

FF Valid at TOF

- **Enable.** Performs a form feed when the host sends a Form Feed command and the printer is at the top of form.
- **Disable.** Will not perform a form feed when the host sends a Form Feed command and the printer is at the top of form.

Character Set

Specifies a character set as shown in the “Proprinter XL Character Set Menu” on page 189. To use one of these sets, choose the desired group heading (such as European Sets) and press ENTER. Then choose the desired set within that group (such as Roman 8) and press ENTER. Both the group and the desired set will be starred to indicate your selection. Character sets are shown in detail in the *Character Sets Reference Manual*.

Alt. Char Set

This option determines if data in the range of hex 80 through hex 9F should be interpreted as a control code or as a printable character.

- **Set 1.** Interprets data in the range of hex 80 through hex 9F as a control code.
- **Set 2.** Prints data for the characters at hex locations 03, 04, 05, 06, 15, and 80 through 9F.

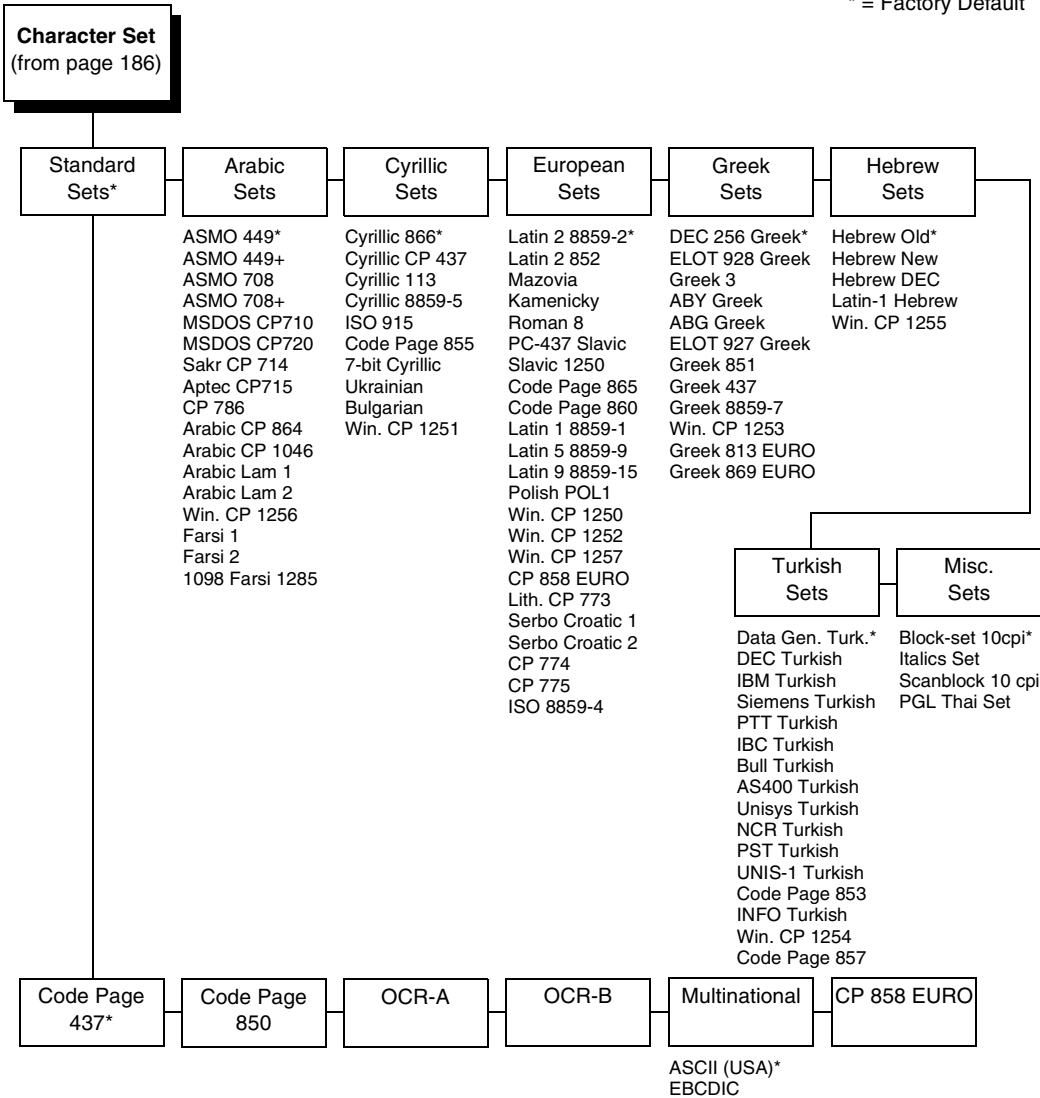
20 CPI Condensed

Compressed print characters are narrower than the normal character set. This is helpful for applications where you need to print the maximum amount of information on a page.

- **Enable.** Prints characters about 60 percent the width of normal characters when compressed print is chosen by the host computer.
- **Disable.** Does not compress print widths, even if condensed print is chosen by the host.

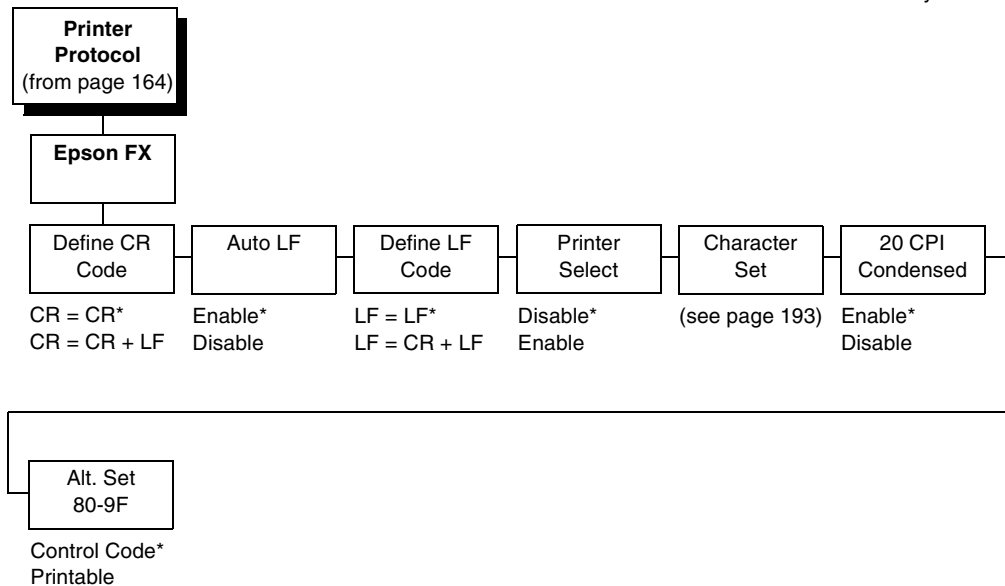
Proprinter XL Character Set Menu

* = Factory Default



Epson FX Emulation

* = Factory Default



Define CR Code

The Define CR Code option controls the action of the printer when it receives a Carriage Return code (hex 0D) from the host computer. If this feature is enabled, each time the printer receives a carriage return, it inserts an additional Line Feed code (hex 0A) into the data stream. Do not use this feature if the host computer sends line feeds to the printer.

- **CR = CR.** Does not insert an extra line feed after each carriage return.
- **CR = CR + LF.** Inserts an extra line feed after each carriage return.

Auto LF

This option defines the printer actions when print data is received past the forms width setting.

- **Enable.** Performs an automatic carriage return and line feed when data is received past the forms width.
- **Disable.** Discards any data past the forms width.

Define LF Code

The Define LF Code option controls the action of the printer when it receives a Line Feed code (hex 0A) from the host computer. If this feature is enabled, each time the printer receives a Line Feed, it inserts an additional Carriage Return code (hex 0D) into the data stream. This feature is required if the host computer does not send carriage returns to the printer.

- **LF = LF.** Does not add a carriage return with a line feed.
- **LF = CR + LF.** Adds an extra carriage return with each line feed.

Printer Select

- **Disable.** Ignores the ASCII DC1 and DC3 control codes.
- **Enable.** Disables the printer when a DC1 control code is received, and enables the printer when a DC3 control code is received.

Character Set

This parameter selects a character set for the Epson emulation, as shown in the “Epson FX Character Set Menu” on page 193. Note that when OCR-A or OCR-B is selected as the print language, the Font Attribute Typeface option under the LinePrinter Plus menu (page 167) is changed to OCR-A or OCR-B, respectively.

To use one of these sets, choose the desired group heading (such as European Sets) and press ENTER. Then choose the desired set within that group (such as Roman 8) and press ENTER. Both the group and the desired set will be starred to indicate your selection. Character sets are shown in detail in the *Character Sets Reference Manual*.

20 CPI Condensed

Compressed print characters are narrower than the normal character set. This is helpful for applications where you need to print the maximum amount of information on a page.

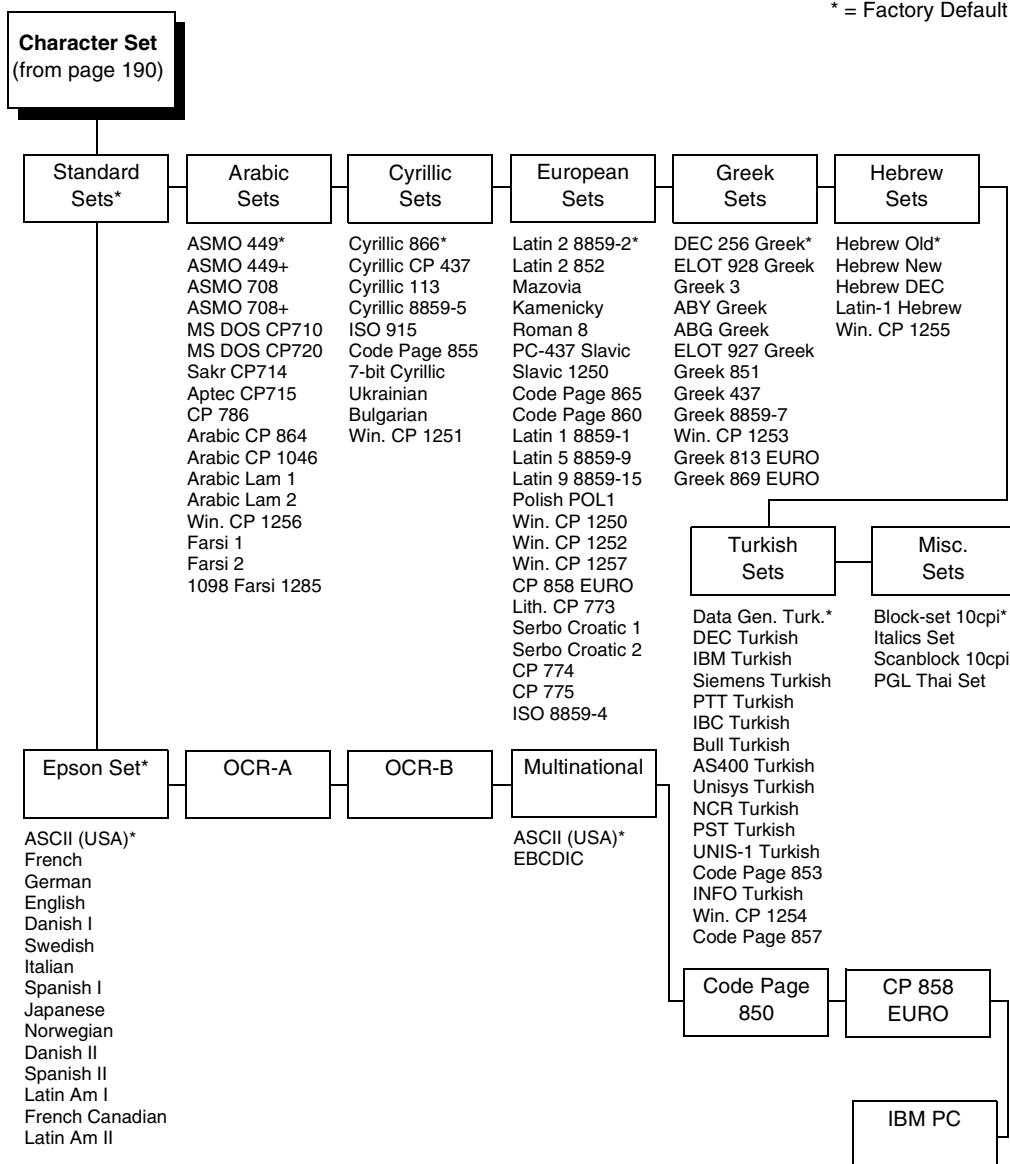
- **Enable.** Prints about 60 percent of the width of normal characters when compressed print is chosen by the host computer. For example, a 12 CPI Draft font will compress to 20 CPI.
- **Disable.** Does not compress print widths, even if condensed print is chosen by the host.

Alt. Set 80-9F

- **Control Code.** Interprets data in the range of hex 80 through hex 9F as a control code.
- **Printable.** Prints data in the range of hex 80 through hex 9F.

Epson FX Character Set Menu

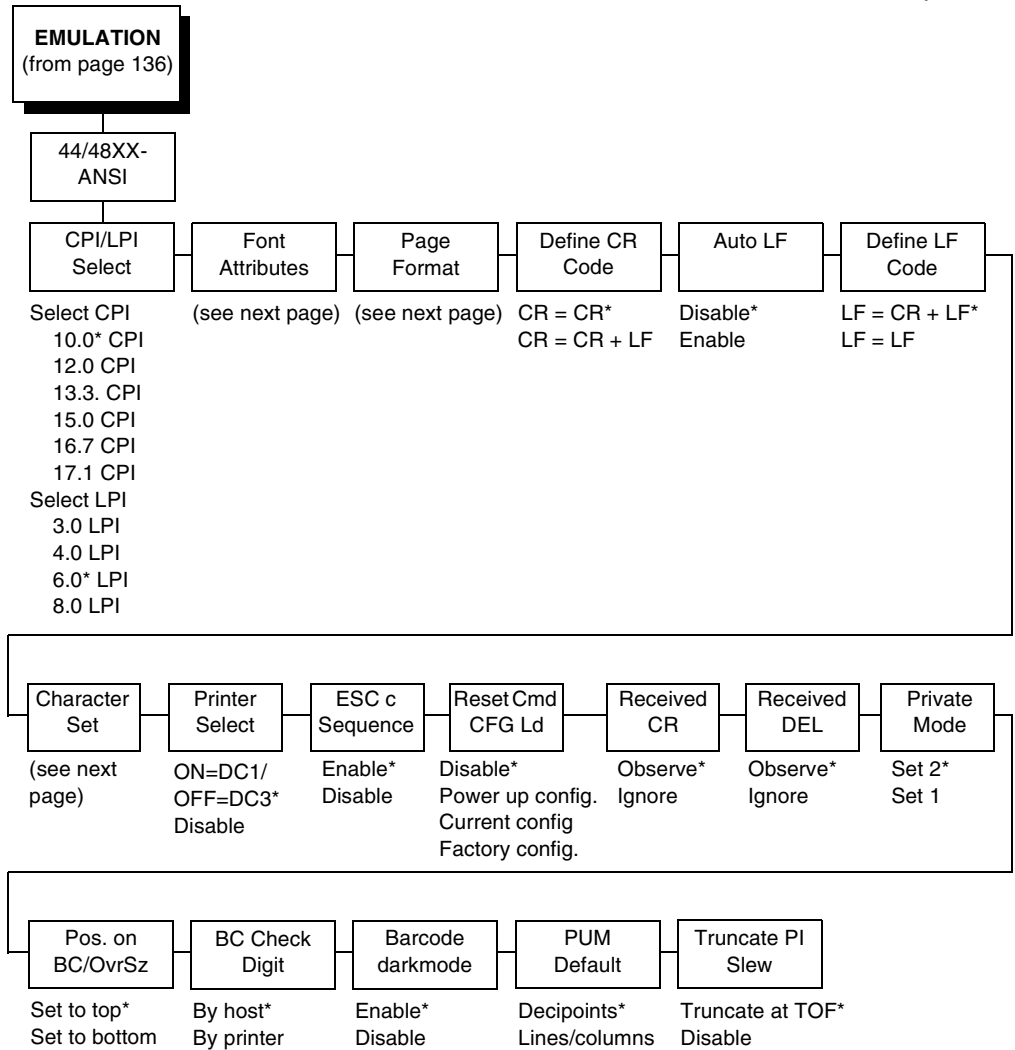
* = Factory Default



Chapter 4 ANSI Emulation

ANSI Emulation

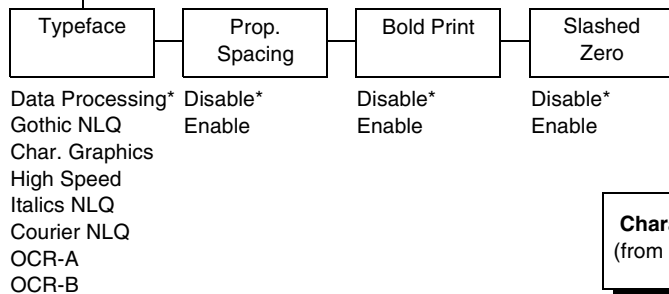
* = Factory Default



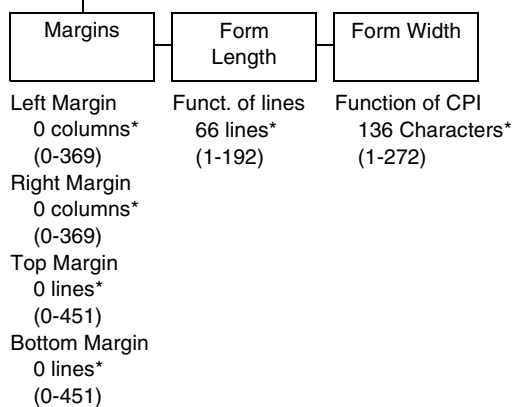
Epson FX Emulation

* = Factory Default

Font Attributes (from page 194)



Page Format (from page 194)



Character Set (from page 194)

Latin 1 8859-1*	Latin 9 8859-15
Cyrillic 8859-5	DEC 256 Greek
IBM PC-2 CP437	Turkish CP 857
IBM PC-2 CP850	USA
Slavic CP852	German
Cyrillic CP855	French A
Fr. Can. CP863	French B
Russian CP866	French Canadian
Greek CP851	Dutch Netherlands
Turkish CP853	Italian
Portug. CP860	United Kingdom
Arabic CP864	Spanish
Nordic CP865	Danish/Norw. A
Latin 2 8859-2	Danish/Norw. B
Latin 3 8859-3	Danish/Norw. C
Latin 4 8859-4	Danish/Norw. D
Lat. Ara. 8859-6	Swed./Finnish A
Lat. Gre. 8859-7	Swed./Finnish B
Lat. Heb. 8859-8	Swed./Finnish C
Latin 5 8859-9	Swed./Finnish D
Turkish2 CP867	Swiss
Pol. Maz. CP8576	USA
Turkish CP8577	Yugoslavian
Greek CP8573	United Kingdom A
Italian CP23	Turkish
Spanish CP24	Greek
	DEC Mult.
	Roman 8

CPI/LPI Select

Defines the default values for the horizontal and vertical character spacing. The number of characters per inch can range from 10.0 through 17.1. The number of lines per inch can range from 3.0 through 8.0.

Font Attributes

Typeface

Choose a typeface from the available options.

Prop. Spacing (Proportional Spacing)

Each printed character is contained inside a character cell. The width of the character cell includes the character and the space around the character.

- **Disable.** Each character cell is printed with the same width. Each column in the printed text will line up.

```
This example is printed with
proportional spacing disabled.
```

- **Enable.** The width of each character cell varies with the width of the character. For example, [i] takes less space to print than [m]. Using proportional fonts generally increases the readability of printed documents, giving text a typeset appearance.

```
This example is printed with
proportional spacing enabled.
```

Bold Print

- **Disable.** Text is printed normally.
- **Enable.** Text is printed with a heavy line thickness.

Slashed Zero

This parameter allows you to print the numeral “0” with or without the slash. This option applies to all character sets except OCR-A and OCR-B.

- **Disable.** Zero is printed without a slash.
- **Enable.** Zero is printed with a slash.

Page Format

Margins

- **Left Margin.** Defines where the first print column is located. The left margin is specified as the number of characters from the left edge of the form.
- **Right Margin.** Defines where the last print column is located. The right margin is specified as the number of characters from the right edge of the form.
- **Top Margin.** Defines the location of the first print line on the page. The top margin is specified as the number of lines from the top of the form’s position.
- **Bottom Margin.** Defines the location of the last print line on the page. The bottom margin is specified as the number of lines from the bottom of the form’s position.

Form Length

Specifies the form length in lines. The maximum form length in lines depends on the current LPI setting; it is equal to the maximum form length in inches multiplied by the current LPI setting. For example, at 6 LPI the maximum form length is 6 LPI x 24 inches = 144 lines.

Only valid form length values will be accepted. If you select a length that is larger than the maximum length for the current LPI, the maximum length will be used. If you need a longer page length, you must first change the LPI.

IMPORTANT If the form length is set in lines and you change the LPI, the effective page length changes to the form length in characters divided by the new LPI.

NOTE: Receipt of a data stream control code which changes the form length overrides the form length previously specified via the operator panel.

Form Width

Allows you to input the form width in characters from 1 through 272. The maximum form width in characters depends on the current CPI setting; it is equal to the maximum form width in inches multiplied by the current CPI setting.

Only valid form width values will be accepted. If a width is selected that is larger than the maximum width for the current CPI, then the maximum width will be used. If a larger width value is desired, then the CPI value must be changed first.

Table 4 lists the maximum number of characters that can be printed for a given Characters Per Inch (CPI) setting.

IMPORTANT If the form width is set in characters and the CPI is changed, the effective page width is changed to be equal to the form width in characters divided by the new CPI.

Table 4. Form Width

CPI Setting	Maximum Form Width (in characters)
10.0	136
12.0	163
13.3	181
15.0	204
16.7	227
17.1	272

Define CR Code

The Define CR Code option controls the action of the printer when it receives a Carriage Return code (hex 0D) from the host computer. If this feature is enabled, each time the printer receives a carriage return, it inserts an additional Line Feed code (hex 0A) into the data stream. Do not use this feature if the host computer sends line feeds to the printer.

- **CR = CR.** No extra line feeds are inserted.
- **CR = CR + LF.** Inserts an extra line feed after each carriage return.

Auto LF

Defines the printer actions when print data is received past the form width setting.

- **Disable.** Discards any data past the form width.
- **Enable.** Performs an automatic carriage return and line feed when data is received past the form width.

Define LF Code

Controls the action of the printer when it receives a Line Feed code (hex 0A) from the host computer. If this feature is enabled, each time the printer receives a line feed, it inserts an additional carriage return code (hex 0D) into the data stream. This feature can be used in most installations, but it is required if the host computer does not send carriage returns to the printer.

- **LF = CR + LF.** Adds an extra carriage return with each line feed.
- **LF = LF.** Does not add a carriage return with a line feed.

Character Set

This parameter selects a character set for the ANSI emulation. Note that when 0876 OCR-A or 0877 OCR-B is selected as the print language, the Font Attributes Typeface parameter is changed to OCR-A or OCR-B, respectively. Character sets are shown in detail in the *Character Sets Reference Manual*.

Printer Select

- **ON = DC1/OFF = DC3.** Disables the printer when a DC1 control code is received, and enables the printer when a DC3 control code is received.
- **Disable.** Ignores the DC1 and DC3 control codes.

ESC c Sequence

- **Enable.** An ESC c code received from the host resets the printer parameters to the factory defaults.
- **Disable.** An ESC c code received from the host is ignored.

Reset Cmd CFG Ld

When the printer receives a host data stream reset command (ESC @ or ESC[K) in addition to resetting printer variables, the selected configuration will be loaded.

- **Disable.** The active emulation parameters are loaded when the reset command is executed.
- **Power-Up Config.** The power-up configuration is loaded when the reset command is executed.
- **Current Config.** The currently selected configuration is loaded when the reset command is executed.
- **Factory Config.** The factory installed configuration is loaded when the reset command is executed.

Received CR

- **Observe.** A CR code received from the host is handled as a carriage return.
- **Ignore.** A CR code received from the host is ignored.

Received DEL

- **Observe.** A DEL code received from the host is handled as a Delete command.
- **Ignore.** A DEL code received from the host is ignored.

Private Mode

Determines the default type of character set (Set 1 or Set 2). This can also be set by ESC sequences ESC [>5h and ESC [>5l. Refer to these descriptions in the *ANSI Programmer's Reference Manual* for further details.

Pos. on BC/OvrSz

- **Set to top.** The paper is fed back to the top of barcodes or oversized characters after they are printed. This allows printing on the same line.
- **Set to bottom.** The printer will continue printing without backing up.

BC Check Digit

- **By host.** The host calculates the barcode check digit and sends it along with the barcode. The check digit is not verified by the printer but printed as it was received.
- **By printer.** The barcode is sent without the check digit, and the printer calculates and adds it in.

Barcode Darkmode

- **Enable.** The barcodes are printed at a higher resolution.
- **Disable.** The barcodes are printed at lower resolution but at a higher speed.

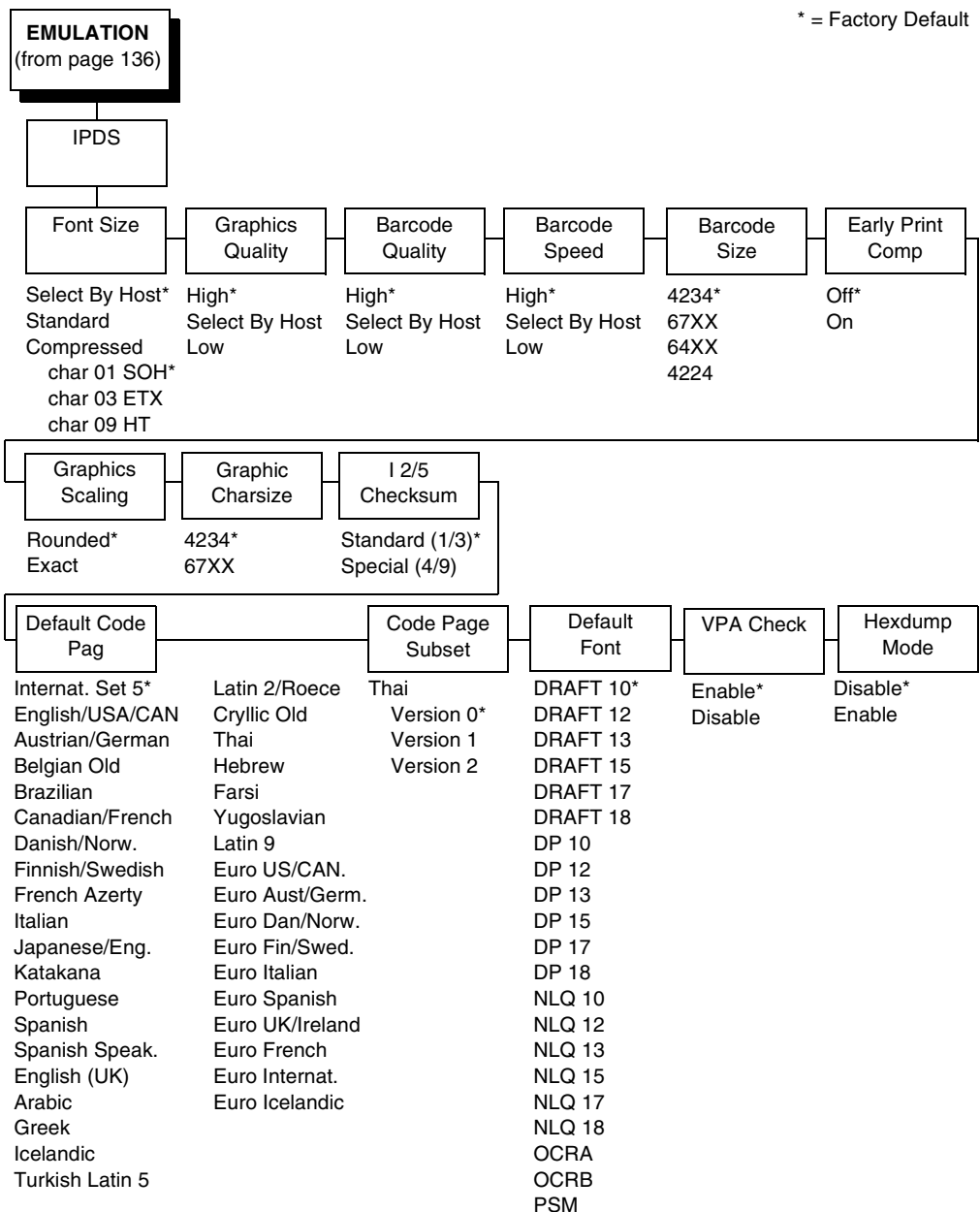
PUM Default

This is the Unit of Measure (UOM) as it is used within the ANSI emulation. Coordinates received in ESC sequences can be sent in two UOMs: Decipoints, which is a unit of 1/720 inch, or in lines or columns using the current LPI and CPI values. The UOM used is determined by this configuration setting.

Truncate PI Slew

- **Truncate at TOF.** The slew is terminated when the next Top-of-Form is reached. (This function applies to the ANSI EVFU only.)
- **Disable.** PI slews will be completed independent of their length.

IPDS Emulation



Your IPDS printer emulates the IBM 4234 twinax models 008 and 012.

IPDS Twinax printers can only print IPDS data streams and nothing else. Even a simple job, such as a screen print, is IPDS data in a twinax attachment. Because the printer definition on a twinax host is either set automatically (by auto configuration) or manually, the printer type is already known.

NOTE: A general discussion about starting and stopping IPDS can be found in the IBM 4234 Product and Programming Reference Manual (GC31-3879). Sending a non-IPDS data stream to an IPDS printer and vice versa will result in a hung spool file or writer.

Font Size

This parameter chooses the font size which will be used by IPDS.

- **Select By Host.** The font ID is only affected by host commands.
- **Standard.** The font ID is converted to a decompressed font ID.
- **Compressed.** The font ID is converted to a compressed font ID.

Graphics Quality

This parameter chooses the print quality of graphics.

- **High.** Graphics are printed at 144 dot rows per inch.
- **Select By Host.** The application decides the quality of the graphics.
- **Low.** Graphics are printed at 72 dot rows per inch.

Barcode Quality

This parameter chooses the horizontal print quality of barcode labels.

- **High.** Label is printed at 144 dots per inch.
- **Select By Host.** The application decides the quality of the labels.
- **Low.** Label is printed at 72 dots per inch.

Barcode Speed

This parameter chooses the vertical print quality of barcode labels.

- **High.** Barcodes are printed with less vertical dots, increasing printing speed, but decreasing print quality.
- **Select By Host.** The application decides the quality of the labels.
- **Low.** Barcodes are printed with more vertical dots, decreasing printing speed, but increasing print quality.

Barcode Size

This parameter will emulate the barcode sizes of the selected printer model.

- **4234.** IBM 4234
- **67XX.** Decision Data 67XX
- **64XX.** IBM 6400 series
- **4224.** IBM 4224

Early Print Comp (Complete)

This parameter chooses when to send a Print Comp to the controller.

- **Off.** Print Comp is sent if page is printed completely.
- **On.** Print Comp is sent immediately. The next page will be created. This improves the print performance when starting the next page.

NOTE: When Early Print Comp is enabled and an error occurs, you may lose data.

Graphics Scaling

This parameter chooses the scaling factor for graphics when the Mappin. Control option of the IPDS Write Graphics Control command is SCALE TO FIT:

- **Rounded.** Calculations are rounded up in the desired output resolution.
- **Exact.** Graphics will be scaled as accurately as possible.

Graphic CharSize

This parameter will emulate the graphic character size of the selected printer model.

- **4234.** IBM 4234
- **67XX.** Decision Data 67XX

I 2/5 Checksum

This parameter defines the printer checksum calculation method for Interleaved 2 of 5 barcodes.

- **Standard (1/3).** The odd numbers will be multiplied by 3 and the even numbers by 1 for calculation of the checksum.
- **Special (4/9).** The odd numbers will be multiplied by 4 and the even numbers by 9 for calculation of the checksum.

NOTE: “Odd” refers to the 1st, 3rd, 5th... character in the barcode, while “even” refers to the 2nd, 4th, 6th... character in the barcode.

Default Code Pag

Choose which code page to use with the IPDS emulation. This option is independent of the Character Set selection in the CTHI emulation.

Code Page Subset

When the Thai code page is selected as the default, either from the front panel or by a host command, you may choose from three different versions.

Default Font

Choose a font quality and size from the available selections. All fonts in the Default Font menu are available in standard and compressed vertical resolution (see page 203).

VPA Check

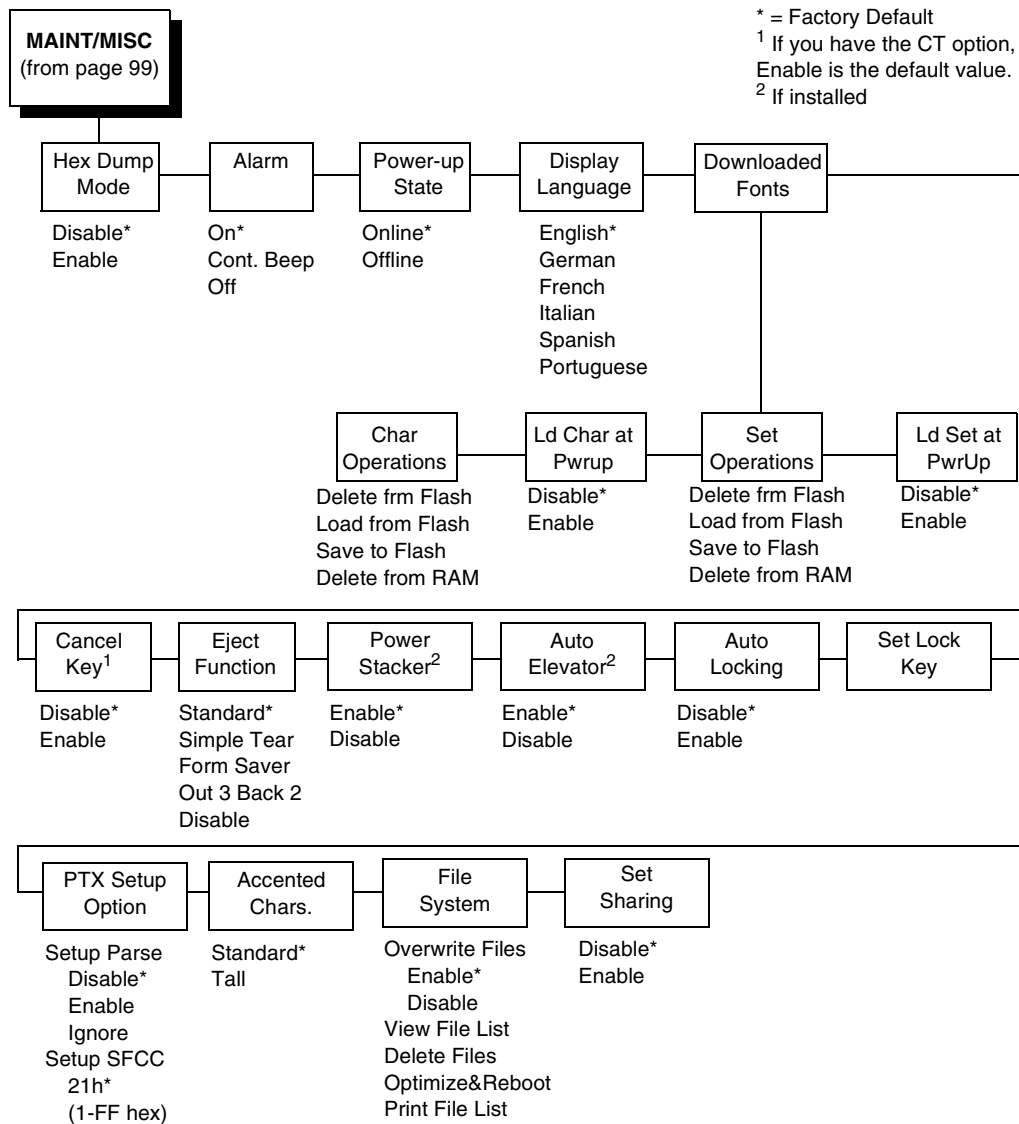
- **Enable.** The printer checks for dots that fall outside the intersection of the logical and physical pages. If dots fall outside the area, the printer reports an error to the host if the IPDS Exception Handling Control command setting requires error reporting.
- **Disable.** The printer does not report dots outside the valid printable area.

The factory default is Enable.

Hexdump Mode

A hex code printout (or hex dump) translates all incoming data to hexadecimal equivalents. A hex dump lists each ASCII data character received from the host computer, together with its corresponding two-digit hexadecimal code. Hex dumps can be used to troubleshoot some types of printer data reception problems.

MAINT / MISC



Hex Dump Mode

A hex code printout (or hex dump) translates all incoming data to hexadecimal equivalents. A hex dump lists each ASCII data character received from the host computer, together with its corresponding two-digit hexadecimal code. Hex dumps can be used to troubleshoot some types of printer data reception problems. Figure 69 on page 275 shows a hex dump sample.

Alarm

- **On.** An audible alarm sounds (3 beeps) when a fault occurs, such as a paper jam.
- **Cont. Beep.** A continuous audible alarm sounds when a fault occurs, which can be stopped by pressing CLEAR.
- **Off.** No audible alarm will sound.

Power-Up State

- **Online.** The printer powers up in the online state.
- **Offline.** The printer powers up in the offline state.

Display Language

This parameter chooses the language that will appear on the LCD: English, French, German, Italian, Spanish, or Portuguese.

Downloaded Fonts

Allows you to download a substitution table to replace any character in the current character set with a different character in the same font.

- **Char Operations.** Allows you to delete a character from flash, load a character from flash, save a character to flash, and delete a character from RAM.
- **Ld Char at Pwrup.** Allows you to disable or enable loading a character at power up.
- **Set Operations.** Allows you to delete a character set from flash, load a character set from flash, save a character set to flash, and delete a character set from RAM.
- **Ld Set at PwrUp.** Allows you to disable or enable loading a character set at power up.

Cancel Key

When enabled, the CANCEL key may be used to clear all data in the print buffer without printing any of the data.

Eject Function

Enables and defines the eject function to be used. When activated, the function is used by holding down the VIEW/EJECT key for more than one second in offline mode.

- **Standard.** Slews the paper two 11" pages when VIEW/EJECT is pressed for more than one second. Pressing VIEW/EJECT a second time retracts two pages.
- **Simple Tear.** Allows demand printing for specially designed forms which require a header of at least 2.66 inches in height. This leader prevents the paper from falling out of the tractors when the demanded sheet is removed.

Press the VIEW/EJECT key. The printer slews the bottom of the last printed form to the tear position. Tear the paper, then press the VIEW/EJECT button again. The paper reverses the exact amount of paper it slewed, placing the print position to the next available page. See "Demand Printing" on page 297 for detailed information on Simple Tear.

- **Form Saver.** Allows near demand printing for forms that do not have pre-printed headers or special application designs. At least one blank page is required to load the paper so that it does not slip out of the tractors. For shorter form lengths, two or more blank pages may be necessary. When you press VIEW/EJECT, the bottom of the printed page is slewed to the tear position. When pressed again, the paper moves to the top of the next printable page available. See "Demand Printing" on page 297 for detailed information on Form Saver.
- **Out 3 Back 2.** A page eject command moves to top-of-form three times then positions backward for two pages, giving the effect of a single page eject.
- **Disable.** Prevents the use of the eject function.

Power Stacker

This parameter allows you to enable or disable the power paper stacker (provided this option is installed).

Auto Elevator

This parameter exists only on printers with the power paper stacker installed. The power stacker has a sensor which detects paper movement and raises the stacker as the printed paper stack grows. If the printer has been printing for three minutes continually and the sensor has not detected any growth in the paper stack, the stacker raises itself 1/4 inch automatically.

- **Enable.** The automatic elevator on the power stacker operates normally.
- **Disable.** The stacker does not raise automatically every three minutes and is entirely dependent on the sensor. Disable is used with extremely high-quality print jobs that take a long time to print.

Auto Locking

- **Disable.** The ENTER key must be locked manually.
- **Enable.** The printer automatically locks the ENTER key five minutes after the last front panel key press.

Set Lock Key

Normally, to lock or unlock the printer menu, the UP and DOWN keys are pressed at the same time. The Set Lock Key parameter lets you choose different keys to lock or unlock the printer menu. You may choose almost any group of keys as the new lock and unlock keys. You cannot use the ENTER key or any key combinations which are already used for another function. There is no limit to how many keys you can select.

To set the new lock key, follow these steps:

1. Work your way through the configuration menu until the display reads "Set Lock Key" (follow the menu structure on page 209).
2. Press ENTER. The display reads, "Select a new lock key."
3. Press the combination of keys you want to be the new lock key. Make sure you press all keys selected at the same time.
4. If the selection is valid, the display will read, "Enter the new lock key again." If the selection is invalid, the display will read, "Invalid key selection." Return to step 2 and start over.
5. Press the same combination of keys a second time. If the new lock key combination is entered again correctly, the display will read, "Lock key has been changed." If it was entered incorrectly, the display will read "Verification failed." Start over at step 2.
6. After entering the new lock combination successfully, press the ON LINE key to put the printer back online.

NOTE: The new lock combination will remain even if the printer is powered off and back on.

PTX Setup Option

Selects the Special Function Control Code for the PTX_SETUP command and functions.

- **Setup Parse.** Disables or enables the PTX_SETUP command.
- **Setup SFCC.** Allows you to choose the hex value of the ASCII character you wish to use as the SFCC for the PTX_SETUP command. Valid hex values are 01-FF. The default value is hex 21, which corresponds to the “!” character.

Accented Chars.

Selects whether the accented characters are standard or tall. See Figure 66 for an example. Selecting tall will slow print speed and may cause the printer to back up during printing.

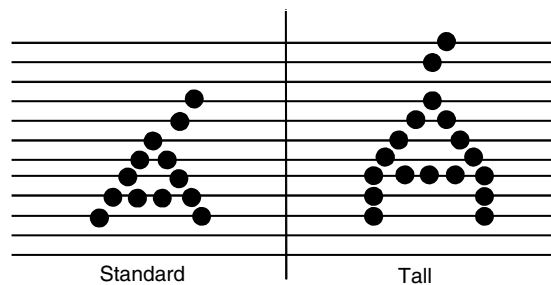


Figure 66. Accented Characters

File System

- **Overwrite Files.** Allows you to prevent files from being overwritten by disabling the overwrite function.
- **View File List.** Displays the list of files in the file system. Pressing the DOWN key displays the file size.
- **Delete Files.** Displays the list of files in the file system. Pressing the ENTER key deletes the file displayed on the front panel.
- **Optimize&Reboot.** Reclaims flash space from deleted flash files. After pressing ENTER, wait for the printer to reboot.
- **Print File List.** Prints a summary of the files stored in flash memory and several statistics on File System usage.

IMPORTANT Do not turn the printer off until it has completely rebooted and is either back online or offline.

Set Sharing

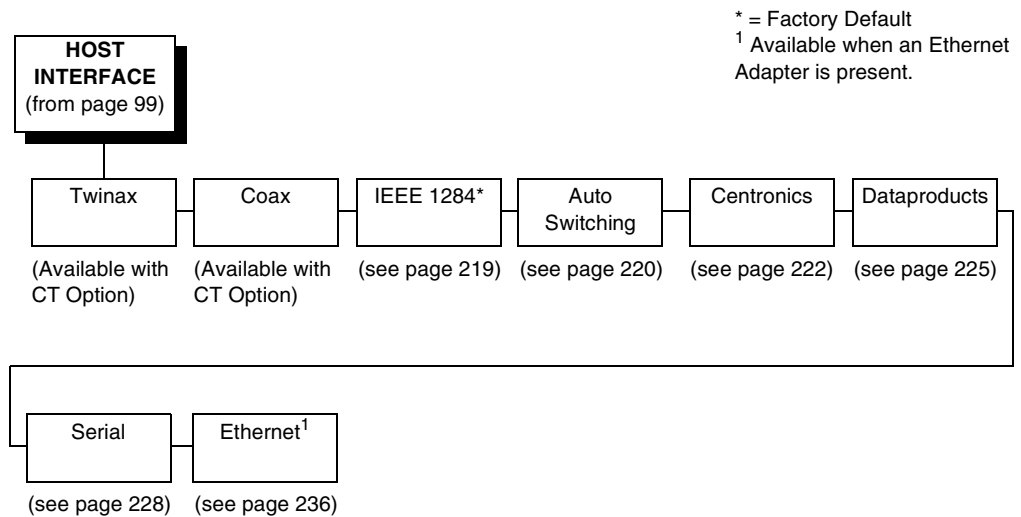
This option allows character sets to be shared between the active LP+ protocol and the active IGP emulation. If CT is installed and active, choosing a character set in the CT activates that character set in the active IGP and LP+ protocols. (These changes will not be visible on the front panel.) If Set Sharing is not selected, only the LP+ will share the CT's character set.

Switching host interfaces from CT to Centronics when the Set Sharing is enabled will cause the LP+ character set to be activated to the same character set of the active IGP, if possible.

In a non-CT system, changing characters sets in LP+ causes the active IGP to change to the same character set if the selected set exists in IGP. If the active IGP has no access to the selected set, no changes are made. Selecting a new character set in the active IGP causes the LP+ to change to the same character set if the selected character set exists in the active LP+ protocol. Not all sets are shared between emulations in the Standard group of character sets. As a result, selecting a set in the Standard group of LP+ or IGP emulation may or may not cause the other emulation to have the same set.

NOTE: The front panel option, Set Sharing, has no effect on the LP+ and CT/LP+ builds. The option only applies to the builds with IGP.

HOST INTERFACE

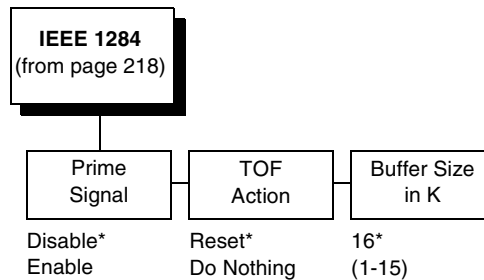


The Host Interface Menu enables you to select and configure one of many types of interfaces between the printer and your host computer. The currently selected interface is indicated with an asterisk on the control panel message display. Each interface has its own submenu with a set of interface parameters which can be configured.

IMPORTANT When switching between Twinax, Coax, or Auto Switching, the printer will load the power-up configuration and the new interface parameters. Any settings made and not saved before selecting these interfaces will be lost.

IEEE 1284 Parallel (Bidirectional) Submenu

* = Factory Default



The IEEE 1284 interface is faster and more versatile than Centronics and supports bidirectional communication. Configuration of this interface is controlled from the host. Refer to “IEEE 1284 Parallel Interface” on page 262 more details about the available modes (Compatibility, Nibble, and Byte).

Prime Signal

- **Enable.** The parallel port will perform a warm start (reboot) if the host asserts the prime signal.
- **Disable.** The parallel port will not perform a warm start (reboot) if the host asserts the prime signal.

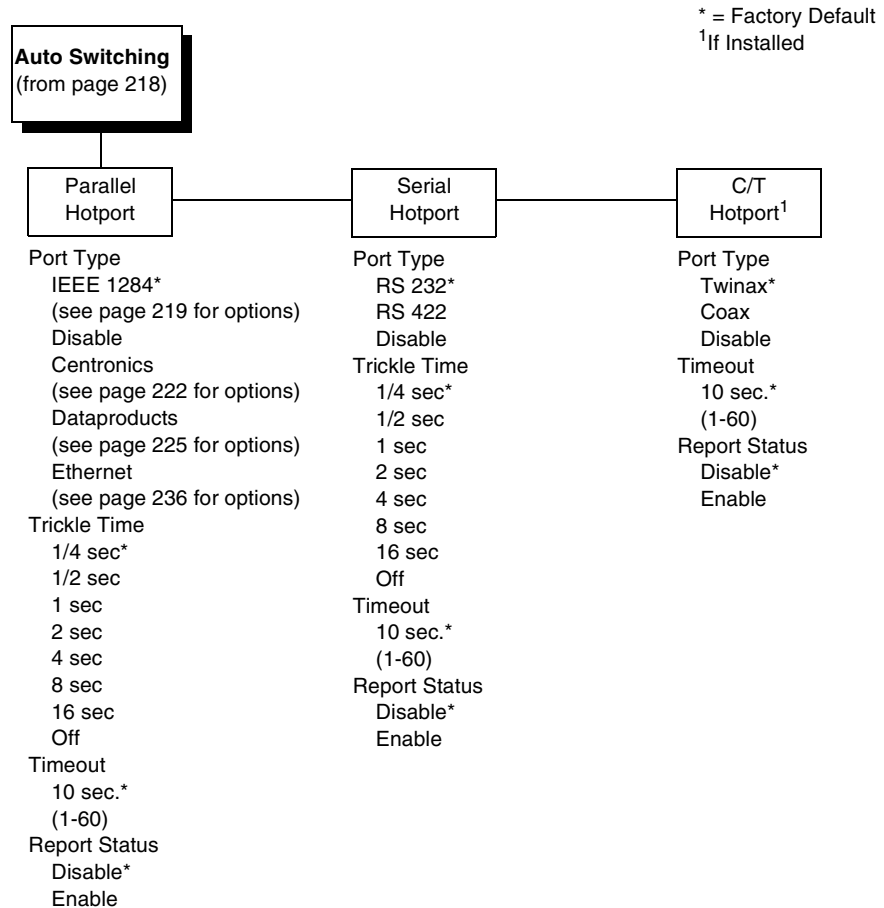
TOF Action

- **Reset.** A form feed is performed before a warm start when the prime signal is asserted from the host. This setting is used only if the prime signal parameter is enabled.
- **Do Nothing.** Nothing occurs before a warm start when the prime signal is asserted from the host.

Buffer Size in K

This option configures the amount of memory allocated for the IEEE 1284 parallel port buffer. You can specify between 1 and 16 Kbytes, in 1-Kbyte increments.

Auto Switching Submenu



Auto Switching

Gives the printer the ability to handle multiple data streams sequentially. With Auto Switching, the printer can service hosts attached to the serial, parallel, coax and twinax ports as if they were the only interface connected.

For example, if the host computer sends one print job to the RS-232 serial port and a separate print job to the IEEE 1284 parallel port, the printer's Auto Switching is able to handle both jobs, in the order they were received. The user does not have to reconfigure the selected interface between jobs.

Port Type

Select the types of parallel, serial and/or C/T interfaces which are connected to the printer. For example, if your printer is attached to one host with a Centronics connection and a second host with an RS-422 serial connection, you would select Centronics under the Parallel Hotport menu, RS-422 under the Serial Hotport menu, and Disable under the C/T Hotport menu.

Trickle Time

When the printer is printing data from a host and a second job is received by the printer from a different host, Trickle Time prevents the second host from timing out while it is waiting for its data to be printed. In order to support this feature, the port has to be able to accept data from the host and store it for future use.

For example, if the printer is printing a job from the serial port, and then receives a second print job from the parallel port, the data from the parallel port will "trickle" bit by bit into the printer buffer to prevent a timeout error from being sent back to the host connected to the parallel port.

The selected value is the time that the printer waits before getting the next byte of data from the host. The Trickle Time value should be less than the host time out value, but not too much shorter or else the printer fills up its buffer too fast. This function is not applicable for C/T hotport.

Timeout

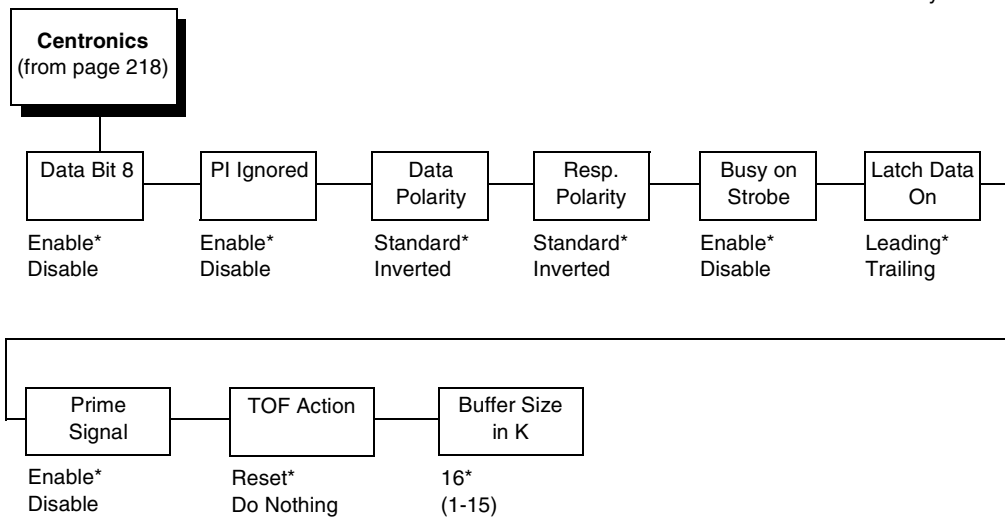
This is the value used by the printer to time out from the current port and check the other selected port types for data to print. When the printer has not received data from the host after a certain period of time, it needs to timeout in order to service the other ports.

Report Status

- **Disable.** When a fault occurs on the printer, only the active port reports the fault to the host.
- **Enable.** The port will report any fault even when it is not the current active port.

Centronics (Parallel) Submenu

* = Factory Default



Data Bit 8

- **Enable.** Allows access to the extended ASCII character set.
- **Disable.** The printer interprets bit 8 of each incoming data character as a zero, regardless of its actual setting.

PI Ignored

The PI (Paper Instruction) signal is used to control vertical paper motion.

- **Enable.** Ignores the PI signal and treats the data as characters or control codes.
- **Disable.** Causes the printer to interpret the eight data lines as VFU commands when the PI signal is true.

Data Polarity

The Data Polarity parameter must be set to match the data polarity of your host computer.

- **Standard.** Does not expect the host computer to invert the data.
- **Inverted.** Expects the data received on the data lines from the host computer to be inverted. Ones become zeros, and vice versa.

Resp. Polarity

The Resp. Polarity parameter must be set to match the response polarity of your host computer.

- **Standard.** Does not invert the response signal.
- **Inverted.** Inverts the response signal sent to the host computer.

Busy On Strobe

- **Enable.** Asserts a busy signal after each character is received.
- **Disable.** Asserts a busy signal only when the print buffers are full.

Latch Data On

Specifies whether the data is read on the leading or trailing edge of the data strobe signal.

Prime Signal

- **Enable.** The parallel port will perform a warm start (reboot) if the host asserts the prime signal.
- **Disable.** The parallel port will not perform a warm start (reboot) if the host asserts the prime signal.

TOF Action

- **Reset.** A form feed is performed before a warm start when the prime signal is asserted from the host. This setting is used only if the prime signal parameter is enabled.
- **Do Nothing.** Nothing occurs before a warm start when the prime signal is asserted from the host.

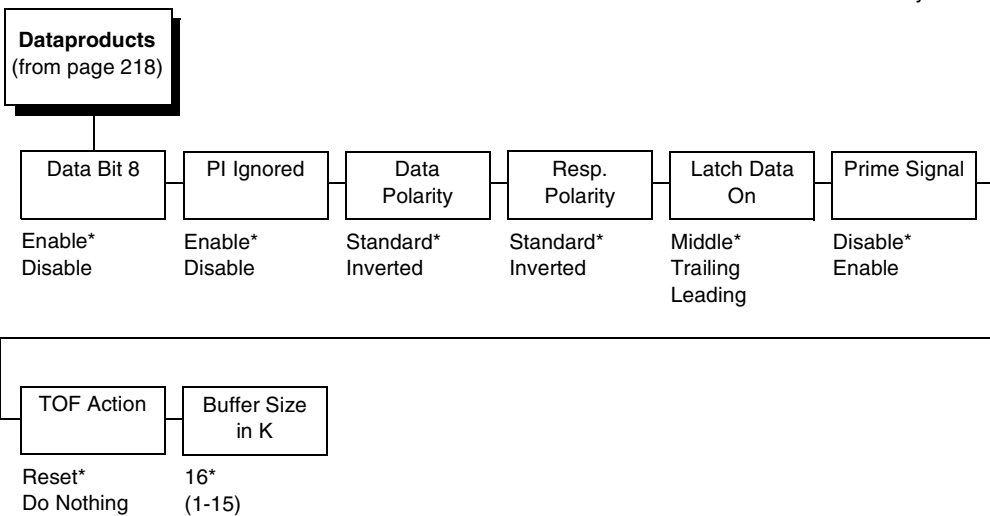
Buffer Size in K

Configures the amount of memory allocated for the Centronics parallel port buffer. You can specify between 1 and 16 Kbytes, in 1-Kbyte increments.

Dataproducts (Standard & Long Lines) Submenu

Dataproducts (Standard & Long Lines) Submenu

* = Factory Default



Data Bit 8

- **Enable.** Allows access to the extended ASCII character set.
- **Disable.** The printer interprets bit 8 of each incoming data character as a zero, regardless of its actual setting.

PI Ignored

The PI (Paper Instruction) signal is used to control vertical paper motion.

- **Enable.** Causes the printer to interpret the eight data lines as DVFU commands when the PI signal is true.
- **Disable.** Ignores the PI signal and treats the data as characters or control codes.

Data Polarity

The Data Polarity parameter must be set to match the data polarity of your host computer.

- **Standard.** Does not expect the host computer to invert the data.
- **Inverted.** Expects the data received on the data lines from the host computer to be inverted. Ones become zeros, and zeros become ones.

Resp. Polarity

The Response Polarity parameter must be set to match the response polarity of your host computer.

- **Standard.** Does not invert the response signal.
- **Inverted.** Inverts the response signal sent to the host computer.

Latch Data On

Specifies whether the data is read on the leading, middle, or trailing edge of the data strobe signal.

Prime Signal

- **Enable.** The parallel port will perform a warm start (reboot) if the host asserts the prime signal.
- **Disable.** The parallel port will not perform a warm start (reboot) if the host asserts the prime signal.

Dataproducts (Standard & Long Lines) Submenu

TOF Action

- **Reset.** A form feed is performed before a warm start when the prime signal is asserted from the host. This setting is used only if the prime signal parameter is enabled.
- **Do Nothing.** Nothing occurs before a warm start when the prime signal is asserted from the host.

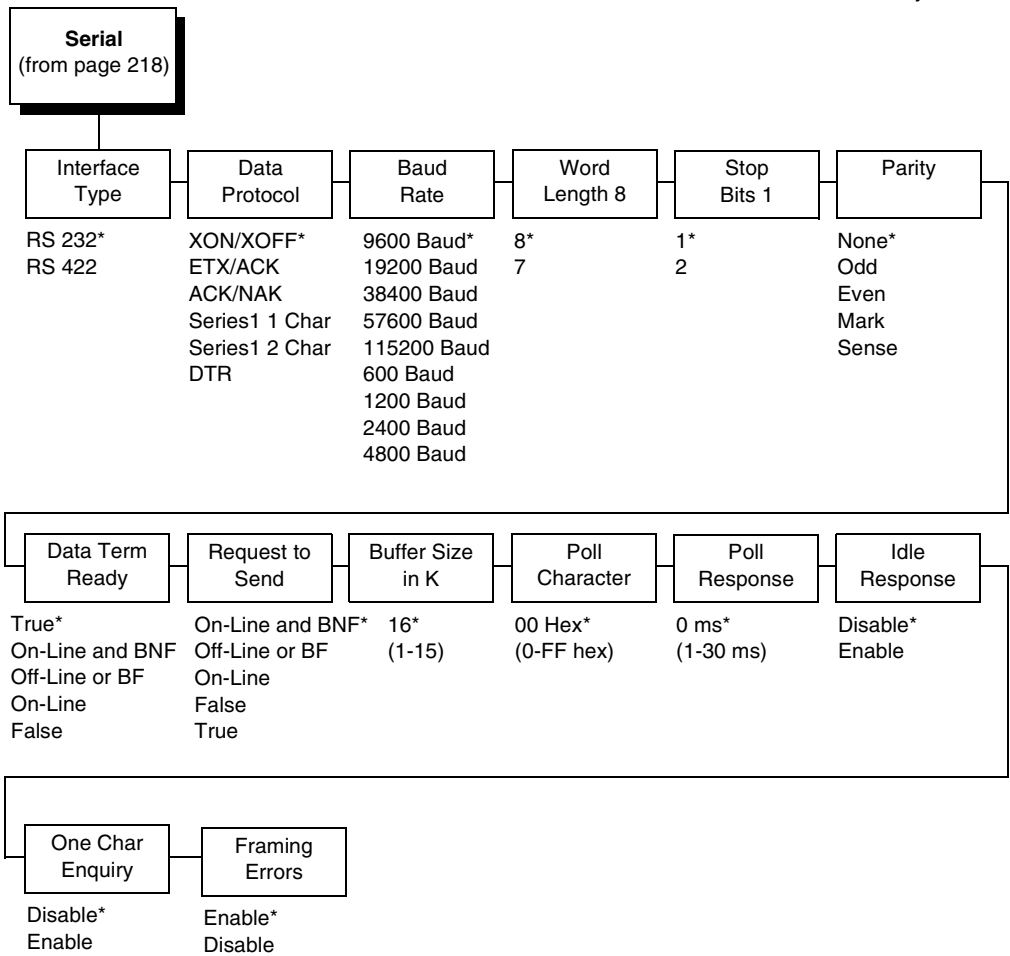
Buffer Size in K

Configures the amount of memory allocated for the Dataproducts parallel port buffer. You can specify between 1 and 16 Kbytes, in 1-Kbyte increments.

Chapter 4 HOST INTERFACE

Serial Submenu

* = Factory Default



Interface Type

This parameter allows you to select either the RS-232 or RS-422 serial port interface.

Data Protocol

You can select one of the following serial interface protocols to meet the host interface requirements.

- **XON / XOFF.** The printer controls the flow of communication from the host by turning the transmission on and off. In some situations, such as when the buffer is full or the timing of signals is too slow or too fast, the printer will tell the host to stop transmission by sending an XOFF character. An XOFF character is sent when the number of empty bytes in the buffer is less than or equal to 25 percent of the buffer size. If the host keeps sending data after an XOFF is sent, the printer firmware will continue to send an XOFF for every 16 characters received. When cleared, the printer will resume receiving data (XON). The data does not have any End of Text codes; XON / XOFF is a non-block protocol.
- **ETX / ACK.** End of Text / Acknowledge. The host controls the flow of communication to the printer by sending a block of data and ending the block with an End of Text (ETX) signal. When the printer receives the ETX signal, it will acknowledge the ETX, thereby acknowledging it has received the entire block of data.
- **ACK / NAK.** ACK means acknowledge; the device acknowledges it has accepted a transmission. NAK means negative acknowledge; the device did not receive the transmission.

SERIES1 1 CHAR. The printer controls the flow of communication from the host by turning the transmission on and off using response characters sent to the host. If the number of valid bytes in the buffer reaches 75 percent of the buffer size, the online or offline and buffer full response character is sent. If the buffer is completely full, an online or offline buffer full response is sent every time a character is sent from the host. Whenever the printer state changes to online or offline, the appropriate response character is sent. If the idle response option is enabled, the printer will send a response character every two seconds while the number of valid bytes in the buffer is less than 75 percent of the buffer size. If a poll character is received (configurable from the Poll Character xx Hex option on the front panel from hex 0 through FF), the printer will send a response character *n* milliseconds later (configurable from the Poll Character xx MS on the front panel from 0 through 30). This *n* milliseconds is called the poll delay. The poll character will be removed from the input data stream and will not be processed. This may cause problems with the transmission of binary data (e.g., control codes, bit image, etc.). If a poll delay is started due to the receipt of a poll character and another poll character is received, the second poll character has no effect and is removed from the input data stream. If a transition (from buffer full to empty or online to offline) occurs during a poll delay, the new printer state will be sent at the end of the poll delay.

The response characters are described in Table 5.

Table 5. Series1 1 Char Response Characters

Printer State	Response
Online and Buffer Empty	CR
Online and Buffer Full	3
Offline and Buffer Empty	0
Offline and Buffer Full	2

- **SERIES1 2 CHAR.** This protocol behaves exactly the same as the Series1 Char except there is a two-character response to the host. The response characters are described in Table 6.

Table 6. Series1 2 Char Response Characters

Printer State	Response
Online and Buffer Empty	1 CR
Online and Buffer Full	3 CR
Offline and Buffer Empty	0 CR
Offline and Buffer Full	2 CR

- **DTR.** The printer controls the data flow by sending this hardware signal to the host. If there is enough room in the printer buffer, the printer will send a high signal; if the buffer is full, the printer will send a low signal. DTR tells the host if it is safe to send more data. (If the host sends data during an unsafe condition, data will be lost.) DTR is not available when RS-422 is selected.

Baud Rate

Sets the baud rate of the serial interface in the printer. Baud rate is the speed at which serial data is transferred between the host computer and the printer. The choices for the RS-232 and RS-422 interfaces are 600, 1200, 2400, 4800, 9600, 19200, 38400, 57600, and 115200 Baud.

NOTE: If you select a baud rate that is greater than 19200, you may need to use RS-422 or select a lower baud rate to prevent data loss. You also may need to increase the Buffer Size in K parameter from the default (1 Kbyte) to improve performance.

Word Length

Sets the length of the serial data word. The length of the data word can be set to 7 or 8 bits, and must match the corresponding data bits setting in the host computer.

Stop Bits 1

Sets the number of stop bits in the serial data word. Either one or two stop bits can be selected. The setting must match the corresponding stop bit setting in the host computer.

Parity

Set for odd parity, even parity, mark, sense, or no parity. The setting must match the corresponding parity setting in the host computer.

Data Term Ready

This configuration is part of hardware flow control and determines when the Data Terminal Ready (DTR) signal is generated. This signal indicates if the printer is ready to receive data.

- **True.** Continuously asserts the DTR signal.
- **On Line and BNF (buffer not full).** Asserts the DTR signal when the printer is online and the internal serial buffer is not full.
- **Off Line or BF (buffer full).** Asserts the DTR signal when the printer is offline or the internal serial buffer is full.
- **On Line.** Asserts the DTR signal when the printer is online.
- **False.** Never asserts the DTR signal.

Request To Send

This configuration is part of hardware flow control and determines when the Request to Send (RTS) signal is generated. This signal indicates whether or not the printer is ready to receive data.

- **On Line and BNF.** Asserts the RTS signal when the printer is online and the internal serial buffer is not full.
- **Off Line or BF.** Asserts the RTS signal when the printer is offline or the internal serial buffer is full.
- **On Line.** Asserts the RTS signal when the printer is online.
- **False.** Never asserts the RTS signal.
- **True.** Continuously asserts the RTS signal.

Buffer Size in K

This option configures the amount of memory allocated for the serial port buffer. You may specify between 1 and 16 Kbytes, in 1-Kbyte increments.

NOTE: If you select a baud rate that is 19200 or greater, you may need to increase the Buffer Size in K parameter from the default to 16 Kbytes to improve performance.

Poll Character

This option is for the Series1 protocol. Whenever the printer receives this character, it sends a response to the host indicating the current state of the printer (see Series1 protocol). It may be configured from 0 through FF hexadecimal.

Poll Response

This option is for the Series1 protocol. After receiving a poll character, the printer will wait the poll response time in milliseconds before sending the response. It may be configured from 0 through 30.

Idle Response

This option is for the Series1 protocol. When enabled, the printer will send a response character every two seconds while the number of valid bytes in the buffer is less than 75 percent of the buffer size.

One Char Enquiry

The One Char Enquiry mode uses the Poll Character to detect a request from the host and sends a response back to the host. This option also allows you to turn on and off this feature.

Table 7. One Char Enquiry Response Characters

Printer State	Response (hex)
Online and Buffer Not Full	22
Online and Buffer Full	23
Offline and Buffer Not Full	20
Offline and Buffer Full	21

The Poll Character is removed from the data stream. If the Data Protocol is set to ETX/ACK, ACK/NAK, or Series 1, One Char Enquiry is automatically disabled.

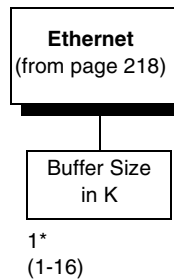
Framing Errors

Possible errors that can occur when the printer's serial interface settings do not match those of the host computer.

- **Enable.** (Default) If a framing error occurs, a fault message will display on the control panel.
- **Disable.** If a framing error occurs, a fault message will not display on the control panel.

Ethernet Submenu

* = Factory Default

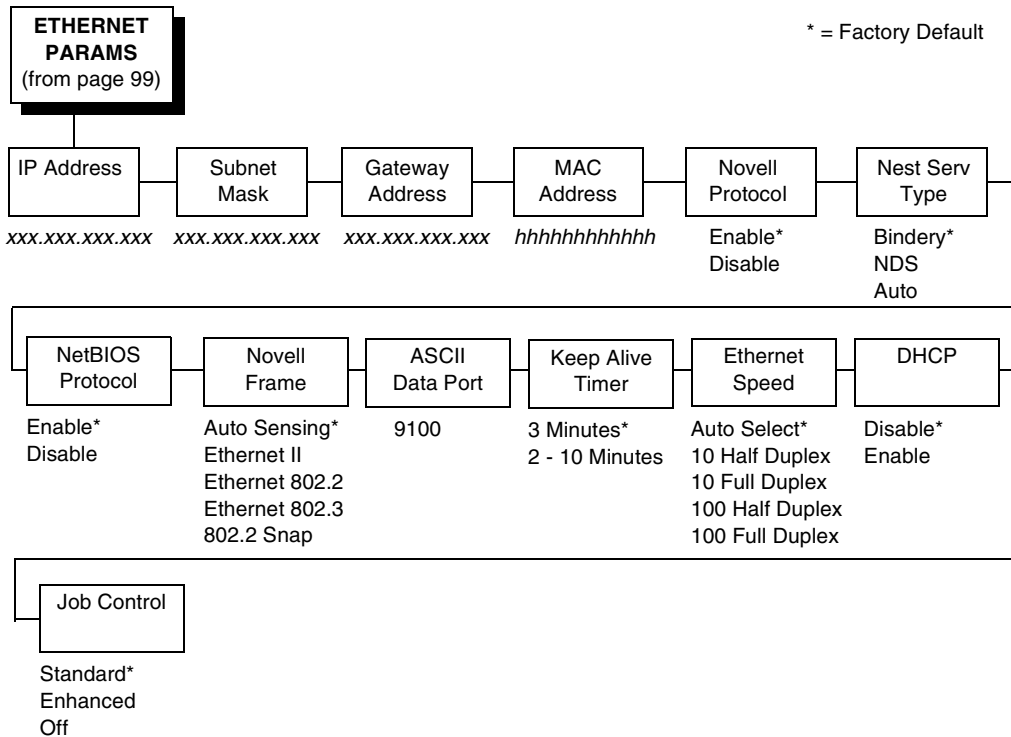


The Ethernet interface allows you to locate the printer on a LAN rather than attach the host directly into the printer. The detailed configuration of this option is given in the *PrintNet User's Manual*.

Buffer Size in K

This option configures the amount of memory allocated for the Ethernet buffer. You can specify between 1 and 16 Kbytes, in 1-Kbyte increments.

ETHERNET PARAMS



The ETHERNET PARAMS menu helps your printer communicate on a network.

For information on assigning the IP Address, Gateway Address, Subnet Mask, and MAC Address, refer to the *Network Interface Card User's Manual*.

You may also enable or disable the Novell or NetBIOS Protocols within this menu, as well as selecting which Novell Frame scheme to use in processing Novell signals. See the Novell chapter in the *Network Interface Card User's Manual* for more details.

If the printer is connected to a remote management software utility, the PPM Port Number must match the setting in the remote management software. See the *Remote Management Software User's Manual* for details.

IP Address

A numeric address such as 123.45.61.23 which identifies a printer or server in a LAN or WAN.

Subnet Mask

A binary value used to divide IP networks into smaller subnetworks or subnets. This mask is used to help determine whether IP packets need to be forwarded to other subnets.

Gateway Address

A gateway address is the IP address of a hardware device (gateway) that translates data between two incompatible networks, which can include protocol translation.

MAC Address

This menu item is the Manufacturer's Assigned Number, and is unique for each printer. It is read-only.

Novell Protocol

This option determines whether the Novell protocol will be available. The selections are as indicated below:

- **Enable.** (the default) makes the Novell protocol available with the ethernet installed.
- **Disable.** Makes the Novell protocol unavailable during printer operation.

Nest Serv Type

You can change the Nest Server using this option, but consult your administrator for the appropriate setting.

The options are Bindery (the factory default), NDS, and Auto.

NetBIOS Protocol

This option determines whether the NetBIOS protocol will be available. The selections are as indicated below:

- **Enable.** (the default) makes the NetBIOS protocol available with the ethernet installed.
- **Disable.** Makes the NetBIOS protocol unavailable during printer operation.

Novell Frame

This selection determines which framing scheme will be used in processing Novell signals.

- Auto Sensing (the default)
- Ethernet II
- Ethernet 802.3
- Ethernet 802.2
- 802.2 Snap

ASCII Data Port

This option sets the port number for ASCII print jobs. The data port number needs to match your host system setting.

The range is 0 - 65535, and the factory default is 9100.

Keep Alive Timer

This is the time that the Keep Alive Timer will run. With the Keep Alive Timer on, the tcp connection will stay connected even after the print job has terminated.

The range is 2-10 minutes, and the factory default is 3 minutes.

Ethernet Speed

This menu option only appears if a 10/100Base-T network interface card (NIC) is installed. The Ethernet Speed menu allows compatibility with different systems and networks. The factory default is Auto Select.

- **Auto Select.** (the default) This setting tells the 10/100Base-T NIC to perform an auto detection scheme and configure itself to be 10 Half Duplex, 10 Full Duplex, 100 Half Duplex, or 100 Full Duplex.
- **10 Half Duplex.** Tells the 10/100Base-T NIC to communicate at 10 Megabits per second using half duplex.
- **10 Full Duplex.** Tells the 10/100Base-T NIC to communicate at 10 Megabits per second using full duplex.
- **100 Half Duplex.** Tells the 10/100Base-T NIC to communicate at 100 Megabits per second using half duplex.
- **100 Full Duplex.** Tells the 10/100Base-T NIC to communicate at 100 Megabits per second using full duplex.

DHCP

You can enable/disable the DHCP protocol using this option, but consult your administrator for the appropriate setting.

The options are Disable (the factory default) and Enable.

Job Control

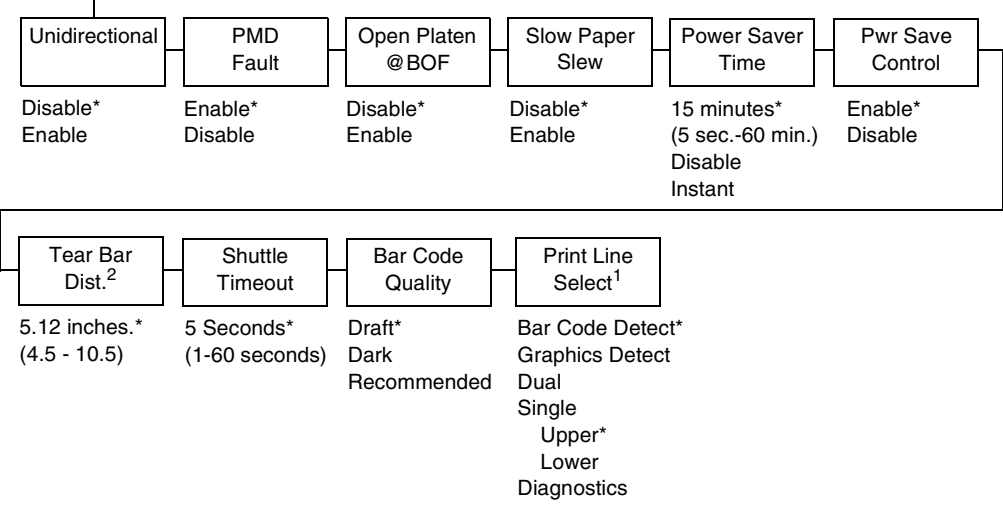
The job control mode has three options:

- **Standard.** The NIC waits for the printer to finish receiving the current job before sending another job. The status line shows “done” when the job is completely received by the NIC. This is the default.
- **Enhanced.** The NIC waits for the printer to finish receiving the current job before sending another job. The status line shows “done” when the job is fully printed.
- **Off.** No job synchronization between the NIC and the printer.

PRINTER CONTROL

PRINTER CONTROL
(from page 99)

* = Factory Default
 1 = P5000 Models only
 2 = P5220 Model only



Unidirectional

The Unidirectional feature affects both print quality and printing speed. By setting this feature, you can configure the printer to print in both directions of the shuttle sweep (bidirectional), or to print in one direction only (unidirectional).

- **Disable.** The printer will print all data in both directions of the shuttle sweep (bidirectional printing). This choice produces higher printing speed.
- **Enable.** The printer will print all data in only one direction of the shuttle sweep (unidirectional printing). Although enabling this feature reduces print speed, it enhances the vertical alignment of dots and produces cleaner, sharper barcodes and text.

PMD (Paper Motion Detection) Fault

- **Enable.** In the event of a paper jam, an audible alarm beeps, “CLEAR PAPER JAM” appears on the message display, and the printer stops printing.
- **Disable.** You should disable PMD only if special paper requires it.

CAUTION Once PMD is disabled, paper motion is not monitored. If a paper jam occurs, the printer ignores the condition and continues to print, possibly causing damage to the printer.

Open Platen @ BOF (Bottom of Form)

Some special forms have perforation areas that are too thick to pass through the print station. This parameter, when enabled, opens and closes the platen when the perforations move across the platen. When enabling this parameter, you must set the forms length to match the physical distance between perforations.

Slow Paper Slew

- **Disable.** The printer will slew and stack paper at maximum speed.
- **Enable.** Causes the paper to stack at a slower rate. This ensures that certain forms will stack neatly.

Power Saver Time

The time interval you specify for this parameter sets the amount of idle time before the printer goes into Power Saver mode. When Instant is chosen, the printer goes into Power Saver mode as soon as it is able to stop the shuttle properly. The time allotted to perform this function depends upon the shuttle timeout value which can be set in the menu.

Pressing any key will remove the power saver message from the control panel. Sending a print job to the printer will turn off power saver mode.

Pwr Save Control

Allows you to enable or disable the Power Save (Energy Star) mode.

- **Enable.** The default. Allows you to enable the Power Save (Energy Star) mode.
- **Disable.** Allows you to disable the Power Save (Energy Star) mode.

Tear Bar Dist. (Distance)

Allows fine and course adjustment of the tear bar position. For a pedestal model printer with a quick access cover using the front paper exit, the default (5.12 inches) is used. You can specify 4.5 to 10.5 inches in .01 inch increments to accommodate variations in cover and form design. If the printer is not equipped with a quick access cover, or when rear paper exit is desired, the tear distance should be set to accommodate the rear position. This requires setting the Tear Bar Distance to 9.92 inches.

Shuttle Timeout

The amount of time the shuttle continues moving after no data is received. If your host is slow, setting the number to a higher value will prevent the printer from spending time shuttling up and down between data bursts.

Bar Code Quality

Determines the bar code resolution for all emulations, except IPDS. (See "IPDS Emulation" on page 203 to set the bar code quality for IPDS.)

- **Draft.** Bar code resolution is set at 60 x 72.
- **Dark.** Bar code resolution is set at 120 x 72.
- **Recommended.** Bar code resolution is set at 120 x 144 in unidirectional mode.

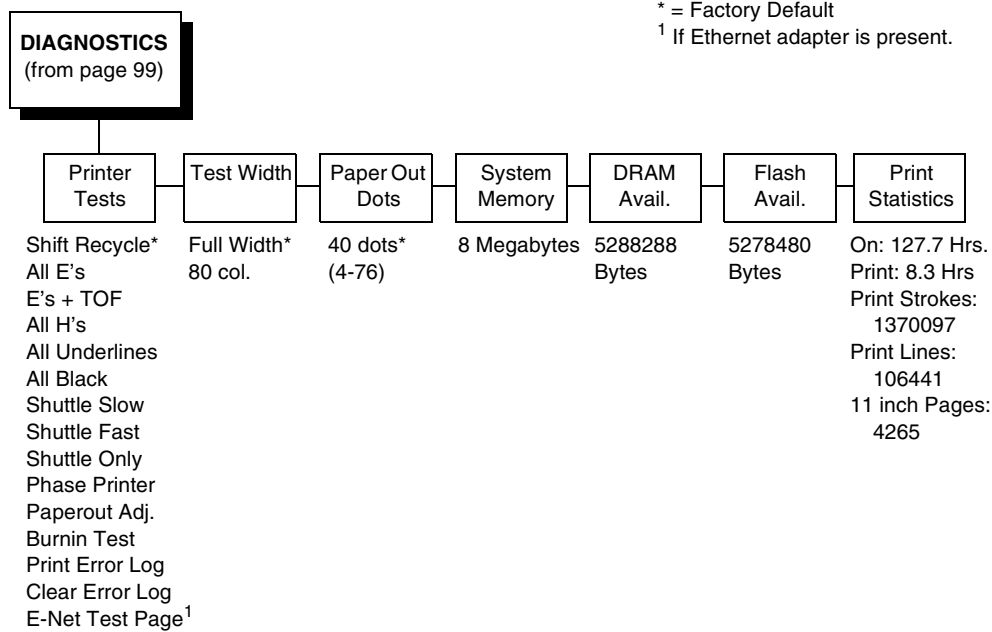
Print Line Select

Determines which hammerbank row to use for printing (upper or lower).

NOTE: Option is applicable in the P5220 model only.

- **Bar Code Detect.** Uses both hammerbank rows (upper or lower) to print all information except for barcodes.
- **Graphics Detect.** Uses a single hammerbank row to print graphics and barcodes.
- **Dual.** Uses both hammerbank rows when possible.
- **Single.** Uses either the upper or lower hammerbank row, depending on the menu option you select.
- **Diagnostics.** For service use only. For more details, refer to the *Maintenance Manual*.

DIAGNOSTICS



Printer Tests

These tests are used to check the print quality and operation of the printer.

NOTE: Your authorized service representative will typically run the tests. They are described in more detail in the *Maintenance Manual*.

- **Shift Recycle.** A sliding alphanumeric pattern which identifies missing or malformed characters, improper vertical alignment, or vertical compression.

Chapter 4 DIAGNOSTICS

- **All E's.** A pattern of all uppercase E's which identifies missing characters, misplaced dots, smeared characters, improper phasing problems, or light/dark character variations.
- **E's + TOF.** A pattern of all E's followed by a form feed to the next page top-of-form, which identifies paper motion or feeding problems.
- **All H's.** A pattern of all uppercase H's used to detect missing characters, misplaced dots, smeared characters, or improper phasing.
- **All Underlines.** An underline pattern useful for identifying hammer bank misalignment.
- **All Black.** A condition where all dot positions are printed, creating a solid black band.
- **Shuttle Slow.** Verifies proper operation by exercising shuttle and ribbon motion at low speed.
- **Shuttle Fast.** Verifies proper operation by exercising shuttle and ribbon motion at fast speed.
- **Shuttle Only.** Exercises only the shuttle at fast speed.
- **Phase Printer.** Checks for wavy print. The initial phase value is set in the factory. Run the test and check the quality. (The phase value prints on the left margin.) If the print looks too wavy, change the Phase Value parameter while the test is running. While the phase printer test runs, press the DOWN key. To change the value, press the PREV or NEXT key until the desired value displays and then press ENTER.
- **Paperout Adj..** Verifies the current Paper Out Dots setting, which determines where the last line of text will print when there is a paper out condition. Setting this parameter correctly prevents printing on the platen.
- **Burnin Test.** Reserved for factory use.

- **Print Error Log.** Prints the current log of errors. Most non-routine faults (ribbon stall, voltage faults) are stored in the error log.
- **Clear Error Log.** Clears entries in the error log.
- **E-Net Test Page.** Prints the Ethernet statistics stored on the Ethernet adapter (if present).

Test Width

Set this parameter to run the self-tests at full width or 80 columns.

Paper Out Dots

CAUTION Only authorized service representatives should set this parameter.

This parameter is used to adjust the paper out distance from the perforation; you can specify where the last line on the page will print when there is a paper out condition. Setting this parameter correctly prevents printing on the platen.

System Memory

Displays the amount of RAM installed.

DRAM Avail.

The number of volatile DRAM memory bytes available to the application for variable workspace and page rendering.

Flash Avail.

The number of non-volatile Flash memory bytes available for the printer Flash File System.

Print Statistics

You can view various printer statistics and refer to them for preventive maintenance purposes. Printer statistics accumulate continuously; they do not reset when you turn off the printer. All of the printer statistics are set to zero at the factory after burn-in testing.

- **On.** The cumulative time in hours the printer has been powered on. The range is 0 to 30,000 hours.
- **Print.** The cumulative time in hours the printer has actually been printing. The range is 0 to 30,000 hours.
- **Print Strokes.** The cumulative number of back-and-forth shuttle strokes the printer has printed during normal printer operation. The range is 0 to 2,147,483,647 shuttle strokes.
- **Print Lines.** The cumulative number of lines the printer has printed. The range is 0 to 2,147,483,647 print lines.
- **11 inch Pages.** The cumulative number of pages the printer has printed. The range in print pages is 0 to 2,147,483,647 total inches of paper movement divided by 11.

RIBBONMINDER

RibbonMinder is a user-definable software feature which notifies the user when a ribbon should be changed. It does this by monitoring ink consumption and alerts you when the print quality falls below a level you designate. This is especially important if you are printing barcodes to be scanned.

ON LINE 100% <printer emulation>
--

As printing continues, the percentage of usable ink in the ribbon decreases.

ON LINE 74% <printer emulation>

Ribbon ink being consumed

ON LINE 8% <printer emulation>

Ribbon life approaching end

When 0% usable ink appears, the printer is typically configured to stop printing and display the following message:

RIBBON INK OUT CHANGE RIBBON

NOTE: Once you have set up options for RibbonMinder, it works without attention. When you begin printing with RibbonMinder enabled, the message display shows a ribbon life value of 100%. The ribbon life decreases as the ink is consumed.

Chapter 4 RIBBONMINDER

RIBBON-MINDER (from page 99)				
New Ribbon	Ribbon Action	Ribbon Type**	Ribbon End Point	New Rib. Detect
Press ENTER to reset ribbon life to 100%. NOTE: If New Ribbon Detect is set to "Enable", the Ribbon Life will automatically display 100% when the ribbon is changed.	Display* Fault Immed. Fault Paper Out Disable NOTE: The factory default for the 500/1000/1500 models is Disable. The factory default for the P5220 is Display.	Gold Ser. 2000* Printronix 100 Printronix 60 Gold Series 90 Gold Series 50 Gold Series 30	Normal* Reduce 5% ... (by 5%) Extend 100% ... (by 5%) Extend 5% Reduce 100%	Enable* Disable

* = Factory Default

**Defaults:

Cab - Gold Ser 90

Ped - Gold Ser 30

P5220 - Gold 2000

New Ribbon

This provides a means to manually set the printer when a new ribbon has been installed. The ribbon life displayed on the control panel (if active) sets to 100%. The count internal to the printer also resets, and the tabulation towards end of ribbon life begins.

Ribbon Action

- Display.** The factory default for this setting is the DISPLAY mode. When DISPLAY is selected, the ribbon ink consumption will continually display on the control panel, decrementing as ink is consumed. When the ribbon life reaches 0%, the message RIBBON INK OUT/CHANGE RIBBON displays on the control panel, but the printer continues to accept new print jobs. No other indication (no flashing light, or warning beep) is given. Clear the display by replacing the ribbon when NEW RIBBON DETECT is enabled.

- **Fault immed.** When FAULT IMMED. mode is selected, and the ribbon life reaches 0%, the message RIBBON INK OUT/CHANGE RIBBON displays on the control panel, and the printer stops and goes Off Line. To complete the job in progress, the user must press On Line. This allows the printer to continue printing for approximately two minutes. After two minutes, the printer goes Off Line again, the RIBBON INK OUT/CHANGE RIBBON display appears, and the printer status indicator flashes. Clear the display by (1) replacing the ribbon when NEW RIBBON DETECT is enabled, or (2) pressing the CLEAR key on the control panel. If the CLEAR key is pressed, the message re-appears after approximately 2 minutes.
- **Fault paper out.** When FAULT PAPER OUT mode is selected, and the ribbon life reaches 5%, the printer continues to accept new print jobs until the printer runs out of paper. When an END OF FORMS/LOAD FORMS condition is cleared (paper is loaded), then the RIBBON INK LOW/CHANGE RIBBON message appears and the printer status indicator flashes. The printer will not accept new print jobs until the ribbon is changed and the Ribbon Minder is reset to 100%.

In this mode, the Ribbon Minder is automatically reset when a “clean hands” ribbon is installed and NEW RIBBON DETECT is enabled. If another type of ribbon is used, the User must reset the Ribbon Minder using the New Ribbon menu selection.

- **Disable.** When DISABLE mode is selected, the ribbon life display is removed from the control panel, but the Ribbon Minder continues to monitor ink consumption. No indication (no flashing light, or warning beep) is given, and the printer continues to accept new print jobs indefinitely.

Ribbon Type

The factory default setting is dependent on the host printer. Printronix Gold Series 90 corresponds to the Cabinet version, Printronix Gold Series 60 for the Pedestal and Printronix Gold Series 2000 for the P5220. The relative length equivalents for each of the ribbon settings are:

Table 8. Length Equivalent Ribbon Settings

Ribbon Type	Length
Gold Series 2000	100 yards
Printronix 100	100 yards
Printronix 60	60 yards
Gold Series 90	150 yards
Gold Series 50	100 yards
Gold Series 30	60 yards

Ribbon End Point

The factory default is NORMAL. This value corresponds to the character life expectancy of the installed ribbon. For example, the life of the Gold Series 90 ribbon is specified at 65 million characters. By selecting NORMAL Ribbon End Point, the Ribbon Minder tracks characters up to 65 million before declaring RIBBON INK OUT/CHANGE RIBBON.

By changing this setting, the user can specify a point lower or higher at which the RIBBON INK OUT/CHANGE RIBBON message is displayed. Using the example above, if the Ribbon End Point was set to Reduce 50%, the RIBBON INK OUT/CHANGE RIBBON message would be displayed at 32.5 million characters. If Ribbon End Point was set to Extend 50%, the message would display at 97.5 million characters. In this way, the user can set ribbon life to match the required print density for the application.

NOTE: The percentage of ribbon use displayed on the control panel by the Ribbon Minder Ink Consumption display tracks the consumption based on the adjusted Ribbon End Point. For example, if the Ribbon End Point is set to Reduce 50% (32.5 million characters for the standard ribbon), the Ribbon Minder Ink Consumption display starts at 100%, and decrements to reach 0% as 32.5 million characters print.

If the Ribbon Type is changed from the factory default to another value, Ribbon Usage adjusts accordingly, where 100% corresponds to the proportionate value of the selected length. For example, if the Ribbon Type is set to Printronix 60 (approximately half the Factory Cabinet ribbon), Ribbon End Point set to NORMAL would correspond to 32.5 million characters (half the value of the Factory Default ribbon). With this same 60 yard ribbon, if Ribbon End Point was set to Reduce 50%, the character count would be set to 16.25 million, etc. Ribbon Minder tracks the ink consumption based on these new parameters, displaying 100% when a new ribbon is installed, and tracking usage to 0%.

NOTE: Ribbon Ink Consumption is determined not by actual character count, but by an accumulation of a specified number of printed dots in any one of a number of pre-defined vertical zones. It is stated here as a function of characters printed for user clarity.

New Rib. Detect

The factory default setting is Enable. When the RIBBON INK OUT/CHANGE RIBBON message displays, and a new ribbon is installed with New Ribbon Detect enabled, the Ribbon Minder automatically resets by opening the platen. If New Ribbon Detect is set to Disable, the Ribbon Minder must be manually reset by using the New Ribbon function.

Chapter 4 RIBBONMINDER

5

Interfaces

Overview

This chapter describes the host interfaces provided with the printer. The printer interface is the point where the data line from the host computer plugs into the printer. The interface processes all communications signals and data to and from the host computer. Plus, with the Auto Switching feature, you can configure the printer to accept several interfaces at the same time (see “Auto Switching Submenu” on page 220).

This chapter describes the interfaces provided with the printer.

Standard Host Interfaces:

- Centronics parallel
- IEEE 1284 parallel bidirectional
- High Speed Serial Port (RS-232/RS-422)

Optional Host Interfaces:

- Coax / Twinax
- Dataproducts Long Lines
- Dataproducts parallel
- Ethernet 10Base-T
- Ethernet 10Base2

In addition to descriptions for the multi-line interfaces, this chapter also provides instructions for configuration of terminating resistors for the parallel interfaces.

Chapter 5 Dataproducts Long Lines Interface

Dataproducts Long Lines Interface

**Table 9. Dataproducts Long Lines Interface Connector Pin Assignments
(with a 50-pin AMP HDH-20 Data Cable Connector)**

Input Signals		Output Signals		Miscellaneous	
Signal	Pin	Signal	Pin	Signal	Pin
DATA LINE 1	19	READY	22	CABLE VERIFY	45, 46
Return	3	Return	6		
DATA LINE 2	20	ONLINE	21	GROUND	39
Return	4	Return	5		
DATA LINE 3	1	DEMAND/DATA REQ.	23	TEST	12
Return	2	Return	7		
DATA LINE 4	41	PARITY ERROR	27		
Return	40	Return	11		
DATA LINE 5	34				
Return	18				
DATA LINE 6	43				
Return	42				
DATA LINE 7	36				
Return	35				
DATA LINE 8	28				
Return	44				
DATA STROBE	38				
Return	37				
PAPER INSTRUCTION	30				
Return	14				
BUFFER CLEAR	31				
Return	15				

NOTE: Pins not listed are not connected.

The length of the data cable from the host computer to the printer must not exceed 492 feet (150 meters).

Dataproducts Long Lines Interface Signals

Dataproducts-compatible interface signals between the host computer and the printer are defined as follows:

Data Lines 1 through 8. Provides eight standard or inverted levels from the host that specify character data, plot data, or a control code. Data Line 8 allows access to the extended ASCII character set. You can enable or disable this line via the Data Bit 8 parameter on the Dataproducts submenu (see page 225).

Data Strobe. Carries a high true pulse from the host when data is ready. The data strobe remains high until the Data Request line goes false. The active edge of the strobe signal can be configured as leading, middle (default), or trailing.

Paper Instruction (PI). Carries a DVFU signal from the host with the same timing and polarity as the data lines.

Ready. Carries a high true signal from the printer when AC power and DC voltages are present, paper is loaded properly, and the printer is not in a check condition.

Online. Carries a high true signal from the printer when the Ready Line is true and the ON LINE key on the control panel has been pressed. When the printer is in online mode, it may accept data from the host.

Demand/Data Request. Carries a high true signal from the printer when the printer is ready to accept character data from the host. This signal changes to false shortly after the leading edge of the data strobe signal.

Cable Verify. Two pins on the interface connector are jumpered together to allow the user to verify proper installation of the interface connector.

Buffer Clear. A high true level from the host to indicate the printer should perform a reboot.

Test. This signal is connected to +5 volts through a 470 ohm resistor.

Parity Error. Always carries a low false signal from the printer indicating there is no parity error.

Chapter 5 Dataproducts Parallel Interface

Dataproducts Parallel Interface

**Table 10. Dataproducts Parallel Interface Connector Pin Assignments
(with a 50-pin AMP HDH-20 Data Cable Connector)**

Input Signals		Output Signals		Miscellaneous	
Signal	Pin	Signal	Pin	Signal	Pin
DATA LINE 1	19	READY	22	CABLE VERIFY	45, 46
Return	3	Return	6		
DATA LINE 2	20	ONLINE	21	GROUND	39
Return	4	Return	5		
DATA LINE 3	1	DEMAND/DATA REQ.	23		
Return	2	Return	7		
DATA LINE 4	41	PARITY ERROR	27		
Return	40		11		
DATA LINE 5	34				
Return	18				
DATA LINE 6	43				
Return	42				
DATA LINE 7	36				
Return	35				
DATA LINE 8	28				
Return	44				
DATA STROBE	38				
Return	37				
PAPER INSTRUCTION	30				
Return	14				
BUFFER CLEAR	31				
Return	15				

NOTE: Pins not listed are not connected.

The length of the data cable from the host computer to the printer must not exceed 40 feet (12 meters).

Dataproducts Parallel Interface Signals

Data Lines 1 through 8. Provides eight standard or inverted levels from the host that specify character data, plot data, or a control code. Data Line 8 allows access to the extended ASCII character set. You can enable or disable this line via the Data Bit 8 parameter on the Dataproducts submenu (see page 225).

Data Strobe. Carries a high true pulse from the host when data is ready. The data strobe remains high until the Data Request line goes false. The active edge of the strobe signal can be configured as leading, middle (default), or trailing.

Paper Instruction (PI). Carries a DVFU signal from the host with the same timing and polarity as the data lines.

Ready. Carries a high true signal from the printer when AC power and DC voltages are present, paper is loaded properly, and the printer is not in a check condition.

Online. Carries a high true signal from the printer when the Ready Line is true and the ON LINE key on the control panel has been pressed. When the printer is in online mode, it may accept data from the host.

Demand/Data Request. Carries a high true signal from the printer when the printer is ready to accept character data from the host. This signal changes to false shortly after the leading edge of the data strobe signal.

Cable Verify. Two pins on the interface connector are jumpered together to allow the user to verify proper installation of the interface connector.

Buffer Clear. A high true level from the host to indicate the printer should perform a reboot.

Parity Error. Always carries a low false signal from the printer indicating there is no parity error.

Centronics Parallel Interface

Table 11. Centronics Interface Connector Pin Assignments

Input Signals		Output Signals		Miscellaneous	
Signal	Pin	Signal	Pin	Signal	Pin
DATA LINE 1	2	ACKNOWLEDGE	10	CHASSIS GROUND	17
Return	20	Return	28		
DATA LINE 2	3	ONLINE	13	GROUND	30
Return	21	Return	28		
DATA LINE 3	4	FAULT	32	Spares	14
Return	22	Return	29		
DATA LINE 4	5	PAPER EMPTY	12	No Connection	34,35, 36
Return	23	Return	28		
DATA LINE 5	6	BUSY	11	+5 Volts	18
Return	24	Return	29		
DATA LINE 6	7				
Return	25				
DATA LINE 7	8				
Return	26				
DATA LINE 8	9				
Return	27				
DATA STROBE	1				
Return	19				
PAPER INSTRUCTION	15				
Return	29				
PRIME	31				
Return	30				

The length of the data cable from the host computer to the printer must not exceed 15 feet (5 meters).

Centronics Parallel Interface Signals

Data Lines 1 through 8. Provides eight standard or inverted levels from the host that specify character data, plot data, or a control code. Data Line 8 allows access to the extended ASCII character set. You may enable or disable this line via the Data Bit 8 parameter on the Centronics submenu (see page 222).

Data Strobe. Carries a low true, 100 ns minimum pulse from the host that clocks data into the printer.

Acknowledge. A low true pulse from the printer indicating the character or function code has been received and the printer is ready for the next data transfer.

Online. A high true level from the printer to indicate the printer is ready for data transfer and the ON LINE key on the control panel has been activated. When the printer is in online mode, it may accept data from the host.

Paper Empty (PE). A high true level from the printer to indicate the printer is in a paper empty or paper jam fault.

Busy. A high true level from the printer to indicate the printer cannot receive data.

Prime. A high true level from the host to indicate the printer should perform a warm start (printer is reset to the power-up configuration values).

Paper Instruction (PI). Carries a CVFU signal from the host with the same timing and polarity as the data line.

Fault. A low true level from the printer indicates a printer fault.

IEEE 1284 Parallel Interface

The 1284 supports three operating modes, which are determined by negotiation between the printer and the host.

Compatibility Mode

This mode provides compatibility with Centronics-like host I/O (see Table 12). Data is transferred from the host to the printer in 8-bit bytes over the data lines.

Compatibility Mode can be combined with Nibble and Byte Modes to provide bidirectional communication.

Nibble Mode

Eight bits equals one byte. When a byte of data is sent to the printer, the eight bits are sent over eight data lines.

Some devices cannot send data over their eight data lines. To bypass this, the 1284 permits data to be sent as half a byte over four status lines. (Half a byte equals one nibble.) Two sequential four-bit nibbles are sent over the lines.

Data is transferred from printer to host in four-bit nibbles over the status lines, and the host controls the transmission.

Byte Mode

The printer and host send data to each other along eight data lines (one bit per line).

If bidirectional communication is supported by the printer and the host, the host will take control of the data transfer.

Signals

Table 12 lists each of the signals associated with the corresponding pins on the 1284 interface. Descriptions of the signals follow.

Table 12. 1284 Signals

Pin	Source of Data	Type of Mode		
		Compatible	Nibble	Byte
1	Host	nStrobe	HostClk	Host/Clk
2	Host/Printer	Data 1 (LSB)		
3	Host/Printer	Data 2		
4	Host/Printer	Data 3		
5	Host/Printer	Data 4		
6	Host/Printer	Data 5		
7	Host/Printer	Data 6		
8	Host/Printer	Data 7		
9	Host/Printer	Data 8 (MSB)		
10	Printer	nAck	PtrClk	PtrClk
11	Printer	Busy	PtrBusy	PtrBusy
12	Printer	PError	AckDataReq	AckDataReq
13	Printer	Select	Xflag	Xflag
14	Host	nAutoFd	Host Busy	HostAck
15		Not Defined		
16		Logic Grid		
17		Chassis Grid		
18	Printer	Peripheral Logic High		

Chapter 5 IEEE 1284 Parallel Interface

Table 12. 1284 Signals (continued)

Pin	Source of Data	Type of Mode		
		Compatible	Nibble	Byte
19		Signal Ground (nStrobe)		
20		Signal Ground (Data 1)		
21		Signal Ground (Data 2)		
22		Signal Ground (Data 3)		
23		Signal Ground (Data 4)		
24		Signal Ground (Data 5)		
25		Signal Ground (Data 6)		
26		Signal Ground (Data 7)		
27		Signal Ground (Data 8)		
28		Signal Ground (PErr, Select, nAck)		
29		Signal Ground (Busy, nFault)		
30		Signal Ground (nAutoFd, nSelectIn, nInit)		
31	Host	nInit		
32	Printer	NFault	nDataAvail	aDataAvail
33		Not Defined		
34		Not Defined		
35		Not Defined		
36	Host	nSelectIn	1284 Active	1284 Active

NOTE: The length of the data cable from the host computer to the printer should not exceed 32 feet (10 meters).

Signals

Host Clock / nWrite. Driven by host. Data transferred from host to printer. When printer sends data, two types are available. If Nibble mode, signal is set high. If Byte mode, signal is set low.

Data 1 through Data 8. These pins are host-driven in Compatibility mode and bidirectional in Byte mode. They are not used in Nibble mode. Data 1 is the least significant bit; Data 8 is the most significant bit.

Printer Clock / Peripheral Clock / Interrupt. Driven by the printer. A signal from the printer indicating the character or function code has been received and the printer is ready for the next data transfer.

Printer Busy / Peripheral Acknowledge / nWait. Driven by the printer. Indicates the printer cannot receive data. (Data bits 4 and 8 in Nibble mode.)

Acknowledge Data Request / nAcknowledge Reverse. Driven by the printer. Indicates the printer is in a fault condition. (Data bits 3 and 7 in Nibble mode.)

Xflag. Driven by the printer. A high true level indicating the printer is ready for data transfer and the printer is on line. (Data bits 2 and 6 in Nibble mode.)

Host Busy / Host Acknowledge / NDStrobe. Driven by the host. Activates auto-line feed mode.

Peripheral Logic High. Driven by the printer. When the line is high, the printer indicates all of its signals are in a valid state. When the line is low, the printer indicates its power is off or its signals are in an invalid state.

nReverse Request. Driven by the host. Resets the interface and forces a return to Compatibility mode idle phase.

nData Available / nPeripheral Request. Driven by the printer. Indicates the printer has encountered an error. (Data bits 1 and 5 in Nibble mode.)

1284 Active / nAStrobe. Driven by the host. A peripheral device is selected.

Chapter 5 IEEE 1284 Parallel Interface

Host Logic High—Driven by the host. When set to high, the host indicates all of its signals are in a valid state. When set to low, the host indicates its power is off or its signals are in an invalid state.

nInit —Resets init interface from the host.

Terminating Resistor Configurations

The factory equips the printer with several resistors that are used for parallel interface configurations and are suitable for most applications. These 470 ohm pull-up and 1K ohm pull-down terminating resistors are located at RP1 and RP2, shown in Figure 67.

If the values of these terminating resistors are not compatible with the particular interface driver requirements of your host computer, you may need to install resistors with different pull-up and pull-down values.

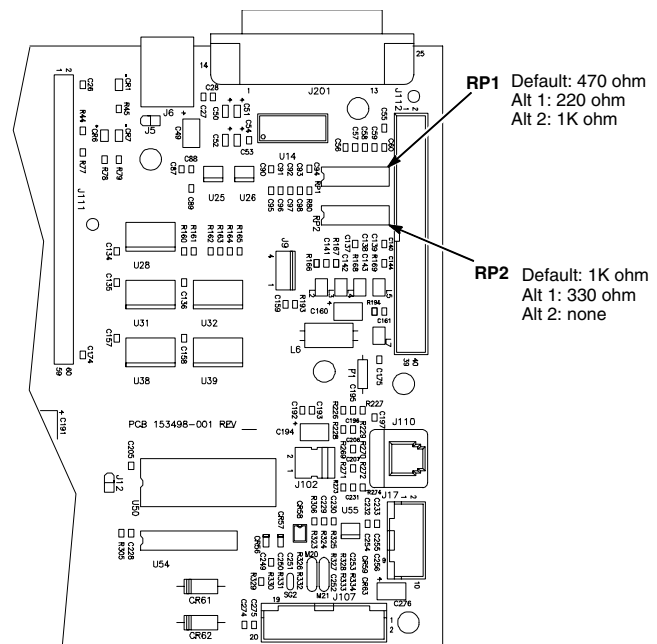


Figure 67. Resistor Locations

Terminating Resistor Configurations

The shipping kit for this printer includes 220 ohm pull-up and 330 ohm pull-down alternate terminating resistors. If you install the 220 ohm pull-up resistor, you must also install the 330 ohm pull-down resistor. Table 13 lists the three terminating resistor configurations you can install:

Table 13. Terminating Resistor Configurations

Configuration	Pull-Up (RP1)	Pull-Down (RP2)
Factory Default	470 ohm	1K ohm
Alternate 1	220 ohm	330 ohm
Alternate 2	1K ohm	none

Removal And Installation

The procedure for removing and installing terminating resistors is provided in your *Maintenance Manual*.

CAUTION This is an involved maintenance procedure. To avoid damage to the equipment, only a trained technician should perform this procedure.

RS-232 And RS-422 Serial Interfaces

NOTE: The RS-232 and RS-422 serial interface circuit characteristics are compatible with the Electronic Industry Association Specifications EIA-232-E and EIA-422-B.

The RS-232 and RS-422 serial interfaces enable the printer to operate with bit serial devices that are compatible with an RS-232 controller. The input serial data transfer rate (in baud) is selectable from the printer's control panel. Baud rates of 600, 1200, 2400, 4800, 9600, 19200, 38400, 57600, and 115200 baud rates are available.

NOTE: If you select a baud rate that is greater than 19200, you may need to use RS-422 to prevent data loss. You may also need to increase the Buffer Size in K parameter from the default (1 Kbyte) to improve performance.

The length of the data cable from the host computer to the printer must not exceed 50 feet (15 meters) for RS-232 or 4000 feet (1220 meters) for RS-422. (A copper conductor, twisted-pair telephone cable with a shunt capacitance of 16 pF/foot [52.5 pF/meter] terminated in a 100 ohm resistive load must be used for the RS-422.)

RS-232

Table 14. RS-232 Serial Interface Connector Pin Assignments

Input Signals		Output Signals		Miscellaneous	
Signal	Pin	Signal	Pin	Signal	Pin
Receive Data (RD)	3	Transmit Data (TD)	2	Chassis Ground	1
Clear To Send (CTS)	5	Request To Send (RTS)	4	Signal Ground	7
Data Set Ready (DSR)	6	Data Terminal Ready (DTR)	20		
Data Carrier Detect (DCD)	8				

Receive Data (RD). Serial data stream to the printer.

Transmit Data (TD). Serial data stream from the printer for transmitting status and control information to the host. Subject to protocol selection.

Request To Send (RTS). Control signal from the printer. Subject to configuration.

Clear To Send (CTS). Status signal to the printer indicating the host is ready to receive data/status signals from the printer.

Data Set Ready (DSR). Status signal to the printer indicating the host is in a ready condition.

Data Carrier Detect (DCD). Status signal to the printer. The ON condition is required for the printer to receive data.

Data Terminal Ready (DTR). Control signal from the printer. Subject to configuration.

RS-422

Table 15. RS-422 Serial Interface Connector Pin Assignments

Input Signals		Output Signals		Miscellaneous	
Signal	Pin	Signal	Pin	Signal	Pin
- Receive Data (-RD)	15	- Transmit Data (-TD)	19	Chassis Ground	1
+ Receive Data (+RD)	17	+ Transmit Data (+TD)	25	Signal Ground	7

+RD, -RD. Serial data stream differentially received by printer.

+TD, -TD. Differentially driven serial data stream for transmitting status and control information to the host. Subject to protocol selection.

NOTE: \pm RD and \pm TD form signal and return paths of a differential line signal.

Chapter 5 RS-232 And RS-422 Serial Interfaces

6

Troubleshooting

Cleaning Requirements

Clean the printer every six months or after every 1000 hours of operation, whichever occurs first. If the printer is located in a dusty area or is used for heavy duty printing, clean it more often.

WARNING

Disconnect the power source before cleaning the printer.

Vor dem Säubern des Druckers ist die Netzverbindung zu unterbrechen.

Débranchez l'alimentation avant de nettoyer l'imprimante.

Desconecte la fuente de energía antes de limpiar la impresora.

Staccare la fonte di energia prima della pulitura della stampante.

Exterior Cleaning

Clean the outside of the cabinet with a soft, lint-free cloth and mild detergent soap. (Dishwashing liquid works well.) Do not use abrasive powders or chemical solvents. Clean the windows with plain water or mild window cleaner. Always apply the cleaning solution to the cloth; never pour cleaning solution directly onto the printer.

Interior Cleaning

Over time, particles of paper and ink accumulate inside impact printers. This is normal. Paper dust and ink build-up must be periodically removed to avoid degraded print quality. Most paper dust accumulates around the ends of the platen and ribbon path.

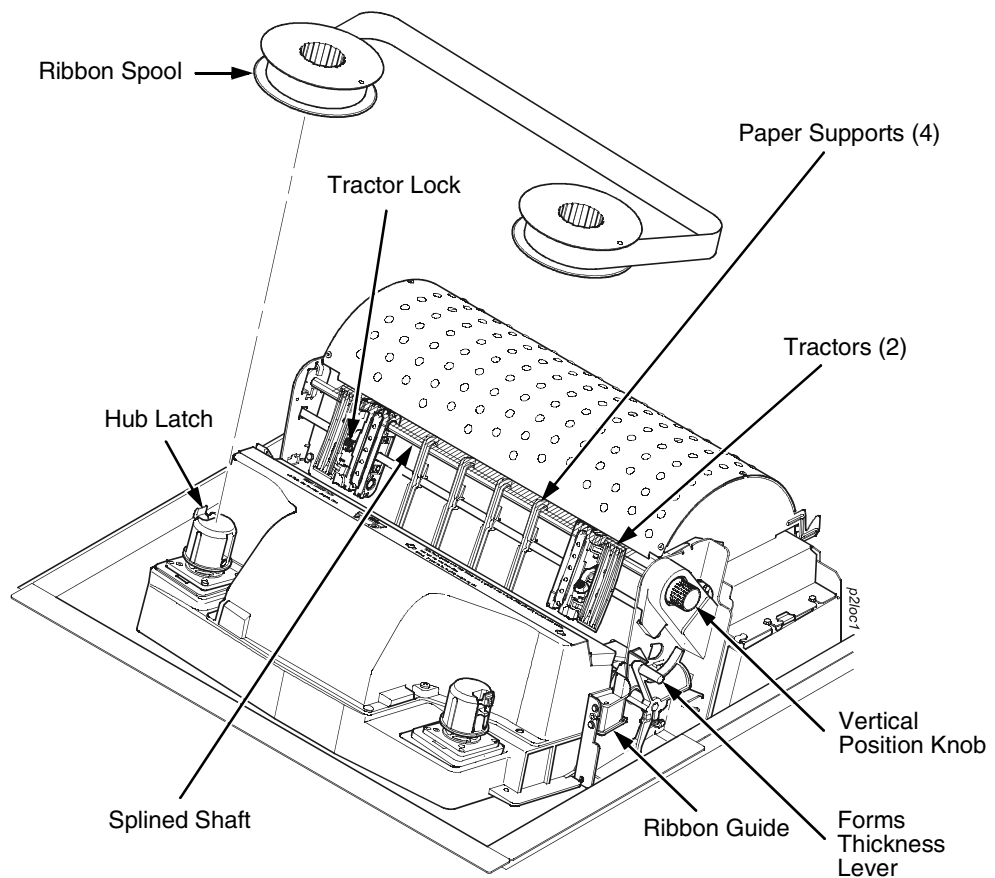


Figure 68. Interior Printer Components

Interior Cleaning

To clean the interior of the printer perform the following steps.

1. Power off the printer and unplug the printer power cord.
2. Open the printer cover.
3. Fully raise the forms thickness lever.
4. Unload the paper.
5. Unlatch both ribbon spools and carefully lift them off the hubs. Raise the ribbon out of the ribbon path.
6. Brush the paper dust and ribbon lint off the tractors, shuttle cover assembly, base casting, and ribbon guides with a soft-bristled, non-metallic brush (such as a toothbrush). Vacuum up the residue.

CAUTION Vacuum carefully around the hammer bank and surrounding area to avoid damage. To avoid corrosion damage, use only alcohol when cleaning the printer mechanical elements. Solutions used to clean mechanical elements must contain no water.

7. Wipe the splined shaft with a soft cloth.
8. Check the ribbon mask and hammer bank cover for bits of torn paper or ribbon lint.
9. Remove dust and ink from the platen using a soft cloth lightly moistened with anhydrous alcohol. (The platen is the thick silver bar behind the hammer bank cover that rotates when the forms thickness lever is rotated.) Clean the ribbon guides.

CAUTION When cleaning the platen, be very careful not to get any alcohol in the hammer bank, because alcohol will cause severe damage to the hammer bank. Only a trained service technician should clean the shuttle assembly.

Chapter 6 Diagnosing Problems

10. Brush and vacuum the accumulated dust or residue inside the lower cabinet.
11. Wipe the lower cabinet interior with a clean, lint-free cloth dampened (not wet) with water and mild detergent or window cleaning solution. Dry the lower cabinet interior by wiping it down with a clean, lint-free cloth.
12. Install the ribbon and load paper.

Diagnosing Problems

This section is designed to help you fix problems which may arise with normal printer operation.

Bar Code Verification

The most important consideration when printing a bar code is to ensure that the bar code will be scanned properly. Incorporating a bar code quality procedure in the printing process is the best way to ensure that bar codes are being printed correctly. A properly implemented verification procedure will increase overall bar code quality, reduce waste from misprinted bar codes, and achieve high first-time read rates. A high first-time read rate is an increasingly important factor in newer, more efficient systems where manually entered data is not acceptable as a backup function. Verification also minimizes the costs of returned products due to poor reading or unaccountable bar codes.

RJS designs and manufactures the world's most complete line of bar code verification products, including their portable Inspector and Laser Inspector models, On-Line Inspector and AutoScan II series. For more information on RJS bar code verifiers, visit their web site at www.rjs1.com.

Printing A Hex Dump

A hex code printout (or hex dump) is a translation of all host interface data to its hexadecimal equivalent, listing all ASCII character data received from the host computer with their corresponding two-digit hexadecimal codes. Hex dumps are used to troubleshoot printer data reception problems.

Printable characters print as the assigned symbol; nonprintable characters are indicated by a period (.).

Figure 69 shows an example of a hex dump.

```

!"#$%&'()*+,-./ 20 21 22 23 24 25 26 27 28 29 2A 2B 2C 2D 2E 2F
0123456789:;<=>? 30 31 32 33 34 35 36 37 38 39 3A 3B 3C 3D 3E 3F
@ABCDEFGHIJKLMNO 40 41 42 43 44 45 46 47 48 49 4A 4B 4C 4D 4E 4F
PQRSTUVWXYZ[\]^_ 50 51 52 53 54 55 56 57 58 59 5A 5B 5C 5D 5E 5F
`abcdefgijklmno 60 61 62 63 64 65 66 67 68 69 6A 6B 6C 6D 6E 6F
pqrstuvwxyz{|}~ 70 71 72 73 74 75 76 77 78 79 7A 7B 7C 7D 7E 20
!"#$%&'()*+,-./0 21 22 23 24 25 26 27 28 29 2A 2B 2C 2D 2E 2F 30
123456789:;<=>?@ 31 32 33 34 35 36 37 38 39 3A 3B 3C 3D 3E 3F 40
ABCDEFGHIJ...!"#$%& 41 42 43 44 45 46 47 48 0D 0A 21 22 23 24 25 26
'()*+,-./0123456 27 28 29 2A 2B 2C 2D 2E 2F 30 31 32 33 34 35 36
789:;<=>?@ABCDEF 37 38 39 3A 3B 3C 3D 3E 3F 40 41 42 43 44 45 46
GHIJKLMNOPQRSTU 47 48 49 4A 4B 4C 4D 4E 4F 50 51 52 53 54 55 56
WXYZ[\]^_`abcdef 57 58 59 5A 5B 5C 5D 5E 5F 60 61 62 63 64 65 66
ghijklmnopqrstuv 67 68 69 6A 6B 6C 6D 6E 6F 70 71 72 73 74 75 76
wxyz{|}~!"#$%&' 77 78 79 7A 7B 7C 7D 7E 20 21 22 23 24 25 26 27
()*+,-./01234567 28 29 2A 2B 2C 2D 2E 2F 30 31 32 33 34 35 36 37
89:;<=>?@ABCDEF 38 39 3A 3B 3C 3D 3E 3F 40 41 42 43 44 45 46 47
HI...!"#$%&'()*+,- 48 49 0D 0A 22 23 24 25 26 27 28 29 2A 2B 2C 2D
./0123456789:;<= 2E 2F 30 31 32 33 34 35 36 37 38 39 3A 3B 3C 3D
?@ABCDEFGHIJKLM 3E 3F 40 41 42 43 44 45 46 47 48 49 4A 4B 4C 4D
NOPQRSTUVWXYZ[\ 4E 4F 50 51 52 53 54 55 56 57 58 59 5A 5B 5C 5D
^_`abcdefgijklm 5E 5F 60 61 62 63 64 65 66 67 68 69 6A 6B 6C 6D
nopqrstuvwxyz{|} 6E 6F 70 71 72 73 74 75 76 77 78 79 7A 7B 7C 7D
~!"#$%&'()*+,-. 7E 20 21 22 23 24 25 26 27 28 29 2A 2B 2C 2D 2E
/0123456789:;<= 2F 30 31 32 33 34 35 36 37 38 39 3A 3B 3C 3D 3E
?@ABCDEFGHIJ...## 3F 40 41 42 43 44 45 46 47 48 49 4A 0D 0A 23 24
%&'()*+,-./01234 25 26 27 28 29 2A 2B 2C 2D 2E 2F 30 31 32 33 34
56789:;<=>?@ABCD 35 36 37 38 39 3A 3B 3C 3D 3E 3F 40 41 42 43 44
EFGHIJKLMNOPQR 45 46 47 48 49 4A 4B 4C 4D 4E 4F 50 51 52 53 54
UVWXYZ[\]^_`abc 55 56 57 58 59 5A 5B 5C 5D 5E 5F 60 61 62 63 64
efghijklmnopqrs 65 66 67 68 69 6A 6B 6C 6D 6E 6F 70 71 72 73 74
tuvwxyz{|}~!"#$% 75 76 77 78 79 7A 7B 7C 7D 7E 20 21 22 23 24 25
&'()*+,-./01234 26 27 28 29 2A 2B 2C 2D 2E 2F 30 31 32 33 34 35
56789:;<=>?@ABC 36 37 38 39 3A 3B 3C 3D 3E 3F 40 41 42 43 44 45
FGHIJK...%&'()*+ 46 47 48 49 4A 4B 0D 0A 24 25 26 27 28 29 2A 2B
,-./0123456789: 2C 2D 2E 2F 30 31 32 33 34 35 36 37 38 39 3A 3B
<=>?@ABCDEFGHIJK 3C 3D 3E 3F 40 41 42 43 44 45 46 47 48 49 4A 4B
LMNOPQRSTUVWXYZ 4C 4D 4E 4F 50 51 52 53 54 55 56 57 58 59 5A 5B
\]^_`abcdefghijk 5C 5D 5E 5F 60 61 62 63 64 65 66 67 68 69 6A 6B
lmnopqrstuvwxyz{ 6C 6D 6E 6F 70 71 72 73 74 75 76 77 78 79 7A 7B
}|}~!"#$%&'()*+ 7C 7D 7E 20 21 22 23 24 25 26 27 28 29 2A 2B 2C

```

Figure 69. Hex Dump Sample

Fault Messages

If a fault condition occurs in the printer, the status indicator on the control panel flashes on and off, and the message display indicates the specific fault. Fault messages are summarized in Table 16.

Displayed faults fall into one of two categories:

- Operator correctable
- Field service required

For the operator-correctable faults, follow the suggested solution in Table 16. After correcting the displayed fault, press the CLEAR key to clear the error message and status indicator and resume printing. If the fault message reappears, contact your authorized service representative.

NOTE: The *Maintenance Manual* provides more detailed information and procedures for resolving fault conditions. However, many of the procedures described there must be performed only by your authorized service representative.

Fault Messages Requiring Field Service Attention

If a fault is not correctable by the operator, the fault message is followed by an asterisk (*). This usually indicates that an authorized service representative is needed. You may try two steps to clear the fault before calling your authorized service representative:

1. Set the printer power switch to O (Off), wait 15 seconds, then turn the printer on again. Run your print job again. If the message does not appear, it was a false indication and no further attention is required.
2. If the message reappears, press the CLEAR key. If the message disappears, it was a false indication and no further attention is required. If the message reappears, call your authorized service representative.

Fault Messages

Table 16. LCD Message Troubleshooting Table

Displayed Message	Can User Correct?	Explanation	Solution
8.5V PWR FAIL*	No	Internal power failure.	Contact your authorized service representative. ¹
15V CTL FAIL*	No	Controller voltage failure.	Contact your authorized service representative. ¹
23.5V CTL FAIL*	No	Controller voltage failure.	Contact your authorized service representative. ¹
48V PWR FAIL*	No	Internal power failure.	Contact your authorized service representative. ¹
ACCESS NULL PTR*	No	Fatal firmware error on controller board.	Contact your authorized service representative. ¹
ACTIVATE LOST	No	Printer detects twinax protocol communication errors.	The printer reports the error.
A TO D OVERUN*	No	Fatal firmware error on controller board.	Contact your authorized service representative. ¹
BUFFER OVERFLOW	Yes	Host sends data after the printer buffer is full (serial interface).	Check your printer serial interface parameter settings; if necessary, adjust them so that they match the settings of the attached host.

Chapter 6 Diagnosing Problems

Table 16. LCD Message Troubleshooting Table

Displayed Message	Can User Correct?	Explanation	Solution
BUFFER OVERRUN	Yes	Receive overrun (serial interface).	Check printer serial port configuration setup. Ensure the baud rate and data protocol match both host and printer settings.
PRINTER UNDER REMOTE CONTROL	Yes	Another user is accessing the printer remotely with the remote management software utility.	Wait until the remote user has finished their remote management session, or press any key to disable the Printer Manger and gain control of the printer.
CLEAR PAPER JAM	Yes	No paper motion.	Clear jam and reload paper. If this message recurs, contact your authorized service representative. ¹
CLOSE PLATEN	Yes	The forms thickness lever is open.	Close the forms thickness lever.
COIL HOT	Yes	One or more hammer coils are hot.	Check printer environment. If too hot or dusty, relocate printer. May occur normally on graphically intense print jobs.
15 COMM CHECK	Yes	Line not active (twinx interface).	Check cable connection.
CTL VOLT FAIL*	No	Controller voltage failure.	Contact your authorized service representative. ¹

Fault Messages

Table 16. LCD Message Troubleshooting Table

Displayed Message	Can User Correct?	Explanation	Solution
DO NOT POWER OFF	No	This is a standard warning message that displays while the printer is downloading software.	Do not power off the printer until downloading is complete.
DRVR CIR BAD*	No	Hammer coil count test failed.	Contact your authorized service representative. ¹
EXHAUST FAN FLT (Cabinet model only)	Yes	Sensors cannot detect current in fan circuit.	Power off the printer and remove the paper path (see <i>Maintenance Manual</i>). Check that the fan cable connector is connected. Check for obstruction of vents and fan airway, and remove any obstructions. Check for items beneath the printer blocking cabinet vents. Power back on the printer. If this message recurs, contact your authorized service representative. ¹
FIRMWARE ERROR*	No	Application software tried to perform an illegal printer function or damaged memory detected on board.	Contact your authorized service representative. ¹

Chapter 6 Diagnosing Problems

Table 16. LCD Message Troubleshooting Table

Displayed Message	Can User Correct?	Explanation	Solution
FM HEADER ERROR*	No	Applications software has violated header parameters.	Contact your system administrator.
FRAMING ERROR	Yes	Serial framing error (serial interface).	Check your printer serial interface parameter settings; if necessary, adjust them so that they match the settings of the attached host.
GRF CHK ERROR PRESS STOP	Yes	Printer has received a non-printable character.	Press CLEAR and then ON LINE.
HAM. COIL OPEN*	No	Electrical malfunction of one or more hammer coils.	Contact your authorized service representative. ¹
HAMMER COIL BAD* #, #, #	No	Hammer coil # failed current test at power up.	Contact your authorized service representative. ¹
HMR BANK FAN FLT	Yes	Sensors cannot detect current in fan circuit.	Check that fan cable is connected. Check for obstruction of vents and fan airway; remove any obstructions. Check for items beneath the printer blocking cabinet vents. Power back on the printer. If this message recurs, contact your authorized service representative. ¹

Fault Messages

Table 16. LCD Message Troubleshooting Table

Displayed Message	Can User Correct?	Explanation	Solution
08 HOLD PRINT TIMEOUT	Yes	Printer was offline more than 10 minutes, and the “Intervention Required” parameter is set to “Send to Host.”	Press ON LINE to put printer in online state.
HB NOT INSTALLD*	No	Self-test does not detect hammer coils.	Contact your authorized service representative. ¹
06 HOST REQUEST	Yes	Host attention message.	The host computer or printer controller requires attention.
ILL EXT BUS ACCS*	No	Fatal firmware error on controller board.	Contact your authorized service representative. ¹
ILLGL OPR ACCSS*	No	Fatal firmware error on controller board.	Contact your authorized service representative. ¹
ILL INST ACCSS*	No	Fatal firmware error on controller board.	Contact your authorized service representative. ¹
INTAKE FAN FAULT	Yes	Sensors cannot detect current in fan circuit.	See description for HMR BANK FAN FLT.
INVALID ACTIVATE	No	Printer detects twinax protocol communication errors.	The printer reports the error.

Chapter 6 Diagnosing Problems

Table 16. LCD Message Troubleshooting Table

Displayed Message	Can User Correct?	Explanation	Solution
22 INVALID ADDR	Yes	Unit address not recognized by printer. (Twinax interface)	Ensure that printer address matches host setting.
INVALID COMMAND	No	Printer detects twinax protocol communication errors.	The printer reports the error; host action is required.
LO DRV. SHORT *	No	Circuit(s) on the hammer bank or in the hammer bank power cable shorted to ground.	Contact your authorized service representative. ¹
LOAD PAPER	Yes	Printer is out of paper.	Load paper.
ONLINE CU TIMED OUT	Yes	Enable poll timeout. The printer was not enabled for one minute. (Coax interface)	Check cable connection and host system.
ONLINE 28 CU NOT ENAB	Yes	Poll timeout error. The printer was not polled for one minute. (Coax interface.)	Check cable connection and host system.
ONLINE 8344 FAILED*	No	Link-level code test detects hardware failure.	Contact your authorized service representative. ¹
PAP BAD TABLE*	No	Fatal firmware error on controller board.	Contact your authorized service representative. ¹

Fault Messages

Table 16. LCD Message Troubleshooting Table

Displayed Message	Can User Correct?	Explanation	Solution
PAP BSY TOO LNG*	No	Fatal firmware error on controller board.	Contact your authorized service representative. ¹
PAP FIFO OVERFL*	No	Fatal firmware error on controller board.	Contact your authorized service representative. ¹
PAP FIFO UNDRFL*	No	Fatal firmware error on controller board.	Contact your authorized service representative. ¹
PAP ILLGL ST*	No	Fatal firmware error on controller board.	Contact your authorized service representative. ¹
PAP INCMPL ENER*	No	Fatal firmware error on controller board.	Contact your authorized service representative. ¹
PAP INVLD CMD*	No	Fatal firmware error on controller board.	Contact your authorized service representative. ¹
PAP INVLD PARM*	No	Fatal firmware error on controller board.	Contact your authorized service representative. ¹
PAP NOT SCHED*	No	Fatal firmware error on controller board.	Contact your authorized service representative. ¹
PAP NT AT SPEED*	No	Fatal firmware error on controller board.	Contact your authorized service representative. ¹
PAP UNEXP INT*	No	Fatal firmware error on controller board.	Contact your authorized service representative. ¹

Chapter 6 Diagnosing Problems

Table 16. LCD Message Troubleshooting Table

Displayed Message	Can User Correct?	Explanation	Solution
32 PAPER JAM TIMEOUT	Yes	A timeout message is sent to the host if no paper motion has occurred for 10 minutes after CLEAR was pressed to clear the jam fault.	Clear paper jam and reload paper.
31 PAPER OUT TIMEOUT	Yes	A timeout message is sent to the host if paper is not loaded 10 minutes after CLEAR was pressed to clear the paper out fault.	Load paper.
PARAMETER ERROR*	No	Illegal parameter value received in command code.	Contact your system administrator.
PARITY ERROR	Yes	Parity error (serial interface)	Check your printer serial interface parameter settings; if necessary, adjust them so that they match the settings of the attached host.
POWER SUPPLY HOT	Yes	Power supply sensors report high temperatures.	Check printer environment. If hot or dusty, relocate printer. Contact your authorized service representative if this occurs frequently. ¹
PROTECTED INSTR*	No	Fatal firmware error on controller board.	Contact your authorized service representative. ¹

Fault Messages

Table 16. LCD Message Troubleshooting Table

Displayed Message	Can User Correct?	Explanation	Solution
33 PLATEN OPEN TIMEOUT	Yes	Forms thickness lever has been open for at least one minute.	Close forms thickness lever.
PLAT INV PARM*	No	Fatal firmware error on controller board.	Contact your authorized service representative. ¹
PLAT INV CMD*	No	Fatal firmware error on controller board.	Contact your authorized service representative. ¹
PLAT INV STATE*	No	Fatal firmware error on controller board.	Contact your authorized service representative. ¹
POWER SAVER MODE	N/A	Status message: printer is in low-energy idle state, all fans and higher voltages are off, only +5Vdc logic circuits are active.	No action required.
PRINTER HOT	Yes	Controller board sensors report high temperatures on the board.	Check printer environment. If hot or dusty, relocate printer. Contact your authorized service representative if this occurs frequently. ¹
PRINTER UNDER REMOTE CONTROL	Yes	Indicates that remote management software has control of the printer	Press any key on the printer.

Chapter 6 Diagnosing Problems

Table 16. LCD Message Troubleshooting Table

Displayed Message	Can User Correct?	Explanation	Solution
PWR SUPP VOLT *	No	Power supply failed.	Replace power supply board.
RIB INVLD STATE*	No	Fatal firmware error on controller board.	Contact your authorized service representative. ¹
RIBBON DRIVE*	No	CMX controller does not detect ribbon drive motor.	Contact your authorized service representative. ¹
34 RIBBON STALL TIMEOUT	Yes	A timeout message is sent to the host if no ribbon motion has occurred for 10 minutes after CLEAR was pressed to clear the jam fault.	Clear ribbon jam and reload ribbon.
RIBBON INK OUT CHANGE RIBBON	Yes	The RibbonMinder program is warning that the amount of ink in the ribbon has reached 0%.	Replace ribbon or press CLEAR for two additional minutes of printing before the fault displays again. See "RIBBONMINDER" on page 249.
RIB INVLD CMD*	No	Fatal firmware error on controller board.	Contact your authorized service representative. ¹
SCS COMMAND ERROR*	No	Printer received undefined control character.	Contact your system administrator.

Fault Messages

Table 16. LCD Message Troubleshooting Table

Displayed Message	Can User Correct?	Explanation	Solution
SECURITY CODE VIOLATION*	No	Security code of PAL on controller board does not match code of firmware on the controller board.	Contact your authorized service representative. ¹
SF ERROR*	No	Application software has violated structured data field parameters.	Contact your system administrator.
SHUTL INV CMD*	No	Fatal firmware error on controller board.	Contact your authorized service representative. ¹
SHUTL INV PARM*	No	Fatal firmware error on controller board.	Contact your authorized service representative. ¹
SHUTTLE JAM	Yes	No shuttle movement or shuttle moving at wrong speed.	Check for obstruction to shuttle, a twisted ribbon, or forms thickness lever closed too tightly. If fault source is not apparent, contact your authorized service representative.
SOFTWARE ERROR*	No	Application software tried to perform illegal printer function, or damaged logic circuits found on controller board.	Contact your authorized service representative. ¹

Chapter 6 Diagnosing Problems

Table 16. LCD Message Troubleshooting Table

Displayed Message	Can User Correct?	Explanation	Solution
STACK OVERFLOW*	No	Fatal firmware error on controller board.	Contact your authorized service representative. ¹
STACKER FAULT	Yes	Stacker is not functioning correctly.	Check for obstructions in the stacker area. If fault persists, contact your authorized service representative. ¹
STACKER FULL	Yes	Power stacker is full of paper.	Remove paper.
STACKER JAM	Yes	Paper is jammed in the power stacker area.	Remove Paper.
TCB CORRUPTED*	No	Fatal firmware error on controller board.	Contact your authorized service representative. ¹
UNDEF INTERRUPT*	No	Fatal firmware error on controller board.	Contact your authorized service representative. ¹
UNDFNED OPCODE*	No	Fatal firmware error on controller board.	Contact your authorized service representative. ¹
UP DRV. SHORT*	No	Hammer drive circuits on the boards shorted to ground.	Contact your authorized service representative. ¹

¹ Before contacting an authorized service representative, power off the printer, wait 15 seconds, then power it back on and rerun your print job. If the message reappears, press CLEAR. If the fault message still displays, then contact your authorized service representative.

A

Printer Specifications

Ribbon Specifications

Printer Model	Ribbon Type	Part Number
P5000 Pedestal	Gold Series Ribbon (50 million characters, 6 pk)	175006-001 (Preferred)
	Gold Series Ribbon (30 million characters, 6 pk)	172293-001 (Alternate)
	Black Text Ribbon (60 yards, 6 pk)	107675-001 (Alternate)
	Barcode/OCR Ribbon (60 yards, 6 pk)	107675-001 (Alternate)

Appendix A Paper Specifications

Printer Model	Ribbon Type	Part Number
P5000 Cabinet	Gold Series Ribbon (90 million characters, 6 pk)	179006-001 (Preferred)
	Gold Series Ribbon (30 million characters, 6 pk)	172293-001 (Alternate)
	Gold Series Ribbon (50 million characters, 6 pk)	175006-001 (Alternate)
	Black Text Ribbon (100 yards, 6 pk)	107675-001 (Alternate)
	Barcode/OCR Ribbon (100 yards, 6 pk)	107675-001 (Alternate)
	Black Text Ribbon (60 yards, 6 pk)	107675-001 (Alternate)
P5220 Cabinet	Gold 2000 Ribbon (60 million characters, 12 pk)	175220-001 (Exclusive)

Paper Specifications

Type: Edge-perforated, fan-fold, 3 to 17 inches (7.62 to 43.18 cm) wide, 2 to 12 inches (5.08 to 30.48 cm) long. Power Paper Stacker option is 5 to 12 inches (12.7 to 30.48 cm) long.

Thickness: Single-part: 15 to 100 pound (6.80 to 45.36 kg) stock; Multi-part: 1- to 6-part forms (maximum 12 lb [5.44 kg] ply of upper plies)

Sheet Thickness: 0.025 inch (0.064 cm) maximum

Drive: Adjustable tractors (6-pin engagement)

Labels

- On Backing:** One-part continuous perforated fanfold back form. Labels must be placed at least 1/6 inch (0.42 cm) from the fan-fold perforation. Backing adhesive must not be squeezed out during printing.
- Sheet Size:** 3 to 17 inches (7.62 to 43.18 cm) wide, including the two standard perforated tractor feed strips. A maximum sheet length of 16 inches (40.64 cm) between top and bottom perforations. Power Paper Stacker option is 5 to 12 inches (12.7 to 30.48 cm) long.
- Thickness:** Not to exceed 0.025 inch (0.064 cm) (including backing sheet)

Appendix A Printer Dimensions

Printer Dimensions

Floor Cabinet Model:

Height:	42.5 inches (108 cm)
Width:	27 inches (68.6 cm)
Depth:	29 inches (73.7 cm)
Weight:	225 lbs. (102.1 kg) unpackaged 285 lbs. (129.3 kg) packaged

Floor Cabinet Model with Power Stacker Option:

Height:	42.5 inches (108 cm)
Width:	27 inches (68.6 cm)
Depth:	36 inches (91.4 cm)
Weight:	237 lbs. (112 kg) unpackaged 297 lbs. (139 kg) packaged

Environmental Characteristics

Temperature:

Operating: 50° to 104° F (10° to 40° C) up to 5000 feet
(1524 meters) 50° to 90° F (10° to 32° C) up to
8000 feet (2438 meters)

Storage: -40° to 158° F (- 40° to 70° C)

Relative Humidity

Operating: 15% to 80% (noncondensing)

Storage: 15% to 90% (noncondensing)

Acoustic Noise Level

Acoustic Noise Levels per ISO 9296	Cabinet Models	Pedestal Models
Printing	50 dB (500 lpm/1000 lpm) 52 dB (1500 lpm) 54 dB (2000 lpm)	65 dB 65 dB NA
	6.8 Bel	8.0 Bel
Standby	48 dB	50 dB
	6.3 Bel	6.5 Bel
Geraeusmission nach ISO 9296		
Druckend	52 dB	65 dB
	6.8 Bel	8.0 Bel
Betriebsbereit	48 dB	50 dB
	6.3 Bel	6.5 Bel

Appendix A Electrical Characteristics

Energy Star

The printers described in this *User's Manual* comply with the requirements of the ENERGY STAR[®] Office Equipment Program of the U.S. Environmental Protection Agency.

When in the reduced-power idle state, the printer displays "Power Saver Mode."

Electrical Characteristics

Input Voltage

Line Voltage Design Range	Line Frequency	RMS Current			
		500 LPM	1000 LPM	1500 LPM	2000 LPM
88-140 V RMS	47-63 Hz	6A @ 100 V	6A @ 100 V	8A @ 100 V	9A @ 100V
178-270 V RMS	47-63 Hz	3A @ 200 V	3A @ 200 V	5A @ 200 V	9A @ 200V

Power Consumption

Operating Mode	Units	Power Consumption			
		500 LPM	1000 LPM	1500 LPM	2000 LPM
Standby ¹	Watts	30 (60)	30 (60)	45 (80)	85
	BTU/Hour	100 (205)	100 (205)	154 (273)	289
Nominal ²	Watts	180	220	310	450
	BTU/Hour	615	750	1058	1531
Maximum ³	Watts	270	315	440	650 - 900
	BTU/Hour	920	1075	1500	2211 - 3062
<p>¹Numbers represent consumption in Power Saver Mode. Numbers in parenthesis represent standby mode.</p> <p>²Nominal power measured at 120 VAC while printing ASCII Shift-Recycle.</p> <p>³Maximum power measured at 120 VAC while printing Black Plot.</p>					

Appendix A Interfaces

Interfaces

Type:	Standard:	IEEE 1284 Parallel, Centronics Parallel, RS-232/RS-422 serial, Dataproducts Parallel
	Optional:	Coax, Twinax, Dataproducts Long Line, Ethernet 10/100Base-T.
Logic Levels:		TTL/EIA [®] -232E/EIA-422B
Transfer Rates:		Up to 200 Kilobytes on parallel interface. Up to 19.2K baud on RS-232 serial interface. Up to 115.2K baud on RS-422 serial interface

Printing Rates

The printing speed of text is measured in lines per minute (lpm) and is a function of the selected font and the vertical dot density. Printing speed is independent of the number of characters configured in the character set repertoire. Print rates for lines containing attributes such as bold or emphasized printing, superscripts, subscripts, or elongated attributes will decrease to not less than half the rates of the font without such attributes. The exact print rate of lines containing these attributes depends on the specific print job, but software maximizes the throughput by dynamically determining which dot rows contain adjacent dots and must be printed in two strokes.

The reverse paper feed capability allows the printing of multiple densities on a single line. This is useful in printing forms and text together or in mixing different fonts on a print line. Use of multiple densities and reverse paper feed also affects throughput.

B

Demand Printing

Overview

There are a few general parameters to determine before using the VIEW/EJECT print options:

- For pedestal models, you must determine if the printer has a quick access cover where paper is ejected from the top, or a regular cover where paper is ejected from the rear.
- The tear position needs to be set. The default of 5.12 inches is adequate for the quick access cover. For the standard cover, 9.92 inches should be selected. These measurements are general guidelines and can be adjusted as necessary.
- The proper form height must be set. This will allow the printer to know where the end of a page is.
- The top of form setting needs to be entered.

Simple Tear

The Simple Tear Mode requires special form layout and application design. It allows demand printing without losing any forms. To activate Simple Tear mode, see page 211.

When the VIEW/EJECT key is pressed for more than a 1/2 second in offline mode, the printer slews the bottom of the last printed form to the tear position.

Appendix B Simple Tear

When the VIEW/EJECT key is pressed a second time, the paper reverses the exact distance it slewed. For Simply Tear mode to work properly:

- the form length must be set correctly;
- the Top-of-Form must be set to the actual top of form;
- there must be a space of at least 2.66 inches from the top of form (which can be used for pre-printed headers) to prevent the paper from falling out of the tractors when reversing. The paper motion is shown in Figure 70.

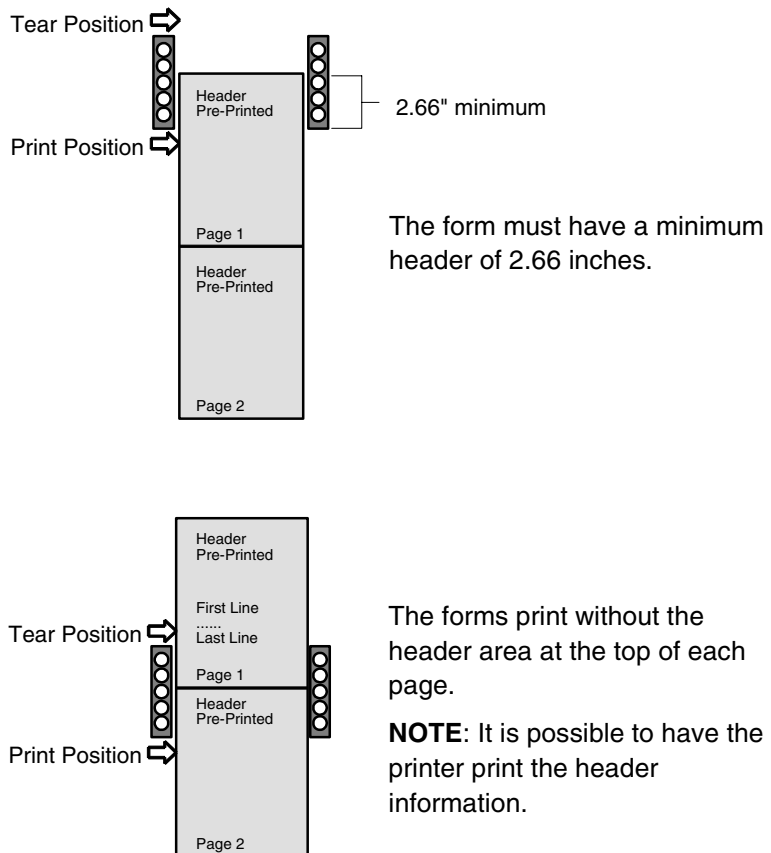
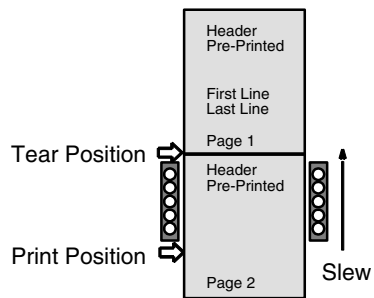


Figure 70. Simple Tear Mode

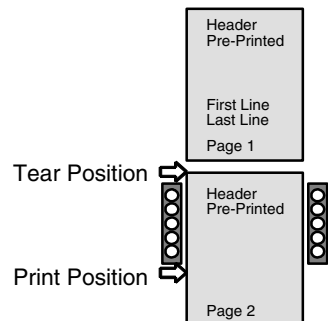


Press the VIEW/EJECT key. The printer slews the paper to position the bottom of the last form printed at the tear bar.

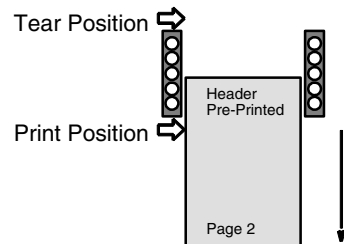
NOTE: The printer knows what line it is on and how far it must move.

The display indicates:

Ready for tear
Eject to return



Tear off the form.



Press the VIEW/EJECT key again. The paper slews back the same distance it slewed forward. The display returns to its previous message.

Figure 70. Simple Tear Mode (continued)

Form Saver Mode

The Form Saver Mode does not require any special forms or applications. Instead, the printer determines the proper motion to allow demand printing with the least amount of lost forms. Only the form length needs to be set. To activate Form Save mode, see page 209.

When the VIEW/EJECT key is pressed for more than 1/2 second in offline mode, the printer slews the bottom of the last printed form to the tear position. When the VIEW/EJECT is pressed a second time, the paper reverses to the top of the first possible form available for printing.

This mode may act differently depending on the form length. In all cases, the printer keeps form loss to a minimum. Figure 71 shows an example using long forms, and Figure 72 shows an example using short forms.

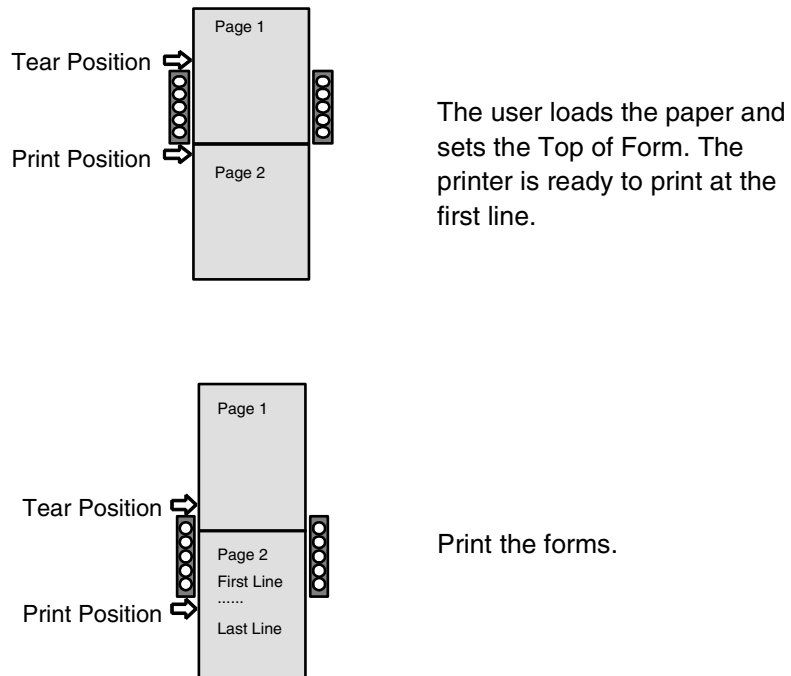
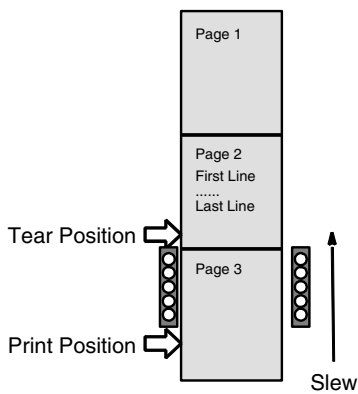
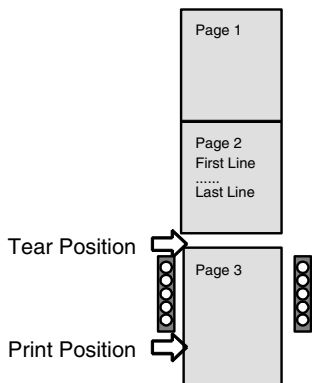


Figure 71. Form Saver Mode, Long Form Example

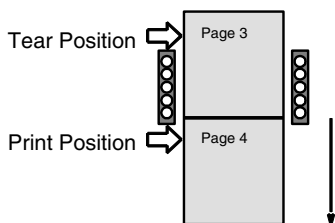


Press the VIEW/EJECT key. The printer slews the bottom of the last page to the tear position. The printer knows the distance. The display indicates:

Ready for tear
Eject to return



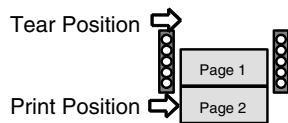
Tear off the form.



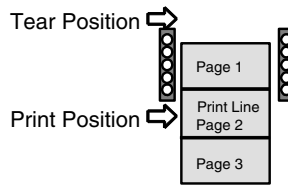
Press the VIEW/EJECT key. The printer positions the paper so that it is ready to print at the top of the first available form. The display returns to its previous message.

Figure 71. Form Saver Mode, Long Form Example (continued)

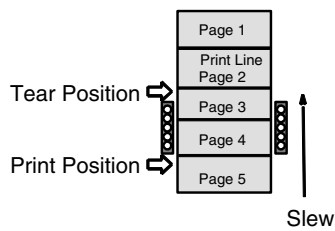
Appendix B Form Saver Mode



The user loads the paper and sets the Top of Form.

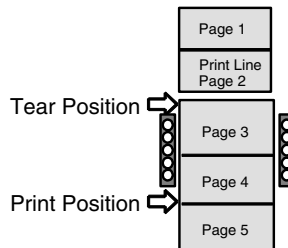


Print the forms.

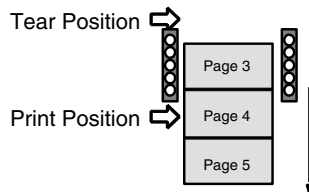


Press the VIEW/EJECT key. The printer slews the bottom of the last printed page to the tear position. The printer knows the distance. The display indicates:

Ready for tear
Eject to return



Tear off the form.

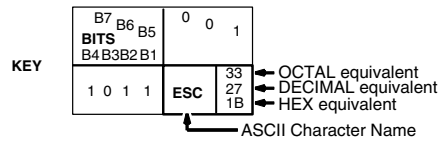


Press the VIEW/EJECT key. The printer positions the paper so that it is ready to print at the top of the first available form.

Figure 72. Form Saver Mode, Short Form Example

C

ASCII Character Set



B7 B6 B5 BITS		0 0 0		0 0 1		0 1 0		0 1 1		1 0 0		1 0 1		1 1 0		1 1 1	
B4 B3 B2 B1		COLUMN		1		2		3		4		5		6		7	
ROW		0		1		2		3		4		5		6		7	
0 0 0 0	0	NUL	0 0 0	DLE	20 16 10	SP	40 32 20	0	60 48 30	@	100 64 40	P	120 80 50	\	140 96 60	p	160 112 70
0 0 0 1	1	SOH	1 1 1	DC1 (XON)	21 17 11	!	41 33 21	1	61 49 31	A	101 65 41	Q	121 81 51	a	141 97 61	q	161 113 71
0 0 1 0	2	STX	2 2 2	DC2	22 18 12	"	42 34 22	2	62 50 32	B	102 66 42	R	122 82 52	b	142 98 62	r	162 114 72
0 0 1 1	3	ETX	3 3 3	DC3 (XOFF)	23 19 13	#	43 35 23	3	63 51 33	C	103 67 43	S	123 83 53	c	143 99 63	s	163 115 73
0 1 0 0	4	EOT	4 4 4	DC4	24 20 14	\$	44 36 24	4	64 52 34	D	104 68 44	T	124 84 54	d	144 100 64	t	164 116 74
0 1 0 1	5	ENQ	5 5 5	NAK	25 21 15	%	45 37 25	5	65 53 35	E	105 69 45	U	125 85 55	e	145 101 65	u	165 117 75
0 1 1 0	6	ACK	6 6 6	SYN	26 22 16	&	46 38 26	6	66 54 36	F	106 70 46	V	126 86 56	f	146 102 66	v	166 118 76
0 1 1 1	7	BEL	7 7 7	ETB	27 23 17	'	47 39 27	7	67 55 37	G	107 71 47	W	127 87 57	g	147 103 67	w	167 119 77
1 0 0 0	8	BS	10 8 8	CAN	30 24 18	(50 40 28	8	70 56 38	H	110 72 48	X	130 88 58	h	150 104 68	x	170 120 78
1 0 0 1	9	HT	11 9 9	EM	31 25 19)	51 41 29	9	71 57 39	I	111 73 49	Y	131 89 59	i	151 105 69	y	171 121 79
1 0 1 0	10	LF	12 10 0A	SUB	32 26 1A	.	52 42 2A	:	72 58 3A	J	112 74 4A	Z	132 90 5A	j	152 106 6A	z	172 122 7A
1 0 1 1	11	VT	13 11 0B	ESC	33 27 1B	+	53 43 2B	;	73 59 3B	K	113 75 4B	[133 91 5B	k	153 107 6B	{	173 123 7B
1 1 0 0	12	FF	14 12 0C	FS	34 28 1C	,	54 44 2C	<	74 60 3C	L	114 76 4C	\	134 92 5C	l	154 108 6C		174 124 7C
1 1 0 1	13	CR	15 13 0D	GS	35 29 1D	-	55 45 2D	=	75 61 3D	M	115 77 4D]	135 93 5D	m	155 109 6D	}	175 125 7D
1 1 1 0	14	SO	16 14 0E	RS	36 30 1E	.	56 46 2E	>	76 62 3E	N	116 78 4E	^	136 94 5E	n	156 110 6E	~	176 126 7E
1 1 1 1	15	SI	17 15 0F	US	37 31 1F	/	57 47 2F	?	77 63 3F	O	117 79 4F	_	137 95 5F	o	157 111 6F	DEL	177 127 7F

Appendix C

D

Communication Notices

Federal Communications Commission (FCC) Statement

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference, in which case the user will be required to correct the interference at his own expense.

Properly shielded and grounded cables and connectors must be used in order to meet FCC emission limits. Printronix is not responsible for any radio or television interference caused by using other than recommended cables and connectors or by any unauthorized changes or modifications to this equipment. Unauthorized changes or modifications could void the user's authority to operate the equipment.

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

Appendix D Federal Communications Commission (FCC) Statement

Canadian Department of Communications Compliance Statement

This Class A digital apparatus complies with Canadian ICES-003.

Avis de conformite aux normes du ministere des Communcations du Canada

Cet appareil numerique de la classe A est conform á norme NMB-003 du Canada.

European Community (EC) Conformity Statement

This product is in conformity with the protection requirements of EC Council Directive 89/336/EEC on the approximation of the laws of the Member States relating to electromagnetic compatibility. Printronix cannot accept responsibility for any failure to satisfy the protection requirements resulting from a non-recommended modification of the product, including the fitting of non-Printronix option cards.

German Conformity Statement

Zulassungsbescheinigung Gesetz über die elektromagnetische Verträglichkeit von Geräten (EMVG) vom 30. August 1995

Dieses Gerät ist berechtigt in Übereinstimmung mit dem deutschen das EG-Konformitätszelchen - CE - zu führen.

Der Außsteller der Konformitätserklärung ist die Printronix.....(1)

Informationen in Hinsicht EMVG Paragraph 3 Abs. (2) 2:

Das Gerät erfüllt die Schutzanforderungen nach EN 50082-1 und EN 55022 Klasse A.
--

German Conformity Statement

EN 55022 Klasse A Geräte bedürfen folgender Hinweise:

Nach dem EMVG: "Geräte dürfen an Orten, für die sie nicht ausreichend entstört sind, nur mit besonderer Genehmigung des Bundesministers für Post und Telekommunikation oder des Bundesamtes für Post und Telekommunikation betrieben werden. Die Genehmigung wird erteilt, wenn keine elektromagnetischen Störungen zu erwarten sind." (Auszug aus dem EMVG, Paragraph 3, Abs. 4) Dieses Genehmigungsverfahren ist nach Paragraph 9 EMVG in Verbindung mit der entsprechenden Kostenverordnung (Amtsblatt 14/93) kostenpflichtig.

Nach der EN 55022: "Dies ist eine Einrichtung der Klasse A. Diese Einrichtung kann im Wohnbereich Funkstörungen verursachen; in diesem Fall kann vom Betreiber verlangt werden, angemessene Maßnahmen durchzuführen und dafür aufzukommen."

Anmerkung: Um die Einhaltung des EMVG sicherzustellen sind die Geräte, wie in den Handbüchern angegeben, zu installieren und zu betreiben.

This product has been tested and found to comply with the limits for Class A Information Technology Equipment according to European Standard EN 55022. The limits for Class A equipment were derived for commercial and industrial environments to provide reasonable protection against interference with licensed communication equipment.

Warning

This is a Class A product. In a domestic environment this product may cause radio interference in which case the user may be required to take adequate measures.

Appendix D Federal Communications Commission (FCC) Statement

警告使用者：
這是甲類的資訊產品，在居住的環境中使用時，可能會造成射頻干擾，在這種情況下，使用者會被要求採取某些適當的對策。

注意
この装置は、第一種情報技術装置です。この装置を家庭環境で使用すると電波妨害を引き起こすことがあります。この場合には使用者が適切な対策を講ずるよう要求されることがあります。 VCCI-A

此为A级产品。在生活环境中，该产品可能会造成无线电干扰。在这种情况下，可能需要用户对其干扰采取切实可行的措施。

Index

Numerics

06 HOST REQUEST message, 281
08 HOLD PRINT TIMEOUT message, 281
15 COMM CHECK message, 278
15V PWR FAIL * message, 277
20 CPI Condensed
 Epson FX Emulation, 192
 Proprinter XL Emulation, 188
22 INVALID ADDR message, 282
23.5V PWR FAIL * message, 277
31 PAPER OUT TIMEOUT message, 284
32 PAPER JAM TIMEOUT message, 284
33 PLATEN OPEN TIMEOUT message, 285
34 RIBBON STALL TIMEOUT message,
286
48V PWR FAIL * message, 277
5225 World Trade, 152
8.5V PWR FAIL * message, 277

A

A TO D OVERUN * message, 277
Absorb After ^PN, 130
Absorb After ^PY, 126
Accented Chars., MAINT/MISC menu, 215
ACCESS NULL PTR * message, 277
Acknowledge, Centronics Parallel Interface
Signals, 261
Acoustic noise level, 293
ACTIVATE LOST message, 277

Active Char Set, 141, 152
ACTIVE IGP EMUL menu, 104
Adjust paper supports, 31
AI 00 Spaces, 113, 128
Alarm, MAINT/MISC menu, 210
Alt. Char Set, Proprinter XL Emulation, 188
Alt. Set 80-9F, 144, 175
 Epson FX Emulation, 192
 PTX Transparent, 153
 Serial Matrix Emulation, 184
ANSI Emulation menu, 194
 Auto LF, 199
 Barcode Darkmode, 202
 BC Check Digit, 201
 Character Set, 200
 CPI/LPI Select, 196
 Define CR Code, 199
 Define LF Code, 199
 ESC c Sequence, 200
 Font Attributes, 196
 Page Format, 197
 Pos. on BC/OvrSz, 201
 Printer Select, 200
 Private Mode, 201
 PUM Default, 202
 Received CR, 201
 Received DEL, 201
 Reset Cmd CFG Ld, 200
 Truncate PI Slew, 202

Index

- Append Rotated, 125
 - ASCII Character Set, 303
 - ASCII data port, Ethernet Parameters menu, 239
 - Attach output basket, 35
 - Auto Elevator, MAINT/MISC menu, 213
 - Auto FF at ^PN, 130
 - Auto LF, 173
 - ANSI Emulation menu, 199
 - Epson FX Emulation, 191
 - Proprinter XL Emulation, 187
 - P-Series XQ Emulation, 179
 - Serial Matrix Emulation, 183
 - Auto Locking, MAINT/MISC menu, 213
 - Auto Skip At End, 147
 - Auto Switching submenu, 220
 - Auto Switching submenu, 221
 - Port Type, 221
 - Report Status, 222
 - Timeout, 222
 - Trickle Time, 221
 - Auto Uppercase, 111
 - Autowrap, 109
- B**
- Bar Code Quality, PRINTER CONTROL, 243
 - Bar Code Verification, 274
 - Barcode Darkmode, ANSI Emulation menu, 202
 - Barcode Errors, 131
 - Barcode Options, 112
 - AI 00 Spaces, 113
 - I 2/5 Selection, 113
 - Optimized Ratio, 112
 - Select SO Char, 113
 - UPC Descenders, 112
 - User-Def Ratio, 113
 - Barcode Quality, IPDS Emulation, 205
 - Barcode Size, IPDS Emulation, 205
 - Barcode Speed, IPDS Emulation, 205
 - Baud Rate, Serial submenu, 232
 - BC Check Digit, ANSI Emulation menu, 201
 - Buffer Clear
 - Dataproducts Long Lines Interface, 257
 - Dataproducts Parallel Interface
 - Signals, 259
 - BUFFER OVERFLOW message, 277
 - BUFFER OVERRUN message, 278
 - Buffer Print, 149, 156, 158
 - SPC Twx Params, 163
 - Buffer Reprint, 142, 159
 - Buffer Size in K
 - Centronics (Parallel) submenu, 224
 - Dataproducts (Standard & Long Lines) submenu, 227
 - Ethernet submenu, 236
 - IEEE 1284 Parallel (Bidirectional) Submenu, 220
 - Serial submenu, 234
 - Busy On Strobe, Centronics (Parallel) submenu, 223

- Busy, Centronics Parallel Interface Centronics Parallel Interface Signals, 261
 - Signals, 261
- Byte Mode, IEEE 1284 Parallel Interface, 262
- C**
- Cabinet model
 - control panel overlay, 44
 - interface locations, 38
 - power locations, 38
 - Power Paper Stack, 53
 - release paper chains, 32
 - remove tags, 33
- Cable Verify
 - Dataproducts Long Lines Interface, 257
 - Dataproducts Parallel Interface Signals, 259
- Cancel IGP/DCU, 143, 152
- CANCEL key, 67
- Cancel Key, MAINT/MISC menu, 211
- Canceling a print job, 87
- Centronics (Parallel) submenu, 222
 - Buffer Size in K, 224
 - Busy On Strobe, 223
 - Data Bit 8, 223
 - Data Polarity, 223
 - Latch Data On, 224
 - PI Ignored, 223
 - Prime Signal, 224
 - Resp. Polarity, 223
 - TOF Action, 224
- Centronics Parallel Interface Centronics Parallel Interface Signals, 261
 - Acknowledge, 261
 - Busy, 261
 - Data Lines 1 through 8, 261
 - Data Strobe, 261
 - Fault, 261
 - Online, 261
 - Paper Empty (PE), 261
 - Paper Instruction (PI), 261
 - Prime, 261
- Change Case, 144
- Changing parameter settings, 90
- Changing parameters, example, 92
- Char Set Select, 141, 151
- Character Set, 175
 - ANSI Emulation menu, 200
 - ASCII, 303
 - Epson FX Emulation, 192
 - Proprinter XL Emulation, 187
 - Serial Matrix Emulation, 184
- Characteristics, environmental, 293
- Cleaning
 - exterior, 271
 - interior, 272
- Cleaning requirements, 271
- CLEAR key, 65
- CLEAR PAPER JAM message, 278
- Clear to Send (CTS), RS-232, 269
- CLOSE PLATEN message, 278
- Coax Emulation menu, 139
 - Active Char Set, 141
 - Buffer Print, 149

Index

- Buffer Reprint, 142
- Cancel IGP/DCU, 143
- Change Case, 144
- Char Set Select, 141
- Compatibility Op, 145
- Early Print Cmpl, 142
- Format Control, 148
- Host Override, 148
- Image Buf Size, 145
- Intervention Req, 145
- Max. Print Width, 149
- PA1, 141
- PA2, 142
- Prt Partial Line, 141
- PTX Transparent, 143
- SCS Buffer Cntrl, 143
- Set Text Orientn, 144
- Translate Table, 147
- Translation Tbl, 141
- Coax/Twinax (CTHI) Emulation menu, 137
 - Simple Prot Conv, 138
 - Standard, 137
- Code Page Subset, IPDS Emulation, 207
- COIL HOT message, 278
- Column 132 Wrap, 158
- Compatbl. Mode, 115
- Compatibility Mode, IEEE 1284 Parallel Interface, 262
- Compatibility Op, 145
 - Auto Skip At End, 147
 - CR at MPP+1, 145
 - CR, EM, and NL (3287 only), 147
 - FF After Job, 147
 - FF Validity, 146
 - Last Char = FF, 146
 - NL At MPP+1, 145
 - Null Suppression, 146
 - Position Aft FF (4234 only), 146
- Compliance, Energy Star, 294
- Component locations
 - Power Paper Stacker, 53
 - printer, 24
- Compressed CPI, 115
- Compressed Print, P-Series XQ Emulation, 180
- CONFIG. CONTROL menu, 101
 - Delete Config., 102
 - Load Config., 101
 - Name Configs, 103
 - Power-Up Config., 102
 - Print Config., 102
 - Protect Configs., 102
 - Reset Cfg Names, 103
 - Save Config., 102
- Configurations
 - custom, 90
 - default, 90
 - overview, 89
 - saving, 94
- Control Code 06, 173
 - P-Series XQ Emulation, 178
 - Serial Matrix Emulation, 182

Index

- Control Control Code 08, 173
- Control panel, 64
 - overlays, 44
- Control panel keys
 - CANCEL, 67
 - CLEAR, 65
 - ENTER, 68
 - JOB SELECT, 67
 - ON LINE, 65
 - PAPER ADVANCE, 66
 - PREV + NEXT, 68
 - PREV or NEXT, 68
 - PRT CONFIG, 67
 - SET TOF, 67
 - UP + DOWN, 68
 - UP or DOWN, 68
 - VIEW/EJECT key, 66
- Conventions, manual, 14
- CPI/LPI Select, 166
 - ANSI Emulation menu, 196
- CR at MPP+1, 145
- CR Edit, 110
- CR, EM, and NL (3287 only), 147
- CTL VOLT FAIL * message, 278
- Custom configurations, 90
- D**
- Data Bit 8, 133
 - Centronics (Parallel) submenu, 223
 - Dataproducts (Standard & Long Lines) submenu, 225
- Data Carrier Detect (DCD), RS-232, 269
- Data Lines 1 through 8
 - Centronics Parallel Interface Signals, 261
 - Dataproducts Long Lines Interface, 257
 - Dataproducts Parallel Interface Signals, 259
- Data Polarity
 - Centronics (Parallel) submenu, 223
 - Dataproducts (Standard & Long Lines) submenu, 226
- Data Protocol, Serial submenu, 229
- Data Set Ready (DSR), RS-232, 269
- Data Strobe
 - Centronics Parallel Interface Signals, 261
 - Dataproducts Long Lines Interface, 257
 - Dataproducts Parallel Interface Signals, 259
- Data Term Ready, Serial submenu, 233
- Data Terminal Ready (DTR), RS-232, 269
- Dataproducts (Standard & Long Lines) submenu, 225
 - Buffer Size in K, 227
 - Data Bit 8, 225
 - Data Polarity, 226
 - Latch Data On, 226
 - PI Ignored, 226
 - Prime Signal, 226
 - Resp. Polarity, 226
 - TOF Action, 227

Index

- Dataproducts Long Lines Interface, 256
 - Buffer Clear, 257
 - Cable Verify, 257
 - Data Lines 1 through 8, 257
 - Data Strobe, 257
 - Demand/Data Request, 257
 - Online, 257
 - Paper Instruction (PI), 257
 - Parity Error, 257
 - Ready, 257
 - signals, 257
 - Test, 257
- Dataproducts Long Lines interface signals
 - online, 257
- Dataproducts Parallel Interface, 258
- Dataproducts Parallel Interface Signals, 259
 - Buffer Clear, 259
 - Cable Verify, 259
 - Data Lines 1 through 8, 259
 - Data Strobe, 259
 - Demand/Data Request, 259
 - Online, 259
 - Paper Instruction (PI), 259
 - Parity Error, 259
 - Ready, 259
- Default Code Page, IPDS Emulation, 207
- Default configurations, 90
- Default Font, IPDS Emulation, 207
- Define CR Code, 109, 173
 - ANSI Emulation menu, 199
 - Epson FX Emulation, 190
 - Proprinter XL Emulation, 186
 - P-Series XQ Emulation, 179
 - Serial Matrix Emulation, 183
- Define LF Code, 109, 174
 - ANSI Emulation menu, 199
 - Epson FX Emulation, 191
 - Proprinter XL Emulation, 187
 - P-Series XQ Emulation, 179
 - Serial Matrix Emulation, 183
- Delete Config., 102
- Demand printing, overview, 297
- Demand/Data Request
 - Dataproducts Long Lines Interface, 257
 - Dataproducts Parallel Interface
 - Signals, 259
- Device Address, 152, 162
- Device ID, 152
- DHCP, Ethernet Parameters menu, 240
- DIAGNOSTICS menu, 245
 - DRAM Avail., 247
 - Flash Avail., 247
 - Paper Out Dots, 247
 - Print Statistics, 248
 - Printer Tests, 245
 - System Memory, 247
 - Test Width, 247
- Dimensions, printer, 21, 292
- Display Language, MAINT/MISC menu, 210

Index

- DO NOT POWER OFF message, 279
- Documentation list, 15
- Downloaded Fonts, MAINT/MISC menu, 211
- DRAM Avail., DIAGNOSTICS, 247
- DRV R CIR BAD * message, 279
- E**
- Early Print Cmpl, 142
- Early Print Comp (Complete), IPDS Emulation, 206
- Eject Function, MAINT/MISC menu, 212
- Electrical characteristics, 294
- Elong/Alt. Font, P-Series XQ Emulation, 180
- EMULATION Menu, 136
- Emulation, IGP/PGL, 105
- Emulations, 17
- Energy Star compliance, 294
- ENTER key, 68
- Environmental characteristics, 293
- Epson FX Character Set menu, 193
- Epson FX Emulation, 190
 - 20 CPI Condensed, 192
 - Alt. Set 80-9F, 192
 - Auto LF, 191
 - Character Set, 192
 - Define CR Code, 190
 - Define LF Code, 191
 - Printer Select, 191
- Error Handling, 131
 - Barcode Errors, 131
 - Error Markers, 131
 - Error Msgs, 131
 - Offpage Errors, 131
- Error Markers, 131
- Error Msgs, 131
- Error Report, 118
- ESC c Sequence, ANSI Emulation menu, 200
- ESC d command, Serial Matrix Emulation, 184
- ETHERNET PARAMETERS menu, 237
 - ASCII data port, 239
 - DHCP, 240
 - Ethernet speed, 240
 - Gateway address, 238
 - IP address, 238
 - Job Control, 240
 - Keep alive timer, 239
 - MAC address, 238
 - Nest Serv Type, 239
 - NetBIOS protocol, 239
 - Novell frame, 239
 - Novell protocol, 238
 - Subnet mask, 238
- Ethernet speed, Ethernet Parameters menu, 240
- Ethernet submenu, 236
 - Buffer Size in K, 236
- EVFU, SPC Type, 163
- EXHAUST FAN FLT message, 279
- Expanded Font, 116, 127
- Ext Execute Copy, 111
- Exterior cleaning, 271

Index

F

Fault messages, 276

- 06 HOST REQUEST, 281
- 08 HOLD PRINT TIMEOUT, 281
- 15 COMM CHECK, 278
- 15V PWR FAIL *, 277
- 22 INVALID ADDR, 282
- 23.5V PWR FAIL *, 277
- 31 PAPER OUT TIMEOUT, 284
- 32 PAPER JAM TIMEOUT, 284
- 33 PLATEN OPEN TIMEOUT, 285
- 34 RIBBON STALL TIMEOUT, 286
- 48V PWR FAIL *, 277
- 8.5V PWR FAIL *, 277
- A TO D OVERUN *, 277
- ACCESS NULL PTR *, 277
- ACTIVATE LOST, 277
- BUFFER OVERFLOW, 277
- BUFFER OVERRUN, 278
- CLEAR PAPER JAM, 278
- CLOSE PLATEN, 278
- COIL HOT, 278
- CTL VOLT FAIL *, 278
- DO NOT POWER OFF, 279
- DRVR CIR BAD *, 279
- EXHAUST FAN FLT, 279
- FIRMWARE ERROR, 279
- FM HEADER ERROR, 280
- FRAMING ERROR, 280
- GRF CHECK ERROR PRESS STOP, 280
- HAM. COIL OPEN *, 280
- HAMMER COIL BAD, ###, 280
- HB NOT INSTALLD *, 281
- HMR BANK FAN FLT, 280
- ILL EXT BUS ACC *, 281
- ILL INST ACCSS *, 281
- ILLGL OPR ACCSS *, 281
- INTAKE FAN FAULT, 281
- INVALID ACTIVATE, 281
- INVALID COMMAND, 282
- LO DRV. SHORT *, 282
- LOAD PAPER, 282
- ONLINE 28 CU NOT ENAB, 282
- ONLINE 8344 FAILED, 282
- ONLINE CU TIMED OUT, 282
- PAP BAD TABLE *, 282
- PAP BSY TOO LNG *, 283
- PAP FIFO OVERFL *, 283
- PAP FIFO UNDRFL *, 283
- PAP ILLGL ST *, 283
- PAP INCMPL ENER *, 283
- PAP INVLD CMD *, 283
- PAP INVLD PARM *, 283
- PAP NOT SCHED *, 283
- PAP NT AT SPEED *, 283
- PAP UNEXP INT *, 283
- PARAMETER ERROR, 284
- PARITY ERROR, 284
- PLAT INV CMD *, 285
- PLAT INV PARM *, 285
- PLAT INV STATE *, 285

Index

- POWER SAVER MODE, 285
 - POWERSUPPLY HOT *, 284
 - PRINTER HOT *, 285
 - PRINTER UNDER REMOTE CONTROL, 278, 285
 - PROTECTED INSTR *, 284
 - PWRSUPP VOLT *, 286
 - RIB INVLD CMD *, 286
 - RIB INVLD STAT *, 286
 - RIBBON DRIVE, 286
 - RIBBON INK OUT, CHANGE RIBBON, 286
 - SCS COMMAND ERROR, 286
 - SECURITY VIOLATION, 287
 - SF ERROR, 287
 - SHUTL INV CMD *, 287
 - SHUTL INV PARM *, 287
 - SHUTTLE JAM, 287
 - SOFTWARE ERROR *, 287
 - SSTACKER JAM, 288
 - STACK OVERFLOW *, 288
 - STACKER FAULT, 288
 - STACKER FULL, 288
 - TCB CORRUPTED*, 288
 - UNDEF INTERRUPT*, 288
 - UNDFNED OPCODE*, 288
 - UP DRV. SHORT*, 288
 - Fault, Centronics Parallel Interface Signals, 261
 - Features, printer, 11
 - FF After Job, 147
 - FF Valid at TOF, Proprinter XL Emulation, 187
 - FF Validity, 146
 - File System, MAINT/MISC menu, 216
 - FIRMWARE ERROR message, 279
 - Flash Avail., DIAGNOSTICS, 247
 - FM HEADER ERROR message, 280
 - Font Attributes, 167
 - ANSI Emulation menu, 196
 - Font Set, 133
 - Font Size, IPDS Emulation, 204
 - Form Saver mode, 300
 - Format Control, 148, 156
 - FRAMING ERROR message, 280
 - Framing Errors, Serial submenu, 235
- G**
- Gateway address, Ethernet Parameters menu, 238
 - Graphic CharSize, IPDS Emulation, 206
 - Graphic Chek Cod, 154
 - Graphic Chek Err, 154
 - Graphics enhancement, 16
 - Graphics Options, 125
 - Absorb After ^PN, 130
 - Absorb After ^PY, 126
 - AI 00 Spaces, 128
 - Append Rotated, 125
 - Auto FF at ^PN, 130
 - Expanded Font, 127
 - I25 Selection, 128
 - Ignore ^Lxx Cmd., 130
 - Ignore Dots, 125

Index

- Ignore Spaces, 127
 - IGP110 Compatbl., 130
 - LP+ Font, 127
 - Midline PY (includes ^PN), 127
 - MSI Check Digit, 128
 - Print Quality, 127
 - Rot. Char Size, 126
 - Slash 0, 125
 - True Vert 1/10, 126
 - Truncate Alpha, 125
 - UPC Descenders, 126
 - Width Limit, 129
 - Graphics Quality, IPDS Emulation, 204
 - Graphics Scaling, IPDS Emulation, 206
 - GRF CHECK ERROR PRESS STOP message, 280
- ### H
- HAM. COIL OPEN * message, 280
 - HAMMER COIL BAD, ### Message, 280
 - HB NOT INSTALLED * message, 281
 - Hex Dump Mode, MAINT/MISC menu, 210
 - Hex Dump, printing, 275
 - Hexdump Mode, IPDS Emulation, 208
 - HMR BANK FAN FLT Message, 280
 - Host Command, 167
 - Host Form Length, 114
 - HOST INTERFACE menu, 218
 - Host Override, 148, 155
 - Host PI, 134
 - HS Print (High Speed Print), P-Series XQ Emulation, 180
- ### I
- I 2/5 Checksum, IPDS Emulation, 207
 - I 2/5 Selection, 113
 - I25 Selection, 128
 - Idle Response, Serial submenu, 235
 - IEEE 1284 Parallel (Bidirectional) Submenu, 219
 - Buffer Size in K, 220
 - Prime Signal, 219
 - TOF Action, 219
 - IEEE 1284 Parallel Interface, 262
 - Byte Mode, 262
 - Compatibility Mode, 262
 - Nibble Mode, 262
 - Signals, 263
 - Ignore ^Lxx Cmd., 130
 - Ignore CH#1, 132
 - Ignore CH#2, 132
 - Ignore Char, 115
 - Ignore Chars, 132
 - Ignore Dots, 125
 - Ignore Spaces, 127
 - Ignore/DB8 Setup, 132
 - Data Bit 8, 133
 - Ignore CH#1, 132
 - Ignore CH#2, 132
 - Ignore Chars, 132

Index

- IGP/PGL Emulation, 105
 - configuring with the control panel, 107
- IGP/PGL submenu, 108
 - Auto Uppercase, 111
 - Autowrap, 109
 - Barcode Options, 112
 - Compatbl. Mode, 115
 - Compressed CPI, 115
 - CR Edit, 110
 - Define CR (Carriage Return)
 - Code, 109
 - Define LF (Line Feed) Code, 109
 - Error Report, 118
 - Expanded Font, 116
 - Ext Execute Copy, 111
 - Host Form Length, 114
 - Ignore Char, 115
 - PI Slew Range, 110
 - Power On IGP/PGL, 111
 - Power on S-Mode, 117
 - Print Quality, 117
 - Printer PI Line, 116
 - Scalable Size, 116
 - Select Font, 110
 - Select LPI, 110
 - Select SFCC, 109
 - Skip Cmd Prefix, 111
 - Slash 0, 110
 - True Form Slew, 116
 - Var Form Adjust, 114
 - Var Form Type, 114
- IGP/PGL, Font Set menu, 119
- IGP/VGL Emulation, 120
 - configuring with the control panel, 121
- IGP/VGL Font Set Menu, 135
- IGP/VGL submenu, 122
 - Error Handling, 131
 - Font Set, 133
 - Graphics Options, 125
 - Ignore/DB8 Setup, 132
 - LPI, 124
 - PI Control, 133
 - Prt to Emulate, 134
 - SFCC & Pwrap, 124
- IGP110 Compatbl., 130
- ILL EXT BUS ACC * message, 281
- ILL INST ACCSS * message, 281
- ILLGL OPR ACCSS * message, 281
- Image Buf Size, 145, 157
- Input voltage, 294
- INTAKE FAN FAULT message, 281
- Interface connections
 - cabinet model, 42
 - pedestal model, 42
- Interface locations
 - cabinet model, 38
 - pedestal model, 41
- Interface Type, Serial submenu, 229
- Interfaces
 - printer, 255
 - specifications, 296
- Interior cleaning, 272
- Intervention Req, 145, 158
- INVALID ACTIVATE message, 281

Index

INVALID COMMAND message, 282
IP address, Ethernet Parameters menu, 238
IPDS Emulation, 203

- Barcode Quality, 205
- Barcode Size, 205
- Barcode Speed, 205
- Code Page Subset, 207
- Default Code Page, 207
- Default Font, 207
- Early Print Comp (Complete), 206
- Font Size, 204
- Graphic CharSize, 206
- Graphics Quality, 204
- Graphics Scaling, 206
- Hexdump Mode, 208
- I 2/5 Checksum, 207
- VPA Check, 208

J

Job Control, Ethernet Parameters menu, 240
JOB SELECT key, 67

K

Keep alive timer, Ethernet Parameters menu, 239

L

Label specifications, 291
LAC Approx., 155
LAC Option, 154
Last Char = FF, 146
Latch Data On

Centronics (Parallel) submenu, 224
Dataproducts (Standard & Long Lines) submenu, 226
Lead-in Chars, 143

- PTX Transparent, 153

LinePrinter Plus Emulation submenu, 164

- CPI/LPI Select, 166
- Font Attributes, 167
- Host Command, 167
- Page Format, 170
- Print Char. Set, 171
- Printer Protocol, 166
- Reset Cmd CFG Ld, 171
- Set Substitution, 172

LO DRV. SHORT * message, 282
Load Config., 101
LOAD PAPER message, 282
Loading paper, 48
Loading ribbon, 45
Logical Buff Size, 157
Long Lines Interface, Dataproducts, 256
LP+ Font, 127
LPI, 124

M

MAC address, Ethernet Parameters menu, 238
Main menu, 99
MAINT/MISC menu, 209

- Accented Chars., 215
- Alarm, 210
- Auto Elevator, 213

Index

- Auto Locking, 213
 - Cancel Key, 211
 - Display Language, 210
 - Downloaded Fonts, 211
 - Eject Function, 212
 - File System, 216
 - Hex Dump Mode, 210
 - Power Stacker, 213
 - Power-Up State, 210
 - PTX Setup Option, 215
 - Set Lock Key, 214
 - Set Sharing, 217
 - Maintenance, 16
 - Manual
 - conventions, 14
 - related documents, 15
 - special information, 14
 - warnings, 14
 - Max PI 16, 134
 - Max. Print Width, 149, 156
 - Menu
 - ACTIVE IGP EMUL, 104
 - CONFIG. CONTROL, 101
 - DIAGNOSTICS, 245
 - EMULATION, 136
 - ETHERNET PARAMETERS, 237
 - HOST INTERFACE, 218
 - IGP/PGL Font Set, 119
 - Main, 99
 - MAINT/MISC, 209
 - navigating, 91
 - PRINTER CONTROL, 241
 - RIBBONMINDER, 249
 - Midline PY (includes ^PN), 127
 - MSI Check Digit, 128
- N**
- Name Configs, 103
 - Navigating the menus, 91
 - Nest Serv Type, Ethernet Parameters menu, 239
 - NetBIOS protocol, Ethernet Parameters menu, 239
 - New Ribbon Detect, RIBBONMINDER menu, 253
 - New Ribbon, RIBBONMINDER menu, 250
 - Nibble Mode, IEEE 1284 Parallel Interface, 262
 - NL At MPP+1, 145, 160
 - noise level, acoustic, 293
 - Novell frame, Ethernet Parameters menu, 239
 - Novell protocol, Ethernet Parameters menu, 238
 - Novell Protocols, 237
 - Null Suppression, 146
- O**
- Offpage Errors, 131
 - ON LINE key, 65
 - One Char Enquiry, Serial submenu, 235

Index

Online

- Centronics Parallel Interface Signals, 261
- Dataproducts Long Lines Interface, 257
- Dataproducts Parallel Interface
 - Signals, 259
- ONLINE 28 CU NOT ENAB message, 282
- ONLINE 8344 FAILED message, 282
- ONLINE CU TIMED OUT message, 282
- Online signal
 - Dataproducts Long Lines interface, 257
- Open Platen @ BOF (Bottom of Form)
 - PRINTER CONTROL, 242
- Operating modes, 63
- Operational procedures
 - canceling a print job, 87
 - reloading paper, 70
 - replacing the ribbon, 84
 - unloading paper, 81
- Optimized Ratio, 112
- Optimizing print quality, 97
- Optimizing print speed, 98
- Optional components
 - Power Paper Stacker, 53
 - Quick access cover, 59
- Output basket, attach, 35
- Overstrike, 174
 - Serial Matrix Emulation, 183
- Overview, printer models, 11

P

- PA1, 141, 159
- PA2, 142, 159
- Packing materials, remove, 26
- Page Format, 170
 - ANSI Emulation menu, 197
- PAP BAD TABLE * message, 282
- PAP BSY TOO LNG * message, 283
- PAP FIFO OVERFL * message, 283
- PAP FIFO UNDRFL * message, 283
- PAP ILLGL ST * message, 283
- PAP INCMPL ENER * message, 283
- PAP INVLD CMD * message, 283
- PAP INVLD PARM * message, 283
- PAP NOT SCHED * message, 283
- PAP NT AT SPEED * message, 283
- PAP UNEXP INT * message, 283
- Paper
 - loading, 48
 - reloading, 70
 - unloading, 81
- PAPER ADVANCE key, 66
- Paper Chains, 32
- Paper Empty (PE)
 - Centronics Parallel Interface Signals, 261
- Paper Instruction (PI)
 - Centronics Parallel Interface Signals, 261
 - Dataproducts Long Lines Interface, 257
 - Dataproducts Parallel Interface
 - Signals, 259

Index

- Paper Out Dots, DIAGNOSTICS, 247
- Paper specifications, 290
- Paper supports, adjust, 31
- Parallel Interface
 - Centronics, 260
 - Dataproducts, 258
- PARAMETER ERROR message, 284
- Parameter settings
 - changing, 90
 - saving, 90
- Parameters, changing, example, 92
- Parity Error
 - Dataproducts Long Lines
 - Interface, 257
 - Dataproducts Parallel
 - Interface Signals, 259
- PARITY ERROR message, 284
- Parity, Serial submenu, 232
- Pedestal model
 - attach output basket, 35
 - control panel overlay, 44
 - interface locations, 41
 - power locations, 41
 - Quick access cover, 59
 - remove tags, 34
- PI Control, 133
 - Host PI, 134
 - Max PI 16, 134
 - Printer PI, 133
- PI Ignored
 - Centronics (Parallel) submenu, 223
 - Dataproducts (Standard & Long Lines) submenu, 226
- PI Slew Range, 110
- PLAT INV CMD * message, 285
- PLAT INV PARM * message, 285
- PLAT INV STATE * message, 285
- PMD (Paper Motion Detection) Fault, PRINTER CONTROL, 242
- Poll Character, Serial submenu, 234
- Poll Response, Serial submenu, 234
- Port Type, Auto Switching submenu, 221
- Pos. on BC/OvrSz, ANSI Emulation menu, 201
- Position Aft FF (4234 only), 146
- Power consumption, 295
- Power locations
 - cabinet model, 38
 - pedestal model, 41
- Power On IGP/PGL, 111
- Power Paper Stacker, 53
 - component locations, 53
 - loading, 57
 - setup, 54
 - starting, 57
- Power requirements, 19
- POWER SAVER MODE message, 285
- Power Saver Time, PRINTER CONTROL, 242
- Power Stacker, MAINT/MISC menu, 213
- POWER SUPPLY HOT * message, 284

Index

- Power Up ^ F, 124
- Power Up ^ X, 124
- Power Up ^PY, 124
- Powering on the printer, 63
- Power-on S-Mode, 117
- Power-Up Config., 102
- Power-Up State, MAINT/MISC menu, 210
- PREV + NEXT key, 68
- PREV or NEXT key, 68
- Prime Signal
 - Centronics (Parallel) submenu, 224
 - Dataproducts (Standard & Long Lines) submenu, 226
 - IEEE 1284 Parallel (Bidirectional) Submenu, 219
- Prime, Centronics Parallel Interface
- Signals, 261
- Print Char. Set, 171
- Print Config., 102
- Print job, canceling, 87
- Print Line Select, PRINTER CONTROL, 244
- Print Quality, 117, 127
 - optimizing, 97
- Print speed, optimizing, 98
- Print Statistics, DIAGNOSTICS, 248
- Printer
 - component locations, 24
 - control panel, 64
 - dimensions, 21, 292
 - exterior cleaning, 271
 - features, 11
 - interior cleaning, 272
 - maintenance, 16
 - models, 11
 - operating modes, 63
 - powering on, 63
 - site requirements, 20
- PRINTER CONTROL menu, 241
 - Bar Code Quality, 243
 - Open Platen @ BOF (Bottom of Form), 242
 - PMD (Paper Motion Detection) Fault, 242
 - Power Saver Time, 242
 - Print Line Select, 244
 - Pwr Save Control, 243
 - Shuttle Timeout, 243
 - Slow Paper Slew, 242
 - Tear Bar Dist. (Distance), 243
 - Unidirectional, 241
- PRINTER HOT * message, 285
- Printer interfaces, 255
- Printer PI, 133
- Printer PI Line, 116
- Printer Protocol, 166
- Printer Select
 - ANSI Emulation menu, 200
 - Epson FX Emulation, 191
 - Serial Matrix Emulation, 184
- Printer Tests, DIAGNOSTICS, 245
- Printer Type, SPC Type, 162
- PRINTER UNDER REMOTE CONTROL message, 278, 285
- Printing rates, 296

Index

- Printing, Hex Dump, 275
 - Private Mode, ANSI Emulation menu, 201
 - Proprinter XL Character Set menu, 189
 - Proprinter XL Emulation, 186
 - 20 CPI Condensed, 188
 - Alt. Char Set, 188
 - Auto LF, 187
 - Character Set, 187
 - Define CR Code, 186
 - Define LF Code, 187
 - FF Valid at TOF, 187
 - Protect Configs., 102
 - PROTECTED INSTR * message, 284
 - Protocols, 17
 - PRT CONFIG key, 67
 - Prt Partial Line, 141, 152
 - Prt to Emulate, 134
 - P-Series Character Set menu, 177
 - PSeries Dbl High, 176
 - P-Series Emulation, 172
 - Alt. Set 80-9F, 175
 - Auto LF, 173
 - Character Set, 175
 - Control Code 06, 173
 - Control Code 08, 173
 - Define CR Code, 173
 - Define LF Code, 174
 - FF Valid at TOF, 176
 - Overstrike, 174
 - PSeries Dbl High, 176
 - Select SFCC, 174
 - SFCC d Command, 175
 - VFU Select, 175
 - P-Series XQ Emulation, 178
 - Auto LF, 179
 - Compressed Print, 180
 - Control Code 06, 178
 - Define CR Code, 179
 - Define LF Code, 179
 - Elong/Alt. Font, 180
 - HS Print (High Speed Print), 180
 - Slew Relative, 181
 - Upr. Case Select, 181
 - VFU Select, 180
 - PTX Setup Option, MAINT/MISC menu, 215
 - PTX Transparent, 143, 153
 - Alt. Set 80-9F, 144, 153
 - Lead-in Chars, 143, 153
 - Usr Defined HTRN, 144, 153
 - PUM Default, ANSI Emulation menu, 202
 - Pwr Save Control, PRINTER CONTROL, 243
 - PWRSUPP VOLT * message, 286
- Q**
- Quick access cover, 59

Index

R

- Ready
 - Dataproducts Long Lines Interface, 257
 - Dataproducts Parallel Interface
 - Signals, 259
- Receive Data (RD), RS-232, 269
- Received CR, ANSI Emulation menu, 201
- Received DEL, ANSI Emulation menu, 201
- Release paper chains, 32
- Reloading paper, 70
- Remote management software, 238
- Remove packing materials, 26
- Remove tags, 33, 34
- Replacing the ribbon, 84
- Report Status, Auto Switching submenu, 222
- Request to Send
 - RS-232, 269
 - Serial submenu, 233
- Requirements
 - power, 19
 - printer site, 20
- Reset Cfg Names, 103
- Reset Cmd CFG Ld, 171
 - ANSI Emulation menu, 200
- Resistor configurations, terminating, 266
- Resistors
 - installation, 267
 - removal, 267
- Resp. Polarity
 - Centronics (Parallel) submenu, 223
 - Dataproducts (Standard & Long Lines), 226
- RIB INVLD CMD * message, 286
- RIB INVLD STATE * message, 286
- Ribbon
 - loading, 45
 - specifications, 289
- Ribbon Action, RIBBONMINDER menu, 250
- RIBBON DRIVE message, 286
- Ribbon End Point, RIBBONMINDER menu, 252
- RIBBON INK OUT, CHANGE RIBBON message, 286
- Ribbon Type, RIBBONMINDER menu, 252
- Ribbon, replacing, 84
- RIBBONMINDER menu, 249
 - New Ribbon, 250
 - New Ribbon Detect, 253
 - Ribbon Action, 250
 - Ribbon End Point, 252
 - Ribbon Type, 252
- Rot. Char Size, 126
- RS-232, 268
 - Clear to Send (CTS), 269
 - Data Carrier Detect (DCD), 269
 - Data Set Ready (DSR), 269
 - Data Terminal Ready (DTR), 269

Index

- Receive Data (RD), 269
 - Request to Send (RTS), 269
 - Transmit Data (TD), 269
 - RS-232 Serial Interfaces, 268
 - RS-422, 269
 - RS-422 Serial Interfaces, 268
- S**
- Save Config., 102
 - Saving new configurations, 94
 - Saving parameter settings, 90
 - Scalable Size, 116
 - SCS Buffer Cntrl, 143
 - SCS COMMAND ERROR message, 286
 - SECURITY VIOLATION message, 287
 - Select Font, 110
 - Select LPI, 110
 - Select SFCC, 109, 174
 - Select SO Char, 113
 - Serial Interfaces
 - RS-232, 268
 - RS-422, 268
 - Serial Matrix Character Set menu, 185
 - Serial Matrix Emulation, 182
 - Alt. Set 80-9F, 184
 - Auto LF, 183
 - Character Set, 184
 - Control Code 06, 182
 - Define CR Code, 183
 - Define LF Code, 183
 - ESC d command, 184
 - Overstrike, 183
 - Printer Select, 184
 - Serial submenu, 228
 - Baud Rate, 232
 - Buffer Size in K, 234
 - Data Protocol, 229
 - Data Term Ready, 233
 - Framing Errors, 235
 - Idle Response, 235
 - Interface Type, 229
 - One Char Enquiry, 235
 - Parity, 232
 - Poll Character, 234
 - Poll Response, 234
 - Request to Send, 233
 - Stop Bits 1, 232
 - Word Length, 232
 - Set Lock Key, MAINT/MISC menu, 214
 - Set Sharing, MAINT/MISC menu, 217
 - Set Text Orientn, 144, 155
 - SET TOF key, 67
 - Setting Top-of-Form, 60
 - Setup, Power Paper Stacker, 54
 - SF ERROR message, 287
 - SFCC, 124
 - SFCC & Pwrup, 124
 - Power Up ^ F, 124
 - Power Up ^ PY, 124
 - Power Up ^ X, 124
 - SFCC, 124
 - SFCC Char, SPC Type, 162
 - SFCC d Command, 175
 - Shipping restraints, SureStak Power Paper Stacker, 35

Index

- SHUTL INV CMD * message, 287
- SHUTL INV PARM * message, 287
- SHUTTLE JAM message, 287
- Shuttle Timeout, PRINTER CONTROL, 243
- Signals
 - Centronics Parallel Interface, 261
 - Dataproducts Long Lines Interface, 257
 - Dataproducts Parallel Interface, 259
 - IEEE 1284 Parallel Interface, 263
- Simple Prot Conv, 138
- Simple tear, 297
- Site requirements, 20
- Skip Cmd Prefix, 111
- Slash 0, 110, 125
- Slew Relative, P-Series XQ Emulation, 181
- Slow Paper Slew, PRINTER CONTROL, 242
- SOFTWARE ERROR * message, 287
- SPC Char Set, SPC Type, 163
- SPC Coax Params, 157
 - Buffer Print, 158
 - Buffer Reprint, 159
 - Column 132 Wrap, 158
 - Image Buf Size, 157
 - Intervention Req, 158
 - Logical Buff Size, 157
 - NL At MPP+1, 160
 - PA1, 159
 - PA2, 159
 - SPC Null Supp, 160
 - SPC Space Supp, 160
 - Translation Tbl, 158
 - Usr Defined HTRN, 158
- SPC Null Supp, 160
- SPC Space Supp, 160
 - Buffer Print, 163
 - SPC Type, 162
 - Translation Tbl, 163
- SPC Twx Params, 161, 162
 - Buffer Print, 163
 - SPC Type, 162
 - Translation Tbl, 163
- SPC Type, 162
 - EVFU, 163
 - Printer Type, 162
 - SFCC Char, 162
 - SPC Char Set, 163
 - Usr Defined HTRN, 162
- Special information, 14
- Specifications
 - interfaces, 296
 - label, 291
 - paper, 290
 - ribbon, 289
- Speed print, 296
- STACK FAULT message, 288
- STACK OVERFLOW * message, 288
- STACKER FULL message, 288
- STACKER JAM message, 288
- Standard, CTHI, 137
- Stop Bits 1, Serial submenu, 232
- Submenu
 - IGP/PGL, 108
 - IGP/VGL, 122

Index

Subnet mask, Ethernet Parameters menu, 238

SureStak Power Paper Stacker, remove shipping restraints, 35

System Memory, DIAGNOSTICS, 247

T

Tags, remove, 33, 34

TCB CORRUPTED* message, 288

Tear Bar Dist. (Distance), PRINTER CONTROL, 243

Terminating resistor configurations, 266

Test Width, DIAGNOSTICS, 247

Test, Dataproducts Long Lines

Interface, 257

Timeout, Auto Switching submenu, 222

TOF Action

Centronics (Parallel) submenu, 224

Dataproducts (Standard & Long Lines) submenu, 227

IEEE 1284 Parallel (Bidirectional) Submenu, 219

TOF, setting, 60

Top-of-Form, setting, 60

Translate Table, 147

Translation Tbl, 141, 151, 158

SPC Twx Params, 163

Transmit Data (TD), RS-232, 269

Trickle Time, Auto Switching submenu, 221

True Form Slew, 116

True Vert 1/10, 126

Truncate Alpha, 125

Truncate PI Slew, ANSI Emulation menu, 202

Twinax Emulation menu, 150

5225 World Trade, 152

Active Char Set, 152

Buffer Print, 156

Cancel IGP/DCU, 152

Char Set Select, 151

Device Address, 152

Device ID, 152

Format Control, 156

Graphic Chek Cod, 154

Graphic Chek Err, 154

Host Override, 155

LAC Approx., 155

LAC Option, 154

Max. Print Width, 156

Prt Partial Line, 152

PTX Transparent, 153

Set Text Orientn, 155

Translation Tbl, 151

U

UNDEF INTERRUPT* message, 288

UNDFNED OPCODE* message, 288

Unidirectional, PRINTER CONTROL, 241

Unloading paper, 81

UP + DOWN key, 68

UP DRV. SHORT* message, 288

UP or DOWN key, 68

UPC Descenders, 112, 126

Upr. Case Select, P-Series XQ

Emulation, 181

Index

User-Def Ratio, 113
Usr Defined HTRN, 144, 158
Usr Defined HTRN, PTX Transparent, 153
Usr Defined HTRN, SPC Type, 162

V

Var Form Adjust, 114
Var Form Type, 114
VFU Select, 175
VFU Select, P-Series XQ Emulation, 180
VIEW/EJECT key, 66
Voltage, input, 294
VPA Check, IPDS Emulation, 208

W

Warnings, 14
Width Limit, 129
Word Length, Serial submenu, 232

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